

**OREGON**®

**OregonProducts.com**

**2022**

This catalogue is regularly updated  
new sections will be added soon.

V.02.2022

EN/EUR



PREFERRED BY



PROS

ESTD

1947

LOGGERS  
+  
ARBORISTS

**OREGON**<sup>®</sup>

# SAW CHAINS AND GUIDE BARS

CB\_1.A  
EN/EUR





# OREGON®

## SHARPER BY NATURE

1946 ushered in a better way of woodcutting when logger Joseph Buford Cox realised how easily timber-beetle larvae can chew through timber, creating the first revolutionary Oregon saw chain that duplicated their alternating C-shaped jaws in steel. From the invention of modern saw chain to research innovations that reduce injury-causing kickback, Oregon has always been the industry leader. There's a reason we're the world's number-one in saw chain, guide bars, sprockets, forestry accessories, lawnmower blades and outdoor equipment parts.



# Product Families

Oregon understands that the needs of woodcutters – professionals and novices – are as diverse as the terrains and environments in which they work.

We have organized our saw chains into product families with key characteristics that different users will value. These product families will help ensure that you choose the right chain based on your everyday needs – helping to make understanding the differences between our chains effortless.

To help easily identify our tiers of products, packaging is differentiated by color. Products within families meeting the needs of occasional users will be indicated by gray or white packaging. Product families targeted at demanding professional users will be indicated by black packaging.

## OCCASIONAL USERS - Basic Products



### IDENTIFIED BY WHITE PACKAGING

Standard replacement chain for homeowners using a chainsaw occasionally. User-friendly because of the low kickback design.

## FREQUENT USERS - Chain with Reliable Performance



### IDENTIFIED BY GRAY PACKAGING

#### AdvanceCut™

Perfect for homeowners cutting trees on their property and for tree-cutting professionals who only need to occasionally cut wood. User-friendly because of the low kickback design.

## PROFESSIONAL USERS - Chain for High-Performance Saws



### IDENTIFIED BY BLACK PACKAGING

#### SpeedCut™

Faster, cutting performance for wood-cutting professionals and experienced firewood cutters alike. Narrow kerf system requires less power to cut through high volumes of wood quickly and easily.

#### VersaCut™

Designed for tree-cutting professionals who require high performance from their saw chain. Uses cutters designed for maximum durability and versatility.

#### ControlCut™

Ideal for property owners & professionals looking for additional control, delivering a smooth cut every single time. Easy to maintain, with a forgiving sharpening profile.

#### PowerCut™

The ultimate saw chain for loggers and skilled forest workers. Full chisel cutters power through timber with speed, efficiency, and precision.

#### DuraCut™

Made for woodcutters working in abrasive and tough environments. Advanced plating process with extra layers of chrome. Cut up to three times longer than conventional saw chain.

#### RipCut™

Created specifically for chain-type sawmills. Produces smooth ripping cuts with supreme efficiency to make precise boards and planks.

# Saw Chain Loop and Guide Bar packaging

## Package Materials and Durability

You'll notice a real improvement in our packaging; we've used higher quality materials and superior construction for better durability.

Clear Communication and User-Friendly Layout

You can identify and choose the right product through the following:

1. Product family
2. Part number
3. OEM chain saw fit up
4. Product information
5. Window for product visibility
6. Bar motor mount exposed for easy identification
7. Areas to write product information



front

back



generic loop box front



front



back

**NEW**

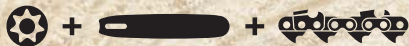
# SPEEDCUT™ NANO

**CUTTING SYSTEM**  +  + 

Designed for battery-powered and compact light-weight petrol chainsaws (20-38 cc).



## CONVERSION KITS



Husqvarna®	10"	12"	14"	16"
T 435	614388	614391	614395	614398
T536Li XP, 536Li XP	614389	614392	614396	614399
T540 XP, T540 XP II	614387	614390	614393	614397

80TXL must be used together with the corresponding guide bar and sprocket and is not compatible with other existing cutting systems. SpeedCut Nano conversion kits include a sprocket, a guide bar and a chain loop.

Stihl®	10"	12"	14"	16"
MS 150 / MS 150T / MS 151 / MS 151T		614383	614382	
MS 170, MS 171, MS 180, MS 181			614384	614385
MS 192 / MS 192T, MS 193 / MS 193T, MS 200 / MS 200T, MS 201 / MS 201T	614379	614380	614377	614381



# OREGON®

SHARPER BY NATURE™

## 80TXL Saw Chain

New patented-shape Micro-Chisel chain designed to maximize cutting speed and empowering compact saws : Faster speed, Smooth cut and unstoppable performance. Ideal for arborists and pruners.

- Longer Run Time
- Smooth Cuts
- Increased Speed
- Unstoppable Performance

.325"

7  
Micro Chisel

80 : 1,1 mm

4,0 mm

LubriTec™  
OILING SYSTEM



## 80TXL Guide Bar

Exclusive guide bar for New SpeedCut™ Nano cutting system (bar, chain, sprocket): increased speed, smoother cut, longer run time, unstoppable performance.

Engineered for professional arborist and top handle use.

Power through the day with a guide bar engineered specifically for 80TXL saw chain.

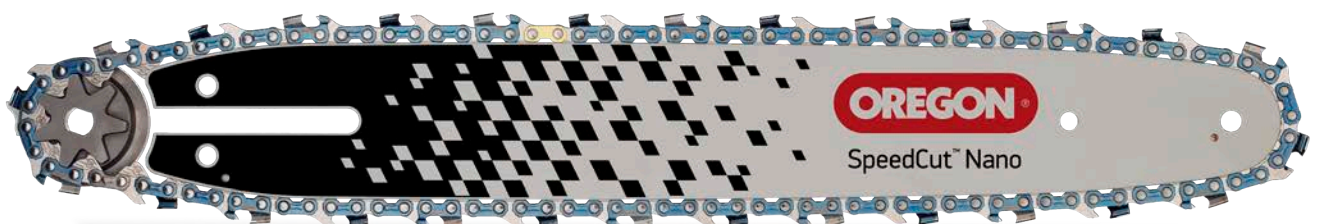
- High-strength body
- Performance-driven nose components

25cm  
30cm  
35cm  
40cm

A074  
Stihl®

A095  
Husqvarna®

20-38cc



# POWERCUT™ 70-SERIES EXL

## The evolution of 3/8" professional chainsaw chain

The 70-series EXL chain provides superior cutting performance to increase work efficiency and minimise fatigue.

**BEST**

### **FASTER**

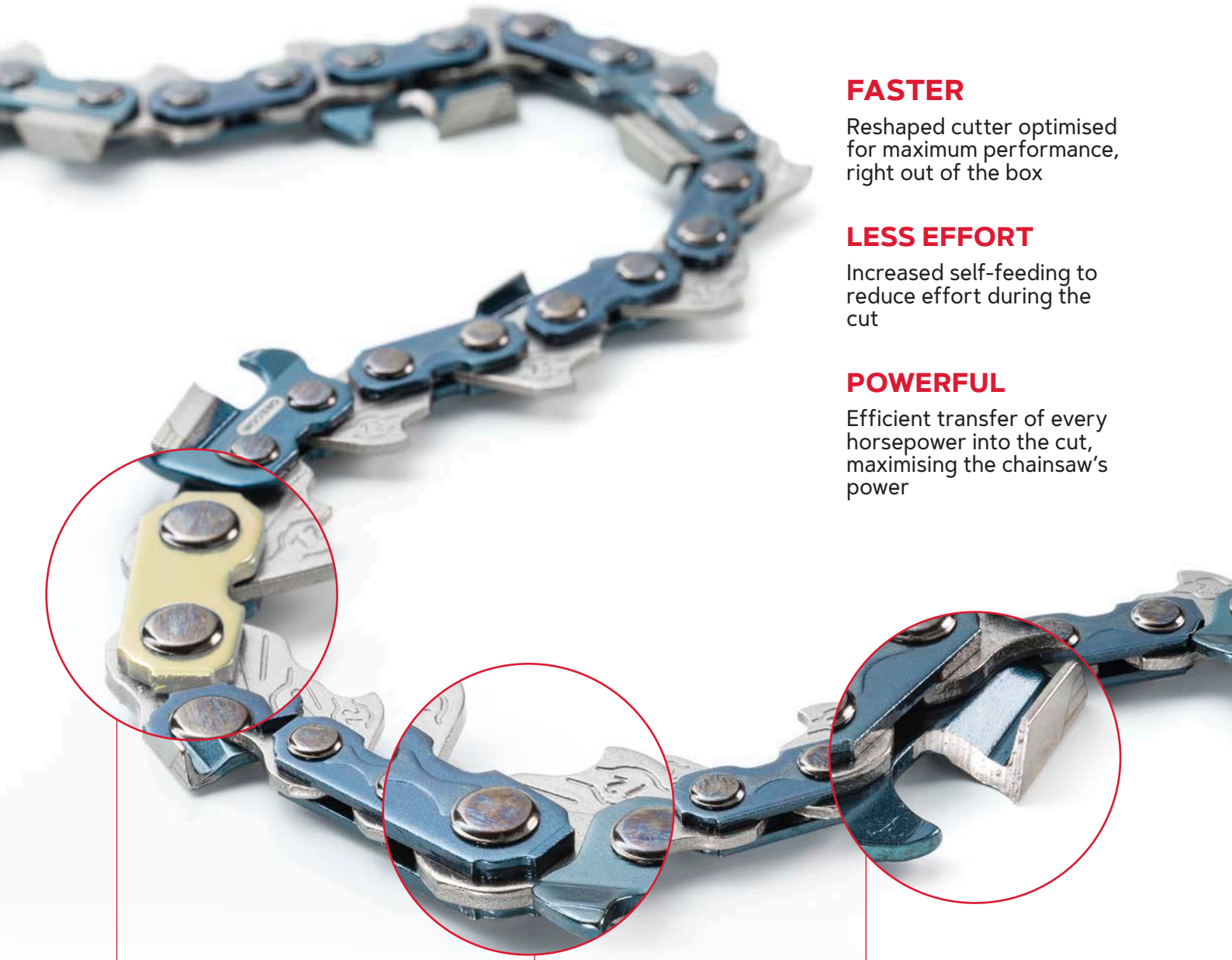
Reshaped cutter optimised for maximum performance, right out of the box

### **LESS EFFORT**

Increased self-feeding to reduce effort during the cut

### **POWERFUL**

Efficient transfer of every horsepower into the cut, maximising the chainsaw's power



Gold Loop start/stop Indicator, enhanced filing indicators (side/top/end-of-life) and easier to file geometry.

LubriTec™ oiling sytem. Less friction, longer life.

Reshaped Full-Chisel cutters. Cleaner, Sharper, more durable cutting edge. Optimised ramped depth gauge design.

Bumperless, low kickback, low vibration.



**THE WORLD'S SHARPEST,  
CLEANEST CUTTING EDGE  
FROM OREGON'S PROPRIETARY  
GRIND PROCESS**

Multi-axis grind technology.  
No need to file out-of-box.

Dry-touch oiled from factory. Less mess.

Reduces the force needed by the operator by  
up to 14%

Engineered to utilise the power of today's high  
output professional saw.

Skip sequence available on request

A sharper, reshaped cutter provides faster  
speed and requires less effort in the cut



**Saw Size**

50-100 cc



**Bar Lengths**

40-90 cm (16-36")



**Full Chisel**



**LubriTec™**  
OILING SYSTEM



<b>OREGON</b>		Loop Sizes Available													
<b>72EXL</b>	.050"	1.3 mm													100ft
<b>73EXL</b>	.058"	1.5 mm	56	60	64		68				84	92			
<b>75EXL</b>	.063"	1.6 mm	56	60		66		72	76	84		98	114		





# ADVANCECUT™ HD

**SPROCKET-NOSE LAMINATED BARS FOR FULL-TIME WOODCUTTERS WHO NEED THE BEST COMBINATION OF VALUE AND PROFESSIONAL DURABILITY.**

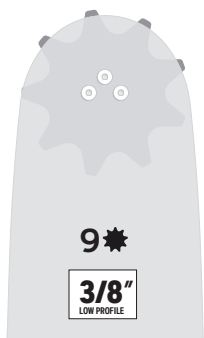
Heavy Duty laminated bars designed for higher power applications on small to medium-size chainsaws. Ideal for professional and semi-professional users.



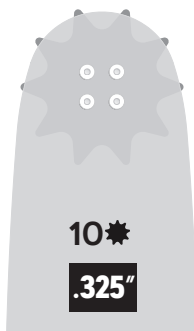
**BETTER**

**LubriTec™**  
OILING SYSTEM

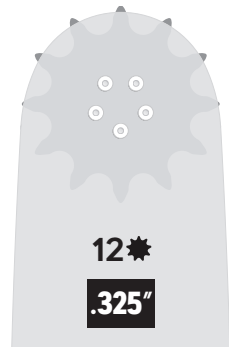
	3/8" LOW PROFILE	.325"	3/8"	.404"
1,3 mm (.050")	91	20,95	72	
1,5 mm (.058")		21	73	
1,6 mm (.063")		22	75	59, 27



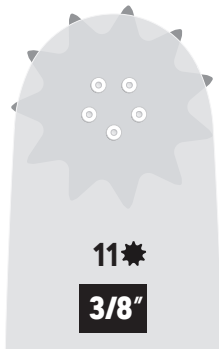
SPE



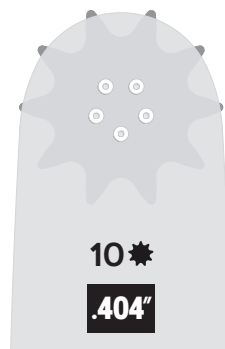
MPB LB



MPG G



ILH



SLF

## PRECISION SAW CHAIN SHARPENING SYSTEM

Occasional saw chain users sometimes spend too much time using hand files to sharpen dull chain. Fumbling an inexact sharpening is a thing of the past with PowerSharp. PowerSharp chain goes from dull to sharp in as little as 3 or 4 seconds.

PowerSharp is also ideal for professional users who want greater productivity on the job. Professionals get precise and knife-sharp edges quickly and easily – every time.



PowerSharp® is an easy-to-use, precision sharpening system that gives chain saw users the power to sharpen their chain in a matter of seconds with a simple-to-use attachment.

**FAST** - Goes from dull to sharp in as little as 3 or 4 seconds (Up to 10 on electric models).

**EASY** - Only three steps to faster, easier cutting.

**PORTABLE** - Bar-mount sharpener is lightweight, durable, and highly visible.

**PRECISE** - Exact alignment insures perfect cutter geometry.

**TOUGH** - Durable and hardworking as other Oregon 3/8" pitch, low-profile chain.



### ATTACH

When the chain dulls from normal use simply attach the bar-mount sharpener to the PowerSharp® guide bar. Twin guide holes in the tip of the guide bar helps insure a perfect alignment every time the sharpener is used.



### SHARPEN

Press the tip of the sharpener to a solid

surface for 3 or 4 seconds at full throttle (Up to 10 seconds on Electric saws).

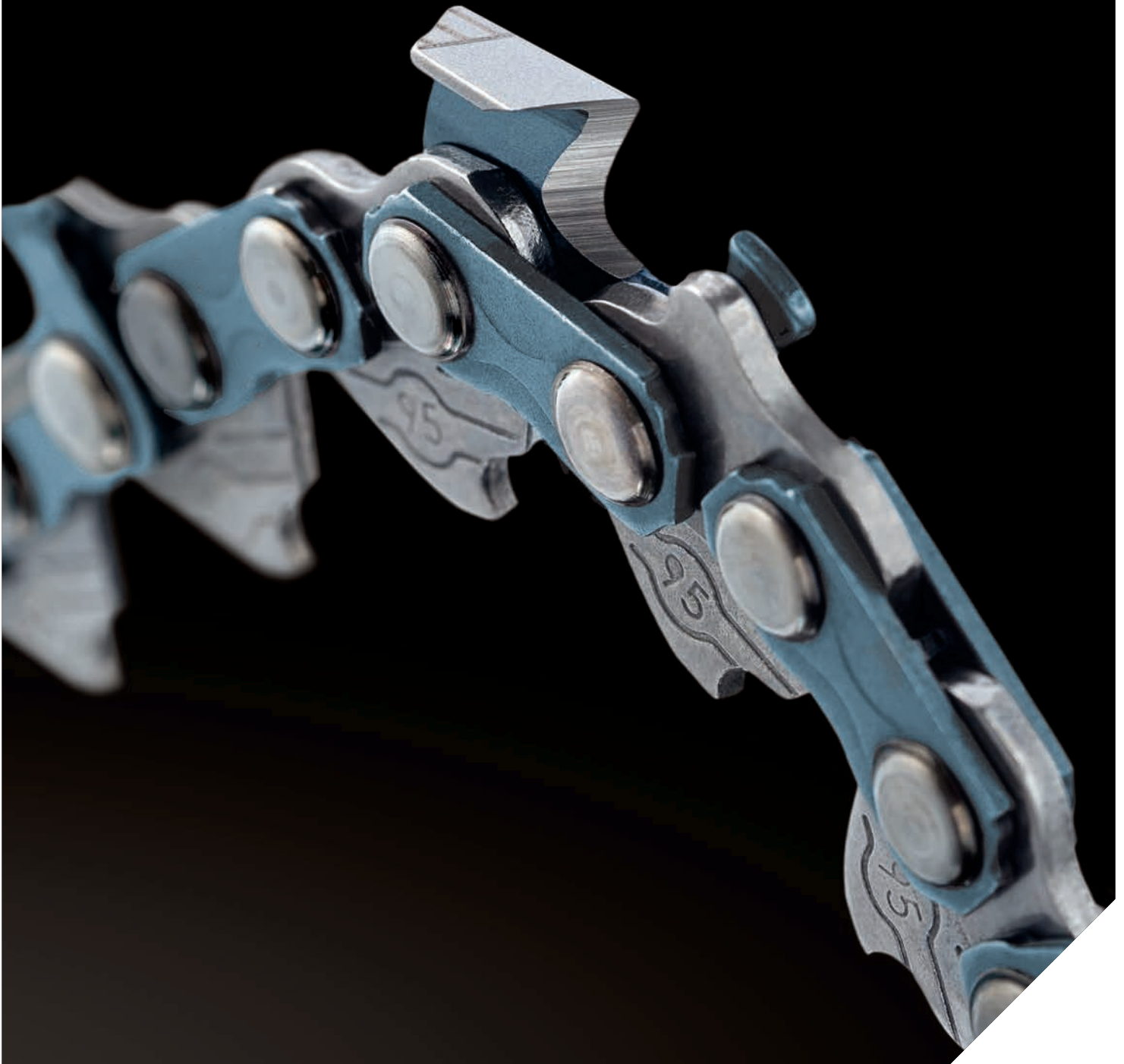


### CUT

And it's back to the job, working faster with less effort.

**OREGON**®

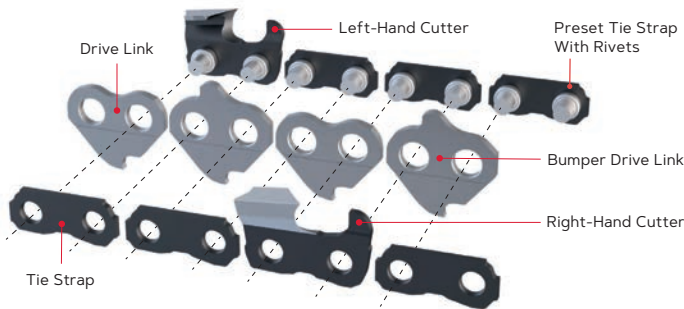
# SAW CHAINS



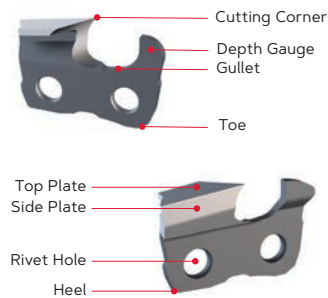


# Saw Chain Terminology

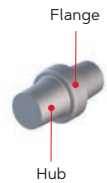
## PARTS OF SAW CHAIN



## PARTS OF A CUTTER



## PARTS OF A RIVET



## LOW VIBRATION

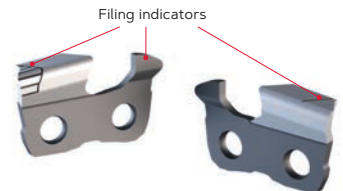
Less vibration equals more comfort. We wanted to lessen vibration-induced white finger (VWF), so we created a small space between the saw chain and the guide bar. A lot of the energy gets dissipated by the saw chain, acting as a shock absorber. It never reaches the guide bar, the saw – or most important – the operator.

Our low vibration design reduces vibrations by 25% or more.



## FILING INDICATORS

Your sharpening made easier and more accurate. Special filing marks show the best top-plate angle. Lines make it easier for filing the correct top-plate angle and help maintain equal cutter lengths. Filing indicators show you when cutters have reached the end of their life. Cutters should not be sharpened beyond the line.



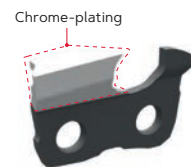
## BLUED COMPONENTS

Our Blued Components give you high-quality resistance to corrosion with the presence of protective oil. A precise and controlled tempering process results in a blue surface, designating our best-in-class saw chain.



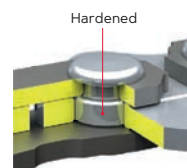
## CHROME-PLATED CUTTERS

Your chain stays sharper, longer. Oregon electroplates a layer of industrial hard chrome to all our saw chain cutters. Chrome delivers a harder surface and better wear resistance. So you spend more time cutting and less time filing or grinding the chain.



## HARDENED RIVETS

For a longer working saw chain, Oregon induction hardens and quenches all saw chain rivets, delivering a high quality, load-bearing surface that resists wear and improves strength. Less wear and chain stretch means fewer chain tension adjustments.





# Chain Cutter Sequence Terminology

## STANDARD



## SKIP SEQUENCE



Consumer users of chainsaws will probably never need to use a skip sequence chain. However, professional or commercial chainsaw operators who use their saws frequently and who use longer bars may prefer a skip chain for these reasons:

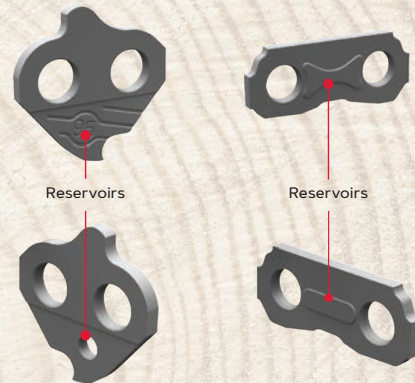
- Fewer cutters to sharpen makes sharpening faster
- Greater clearance for better chip flow – the larger the wood being cut and the longer the bar used, the more important good chip flow becomes

## LubriTec™ OILING SYSTEM

You want tools to work smarter and last longer. We designed LubriTec to deliver the best possible lubrication for your saw chain. Keeping lubrication where it's needed most means a longer lasting saw chain and guide bar and less down time. Here's how it works:

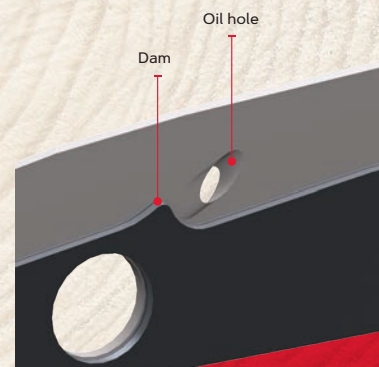
### LUBRITEC FOR THE CHAIN

- Lubricant is held inside LubriTec reservoirs.
- Oil flows freely into and around the saw chain parts and the guide bar. Oil is held in the high-friction zone where the saw chain and guide bar groove walls make contact.
- The presence of lubricant lowers friction during the start-up period before the saw's oiling system reaches its peak function.
- LubriTec strengthens the saw chain tie straps and reduces their tendency to flex during operation, making a more stable and durable saw chain.



### LUBRITEC FOR THE GUIDE BAR

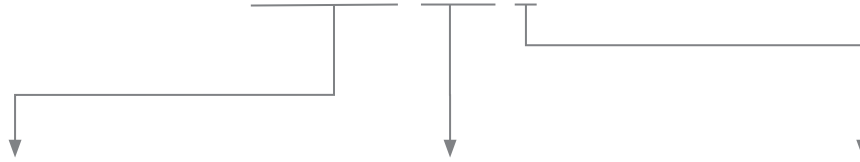
- Our LubriTec guide bar dam is cleverly designed to keep lubricant where it's needed most. It looks like a small barrier and is found in the bottom of the guide bar's groove, just behind the oil hole. It both increases available oil and reduces oil hole plugging. Resulting in better overall lubrication.
- The LubriTec angled oil hole virtually eliminates guide bar oil hole plugging. The oil hole slopes up toward the top of the guide bar and forward toward the nose. It's approximately 40% smaller in diameter than a standard hole, increasing velocity as oil enters the guide bar. It also helps clear sawdust and debris away from the hole during operation.



# Chains part numbers and families overview



**80 TXL 064 E**



CHAIN PITCH AND GAUGE		CHAIN FAMILY	LENGTH number of drivelinks	PACKAGING TYPE
<b>1/4"</b>	<b>25</b>	.050" 1,3mm	<b>ACL</b> VersaCut™	<b>033</b> 33
			<b>034</b> 34	
<b>.325"</b> <small>LOW PROFILE</small>	<b>80</b>	.043" 1,1mm	<b>AP</b> ControlCut™	<b>040</b> 40
			<b>042</b> 42	
<b>3/8"</b> <small>LOW PROFILE</small>	<b>90</b>	.043" 1,1mm	<b>BPX</b> ControlCut™	<b>044</b> 44
			<b>DPX/DX</b> VersaCut™	<b>045</b> 45
			<b>046</b> 46	
			<b>047</b> 47	
<b>.325"</b>	<b>91</b>	.050" 1,3mm	<b>EXL</b> PowerCut™	<b>050</b> 50
			<b>051</b> 51	
			<b>052</b> 52	
			<b>053</b> 53	
			<b>055</b> 55	
			<b>056</b> 56	
			<b>057</b> 57	
			<b>058</b> 58	
			<b>059</b> 59	
			<b>060</b> 60	
<b>.325"</b>	<b>20</b>	.050" 1,3mm	<b>H</b> Harvester	<b>062</b> 62
			<b>063</b> 63	
			<b>064</b> 64	
			<b>065</b> 65	
			<b>066</b> 66	
			<b>067</b> 67	
			<b>068</b> 68	
			<b>072</b> 72	
			<b>074</b> 74	
			<b>076</b> 76	
<b>3/8"</b>	<b>73</b>	.058" 1,5mm	<b>P</b> Standard	<b>078</b> 78
			<b>079</b> 79	
			<b>080</b> 80	
			<b>081</b> 81	
			<b>084</b> 84	
			<b>091</b> 91	
			<b>092</b> 92	
			<b>098</b> 98	
			<b>102</b> 102	
			<b>114</b> 114	
<b>.404"</b>	<b>18</b>	.080" 2,0mm	<b>R</b> RipCut™	<b>115</b> 115
			<b>072</b> 72	
			<b>074</b> 74	
<b>.404"</b>	<b>59</b>	.063" 1,6mm	<b>RD</b> RipCut™	<b>135</b> 135
			<b>076</b> 76	
			<b>078</b> 78	
<b>.404"</b>	<b>19</b>	.080" 2,0mm	<b>RX</b> RipCut™	<b>100</b> 100 ft
			<b>TXL</b> SpeedCut™ SpeedCut™ Nano	
			<b>VXL</b> VersaCut™	
<b>1/4"</b>	<b>11</b>	.122" 3,1mm	<b>X</b> VersaCut™	



**E** Loops

**R** 100 ft Reels





7



narrow  
kerf



i  
Page

BETTER

GOOD

BETTER

BETTER

BEST

1/4"	ControlCut™	25AP	Micro Chisel°	.050"	1,3mm		≤ 38 cc	16	
.325" <small>LOW PROFILE</small>	<b>NEW</b> SpeedCut™ Nano	80TXL	Micro Chisel°	.043"	1,1mm		20 → 38 cc	17	
3/8" <small>LOW PROFILE</small>	AdvanceCut™	90PX	Chamfer Chisel™	.043"	1,1mm		≤ 42 cc	18	
	Standard	91P	Chamfer Chisel™	.050"	1,3mm		≤ 42 cc	18	
	AdvanceCut™	91PX	Chamfer Chisel™	.050"	1,3mm		≤ 42 cc	19	
	VersaCut™	91VXL	Semi-chisel	.050"	1,3mm		≤ 42 cc	19	
	DuraCut™	M91VXL	Semi-chisel	.050"	1,3mm		≤ 42 cc	19	
	PowerSharp™	91PS	Powersharp	.050"	1,3mm		≤ 42 cc	20	
	RipCut™	91R	Chamfer Chisel™	.050"	1,3mm		Ripping cuts only	20	
.325"	SpeedCut™	95TXL	Micro Chisel°	.050"	1,3mm		38 → 55 cc	21	
	DuraCut™	M95VPX	Micro Chisel°	.050"	1,3mm		38 → 55 cc	21	
	ControlCut™	20BPX	Micro Chisel°	.050"	1,3mm		38 → 62 cc	22	
	ControlCut™	21BPX	Micro Chisel°	.058"	1,5mm		38 → 62 cc	22	
	ControlCut™	22BPX	Micro Chisel°	.063"	1,6mm		38 → 62 cc	22	
	PowerCut™	20LPX	Full chisel	.050"	1,3mm		38 → 62 cc	23	
	PowerCut™	21LPX	Full chisel	.058"	1,5mm		38 → 62 cc	23	
	PowerCut™	22LPX	Full chisel	.063"	1,6mm		38 → 62 cc	23	
	DuraCut™	M21LPX	Full chisel	.058"	1,5mm		38 → 62 cc	24	
	PowerCut™	20LGX	Full chisel	.050"	1,3mm		38 → 62 cc	25	
	PowerCut™	21LGX	Full chisel	.058"	1,5mm		38 → 62 cc	25	
	PowerCut™	22LGX	Full chisel	.063"	1,6mm		38 → 62 cc	25	
3/8"	VersaCut™	72DPX/DX	Semi-chisel	.050"	1,3mm		50 → 100 cc	26	
	VersaCut™	73DPX/DX	Semi-chisel	.058"	1,5mm		50 → 100 cc	26	
	VersaCut™	75DPX/DX	Semi-chisel	.063"	1,6mm		50 → 100 cc	26	
	PowerCut™	72LPX	Full chisel	.050"	1,3mm		50 → 100 cc	27	
	PowerCut™	73LPX	Full chisel	.058"	1,5mm		50 → 100 cc	27	
	PowerCut™	75LPX	Full chisel	.063"	1,6mm		50 → 100 cc	27	
	DuraCut™	M73LPX	Full chisel	.058"	1,5mm		50 → 100 cc	27	
	DuraCut™	M75LPX	Full chisel	.063"	1,6mm		50 → 100 cc	27	
	PowerCut™	72EXL	Full chisel	.050"	1,3mm		50 → 100 cc	28	
	PowerCut™	73EXL	Full chisel	.058"	1,5mm		50 → 100 cc	28	
	PowerCut™	75EXL	Full chisel	.063"	1,6mm		50 → 100 cc	28	
	Skip	PowerCut™	73EXJ	Full chisel	.058"	1,5mm		50 → 100 cc	28
	Skip	PowerCut™	75EXJ	Full chisel	.063"	1,6mm		50 → 100 cc	28
	RipCut™	72RD	Semi-chisel	.050"	1,3mm		Ripping cuts only	29	
RipCut™	73RD	Semi-chisel	.058"	1,5mm		Ripping cuts only	29		
RipCut™	75RD	Semi-chisel	.063"	1,6mm		Ripping cuts only	29		
.404"	VersaCut™	27X	Micro Chisel°	.063"	1,6mm		≥ 65 cc	30	
	VersaCut™	59ACL	Chipper	.063"	1,6mm		≥ 65 cc	30	
	PowerCut™	59L	Full chisel	.063"	1,6mm		≥ 65 cc	31	
	RipCut™	27R	Micro Chisel°	.063"	1,6mm		Ripping cuts only	31	
	Skip	RipCut™	27RX	Micro Chisel°	.063"	1,6mm		Ripping cuts only	31
.404"	Harvester	18HX	Micro Chisel°	.080"	2,0mm				
	Harvester	19HX	Chamfer Chisel™	.080"	2,0mm				
1/4"	Harvester	11H	Semi-chisel	.122"	3,1mm				












Harvester  
catalogue

# ControlCut™ 25AP

 ≤ 38 cc

Get your smallest jobs done just right. 25AP is light-weight, smooth chain, ideal for pruning – our Micro Chisel® cutters have small-radius working corners for excellent performance, and they are easy to maintain. The 25AP is small and light-weight, making it easy to use and maneuver.



<b>1/4"</b>	<b>7</b>	 25 : 1,3 mm	 4,0 mm	 30°	 55°	 0,64 mm
42 	58 	60 	2392 			
25AP042E	25AP058E	25AP060E	25AP100R			



# SpeedCut™ Nano CUTTING SYSTEM + +

## CONVERSION KITS



80TXL must be used together with the corresponding guide bar and sprocket and is not compatible with other existing cutting systems. SpeedCut Nano conversion kits include a sprocket, a guide bar and a chain loop.

Husqvarna®	10" (25cm)	12" (30cm)	14" (35cm)	16" (40cm)
T 435	614388	614391	614395	614398
T536Li XP, 536Li XP	614389	614392	614396	614399
T540 XP, T540 XP II	614387	614390	614393	614397
Stihl®	10" (25cm)	12" (30cm)	14" (35cm)	16" (40cm)
MS 150 / MS 150T MS 151 / MS 151T		614383	614382	
MS 170, MS 171 MS 180, MS 181			614384	614385
MS 192 / MS 192T MS 193 / MS 193T MS 200 / MS 200T MS 201 / MS 201T	614379	614380	614377	614381



## NEW SpeedCut™ Nano 80TXL

 20 → 38 cc



New patented-shape Micro Chisel® chain designed to maximize cutting speed and empowering compact saws: Faster speed, Smooth cut and unstoppable performance. Ideal for arborists and pruners.

<b>.325"</b> LOW PROFILE	<b>7</b>	<b>80 : 1,1mm</b>	<b>LubriTec™</b> OILING SYSTEM	<b>4,0mm</b>	<b>30°</b>	<b>70°</b>	<b>0,64 mm</b>
-----------------------------	----------	-------------------	-----------------------------------	--------------	------------	------------	----------------

Husqvarna	10" (25cm)	12" (30cm)	14" (35cm)	16" (40cm)
T 435	610729N			
T536Li XP, 536Li XP	610730N			
T540 XP, T540 XP II	610728N	104TXLNA095	124TXLNA095	144TXLNA095
535i XP, T535i XP 540i XP, T540i XP	610730N	80TXL046E	80TXL051E	80TXL059E
		46	51	59
				164TXLNA095
				80TXL064E
				64
Stihl	10" (25cm)	12" (30cm)	14" (35cm)	16" (40cm)
MS 150, MS 150T MS 151, MS 151T	610727N	124TXLNA074	144TXLNA074	164TXLNA074
MS 170, MS 171 MS 180, MS 181	610726N		144TXLNA074	164TXLNA074
MS 192, MS 192T MS 193, MS 193T MS 200, MS 200T MS 201, MS 201T	610725N	104TXLNA074	124TXLNA074	144TXLNA074
		80TXL046E	80TXL051E	80TXL059E
		46	51	59
				164TXLNA074
				80TXL064E
				64







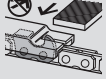











⚠ These models require a SpeedCut™ Nano conversion kit first

# AdvanceCut™ 90PX

 ≤ 42 cc

Maintain your trees with ease. 90PX offers higher chain efficiency, ideal for small, low powered saws great for landscapers and homeowners. The narrow .043" gauge reduces the weight of the bar and chain by roughly 15%. Low-vibration, low kickback Chamfer Chisel™ cutters' twin cutting corners offer outstanding performance. They are durable, easy to maintain and forgiving, comparable to round-cornered chains. Bumper drive link paired with depth gauge design, offers reduced kickback with strong performance.








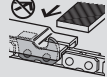












<b>3/8"</b> LOW PROFILE		 90 : 1,1mm	 Narrow Kerf	<b>LubriTec™</b> OILING SYSTEM	 4,5 mm	 30°	 55°	 0,64 mm
33 	34 	40 	44 	45 	46 	50 		
90PX033E	90PX034E	90PX040E	90PX044E	90PX045E	90PX046E	90PX050E		
52 	56 	57 	1637 					
90PX052E	90PX056E	90PX057E	90PX100R					

# 91P

 ≤ 42 cc

91P is for homeowners and occasional users who want a low kickback saw chain. The Chamfer Chisel cutters' twin cutting corners offer outstanding performance. Bumper drive link paired with depth gauge design, offers reduced kickback with strong performance.



<b>3/8"</b> LOW PROFILE		 91 : 1,3mm	 4,0mm	 30°	 55°	 0,64 mm
40 	44 	45 	50 	52 	53 	55 
91P040E	91P044E	91P045E	91P050E	91P052E	91P053E	91P055E
56 	57 	60 	62 	1637 		
91P056E	91P057E	91P060E	91P062E	91P0100R		

## AdvanceCut™ 91PX

 ≤ 42 cc

91PX is for homeowners and occasional users who want a low-vibration and low kickback saw chain. The Chamfer Chisel cutters' twin cutting corners offer outstanding performance. They are durable, easy to maintain and forgiving, comparable to round-cornered chains. Bumper drive link paired with depth gauge design, offers reduced kickback with strong performance. 91PX incorporates LubriTec oiling features for a longer lasting saw chain and less down time.

3/8" LOW PROFILE	7	91: 1,3mm	LubriTec™ OILING SYSTEM	4,0mm	30°	55°	0,64mm
33 ♡	39 ♡	40 ♡	44 ♡	45 ♡	47 ♡	50 ♡	
91PX033E	91PX039E	91PX040E	91PX044E	91PX045E	91PX047E	91PX050E	
52 ♡	53 ♡	55 ♡	56 ♡	57 ♡	62 ♡	1637 ♡	
91PX052E	91PX053E	91PX055E	91PX056E	91PX057E	91PX062E	91PX100R	

## VersaCut™ 91VXL

 ≤ 42 cc

91VXL is a high-performance, Low Profile chain. Ideal for professional arborists and orchardists who use light-weight chain saws. Low vibration, semi-chisel cutters provide an aggressive cutting edge with a forgiving sharpening profile and good stay-sharp. Cutter top-plates are 33% longer than standard 91 cutters.

3/8" LOW PROFILE	7	91: 1,3mm	LubriTec™ OILING SYSTEM	4,0mm	30°	55°	0,64mm
40 ♡	44 ♡	45 ♡	47 ♡	50 ♡	52 ♡	53 ♡	
91VXL040E	91VXL044E	91VXL045E	91VXL047E	91VXL050E	91VXL052E	91VXL053E	
55 ♡	56 ♡	57 ♡	62 ♡	1637 ♡			
91VXL055E	91VXL056E	91VXL057E	91VXL062E	91VXL100R			

## DuraCut™ M91VXL

 ≤ 42 cc

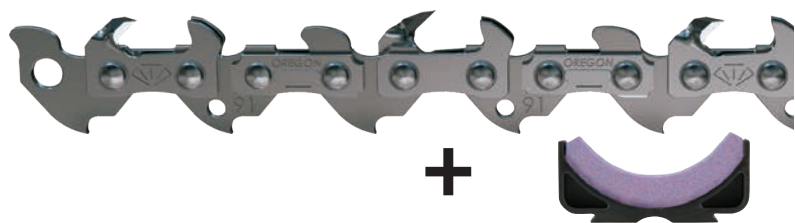
Work longer in dirty conditions with this more durable version of our aggressive 91VXL chain; keeps cutting up to 3 times longer vs standard 3/8" LP chains. Maintain with standard maintenance tools. (Formerly named MultiCut™)

3/8" LOW PROFILE	7	91: 1,3mm	LubriTec™ OILING SYSTEM	4,0mm	30°	55°	0,64mm
44 ♡	50 ♡	52 ♡	55 ♡	56 ♡	409 ♡		
M91VXL044E	M91VXL050E	M91VXL052E	M91VXL055E	M91VXL056E	M91VXL025R		

## PowerSharp™ 91PS

 ≤ 42 cc

Sharpen the 91PS chain in a flash. Go from dull to sharp in just three seconds with this easy-to-use, precision sharpening system. A simple attachment lets you sharpen your chain in three easy steps. The portable bar-mount sharpener is light-weight and durable. Get precise sharpening through exact alignment between cutter and honing surface, for perfect angles and knife-sharp edges. Stays sharp three times longer than 91PX saw chain.



**B**

**3/8"**  
LOW PROFILE



**91: 1,3mm**

**3 sec**



**PowerSharp®**

**LubriTec™**  
OILING SYSTEM

50 

PS50E

52 

PS52E

55 

PS55E

56 

PS56E

62 

PS62E

Note : Onboard PowerSharp replacement chains for CS1500 are in the Oregon Power Equipment section.



**A** : see PowerSharp Bar kits on page 39

## RipCut™ 91R

91R is a chain intended for ripping in mobile sawmills. The cutting angle of the chain at 5° is adapted for sawing longitudinal fibers.

RipCut's precise ripping cuts give you a smooth surface every time you cut parallel to the wood grain. RipCut isn't recommended for hand-held use, but it suits experienced millwrights just fine.



**3/8"**  
LOW PROFILE



**91: 1,3mm**

**4,0 mm**

**5°**

**55°**

**0,64mm**

1637 

91R100R














# SpeedCut™ 95TXL

 38 → 55 cc

Work faster, sharper, easier, with a more efficient chain. Ideal for arborists and property owners who want top performance. 95TXL is for saws up to 55 cc. SpeedCut™ 95TXL narrow kerf cutting systems are more efficient, needing less power from the saw than standard cutting systems. Low-vibration, Micro Chisel cutters have small-radius working corners for excellent performance and easy maintenance. Get a faster, easier cut with a reshaped cutting surface. A sharper, more durable cutting edge from a new precision grind and optimized cutting angle. Always use SpeedCut narrow kerf chain in combination with Speedcut, AdvanceCut or AdvanceCut HD bars.












<b>.325"</b>	<b>7</b>	<b>95 : 1,3 mm</b>	 <b>Narrow Kerf</b>	<b>LubriTec™</b> OILING SYSTEM	 <b>4,8 mm</b>	 <b>30°</b>	 <b>55°</b>	 <b>0,64 mm</b>
56 	64 	66 	72 	78 	1848 			
95TXL056E	95TXL064E	95TXL066E	95TXL072E	95TXL078E	95TXL100R			

# DuraCut™ M95VPX

 38 → 55 cc

Cut effectively in dirty and abrasive conditions with this more durable version of our high-performing .325" pitch "Narrow Kerf" 95VPX; keeps cutting up to 3 times longer vs standard .325" chains. (Formerly named MultiCut™) Maintenance with standard maintenance tools.











<b>.325"</b>	<b>7</b>	<b>95 : 1,3 mm</b>	 <b>Narrow Kerf</b>	<b>LubriTec™</b> OILING SYSTEM	 <b>4,8 mm</b>	 <b>30°</b>	 <b>55°</b>	 <b>0,64 mm</b>
56 	64 	72 	462 					
M95VPX056E	M95VPX064E	M95VPX072E	M95VPX025R					













# ControlCut™ 20-Series BPX










 38 → 62 cc

An ideal choice for occasional users like property owners and commercial cutters. The low-vibration, Micro Chisel cutters have small-radius working corners for excellent performance and easy maintenance. Low kickback design.



<b>.325"</b>	<b>7</b>	<b>U</b> 20 : 1,3 mm	<b>LubriTec™</b> OILING SYSTEM	 4,8 mm	 30°	 55°	 0,64 mm
64 	66 	72 	1848 				
20BPX064E	20BPX066E	20BPX072E	20BPX100R				

<b>.325"</b>	<b>7</b>	<b>U</b> 21 : 1,5 mm	<b>LubriTec™</b> OILING SYSTEM	 4,8 mm	 30°	 55°	 0,64 mm
56 	64 	66 	68 	72 	76 	78 	
21BPX056E	21BPX064E	21BPX066E	21BPX068E	21BPX072E	21BPX076E	21BPX078E	
1848 							
21BPX100R							

<b>.325"</b>	<b>7</b>	<b>U</b> 22 : 1,6 mm	<b>LubriTec™</b> OILING SYSTEM	 4,8 mm	 30°	 55°	 0,64 mm
62 	67 	68 	74 	1848 			
22BPX062E	22BPX067E	22BPX068E	22BPX074E	22BPX100R			

# PowerCut™ 20-Series LPX

 38 → 62 cc

An ideal chain for professional woodcutters who use .325" pitch saws. Low-vibration, full chisel cutters offer top performance. Offset depth gauges prevent cutters from driving into the sidewall of the cut, offering a smoother cut.



.325"	7	20 : 1,3 mm	LubriTec™ OILING SYSTEM	4,8 mm	25°	55°	0,64 mm
56	64	66	72	1848			
20LPX056E	20LPX064E	20LPX066E	20LPX072E	20LPX100R			

.325"	7	21 : 1,5 mm	LubriTec™ OILING SYSTEM	4,8 mm	25°	55°	0,64 mm
56	64	66	72	76	78	1848	
21LPX056E	21LPX064E	21LPX066E	21LPX072E	21LPX076E	21LPX078E	21LPX100R	

.325"	7	22 : 1,6 mm	LubriTec™ OILING SYSTEM	4,8 mm	25°	55°	0,64 mm
56	62	67	68	74	1848		
22LPX056E	22LPX062E	22LPX067E	22LPX068E	22LPX074E	22LPX100R		

# DuraCut™ M20-Series LPX

 38 → 62 cc

Cut effectively in dirty and abrasive conditions with this more durable version of our high-performing .325" pitch LPX chain; keeps cutting up times longer vs standard .325" chains. (Formerly named MultiCut™.) Maintain with standard maintenance tools.



.325"	7	21 : 1,5 mm	LubriTec™ OILING SYSTEM	4,8 mm	25°	55°	0,64 mm
64	67	462					
M21LPX064E	M21LPX072E	M21LPX025R					

# PowerCut™ 20-Series LGX

 38 → 62 cc

The 20-Series LGX has been engineered to harness the power of today's high-performance saws. Blue, full-chisel cutters and advanced LubriTec™ oiling features mean this chain is ready to work as hard as you are.



.325"	7	U 20 : 1,3 mm	LubriTec™ OILING SYSTEM	4,8 mm	25°	55°	0,64 mm
64 ♡	66 ♡	67 ♡	72 ♡	78 ♡	1848 ♡		
20LGX064E	20LGX066E	20LGX067E	20LGX072E	20LGX078E	20LGX100R		
.325"	7	U 21 : 1,5 mm	LubriTec™ OILING SYSTEM	4,8 mm	25°	55°	0,64 mm
64 ♡	66 ♡	68 ♡	80 ♡	1848 ♡			
21LGX064E	21LGX066E	21LGX068E	21LGX080E	21LGX100R			
.325"	7	U 22 : 1,6 mm	LubriTec™ OILING SYSTEM	4,8 mm	25°	55°	0,64 mm
62 ♡	67 ♡	68 ♡	74 ♡	81 ♡	1848 ♡		
22LGX062E	22LGX067E	22LGX068E	22LGX074E	22LGX081E	22LGX100R		

# VersaCut™ 70-Series DPX/DX








 50 → 100 cc


An ideal choice for occasional and commercial use. Easy to maintain. Low-vibration, semi-chisel cutter designs work fast. This design is typically more tolerant of sharpening errors than chisel cutters.








Kickback Reducing Features on DPX Chains.

DX version (non illustrated) does not include bumper drive links. All its drive links are standard bumperless.











<b>3/8"</b>		 72 : 1,3 mm		 5,5 mm	 30°	 55°	 0,64 mm
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1637 
72DPX100R

<b>3/8"</b>		 73 : 1,5 mm		 5,5 mm	 30°	 55°	 0,64 mm
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56 	64 	68 	72 	84 	1637 
73DPX056E	73DPX064E	73DPX068E	73DPX072E	73DPX084E	73DPX100R

<b>3/8"</b>		 75 : 1,6 mm		 5,5 mm	 30°	 55°	 0,64 mm
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60 	66 	72 	84 	1637 
75DPX060E	75DPX066E	75DPX072E	75DPX084E	75DPX100R

<b>3/8"</b>		 72 : 1,3 mm		 5,5 mm	 30°	 55°	 0,64 mm
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1637 
72DX100R

<b>3/8"</b>		 73 : 1,5 mm		 5,5 mm	 30°	 55°	 0,64 mm
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68 	72 	1637 
73DX068E	73DX072E	73DX100R

<b>3/8"</b>		 75 : 1,6 mm		 5,5 mm	 30°	 55°	 0,64 mm
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66 	72 	1637 
75DX066E	75DX072E	75DX100R

## PowerCut™ 70-Series LPX






 50 → 100 cc










An ideal chain for professional woodcutters who use 3/8" pitch saws. Low-vibration, full chisel cutters offer top performance. Offset depth gauges prevent cutters from driving into the sidewall of the cut, offering a smoother cut.













<b>3/8"</b>	<b>7</b>	 72 : 1,3 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 25°	 55°	 0,64 mm
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72 	1637 
72LPX072E	72LPX100R

<b>3/8"</b>	<b>7</b>	 73 : 1,5 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 25°	 55°	 0,64 mm
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56 	60 	64 	68 	72 	76 	84 
73LPX056E	73LPX060E	73LPX064E	73LPX068E	73LPX072E	73LPX076E	73LPX084E
92 	1637 					
73LPX092E	73LPX100R					

<b>3/8"</b>	<b>7</b>	 75 : 1,6 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 25°	 55°	 0,64 mm
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56 	60 	66 	72 	84 	1637 
75LPX056E	75LPX060E	75LPX066E	75LPX072E	75LPX084E	75LPX100R

## DuraCut™ M70-Series LPX






 50 → 100 cc

Cut more between sharpenings in the toughest, dirtiest, or most abrasive conditions with this more durable version of our high-performing 3/8" pitch LPX chain; cuts up to 3 times longer. (Formerly named MultiCut™). Maintain with standard maintenance tools.



<b>3/8"</b>	<b>7</b>	 73 : 1,5 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 25°	 55°	 0,64 mm
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64 	68 	72 	409 
M73LPX064E	M73LPX068E	M73LPX072E	M73LPX025R

<b>3/8"</b>	<b>7</b>	 75 : 1,6 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 25°	 55°	 0,64 mm
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409 
M75LPX025R

# PowerCut™ 70-Series EXL

 50 → 100 cc

Designed to require less force from the operator to get through the cut quickly, Oregon PowerCut™ 70-Series makes the job feel like less work.

Increased cutting performance, less effort.

Skip sequence available on EXJ version.








EXL : STANDARD








EXJ : SKIP SEQUENCE



<b>3/8"</b>	<b>7</b>	 72 : 1,3 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 25°	 55°	 0,64 mm
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1637 

72EXL100R

<b>3/8"</b>	<b>7</b>	 73 : 1,5 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 25°	 55°	 0,64 mm
-------------	----------	---	-----------------------------------	--	---	---	---

56 

60 


64 

68 

72 

84 

92 

1637 

73EXL056E

73EXL060E

73EXL064E






73EXL068E

73EXL072E

73EXL084E

73EXL092E

73EXL100R

<b>3/8"</b>	<b>7</b>	 75 : 1,6 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 25°	 55°	 0,64 mm
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56 

60 

66 

72 

76 

84 

98 

114 

75EXL056E

75EXL060E

75EXL066E

75EXL072E

75EXL076E

75EXL084E






75EXL098E

75EXL114E

1637 

75EXL100R

# PowerCut™ 70-Series EXJ

<b>3/8"</b>	<b>7</b>	 73 : 1,5 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 25°	 55°	 0,64 mm
-------------	----------	---	-----------------------------------	--	---	---	---

84 

92 

102 






1637 

73EXJ084E

73EXJ092E

73EXJ102E

73EXJ100R

<b>3/8"</b>	<b>7</b>	 75 : 1,6 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 25°	 55°	 0,64 mm
-------------	----------	---	-----------------------------------	--	---	---	---

84 

91 

114 

115 

135 

1637 

75EXJ084E

75EXJ091E

75EXJ114E

75EXJ115E

75EXJ135E



75EXJ100R

## RipCut™ 70-Series RD

 50 → 100 cc

Specially made for ripping – making cuts parallel to the wood grain. 72, 73, 75 RD has a special ripping application grind for making dimensional boards and planks from larger timbers. For use on chain-type sawmills. Not recommended for handheld use.



<b>3/8"</b>		 72 : 1,3 mm	 5,5 mm	 10°	 50°	 0,64 mm
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1637 

72RD100R


<b>3/8"</b>		 73 : 1,5 mm	 5,5 mm	 10°	 50°	 0,64 mm
-------------	---	---	--	---	---	---

72 

73RD072E

1637 

73RD100R

<b>3/8"</b>		 75 : 1,6 mm	 5,5 mm	 10°	 50°	 0,64 mm
-------------	--	--	---	--	--	--

409 

75RD025R

1637 





75RD100R

## VersaCut™ 27X

 ≥ 65 cc

This is a heavy-duty, high-performance chain for professionals using large saws. Ideal for those who prefer the durability and easy maintenance of small-radius Micro Chisel cutters. Micro Chisel cutters have small-radius working corners for excellent performance and easy maintenance.



<b>.404"</b>		 27 : 1,6 mm	 LubriTec™ OILING SYSTEM	 5,5 mm	 30°	 55°	 0,75 mm
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1480 

27X100R









## VersaCut™ 59 ACL

 ≥ 65 cc

A big-timber, heavy-duty chain for professionals who use large saws especially in tropical hardwood areas. Rounded «Chipper» cutters have fully rounded working corner and side plate for excellent performance, easy sharpening and durability.



<b>.404"</b>		 59 : 1,6 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 35°	 55°	 0,89 mm
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1480 







59ACL100R

## PowerCut™ 59L

 ≥ 65 cc

A big-timber, heavy-duty chain for professionals who use large saws. Full chisel cutters offer top performance. Get less kickback without the added weight or bulk of other methods because of the depth gauge design.



<b>.404"</b>		 59 : 1,6 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 25°	 55°	 0,64 mm
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1480 

59L100R

## RipCut™ 27R

 ≥ 65 cc

Specially made for ripping — making cuts parallel to the wood grain. 27R - RX has a special ripping application grind for making dimensional boards and planks from larger timbers. Not recommended for handheld use.

Skip sequence available on RX version.









**R : STANDARD**



**RX : SKIP SEQUENCE**









<b>.404"</b>		 27 : 1,6 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 10°	 55°	 0,75 mm
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1480 

27R100R



## RipCut™ 27RX

<b>.404"</b>		 27 : 1,6 mm	<b>LubriTec™</b> OILING SYSTEM	 5,5 mm	 10°	 55°	 0,75 mm
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1480 

27RX100R

# Competitive chain Cross-Reference

		STIHL®		HUSQVARNA®	DOLMAR / MAKITA	EFCO / OLEO MAC	CARLTON®		
		P/N	ALT P/N	P/N	P/N	P/N	P/N	ALT P/N	
<b>1/4"</b>	.050"	1,3mm	13RM	13RMS	H00	466	E650MC-K	E1MC-BL	E1MC
<b>.325"</b> <small>LOW PROFILE</small>	.043"	1,1mm	SP21G						
<b>3/8"</b> <small>LOW PROFILE</small>	.043"	1,1mm	61PMN	61PMM3	H38	290 / 291		N4C-BL	N4C
	.050"	1,3mm	63PM1	63PM3	H37 / S93G	492		N1C-BL	
	.050"	1,3mm	63PM1	63PM3	H37 / S93G	492		N1C-BL	
	.050"	1,3mm	63PM		H35	480	N150C-N	N1C	
	.050"	1,3mm							
	.050"	1,3mm							
	.050"	1,3mm	63PMX						
	.050"	1,3mm	23RM3 Pro		H30 / SP33G	484	K250NK-K	K1NK-BL	K1NK
	.050"	1,3mm							
	.050"	1,3mm	23RM3	23RM	H22	082	K250C-K	K1C-BL	K1C
<b>.325"</b>	.058"	1,5mm	25RM3	25RM	H25	086	K258C-K	K2C-BL	K2C
	.063"	1,6mm	26RM3	26RM	H28			K3C-BL	K3C
	.050"	1,3mm	23RS3		H23			K1L-BL	
	.058"	1,5mm	25RS3		H21	686		K2L-BL	
	.063"	1,6mm	26RS3		H26			K3L-BL	
	.058"	1,5mm							
	.050"	1,3mm	23RS				K250L-N	K1LX	K1L
	.058"	1,5mm	25RS				K258L-N	K2LX	K2L
	.063"	1,6mm	26RS				K263L-N	K3LX	K3L
	<b>3/8"</b>	.050"	1,3mm	33RM3		H51	101	A358EP-K	A1EP-BL
.058"		1,5mm	35RM3		H54	093		A2EP-BL	
.063"		1,6mm	36RM3		H58	096		A3EP-BL	
.050"		1,3mm	33RM				A350EP-N	A1EP	
.058"		1,5mm	35RM		H49		A358EP-N	A2EP	
.063"		1,6mm	36RM		H44		A363EP-N	A3EP	
.050"		1,3mm	33RS3		H46	100		A1LM-BL	
.058"		1,5mm	35RS3		H42	099		A2LM-BL	
.063"		1,6mm	36RS3		H45	110		A3LM-BL	
.058"		1,5mm							
.063"		1,6mm							
.050"		1,3mm	33RS		H47 / C83			A1LM	
.058"		1,5mm	35RS		H48 / C85		A358LM-N	A2LM	
.063"		1,6mm	36RS		H50		A363LM-N	A3LM	
.050"		1,3mm						A1EP-RP	
.058"	1,5mm			H52			A2EP-RP		
.063"	1,6mm			H53			A3EP-RP		
<b>.404"</b>	.063"	1,6mm	46RM		H64	103		B3S	B3EP
	.063"	1,6mm			H66				
	.063"	1,6mm	46RS		H57		B463EP-N	B3LM	
	.063"	1,6mm			H65	108		B3H-RP	B3RM10
	.063"	1,6mm							



7

narrow  
kerf

ControlCut™ 25AP	Micro Chisel®		≤ 38 cc
<b>NEW</b> SpeedCut™ Nano 80TXL	Micro Chisel®		20 → 38 cc
AdvanceCut™ 90PX	Chamfer Chisel™		≤ 42 cc
Standard 91P	Chamfer Chisel™		≤ 42 cc
AdvanceCut™ 91PX	Chamfer Chisel™		≤ 42 cc
VersaCut™ 91VXL	Semi-chisel		≤ 42 cc
DuraCut™ M91VXL	Semi-chisel		≤ 42 cc
PowerSharp™ 91PS	Powersharp		≤ 42 cc
RipCut™ 91R	Chamfer Chisel™		Ripping cuts only
SpeedCut™ 95TXL	Micro Chisel®		38 → 55 cc
DuraCut™ M95VPX	Micro Chisel®		38 → 55 cc
ControlCut™ 20BPX	Micro Chisel®		38 → 62 cc
ControlCut™ 21BPX	Micro Chisel®		38 → 62 cc
ControlCut™ 22BPX	Micro Chisel®		38 → 62 cc
PowerCut™ 20LPX	Full chisel		38 → 62 cc
PowerCut™ 21LPX	Full chisel		38 → 62 cc
PowerCut™ 22LPX	Full chisel		38 → 62 cc
DuraCut™ M21LPX	Full chisel		38 → 62 cc
PowerCut™ 20LGX	Full chisel		38 → 62 cc
PowerCut™ 21LGX	Full chisel		38 → 62 cc
PowerCut™ 22LGX	Full chisel		38 → 62 cc
VersaCut™ 72DPX	Semi-chisel		50 → 100 cc
VersaCut™ 73DPX	Semi-chisel		50 → 100 cc
VersaCut™ 75DPX	Semi-chisel		50 → 100 cc
VersaCut™ 72DX	Semi-chisel		50 → 100 cc
VersaCut™ 73DX	Semi-chisel		50 → 100 cc
VersaCut™ 75DX	Semi-chisel		50 → 100 cc
PowerCut™ 72LPX	Full chisel		50 → 100 cc
PowerCut™ 73LPX	Full chisel		50 → 100 cc
PowerCut™ 75LPX	Full chisel		50 → 100 cc
DuraCut™ M73LPX	Full chisel		50 → 100 cc
DuraCut™ M75LPX	Full chisel		50 → 100 cc
PowerCut™ 72EXL	Full chisel		50 → 100 cc
PowerCut™ 73EXL	Full chisel		50 → 100 cc
PowerCut™ 75EXL	Full chisel		50 → 100 cc
RipCut™ 72RD	Semi-chisel		Ripping cuts only
RipCut™ 73RD	Semi-chisel		Ripping cuts only
RipCut™ 75RD	Semi-chisel		Ripping cuts only
VersaCut™ 27X	Micro Chisel®		≥ 65 cc
VersaCut™ 59ACL	Chipper		≥ 65 cc
PowerCut™ 59L	Full chisel		≥ 65 cc
RipCut™ 27R	Micro Chisel®		Ripping cuts only
RipCut™ 27RX	Micro Chisel®		Ripping cuts only



This chart makes no comment whatsoever regarding the safety, or suitability for any particular purpose, of ANY saw chain not manufactured by Oregon Tool Inc. Read and follow all notes below to properly use this chart.








#### Notes:

This chart is intended for use by only those who wish to replace other brands of saw chain with a comparable Oregon chain.

Many saw chains are interchangeable in terms of their fit-up, but interchanging certain types of chains may be inappropriate for some users. Be certain that the chain chosen is appropriate for both the use, and for the user's level of experience.

This chart should not be used to replace Oregon saw chain with any other brand of chain. Doing so is a misuse of this chart and those who do so assume any and all risks associated with such misuse.

# Most frequently requested chain spare parts\*

							
<b>.325"</b>	<b>95TXL</b>	.050" (1,3 mm)	P584531	P584532	P571847	P576686	P576808
	<b>20BPX</b>	.050" (1,3 mm)	P22574	P22575	P23843	P31939	P34178
	<b>21BPX</b>	.058" (1,5 mm)	P22574	P22575	P23843	P31939	P34178
	<b>22BPX</b>	.063" (1,6 mm)	P22574	P22575	P23843	P34185	P37530
	<b>20LGX</b>	.050" (1,3 mm)	P616222	P616223	P23843	P31939	P31938
	<b>21LGX</b>	.058" (1,5 mm)	P616222	P616223	P23843	P31939	P34177
	<b>22LGX</b>	.063" (1,6 mm)	P616222	P616223	P23843	P34185	P35711
	<b>21LPX</b>	.058" (1,5 mm)		P35746	P23843	P31939	P34178
	<b>22LPX</b>	.063" (1,6 mm)		P35746	P23843	P34185	P37530
<b>3/8"</b>	<b>90PX</b>	.043" (1,1 mm)	P104709	P104710	P104711	P108045	
	<b>91PX</b>	.050" (1,3 mm)			P24295	P25068	
	<b>91VXL</b>	.050" (1,3 mm)			P24295	P25068	
	<b>91R</b>	0,50" (1,3mm)	P105199	P105200	P24295	P25068	
	<b>73DPX</b>	.058" (1,5mm)	555914	555915	P23837	P23910	P20856
	<b>75DPX</b>	.063" (1,6mm)	555914	555915	P23837	P23910	P20858
	<b>72EXL</b>	.050" (1,3mm)	P582369	P582370	P581897	P596323	P582349
	<b>73EXL</b>	.058" (1,5mm)	P582369	P582370	P581897	P596323	P582353
	<b>75EXL</b>	.063" (1,6mm)	P582369	P582370	P581897		P582350
	<b>72LPX</b>	.050" (1,3 mm)		P101926	P23837	P23910	
	<b>73LPX</b>	.058" (1,5 mm)	P101925	P101926	P23837	P23910	P20856
	<b>75LPX</b>	.063" (1,6 mm)	P101925	P101926	P23837	P23921	P20858
	<b>73RD</b>	.058" (1,5 mm)			P23837	P23910	
	<b>75RD</b>	.063" (1,6 mm)			P23837	P23921	
	<b>27X</b>	.063" (1,6 mm)			P23825	P23868	
<b>.404"</b>	<b>18HX</b>	.080" (2,0 mm)	512890	512891	518812	512893	512892
	<b>19HX</b>	.080" (2,0 mm)	597691	597692	597693	597694	597695
<b>3/4"</b>	<b>11H</b>	.122" (3,1 mm)	P107541	P107542	P24569	P24577	P107543

\*other specific spare parts are available on request





**DESIGNED &  
ENGINEERED  
IN THE USA**



**OREGON**<sup>®</sup>

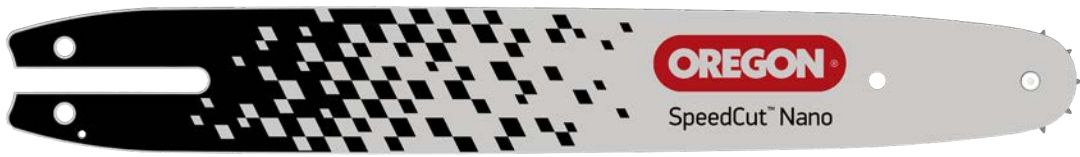
PowerCut<sup>™</sup>

**OREGON**<sup>®</sup>

**GUIDE BARS**

# Guide bar part numbers and families overview

Oregon bar part numbers are printed on the bar package and etched on the bar body.



**14 4 TXL N A074**





















Length inches (cm)		Gauge inches (cm)	Bar type	Sprocket nose codes		Bar Mount
				Pitch	Tooth	
08	20cm	<b>4</b> .043" (1,1mm)	<b>SD</b> Single Rivet Sprocket-nose	1/4"	<b>A</b> 10	<b>A041</b>
10	25cm				<b>B</b> 10 or 12	<b>A061</b>
11	28cm	<b>0</b> .050" (1,3mm)	<b>ML</b> Single Rivet Narrow kerf / Sprocket-nose	.325"		<b>A064</b>
12	30cm				<b>D</b> 9 or 11	<b>A074</b>
13	33cm	<b>8</b> .058" (1,5mm)	<b>SX</b> AdvanceCut™ Sprocket-nose	3/8"		<b>A089</b>
14	35cm				<b>E</b> 7 or 9	<b>A095</b>
15	38cm	<b>3</b> .063" (1,6mm)	<b>PX</b> AdvanceCut™ Sprocket-nose	3/8"		<b>A218</b>
16	40cm				<b>F</b> 10	<b>A318</b>
17	43cm		<b>ML</b> AdvanceCut™ Narrow kerf / Sprocket-nose	.404"		<b>B083</b>
18	45cm				<b>G</b> 12	<b>D009</b>
20	50cm		<b>SF</b> AdvanceCut™ Sprocket-nose	.325"		<b>D024</b>
21	53cm				<b>H</b> 11	<b>D025</b>
22	55cm		<b>SP</b> AdvanceCut™ HD Sprocket-nose	3/8"		<b>D033</b>
24	60cm				<b>N</b> 7	<b>D176</b>
25	63cm		<b>SL</b> AdvanceCut™ HD Sprocket-nose	.325"	Low Pro	<b>E031</b>
28	70cm				Solid nose code	<b>E099</b>
30	75cm		<b>MP</b> AdvanceCut™ HD Narrow kerf / Sprocket-nose		<b>M</b> Medium radius 1.33" - 33.78 mm	<b>K041</b>
32	80cm				<b>L</b> Large radius 1.65" - 41.91mm	<b>K153</b>
33	83cm		<b>PXL</b> ControlCut™ Sprocket-nose			<b>K095</b>
34	85cm					<b>T041 Intenz®</b>
36	90cm		<b>TXL</b> SpeedCut™ SpeedCut™ Nano Narrow kerf / Sprocket nose			
41	103cm					
42	105cm		<b>VXL</b> VersaCut™ sprocket nose			
			<b>RN</b> PowerCut™ Replaceable sprocket-nose			
			<b>AT</b> DuraCut™ Solid nose, laser welded tip with wear-resistant alloy			

### Comments:

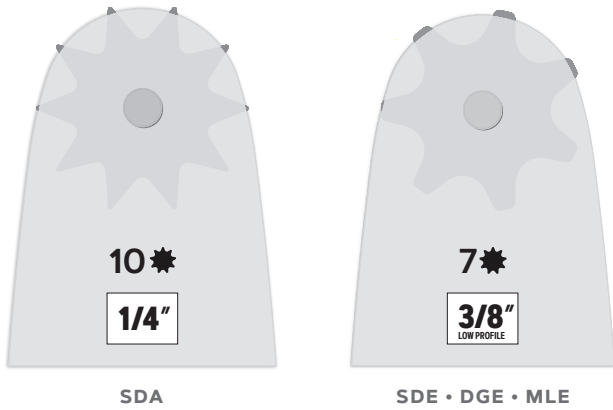
- Chainsaws originally equipped with an Intenz® bar, and saws adapted to take an Intenz® bar, do not have a "bar adjustment pin" for tensioning the chain. Use ONLY an Intenz® bar when replacing the guide bar on these saws.
- PowerCut™ solid body bars may be stamped with XXX, ZZZ or other letters as they can have different noses installed on the body, thereby changing the part number.
- Oregon Sculptor™ carving bar part numbers do not follow the Oregon bar numbering system.
- In a few cases, where two bars would have the same length in their part numbers but different drive link counts, the letter Z will be used in the bar mount description to distinguish between them (K095 and Z095 for example).



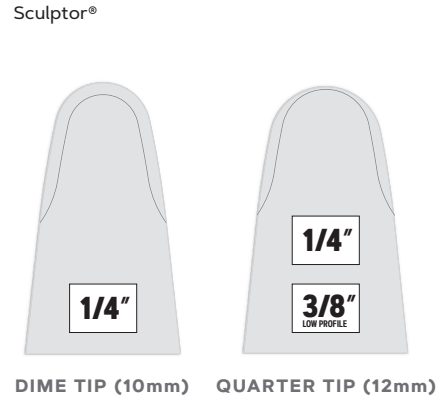
		.043" 1,1mm		.050" 1,3mm		.058" 1,5mm		.063" 1,6mm						
		3/8"	.325"	1/4"	3/8"	.325"	3/8"	.404"	.325"	3/8"	.404"			
GOOD	<p>Ideal for Property Maintenance, Firewood, Home Owners</p> <p><b>Single Rivet</b>  Electric or gas ≤ 42cc</p> 	90		25	91									
	<p>Ideal for Landscape Maintenance, Property Management, Nursery, Farmers, Firewood, Construction/Demolition, Municipality, Fire Department</p> <p><b>AdvanceCut™</b>  ≤ 57 cc</p> 			91	95	20	72	21	73	22	75			
BETTER	<p><b>AdvanceCut™ HD</b>  38 → 65 cc</p> 			91	95	20	72	21	73	22	75			
	<p>Ideal for Professional logger, Arborist, Tree Service Companies</p> <p><b>NEW SpeedCut™ Nano</b>  20 → 38 cc</p> 	80												
BEST	<p><b>ControlCut™</b>  38 → 65 cc</p> 													
	<p><b>SpeedCut™</b>  ≤ 55 cc</p> 				95	20	72	21	73	22	75			
	<p><b>VersaCut™</b>  38 → 65 cc</p> 													
	<p><b>PowerCut™</b>  ≥ 58 cc</p> 					20	72	21	73	58	22	75	59	27
	<p><b>DuraCut™</b>  ≥ 38 cc</p> 					20	72		73	58		75	59	27

# Guide bar nose types

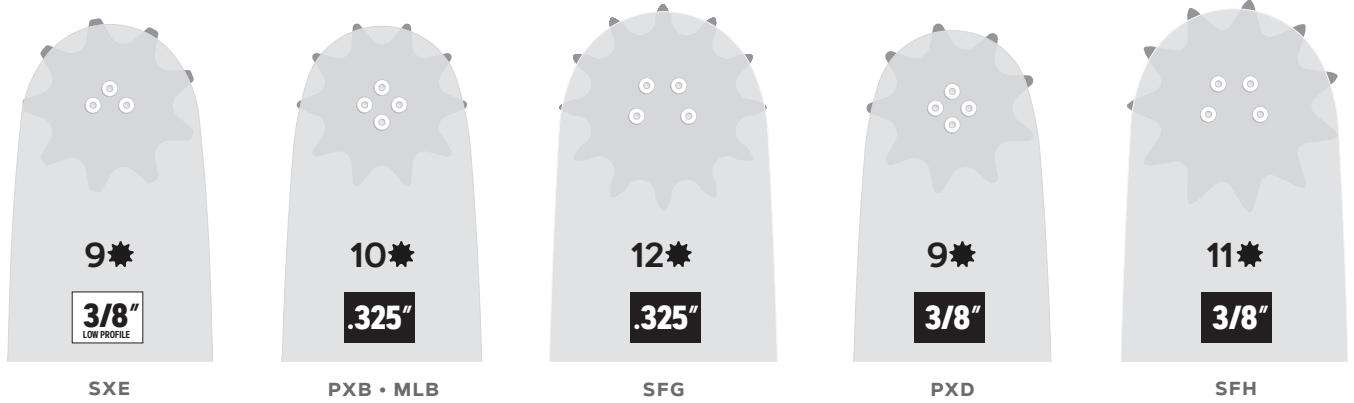
## Single Rivet



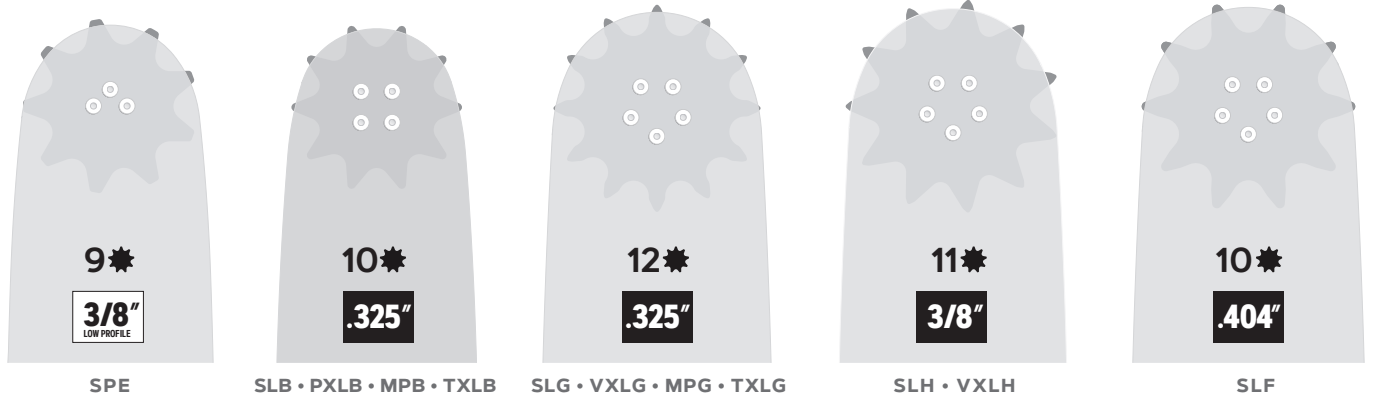
## Sculptor®



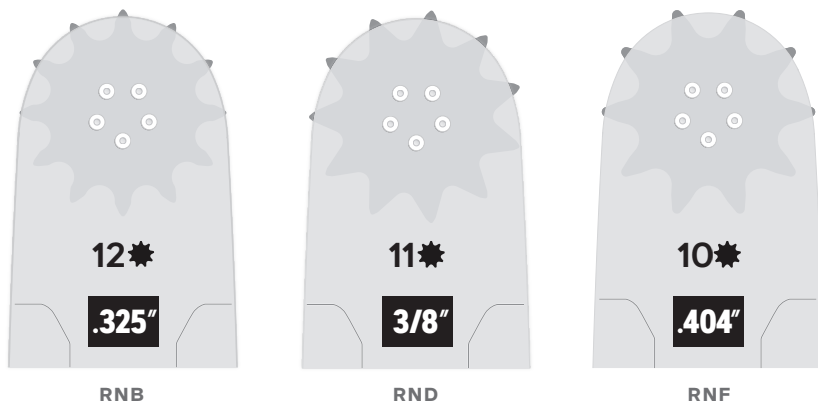
## AdvanceCut™



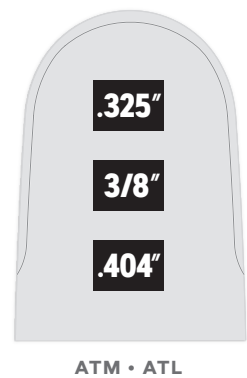
## AdvanceCut™ HD ControlCut SpeedCut VersaCut



## PowerCut™



## DuraCut™





# Single Rivet



 Electric or gas up to 42cc

For homeowners who only have an occasional need to use a chain saw. The single-rivet, smaller-radius noses helps reduce kickback.







 **PowerSharp®** ready












<b>1/4"</b>	 1,3mm	 10 tooth
-------------	---	--

 <b>10"</b> (25cm)	
<b>100SDAA041</b>	58
<b>100SDAA318</b>	58

<b>3/8"</b> LOW PROFILE	 1,1mm	 Narrow Kerf	 7 tooth
----------------------------	---	---	---

 <b>8"</b> (20cm)		<b>10"</b> (25cm)		<b>12"</b> (30cm)		<b>14"</b> (35cm)		<b>16"</b> (40cm)	
<b>084MLEA041</b>	34	<b>104MLEA218</b>	39	<b>124MLEA041</b>	45	<b>144MLEA041</b>	52	<b>164MLEA041</b>	56
		<b>104MLEA318</b>	39	<b>124MLEA074</b>	44	<b>144MLEA074</b>	50		
				<b>124MLEA095</b>	45				

<b>3/8"</b> LOW PROFILE	 1,3mm	 7 tooth
----------------------------	---	---

 <b>8"</b> (20cm)		<b>10"</b> (25cm)		<b>12"</b> (30cm)		<b>14"</b> (35cm)		<b>16"</b> (40cm)		<b>18"</b> (45cm)	
<b>080SDEA041</b>	33	<b>100SDEA041</b>	40	<b>120SDEA041</b>	45	<b>140SDEA041</b>	52	<b>160SDEA041</b>	56	<b>180SDEA041</b>	62
		<b>100SDEA218</b>	39	<b>120SDEA074</b>	44	<b>140SDEA074</b>	50	<b>160SDEA074</b>	55	<b>180SDEA095</b>	60
				<b>120SDEA095</b>	45	<b>140SDEA095</b>	52	<b>160SDEA095</b>	56	<b>180SDEA318</b>	60
				<b>120SDEA318</b>	44	<b>140SDEA318</b>	49	<b>160SDEA318</b>	54		
						<b>140SDET041</b>	52	<b>160SDEA129</b>	56		
								<b>160SDET041</b>	56		

<b>A</b>	<b>3/8"</b> LOW PROFILE	 1,3mm	 7 tooth	 <b>PowerSharp®</b>
----------	----------------------------	---	---	--



 <b>14"</b> (35cm)			 <b>16"</b> (40cm)		
<b>542310</b>	52	A041	<b>542314</b>	56	A041
<b>542311</b>	50	A074	<b>542315</b>	55	A074

**A** =  +  \* 

**B** =  +  : see PowerSharp chain and stone on page 20

# AdvanceCut™


 ≤ 57 cc


Multi-rivet nose, lightweight, and maneuverable.






For experienced homeowners, as well as farmers and firewood cutters.




**3/8"**  
LOW PROFILE


 1,3mm


 9 tooth






	10" (25cm)		12" (30cm)		14" (35cm)		16" (40cm)	
	100SXEA041	40	120SXEA041	45	140SXEA041	52	160SXEA041	56
			120SXEA074	44	140SXEA074	50	160SXEA074	55
			120SXEA095	45	140SXEA095	52	160SXEA095	56
							160SXEA318	56

**.325"**


 1,3mm


 Narrow Kerf

 10 tooth

	13" (33cm)		15" (38cm)		16" (40cm)		18" (45cm)	
	130MLBK041	56	150MLBK041	64	160MLBK041	66	180MLBK041	72
	130MLBK095	56	150MLBK095	64	160MLBK095	66	180MLBK095	72


**.325"**


 1,3mm







 10 tooth

	16" (40cm)		18" (45cm)		20" (50cm)	
	160PXBK095	66	180PXBK095	72	200PXBK095	78


**.325"**


 1,5mm

 10 tooth



	13" (33cm)		15" (38cm)		16" (40cm)		18" (45cm)		20" (50cm)	
	138PXBK041	56	158PXBK041	64	168PXBK041	66	188PXBK095	72	208PXBK095	78
	138PXBK095	56	158PXBK095	64	168PXBK095	66			208PXBZ095	76

**.325"**

 1,5mm

 12 tooth



	18" (45cm)	
	188SFGK095	72




**.325"**  1,6 mm  10 tooth



	<b>18" (45cm)</b> 
<b>183PXBA074</b>	68

**.325"**  1,6 mm  12 tooth

	<b>15" (38cm)</b> 	<b>16" (40cm)</b> 	<b>18" (45cm)</b> 
<b>153SFGD025</b>	62	<b>163SFGD025</b>	67
		<b>183SFGD025</b>	74

**3/8"**  1,5 mm  11 tooth

	<b>15" (38cm)</b> 	<b>16" (40cm)</b> 	<b>18" (45cm)</b> 	<b>20" (50cm)</b> 	<b>24" (60cm)</b> 		
<b>158SFHD009</b>	56	<b>168SFHD009</b>	60	<b>188SFHD009</b>	68		
			<b>188SFHK095</b>	68	<b>208SFHD009</b>	72	
				<b>208SFHD024</b>	72	<b>248SFHD009</b>	84

**3/8"**  1,6 mm  11 tooth


	<b>15" (38cm)</b> 	<b>16" (40cm)</b> 	<b>18" (45cm)</b> 	<b>20" (50cm)</b> 	<b>24" (60cm)</b> 	
<b>153SFHD025</b>	56	<b>163SFHD025</b>	60	<b>183SFHD025</b>	66	
				<b>203SFHD025</b>	72	
					<b>243SFHD025</b>	84







# AdvanceCut™ HD








 38 → 65 cc






Heavy Duty laminated bars designed for higher power applications on small to medium-size chainsaws. Ideal for professional and semi-professional users.












<b>3/8"</b> LOW PROFILE	 1,3mm	 9 tooth			
	<b>12" (30cm)</b>		<b>14" (35cm)</b>		<b>16" (40cm)</b>
	<b>120SPEA074</b>	44	<b>140SPEA074</b>	50	<b>160SPEA041</b>
					<b>160SPEA074</b>
					55


<b>.325"</b>	 1,3mm	 Narrow Kerf	 10 tooth		
	<b>15" (38cm)</b>		<b>18" (45cm)</b>		
	<b>150MPBK095</b>	64	<b>180MPBK095</b>	72	

<b>.325"</b>	 1,5mm	 10 tooth			
	<b>13" (33cm)</b>		<b>15" (38cm)</b>		<b>16" (40cm)</b>
	<b>138SLBK095</b>	56	<b>158SLBK095</b>	64	<b>168SLBK095</b>
	<b>18" (45cm)</b>				
	<b>188SLBK095</b>	72			

<b>.325"</b>	 1,5mm	 12 tooth			
	<b>15" (38cm)</b>		<b>18" (45cm)</b>		
	<b>158SLGK095</b>	64	<b>188SLGK095</b>	72	

<b>.325"</b>	 1,6mm	 11 tooth			
	<b>16" (40cm)</b>				
	<b>163SLBA074</b>	62			

<b>3/8"</b>	 1,5mm	 11 tooth			
	<b>15" (38cm)</b>		<b>18" (45cm)</b>		<b>20" (50cm)</b>
	<b>158SLHD009</b>	56	<b>188SLHD009</b>	68	<b>208SLHD009</b>
	<b>158SLHK095</b>	56	<b>188SLHK095</b>	68	
	<b>158SLHK153</b>	56	<b>188SLHK153</b>	64	
			(K095) <b>39450</b>	68	

<b>3/8"</b>	 1,6mm	 11 tooth			
	<b>16" (40cm)</b>		<b>18" (45cm)</b>		<b>20" (50cm)</b>
	<b>163SLHD025</b>	60	<b>183SLHD025</b>	66	<b>203SLHD025</b>
					72

# SpeedCut™ Nano CUTTING SYSTEM + +

## CONVERSION KITS



80TXXL must be used together with the corresponding guide bar and sprocket and is not compatible with other existing cutting systems. SpeedCut Nano conversion kits include a sprocket, a guide bar and a chain loop.

Husqvarna®	10" (25cm)	12" (30cm)	14" (35cm)	16" (40cm)
T 435	614388	614391	614395	614398
T536Li XP, 536Li XP	614389	614392	614396	614399
T540 XP, T540 XP II	614387	614390	614393	614397
Stihl®	10" (25cm)	12" (30cm)	14" (35cm)	16" (40cm)
MS 150 / MS 150T MS 151 / MS 151T		614383	614382	
MS 170, MS 171 MS 180, MS 181			614384	614385
MS 192 / MS 192T MS 193 / MS 193T MS 200 / MS 200T MS 201 / MS 201T	614379	614380	614377	614381





















## NEW SpeedCut™ Nano 80TXXL <sup>.325"</sup> LOW PROFILE

 20 → 38 cc

SpeedCut™ Nano has been engineered from the ground up with maximum efficiency in mind. Built to optimize saw performance, SpeedCut Nano meets the demands of tree care professionals like no other system on the market.

SpeedCut Nano is the first ever .325" Low Profile™ cutting system. By sizing the chain to better match the specific power range of battery-powered and compact light-weight gas-powered saws, we've maximized the chain's efficiency for improved performance.



Husqvarna		10" (25cm)			12" (30cm)			14" (35cm)			16" (40cm)		
T 435	610729N												
T536Li XP, 536Li XP	610730N												
T540 XP, T540 XP II	610728N	104TXLNA095	80TXL046E	46	124TXLNA095	80TXL051E	51	144TXLNA095	80TXL059E	59	164TXLNA095	80TXL064E	64
535i XP, T535i XP 540i XP, T540i XP	610730N												
Stihl		10" (25cm)			12" (30cm)			14" (35cm)			16" (40cm)		
MS 150, MS 150T MS 151, MS 151T	610727N				124TXLNA074	80TXL051E	51	144TXLNA074	80TXL059E	59			
MS 170, MS 171 MS 180, MS 181	610726N							144TXLNA074	80TXL059E	59	164TXLNA074	80TXL064E	64
MS 192, MS 192T MS 193, MS 193T MS 200, MS 200T MS 201, MS 201T	610725N	104TXLNA074	80TXL046E	46	124TXLNA074	80TXL051E	51	144TXLNA074	80TXL059E	59	164TXLNA074	80TXL064E	64






 These models require a SpeedCut™ Nano conversion kit first





## ControlCut™

 38 → 65 cc

For users who require smooth and controlled cuts. Smaller radius nose reduces kickback. The lighter weight helps reduce operator fatigue.



	<b>.325"</b>		1,5 mm		10 tooth			
	13" (33 cm)		15" (38 cm)		16" (40 cm)		18" (45 cm)	
	138PXLBK095	56	158PXLBK041	64	168PXLBK095	67	188PXLBK095	72
			158PXLBK095	64				








	<b>.325"</b>		1,6 mm		10 tooth	
	13" (33 cm)		16" (40 cm)		18" (45 cm)	
	133PXLBD025	56	163PXLBA074	62	183PXLBA074	68

## SpeedCut™

 38 → 55 cc

For professionals who cut high volumes of wood. Narrow kerf. Durable and efficient. The lighter weight helps reduce operator fatigue.



	<b>.325"</b>		1,3 mm		 Narrow Kerf		10 tooth			
	13" (33 cm)		15" (38 cm)		16" (40 cm)		18" (45 cm)		20" (50 cm)	
	130TXLBK095	56	150TXLBK095	64	160TXLBK095	66	180TXLBK095	72	200TXLBK095	78
							180TXLBA074	72		















# VersaCut™








 38 → 65 cc






Ideal solution for arborists, orchardists, and other professionals who cuts with a variety of applications. Versatile and durable. The lighter weight helps reduce operator fatigue.











<b>.325"</b>	 1,3mm	 12 tooth
	16" (40 cm)	 18" (45 cm) 
	160VXLGK095 66	180VXLGK041 72
		180VXLGK095 72








<b>.325"</b>	 1,5mm	 12 tooth
	15" (38 cm)	 16" (40 cm)  18" (45 cm)  20" (50 cm) 
	158VXLGK041 64	168VXLGK041 66 188VXLGK041 72 208VXLGK095 80
	158VXLGK095 64	168VXLGK095 66 188VXLGK095 72

<b>.325"</b>	 1,6mm	 12 tooth
	15" (38 cm)	 16" (40 cm)  18" (45 cm)  20" (50 cm) 
	153VXLGD025 62	163VXLGD025 67 183VXLGD025 74 203VXLGD025 81

<b>3/8"</b>	 1,3mm	 11 tooth
	16" (40 cm)	 20" (50 cm) 
	160VXLHD025 56	200VXLHD009 60
		200VXLHD025 60

<b>3/8"</b>	 1,5mm	 11 tooth
	15" (38 cm)	 16" (40 cm)  17" (43 cm)  18" (45 cm)  20" (50 cm) 
	158VXLHD009 56	168VXLHD009 60 178VXLHD009 64 188VXLHD009 68 208VXLHD009 72
	158VXLHK095 56	168VXLHK095 60 188VXLHK095 64 208VXLHK095 72

		188VXLHZ095 68
		188VXLHK153 64
		188VXLHD176 64








<b>3/8"</b>	 1,6mm	 11 tooth
	15" (38 cm)	 16" (40 cm)  18" (45 cm)  20" (50 cm) 
	153VXLHD025 56	163VXLHD025 60 183VXLHD025 66 203VXLHD025 72






# PowerCut™







 ≥ 57 cc

















For loggers and other tree-cutting professionals that need heavy-use guide bars. PowerCut's chrome-moly steel body is tough and powerful, enabling you to cut through timber precisely and efficiently. The replaceable sprocket nose reduces the need for new guide bars, giving the PowerCut bar a longer life and greater durability.










<b>.325"</b>	 1,5 mm	 12 tooth						
	<b>15"</b> (38 cm)		<b>16"</b> (40 cm)		<b>18"</b> (45 cm)		<b>20"</b> (50 cm)	
	158RNBK095	64	168RNBK095	66	188RNBK095	72	208RNBK095	78






<b>.325"</b>	 1,6 mm	 12 tooth		
	<b>16"</b> (40 cm)		<b>18"</b> (45 cm)	
	163RNBD025	67	183RNBD025	74

<b>3/8"</b>	 1,3 mm	 11 tooth				
	<b>20"</b> (50 cm)		<b>24"</b> (60 cm)		<b>28"</b> (70 cm)	
	200RNDD009	72	240RNDD025	84	280RNDK095	93
	200RNDD176	70	240RNDD176	81		

<b>3/8"</b>	 1,5 mm	 11 tooth								
	<b>13"</b> (38 cm)		<b>15"</b> (38 cm)		<b>16"</b> (40 cm)		<b>17"</b> (43 cm)		<b>18"</b> (45 cm)	
	138RNDD009	52	158RNDD009	56	168RNDD009	60	178RNDD009	64	188RNDD009	68
					168RNDK095	60	178RNDB083	64	188RNDK095	68
	<b>20"</b> (50 cm)		<b>22"</b> (55 cm)		<b>24"</b> (60 cm)		<b>26"</b> (65 cm)		<b>28"</b> (70 cm)	
	208RNDD009	72	228RNDD009	76	248RNDD009	84	268RNDD009	89	288RNDD009	92
	208RNDK095	72			248RNDK095	84				
	208RNDD033	72								
	<b>30"</b> (75 cm)									
	308RNDD009	102								

**3/8"**  1,6mm  11 tooth

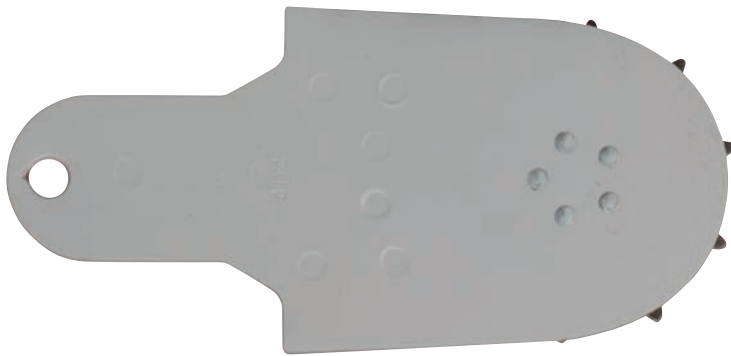
	<b>16"</b> (40 cm)		<b>18"</b> (45 cm)		<b>20"</b> (50 cm)		<b>22"</b> (55 cm)		<b>24"</b> (60 cm)	
	163RNDD025	60	183RNDD025	68	203RNDD025	72	223RNDD025	77	243RNDD025	84
					203RNDD009	72				

	<b>28"</b> (70 cm)		<b>30"</b> (75 cm)		<b>32"</b> (80 cm)		<b>36"</b> (90 cm)		<b>42"</b> (105 cm)	
	283RNDD025	91	303RNDD025	98	323RNDD025	105	363RNDD025	115	423RNDD025	135
							363RNDD009	115	423RNDD009	135



**.404"**  1,6mm  10 tooth

	<b>24"</b> (60 cm)		<b>36"</b> (105 cm)	
	243RNFD009	76	363RNFD009	104



## PowerCut™ Replacement Nose





Long nose takes most of the abuse and minimizes wear on the bar body of PowerCut (Power Match®) bars. A single nose for 1,3 mm (.050"), 1,5 mm (.058"), and 1,6 mm (.063") gauges. Attachment rivet included. (Nose radius 1.115"). Standard replacement sprocket nose (RSN) kits fit "RN" bars.

**.325"**  1,3mm - 1,5mm - 1,6mm  12 tooth

34775 Standard Replacement Sprocket Nose Kit

**3/8"**  1,3mm - 1,5mm - 1,6mm  11 tooth

30853 Standard Replacement Sprocket Nose Kit

**.404"**  1,3mm - 1,5mm - 1,6mm  10 tooth

30855 Standard Replacement Sprocket Nose Kit

# DuraCut™

 ≥ 38 cc

Created for all challenging and abrasive environments, including fire-damaged forests, deserts, or sandy environments, and areas where the wood is unstable and requires extra care. DuraCut has an ultra high-wear resistant stellite nose and chrome-moly steel body to give you a longer-lasting tool for the most punishing environments.










<b>3/8"</b>	 1,3mm	 Medium nose
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	<b>20" (50cm)</b>	
	<b>200ATMD009</b>	72

This list shows the most common applications, pitches and associated drive link counts for Duracut bars.

<b>3/8"</b>	 1,5mm	 Medium nose
-------------	---	---

	<b>16" (40cm)</b>		<b>17" (43cm)</b>		<b>18" (45cm)</b>		<b>20" (50cm)</b>		<b>24" (60cm)</b>		<b>28" (70cm)</b>	
	<b>168ATMD009</b>	60	<b>178ATMD009</b>	64	<b>188ATMD009</b>	68	<b>208ATMD009</b>	72	<b>248ATMD009</b>	84	<b>288ATMD009</b>	92
	<b>168ATMK095</b>	60					<b>208ATMK095</b>	72				
							<b>208ATMD024</b>	72				






<b>3/8"</b>	 1,6mm	 Medium nose
-------------	---	---

	<b>16" (40 cm)</b>		<b>18" (45 cm)</b>		<b>20" (50 cm)</b>		<b>24" (60 cm)</b>	
	<b>163ATMD025</b>	60	<b>183ATMD025</b>	68	<b>203ATMD025</b>	72	<b>243ATMD025</b>	84

<b>.404"</b>	 1,6mm	 Medium nose
--------------	---	---

	<b>17" (43 cm)</b>		<b>24" (60 cm)</b>		<b>36" (90 cm)</b>	
	<b>173ATMD033</b>	61	<b>243ATMD009</b>	76	<b>363ATMD025</b>	104

<b>.404"</b>	 1,6mm	 Large nose
--------------	---	--

	<b>25" (63 cm)</b>		<b>30" (75 cm)</b>		<b>36" (90 cm)</b>		<b>42" (105 cm)</b>	
	<b>253ATLE099</b>	84	<b>303ATLE099</b>	92	<b>363ATLD009</b>	104	<b>423ATLE086</b>	124
					<b>363ATLE099</b>	104		

# Sculptor™



 Electric or gas 38 -> 65 cc

Sculptor™ Guide Bars are specially developed for chainsaw carving.

An essential tool for chainsaw artists seeking long-lasting performance and versatility.





- Manufactured with high-quality steel
- Precision gas-welded high cobalt/chrome alloy hard-facing material for better nose performance and life
- Clear-coated, brushed steel for distinctive and durable appearance and finish



<b>1/4"</b>	 1,3mm	 Dime tip 10 mm
-------------	---	--

	<b>10" (25 cm)</b>				<b>12" (30 cm)</b>		
	<b>535044</b>	60	A041 / A095		<b>535045</b>	68	A041 / A095

<b>1/4"</b>	 1,3mm	 Quarter tip 12 mm
-------------	---	---

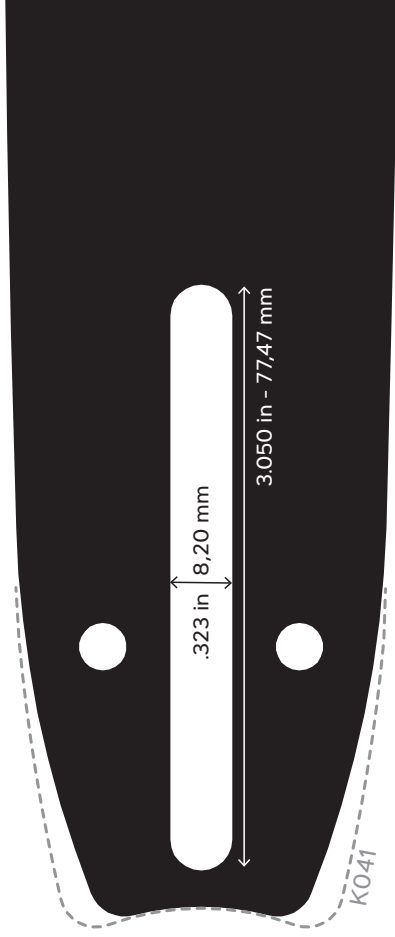
	<b>12" (30 cm)</b>				<b>14" (35 cm)</b>		
	<b>535047</b>	68	A041 / A095		<b>535048</b>	76	A041 / A095
		68	A074			75	A074

<b>3/8"</b> <small>LOW PROFILE</small>	 1,3mm	 Quarter tip 12 mm
---	---	---

	<b>12" (30 cm)</b>				<b>14" (35 cm)</b>		
	<b>535047</b>	47	A041 / A095		<b>535048</b>	52	A041 / A095
		47	A074			51	A074

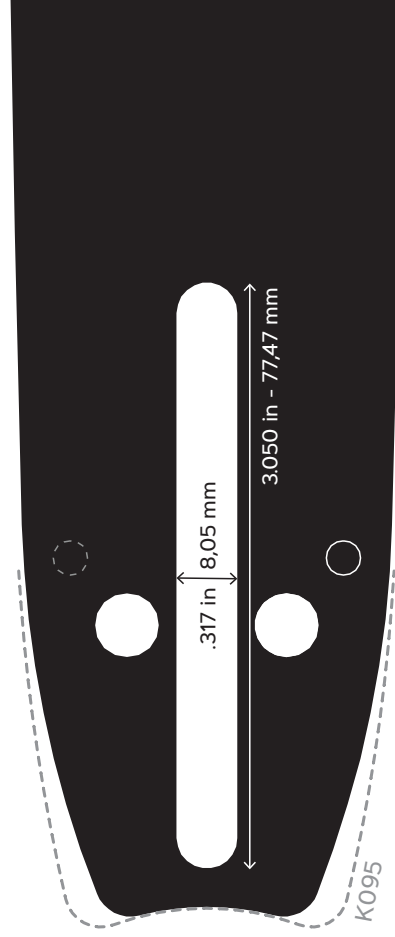
# Most Popular guide bar motor mounts

**A041 - K041 - T041**



**OEM Applications:** AEG, Active, AL-KO, Alpina, Black+Decker, Bosch, Castor, Cub Cadet®, Dolmar, Draper, Echo®, Efcó®, Einhell®, Gardena, Greenworks, Grizzly, Hecht, Hitachi, Homelite®, Husqvarna®, Ikra, Iseki, Jonsered®, Makita®, McCulloch®, MTD, Oleo-Mac®, Partner, Poulan®/Poulan Pro®, Ryobi®, Shindaiwa, Skil®, Solo, Stiga, Tanaka®, Zenoah, and others

**A095 - K095 - Z095\***

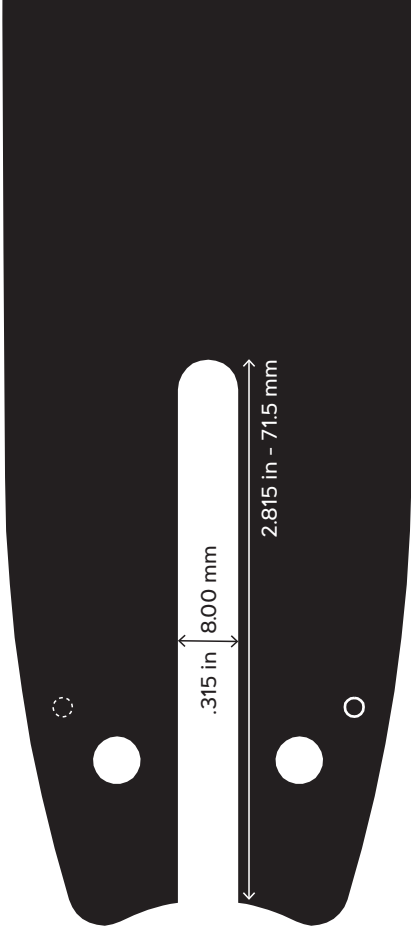


**\*Note:**

In a few cases where two bars would have the same called length but different drive-link counts, the letter Z will be used in the motor-mount description to distinguish between them (K095 and Z095 for example).

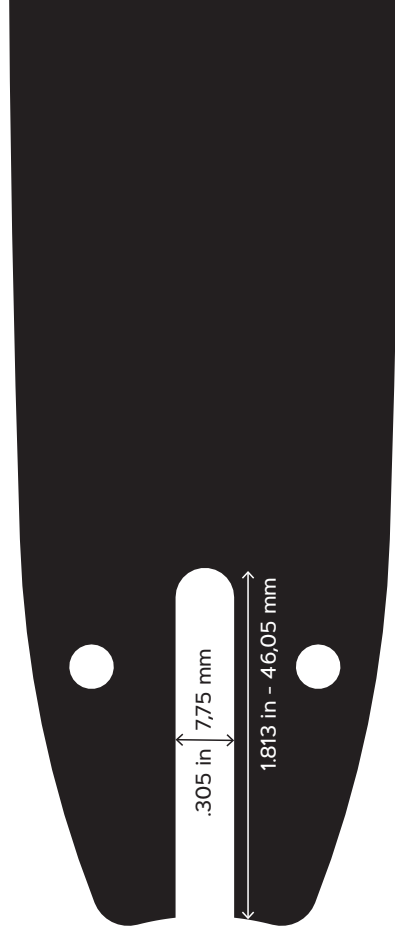
**OEM Applications:** AL-KO, Alpina, Castor, Cub Cadet®, Dolmar, Efcó®, Einhell®, Hecht, Homelite®, Husqvarna®, Jonsered®, Makita®, McCulloch®, Metabo®, Mitox, MTD, Oleo-Mac®, Partner, Pioneer, Poulan®/Poulan Pro®, Ryobi®, Shindaiwa, Solo®, Stiga®, Zenoah®, and others

**A074**



**OEM Applications:** Alpina, Castor, Metabo®, Oleo-Mac®, Stiga®, Stihl®

**A108**

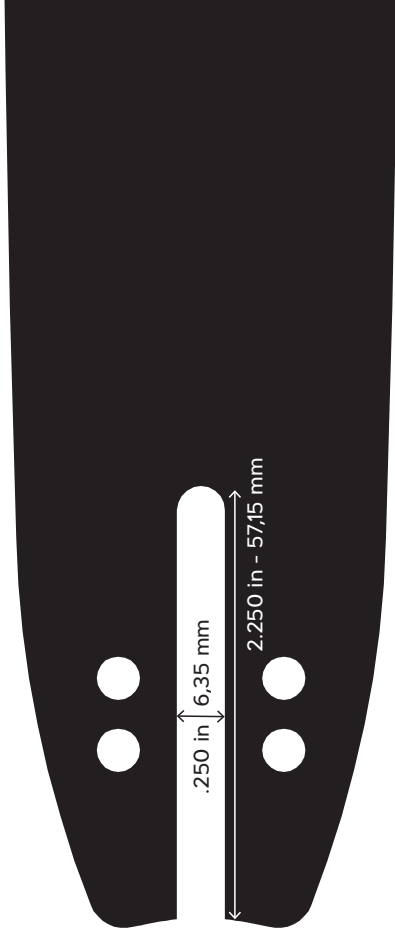


**OEM Applications:** Campagnola



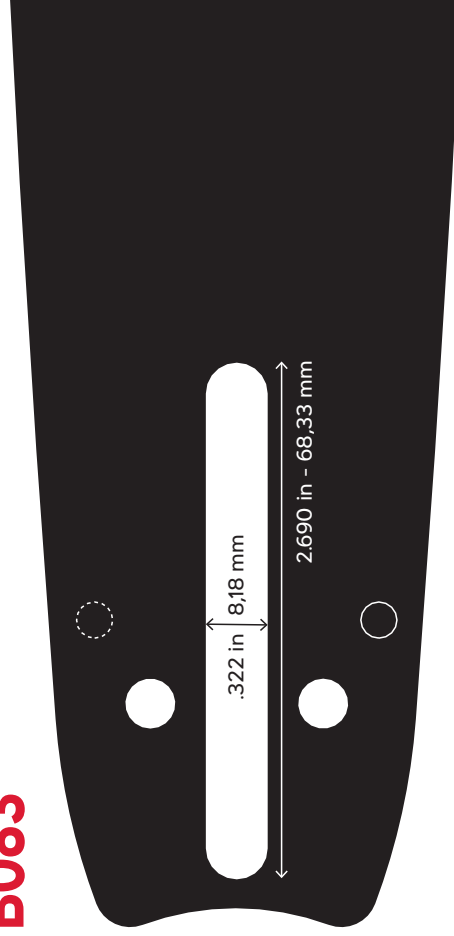
Rotate 90° to match the 1:1 exact size (printed version)

**A218**



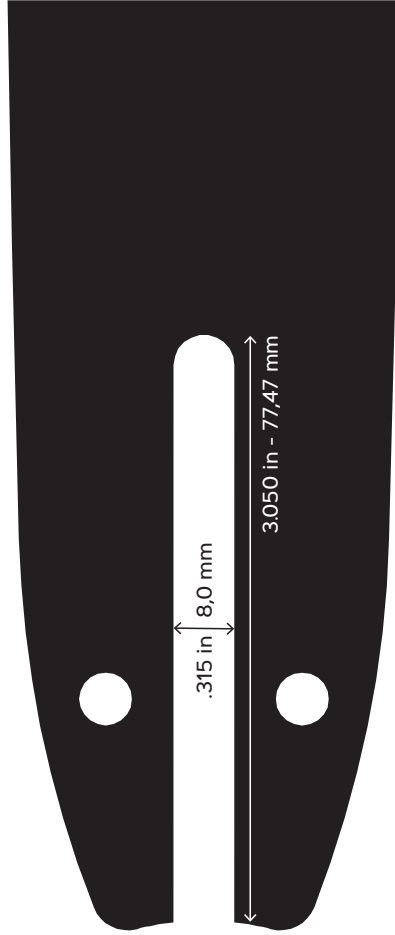
**OEM Applications:** Active, AL-KO, Black+Decker®, Bosch, Dolmar, Makita®, McCulloch®, Power Pruner®/Echo® Power Pruner®, Polesaws, Ryobi®, Shindaiwa, Stiga®, and others

**B083**



**OEM Applications:** Dolmar, Makita®

**A129**



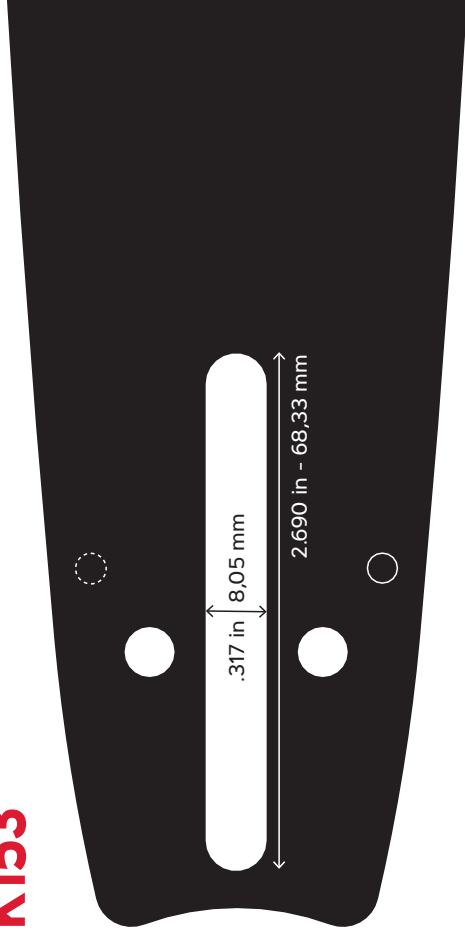
**OEM Applications:** Efco®, Grizzly, Oleo-Mac®

**A318**



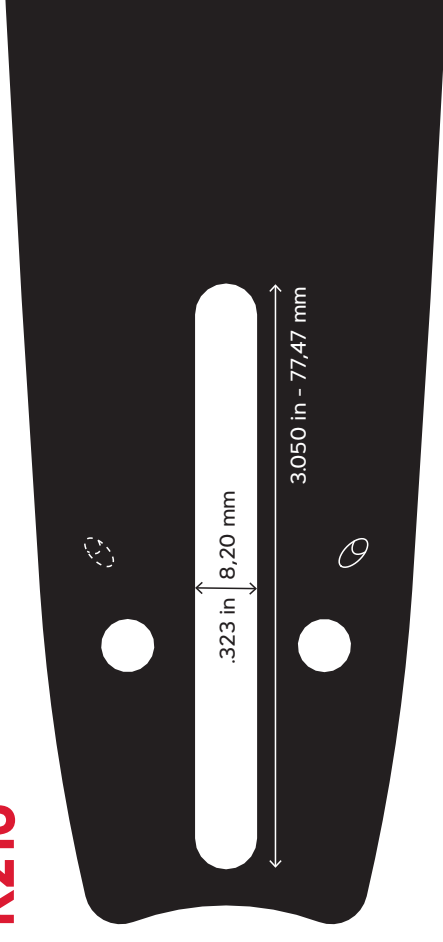
**OEM Applications:** AL-KO, Black+Decker®, Dolmar, Echo®, Efco®, Einhell®, Grizzly, McCulloch®, Oleo-Mac®, Ryobi®, Shindaiwa, Stiga®, and others

**K153**



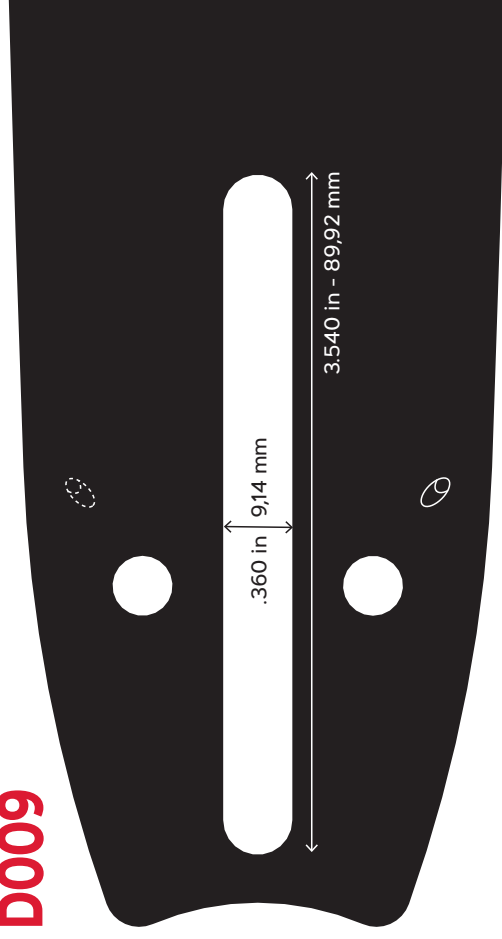
**OEM Applications:** Dolmar, Makita®

**K216**



**OEM Applications:** Echo®, Shindaiwa

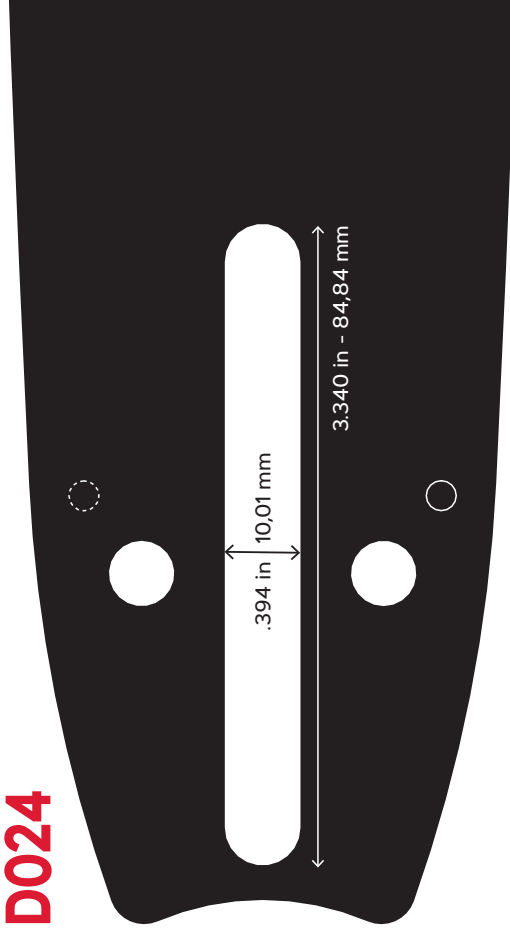
**D009**



**Note:** VXL have oval holes and shorter slots

**OEM Applications:** Alpina, AL-KO, Dolmar, Efco®, Husqvarna®, Iseki, Jonsered®, Makita®, Oleo-Mac®, Partner, Shindaiwa, Solo®

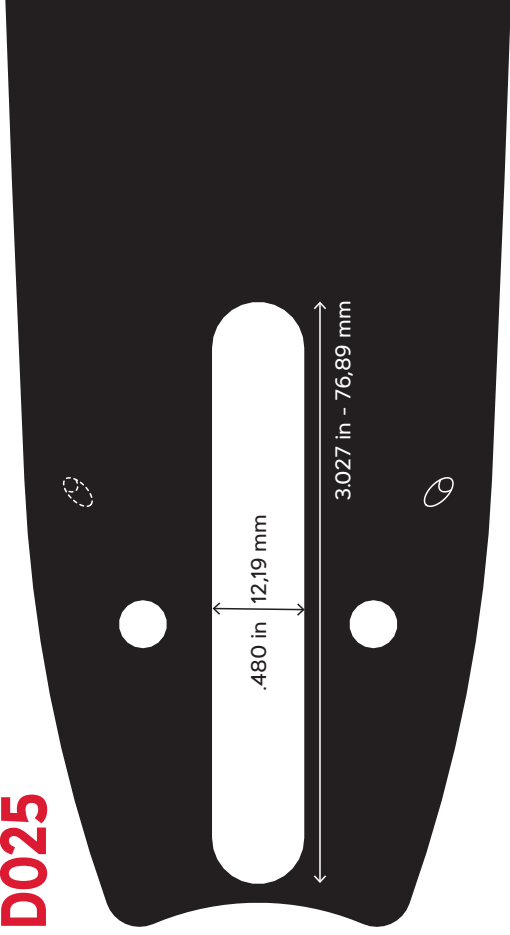
**D024**



**OEM Applications:** Efco®, Ikra, Jonsered®, Oleo-Mac®, Partner

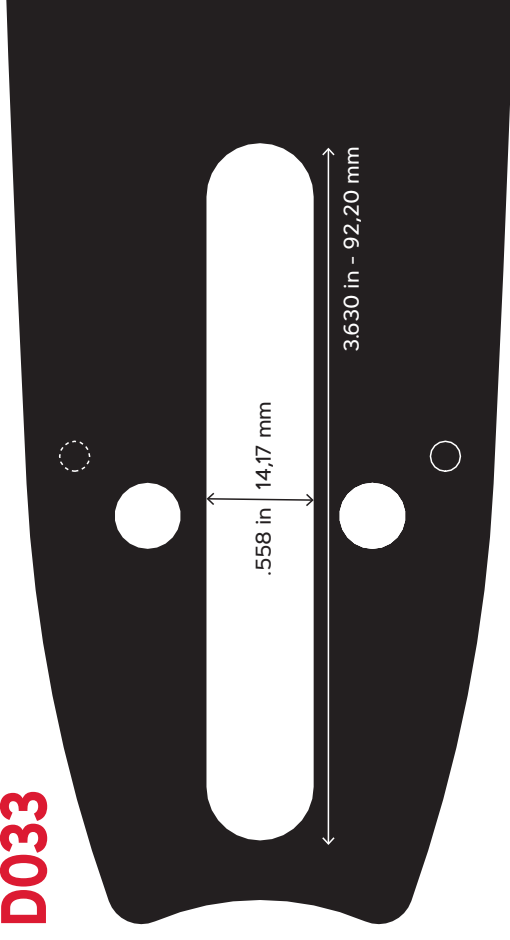


**D025**



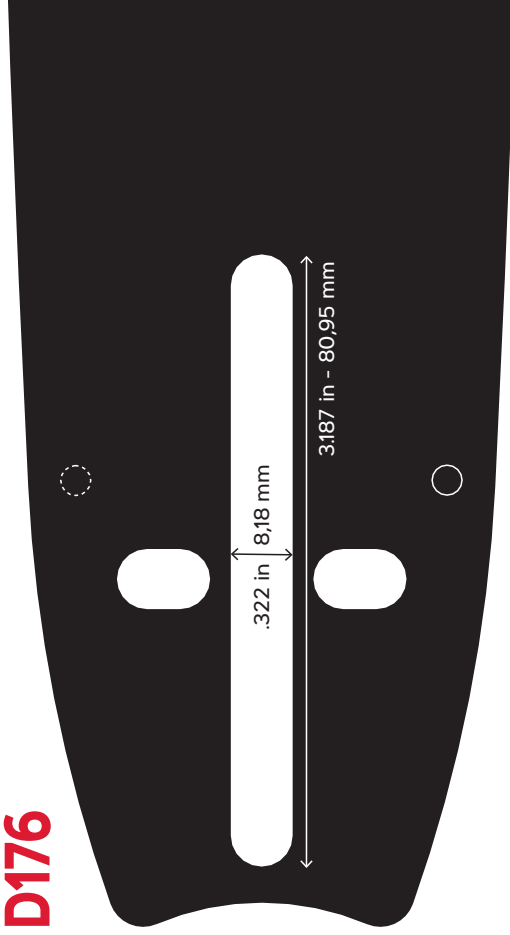
**OEM Applications:** AEG, Stihl®

**D033**



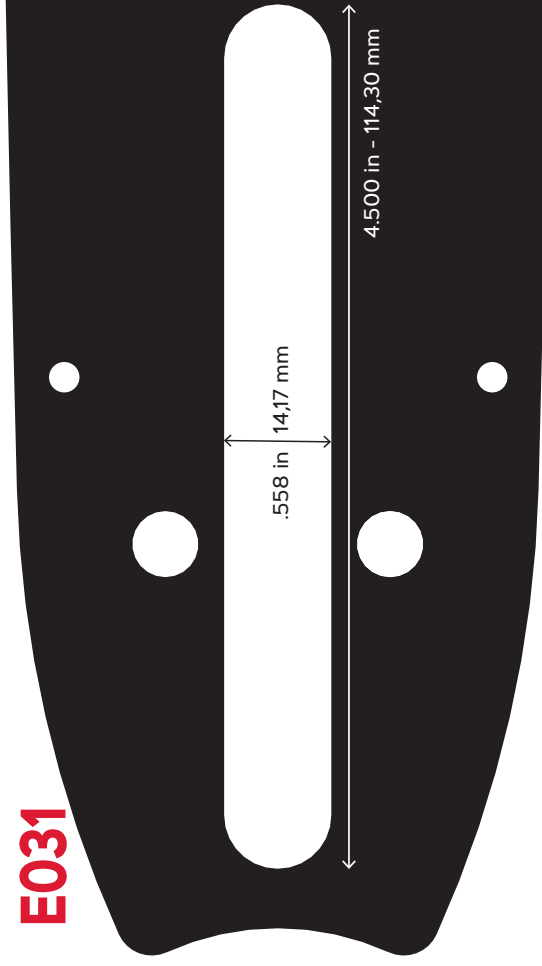
**OEM Applications:** Dolmar, Makita®, Poulan®

**D176**



**OEM Applications:** AL-KO, Echo®, Poulan®/Poulan Pro®, Shindaiwa, Tanaka®, Zenoah®

**E031**



**OEM Applications:** Efco®, Hydrochief, Oleo-Mac®, Stihl®

# Alternative packaging

## COMBIPACK: 1 GUIDE BAR + 2 CHAINS



				BAR PN	CHAIN PN			OEM Application	
<b>3/8"</b> LOW PROFILE	1,3mm .50"	12"	A041	120SDEA041	91P045E	45	<b>561605</b>	Dolmar, Homelite®, Jonsered®, Makita®, Oleo-Mac®, Partner	
			A074	120SDEA074	91P044E	44	<b>567295</b>	Stihl®	
		14"	A041	140SDEA041	91P052E	52	<b>543437</b>	Dolmar, Homelite®, Jonsered®, Makita®, Oleo-Mac®, Partner	
			A041	140SXEA041	91VXL052E	52	<b>561601</b>	Dolmar, Homelite®, Jonsered®, Makita®, Oleo-Mac®, Partner	
			A074	140SDEA074	91P050E	50	<b>543482</b>	Stihl®	
		16"	A074	140SXEA074	91VXL050E	50	<b>559166</b>	Stihl®	
			A041	160SXEA041	91VXL056E	56	<b>561660</b>	Dolmar, Homelite®, Jonsered®, Makita®, Oleo-Mac®, Partner	
			A041	160SDEA041	91P056E	56	<b>543483</b>	Dolmar, Husqvarna®, Efco®, Makita®, Partner	
			A074	160SXEA074	91VXL055E	55	<b>561603</b>	Stihl®	
			A074	160SDEA074	91P055E	55	<b>543484</b>	Stihl®	
<b>.325"</b>	1,3mm .50"	13"	K095	130MLBK095	95TXL056E	56	<b>581621</b>	Dolmar, Husqvarna®, Efco®, Makita®, Partner	4
			K095	130TXLBK095	95TXL056E	56	<b>578707</b>	Dolmar, Husqvarna®, Efco®, Makita®, Partner	
			D025	130TXLBD025	95TXL056E	56	<b>578741</b>	Stihl®	
		15"	K095	150MLBK095	95TXL064E	64	<b>581620</b>	HDolmar, Husqvarna®, Efco®, Makita®, Partner	
			K095	150TXLBK095	95TXL064E	64	<b>578708</b>	Dolmar, Husqvarna®, Efco®, Makita®, Partner	
		18"	K095	180MLBK095	95TXL072E	72	<b>581619</b>	Dolmar, Husqvarna®, Efco®, Makita®, Partner	
	K095		180TXLBK095	95TXL072E	72	<b>578739</b>	Dolmar, Husqvarna®, Efco®, Makita®, Partner		
	1,5mm .58"	13"	K095	138PXBK095	21BPX056E	56	<b>543479</b>	Husqvarna, Jonsered, Dolmar, Partner, m.fl.	
			D025	138PXBK095	21BPX056E	56	<b>543480</b>	Stihl®	
		15"	K095	158PXBK095	21BPX064E	64	<b>543486</b>	Husqvarna, Jonsered, Dolmar, Partner	
	1,6mm .63"	18"	K095	188SFGK095	21BPX072E	72	<b>556429</b>	Husqvarna, Jonsered, Dolmar, Partner	
		15"	D025	153SFGD025	22BPX062E	62	<b>556287</b>	Stihl®	
A074			163PXBA074	22BPX062E	62	<b>561604</b>	Stihl®		
<b>3/8"</b>	1,5mm .58"	15"		158SFHD009	73DPX056E	56	<b>556286</b>	Dolmar, Efco®, Husqvarna®, Jonsered®, Partner, Solo®, Shindaiwa	
			D009	188SFHD009	73DPX068E	68	<b>556288</b>	Dolmar, Efco®, Husqvarna®, Jonsered®, Partner, Solo®, Shindaiwa	
		20"		208SFHD009	73DPX072E	72	<b>556431</b>	Dolmar, Efco®, Husqvarna®, Jonsered®, Partner, Solo®, Shindaiwa	
	1,6mm .63"	16"		163SFHD025	75DPX060E	60	<b>567293</b>	Stihl®	
		18"	D025	183SFHD025	75DPX066E	66	<b>567292</b>	Stihl®	
				203SFHD025	75DPX072E	72	<b>556430</b>	Stihl®	

## TWINPACK - 2 CHAINS



					<b>OREGON</b>	<b>OEM Application</b>	
<b>3/8"</b> LOW PROFILE	1.1mm .43"	AdvanceCut™	90PX	50	<b>564455</b>	Stihl, Efco, Oleo-Mac	3
	1.3mm .50"	VersaCut™	91VXL	40	<b>564268</b>	Dolmar, Echo, Husqvarna, Makita,	
				45	<b>564439</b>	Dolmar, Echo, Husqvarna, Makita, Mc Culloch, Oleo-Mac, Partner	
				50	<b>564440</b>	Stihl	
				52	<b>564441</b>	Husqvarna, Jonsered, Partner	
56	<b>564443</b>	Dolmar, Echo, Efco, Einhell, Husqvarna, Jonsered, Makita, Mc Culloch					
57	<b>564444</b>	Bosch, Dolmar, Echo, Efco, Einhell, Makita, Oleo-Mac, Stiga					
<b>.325"</b>	1,3mm .50"	SpeedCut™	95TXL	56	<b>576787</b>	Husqvarna, Jonsered, Stihl, Dolmar, Partner	
				64	<b>576788</b>	Husqvarna, Jonsered, Dolmar, Partner	
	1,5mm .58"	PowerCut™	21LPX	64	<b>564457</b>	Husqvarna, Jonsered, Dolmar, Partner	
<b>3/8"</b>	1.6mm .63"		75LPX	60	<b>567203</b>	Stihl	

## BLISTER PACKAGING

We offer a specially adapted range to facilitate self-service in store. This blister range contains the most common chains. All products are marked with a short code which is also stated in the associated application guide. All to make it as easy as possible for the consumer to find the right product for their chainsaw in the store.



### Q90SG = 90PX



<b>3/8"</b> LOW PROFILE	<b>7</b>	<b>90 : 1,1mm</b>	<b>Narrow Kerf</b>	<b>LubriTec™</b> OILING SYSTEM	<b>4,5 mm</b>	<b>30°</b>	<b>55°</b>	<b>0,64 mm</b>
33 ♡	40 ♡	44 ♡	45 ♡	46 ♡	50 ♡			
<b>Q90SG033E A33</b>	<b>Q90SG040E A40</b>	<b>Q90SG044E A44</b>	<b>Q90SG045EA45</b>	<b>Q90SG046E A46</b>	<b>Q90SG050E A50</b>			
52 ♡	56 ♡	57 ♡						
<b>Q90SG052E A52</b>	<b>Q90SG056E A56</b>	<b>Q90SG057E A57</b>						

### Q91VG = 91PX



<b>3/8"</b> LOW PROFILE	<b>7</b>	<b>91 : 1,3mm</b>	<b>LubriTec™</b> OILING SYSTEM	<b>4,0mm</b>	<b>30°</b>	<b>55°</b>	<b>0,64 mm</b>
33 ♡	40 ♡	44 ♡	45 ♡	46 ♡	49 ♡		
<b>Q91VG033E B33</b>	<b>Q91VG040E B40</b>	<b>Q91VG044E B44</b>	<b>Q91VG045E B45</b>	<b>Q91VG046E B46</b>	<b>Q91VG049E B49</b>		
50 ♡	52 ♡	53 ♡	55 ♡	56 ♡	57 ♡		
<b>Q91VG050E B50</b>	<b>Q91VG052E B52</b>	<b>Q91VG053E B53</b>	<b>Q91VG055E B55</b>	<b>Q91VG056E B56</b>	<b>Q91VG057E B57</b>		
62 ♡							
<b>Q91VG062E B62</b>							






### Q95TXL = 95TXL



<b>.325"</b>	<b>7</b>	<b>95 : 1,3mm</b>	<b>Narrow Kerf</b>	<b>LubriTec™</b> OILING SYSTEM	<b>4,8mm</b>	<b>30°</b>	<b>55°</b>	<b>0,64 mm</b>
56 ♡	64 ♡	66 ♡	72 ♡					
<b>Q95TXL056E D56</b>	<b>Q95TXL064E D44</b>	<b>Q95TXL066E D45</b>	<b>Q95TXL072E D46</b>					

## Q20-21-22BP = 20-21-22 BPX 38 → 62 cc








<b>.325"</b>	<b>7</b>	 20 : 1,3mm	<b>LubriTec™</b> OILING SYSTEM	 4,8mm	 30°	 55°	 0,64mm
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66 ♡

72 ♡

Q20BP066E E66

Q20BP072E E72

<b>.325"</b>	<b>7</b>	 21 : 1,5mm	<b>LubriTec™</b> OILING SYSTEM	 4,8mm	 30°	 55°	 0,64mm
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56 ♡

64 ♡

66 ♡






72 ♡

Q21BP056E F56

Q21BP064E F64

Q21BP066E F66

Q21BP072E F72

<b>.325"</b>	<b>7</b>	 22 : 1,6mm	<b>LubriTec™</b> OILING SYSTEM	 4,8mm	 30°	 55°	 0,64mm
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62 ♡

67 ♡

68 ♡

74 ♡

Q22BP062E G62






Q22BP067E G67

Q22BP068E G68

Q22BP074E G74

## Q73-75DP = 73-75 DPX 38 → 62 cc








<b>3/8"</b>	<b>7</b>	 73 : 1,5mm	<b>LubriTec™</b> OILING SYSTEM	 5,5mm	 30°	 55°	 0,64mm
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68 ♡

72 ♡

Q73DP068E L68

Q73DP072E L72

<b>3/8"</b>	<b>7</b>	 75 : 1,6mm	<b>LubriTec™</b> OILING SYSTEM	 5,5mm	 30°	 55°	 0,64mm
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60 ♡

66 ♡

72 ♡

Q75DP060E L60

Q75DP066E L66

Q75DP072E L72



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**SPUR AND  
POWER MATE® RIM  
SPROCKETS**



# Choose the right Sprocket

		 .043" 1,1mm		 .050" 1,3mm			 .058" 1,5mm			 .063" 1,6mm				
		3/8"	.325"	1/4"	3/8"	.325"	3/8"	.325"	3/8"	.404"	.325"	3/8"	.404"	
Spur Sprockets  Electric or gas		90 		91 	95 	20	72	21	73	58	22	75	59	27
<b>NEW</b> SpeedCut™ Nano		80												
Power Mate® Rim Sprocket Systems  ≥ 38 cc					95 	20	72	21	73	58	22	75	59	27



**NEW**

# SpeedCut™ Nano sprocket

SpeedCut Nano sprockets, 80TXL saw chain and TXLN guide bars work together as a system to optimized performance on battery-powered and small gas chainsaws.

Economical with good wear resistance



A one-piece design that must be replaced as a complete unit

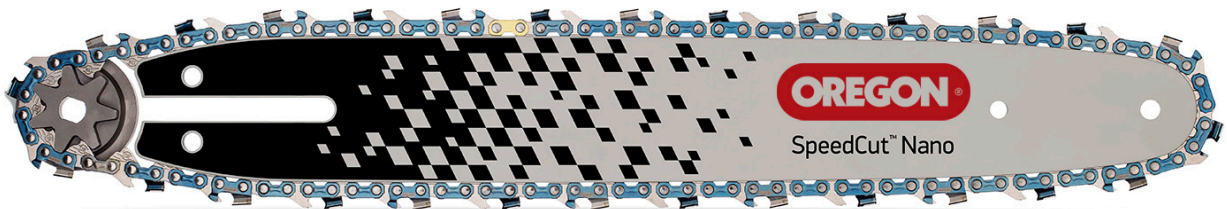
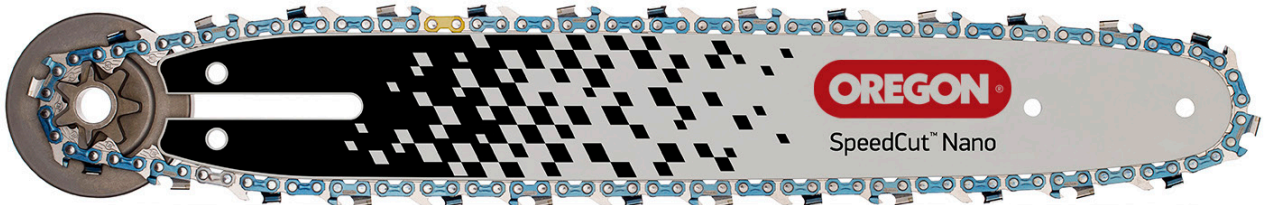
Replacement schedule: every two chain loops

 20 → 38 cc

**.325"**  
LOW PROFILE



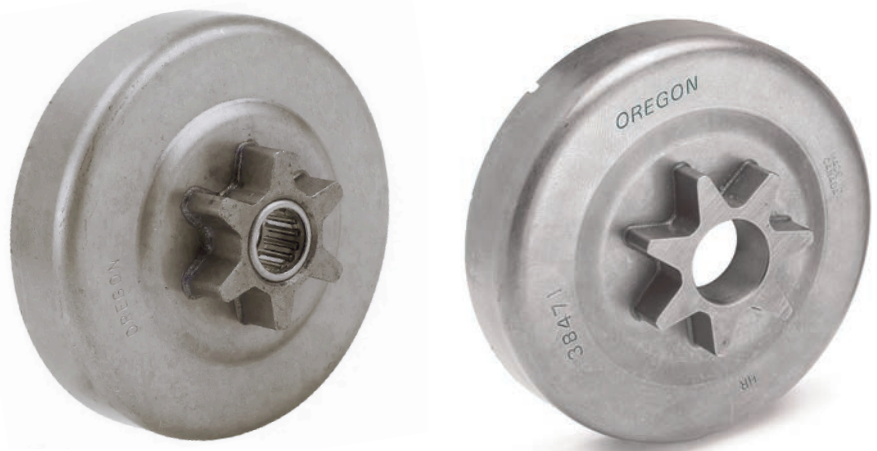
Husqvarna	 7 Tooth	Stihl	 7 Tooth
T435	<b>610729N</b>	MS 150, MS 150 T MS 151, MS 151 T	<b>610727N</b>
535i XP, T535i XP T536Li XP, 536Li XP 540i XP, T540i XP	<b>610730N</b>	MS 170, MS 171 MS 180, MS 181	<b>610726N</b>
T540 XP, T540 XP II	<b>610728N</b>	MS 192, MS 192 T MS 193, MS 193 T MS 200, MS 200 T MS 201, MS 201 T	<b>610725N</b>











# Spur<sup>®</sup> sprocket

Superior performance and value for users who prefer a spur sprocket.

- Rugged and dependable, with excellent wear resistance.
- A one-piece design that must be replaced as a complete unit
- Replacement schedule: Every two chain loops



3/8" LOW PROFILE	.325"	3/8"	.404"
 Electric or gas ≤ 42 cc	 ≥ 38cc	 ≥ 38cc	 ≥ 38cc
6 Tooth	7 Tooth	7 Tooth	7 Tooth
			
100962X 106114	108308X	38145X	32669X

### Attention Dealers

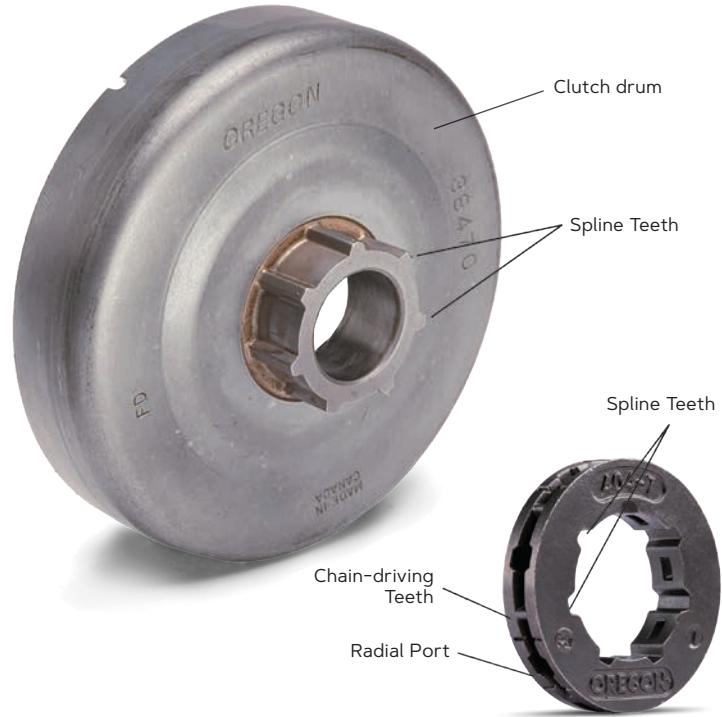
Some Oregon spur sprockets have bearings installed, but some do not. Part numbers ending with a number have bearings installed. Part numbers ending with the letter "X" do not. Bearings must be purchased separately for all part numbers that end with an X.

# Power Mate® Rim Sprocket System

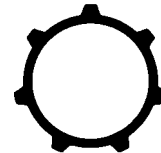
 ≥ 38 cc

This two-piece sprocket system is the ultimate way to drive the chain on most types of saws and can be used by all types of chainsaw users.

- The complete sprocket system includes a clutch drum with spline and a replaceable rim sprocket.
- The rim floats freely on the spline, maximizing chain-bar groove alignment for reduced wear and extended operational life.
- The rim is replaceable which extends the life of the entire system and reduces overall costs.
- The system provides smoother cutting and less chain jumping and wear.
- Power Mate splines have either small (SM7) or standard (SD7) diameter.



SMALL 7 SPLINE (SM7)



STANDARD 7 SPLINE (SD7)

SMALL 7 SPLINE (SM7)		STANDARD 7 SPLINE (SD7)	
.325"	3/8"	3/8"	.404"
7 Tooth	7 Tooth	7 Tooth	7 Tooth
29175X	34162X	26831	10612X
41726X	513470X	38470X	
100791X			
100961X			
108215X			

**Attention Dealers**

Some Oregon® Power Mate systems have bearings installed, but some do not. Part numbers ending with a number have bearings installed. Part numbers ending with the letter "X" do not. Bearings must be purchased separately for all rim systems having part numbers that end with an X.

# Power Mate® Rims

The free floating rim produces the best cutting action in a smooth continuous flow.

- The rim wall supports the chain, greatly diminishing the wear and stress on the chain. Smoother cutting and less chain wear than spur sprockets
- Radial port design uses centrifugal force to throw off sawdust and debris
- Wear-depth indicators show when it's time to replace the rim
- Replacement schedule: every two chain loops



## SMALL 7 SPLINE (SM7)

<b>.325"</b>	<b>.325"</b>	<b>3/8"</b>
<b>7 Tooth Radial port Wear-Depth Indicators</b>	<b>8 Tooth Wear-Depth Indicators</b>	<b>7 Tooth Wear-Depth Indicators</b>
 <b>11892</b>	 <b>11891</b>	 <b>18720</b>

## STANDARD 7 SPLINE (SD7)

<b>.325"</b>	<b>3/8"</b>	<b>3/8"</b>	<b>.404"</b>
<b>9 Tooth</b>	<b>7 Tooth Radial Port Wear-Depth Indicators</b>	<b>8 Tooth Wear-Depth Indicators</b>	<b>7 Tooth Radial Port Wear-Depth Indicators</b>
 <b>13624</b>	 <b>68210</b>	 <b>22273</b>	 <b>22270</b>

# Sprocket Additional Components



Bearings



Dust Covers /  
Oil Pump Drivers



Washers

Sprocket Type	Pitch - Drive Teeth	Sprocket	Bearing	Additional Components	
SPUR® SPROCKET	3/8" - 6	546622 (CS250/CS300)			
	3/8" (90) - 7	571043 (PS250)			
	3/8" (91) - 6		106114	<b>37325</b>	
			570964 (CS1400/CS1500)		
			100962X	<b>37325</b>	
	.325" - 7	108308X	<b>11893</b>		
	3/8" - 7	38145X	<b>37325</b>		
	.404" - 7	32669X	<b>37825</b>		
POWER MATE® SM7	.325" - 7	29175X	<b>11893</b>		
		41726X	<b>37325</b>		
		100791X	<b>37325</b>		
		100961X	<b>37325</b>		
		108215X	<b>11893</b>		
	3/8" - 7	34162X	<b>37325</b>		
		513470X	<b>11893</b>		
	POWER MATE® SD7	3/8" - 7	26831	<b>11893</b>	<b>26908</b> Washer <b>25047</b> Dust Cover
38470X			<b>37504</b>		
.404" - 7		10612X	<b>37825</b>		

For Sprockets Applications by saw models, refer to [OregonProducts.com](http://OregonProducts.com)

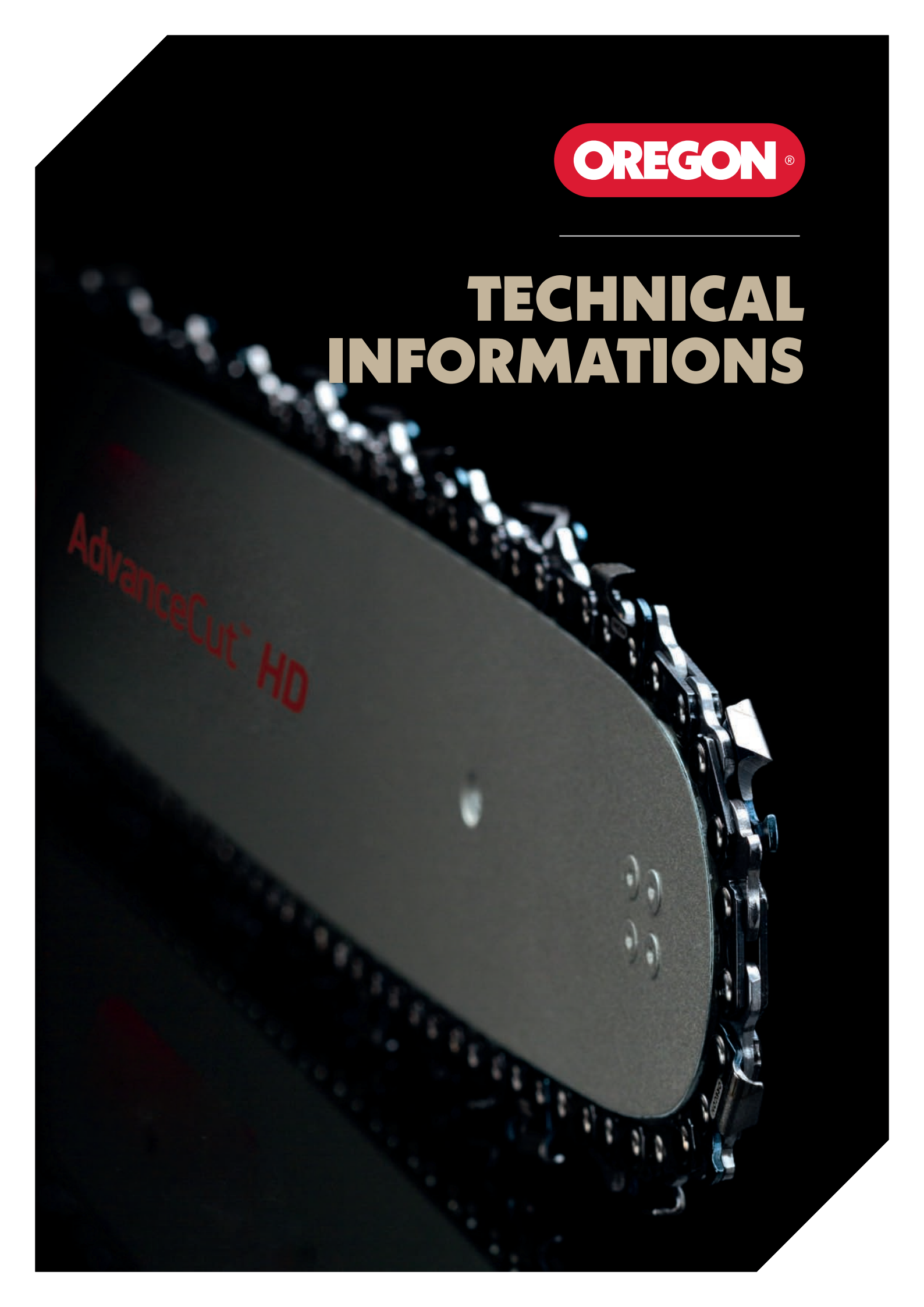


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# TECHNICAL INFORMATIONS

AdvanceCut™ HD

A close-up, high-angle photograph of an Oregon chainsaw bar and chain. The bar is dark grey with the text "AdvanceCut™ HD" printed in red. The chain is silver and metallic, with sharp teeth visible. The background is black, and the image is framed by a white border.

# SAW CHAIN TROUBLESHOOTING GUIDE

**OREGON**®

## FOUR COMMON CAUSES OF CHAIN FAILURE

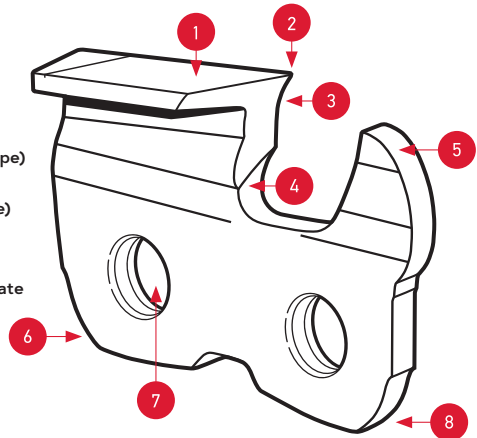
- Incorrect filing
- Lack of lubrication
- Loose chain tension
- Contact with dirt

## CUTTER IDENTIFICATION

- 1 Top Plate
- 2 Hook, Cutting Corner
- 3 Side Plate
- 4 Gullet
- 5 Depth Gauge
- 6 Heel
- 7 Rivet Hole
- 8 Toe

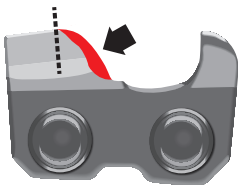
## SHARPENED CUTTERS HAVE:

- 1 Correct angle on top plate (degree of angle depends on chain type)  
Razor-edge on top plate (no light should reflect from this edge)
- 2 Slightly protruding "hook" or point (curve on non-chisel chain)
- 3 Razor-edge (with no nicks) on side plate
- 5 Top of depth gauge at correct height below top plate  
Front of depth gauge rounded off



## FILING ERRORS

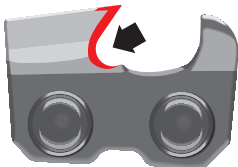
### BACKSLOPE ON SIDE PLATE CUTTING EDGE - CUTTER WON'T FEED INTO WOOD OR CUTTING TOO SLOW



**Cause:** File held too high or too large. Too large grinding wheel or not grinding deep enough.

**Solution:** Refile cutters to recommended angle using the correct file and filing guide or the right size, properly dressed grinding wheel.

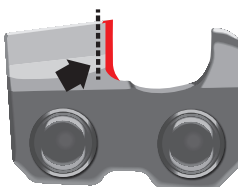
### TO MUCH HOOK IN SIDE PLATE CUTTING EDGE - CUTTERS GRAB, CUT ROUGH. CUTTERS DULLS QUICKLY OR WON'T HOLD CUTTING EDGE. TOP PLATE BREAKAGE AND/OR SAW CHAIN STRETCH.



**Cause:** File held too low or file is too small. Wheel is grinding too deep or is too small.

**Solution:** Refile to recommended angle with right size file or wheel, properly dressed.

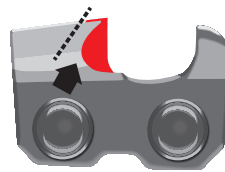
### FLAT TOP PLATE CUTTING ANGLE - CHAIN WON'T FEED INTO WOOD, WON'T CUT



**Cause:** File handle held too high or is too large. Incorrectly sized, dressed and/or positioned Grinding wheel.

**Solution:** Refile properly at recommended angle

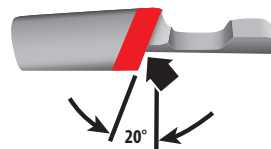
### TOO-THIN TOP PLATE CAUSES RAPID DULLING. CUTS FAST FOR A SHORT TIME, THEN DULLS. POOR STAY SHARP.



**Cause:** File handle held too low

**Solution:** Refile properly, at recommended angle

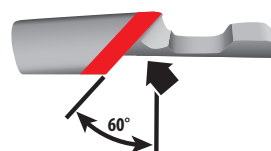
### TOP PLATE FILING ANGLE LESS THAN RECOMMENDED - SLOW CUTTING, EXCESS WEAR ON CHAIN AND BAR. REQUIRES EXTRA EFFORT TO CUT. POSSIBLE BINDING IN CUT.



**Cause:** File held at less than recommended top plate filing angle

**Solution:** Refile at correct angle

### TOP PLATE FILING ANGLE MORE THAN RECOMMENDED - SIDE PLATE CUTTING EDGE IS THIN AND DULLS RAPIDLY



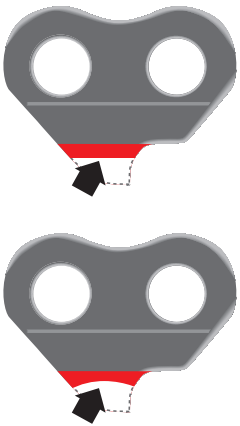
**Cause:** File held at more than recommended angle

**Solution:** Refile at correct angle



# DRIVE LINK WEAR

## TANGS WORN STRAIGHT OR CONCAVE



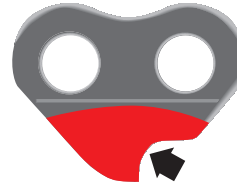
**Cause :** Straight bottoms are due to shallow guide bar body groove. Concave bottoms are due to shallow guide bar nose groove.

**Solution :** Regroove bar. Bar may need replacing

Replace saw chain if too worn.

**Note :** Applies to DuraCut™ bars only. Tendency to throw saw chain from bar. Drive links can't clean guide bar groove.

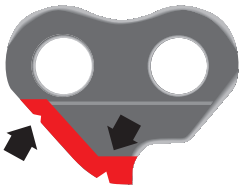
## SCARS ON SIDES



**Cause :** Loose chain jumping off bar

**Solution :** Adjust chain tension. Replace bent drive links or replace chain. Refile at correct angle

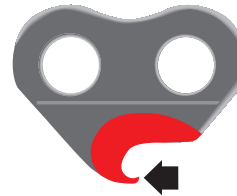
## NICKED BOTTOM OR BACK



**Cause :** Cutting with loose chain, or wrong pitch sprocket

**Solution :** Adjust chain tension. Install correct sprocket. File off burrs. Replace damaged drive links or replace chain

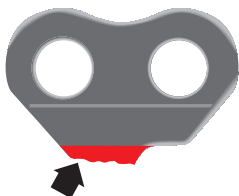
## FRONT POINT TURNED UP



**Cause :** Drive links bottoming in sprocket. Sprocket worn

**Solution :** Replace sprocket. Sharpen tangs. Check for burrs

## BATTERED AND BROKEN BOTTOM CHAIN JUMPED BAR



**Cause :** Chain jumped bar. Spur sprocket hit drive links.

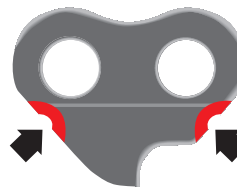
Worn or broken drive sprocket and/or loose chain tension results in damage from revolving drive sprocket.

**Solution :** Replace damaged drive links, sharpen tangs with round file or replace chain. Remove burrs.

Maintain proper tension to prevent chain from climbing out of spur drive sprocket.

Replace drive sprocket.

## FRONT OR BACK PEENED

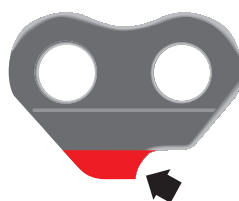


## CAN RESULT IN CHAIN STRETCH AND TIGHT JOINTS.

**Cause :** Wrong pitch sprocket or worn out drive sprocket or prolonged chain chatter

**Solution :** Replace sprocket. Adjust chain tension. Chain may be damaged beyond repair

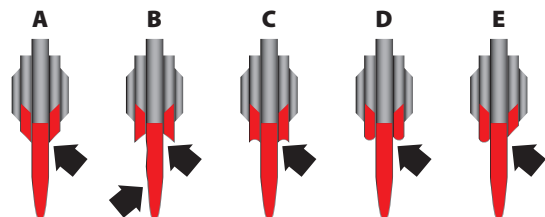
## SIDES WORN ROUND AT BOTTOM SAW CHAIN CUTS CROOKEDLY



**Cause :** Chain wobbled in bar groove. Uneven cutters or worn bar rails

**Solution :** Rework bar rails and groove. Correct chain filing

## EXCESS WEAR ON BOTTOM OF ALL CHAIN PARTS



**A.** Open bar groove **B.** Severe abrasion and wobbly chain on thin bar rails **C.** Rails not flat **D.** Wobbly chain - rails too thick **E.** One rail too thin or soft

**Cause :** Uneven filing, worn bar rails **Solution :** File chain properly. Recondition bar rails or replace bar. Replace chain if necessary

# CUTTER AND TIE STRAP WEAR

## EXCESSIVE HEEL WEAR ON CUTTERS AND TIE STRAPS EXCESSIVE CHAIN STRETCH. CHAIN BREAKAGE.



- Causes :** Blunt top plate filing
- Forcing dull chain to cut
- Lack of lubrication
- Low depth gauge settings
- Forcing chain to cut frozen wood

**Solution :** File cutters properly. Don't force dull chain to cut. Use oil freely. Replace chain if too damaged

## LIGHT DAMAGE ON CUTTING EDGES OF TOP AND/OR SIDE PLATES



**Cause :** Excessive pressure on dull or misfiled cutters. Common during winter

**Solution :** File chain correctly. Use oil freely

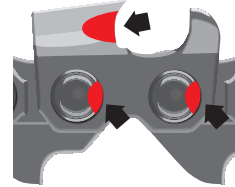
## EDGES BURRED AND NOTCH PEENED ON TIE STRAPS



**Cause :** Chain chatter due to loose chain tension and improper filing and/or worn out drive sprocket

**Solution :** Correct chain tension. Refile chain properly. Replace sprocket if badly worn

## SEVERE DAMAGE ON EITHER SIDE OF TOP AND/OR SIDE PLATES CHAIN WON'T CUT STRAIGHT IF DAMAGE ON ONE SIDE ONLY. BINDING OR DRIFTING IN CUT.



**Cause :** Cutters hit abrasive materials.

Contact with material other than wood such as rock, dirt, or sand. This type of damage occurs when cutting close to the ground.

**Solution :** File cutters to remove all damage

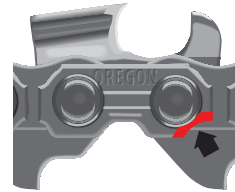
## PEENED NOTCH IN TIE STRAP CAUSING TIGHT JOINTS AND BROKEN DRIVE LINKS



**Cause :** Chain run on badly worn spur sprocket or wrong pitch sprocket

**Solution :** Replace worn sprocket. Chain may need replacing

## PEENING ON FRONT CORNER OF CUTTERS AND INTERMEDIATE TIE STRAPS - CAUSES TIGHT JOINTS



**Cause :** Chain striking bar entry. Sprocket too small or loose chain tension

**Solution :** Use proper bar and sprocket. Adjust chain tension correctly.

Chains with tight joints cannot be repaired.

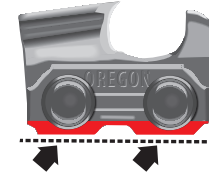
## PEENING ON BOTTOM OF CUTTERS AND TIE STRAP - CAUSES TIGHT JOINTS



**Cause :** Loose chain tension. Result of dull cutters and forcing dull chain into wood

**Solution :** Keep proper tension. Keep cutters sharp. Chain may need replacing

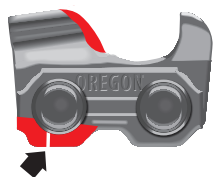
## EXCESSIVE WEAR ON BOTTOM OF CUTTERS AND TIE STRAPS



**Cause :** Depth gauges too high. Cutting edge cannot get into wood

**Solution :** Lower depth gauges to proper setting. Keep cutters filed correctly

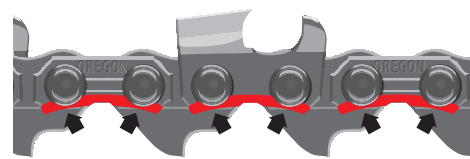
## CRACKS UNDER REAR RIVET HOLES ON CUTTERS AND OPPOSING TIE STRAPS



**Cause :** Excessive pressure on dull or misfiled cutters - common during winter

**Solution :** File chain correctly. Use oil freely

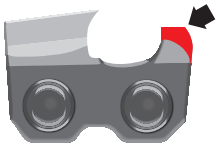
## CONCAVE WEAR ON BOTTOM OF CUTTERS - CONNECTING TIE STRAPS



**Causes :** Chain tension too tight  
Normal wear from undercutting (cutting with top of bar)

**Solution :** Adjust chain tension Reduce cutting with top of bar

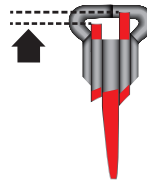
### BLUNT DEPTH GAUGE CAUSES ROUGH CUTTING



**Cause:** Uneven filing

**Solution:** Use correct depth gauge jointer to lower gauges evenly

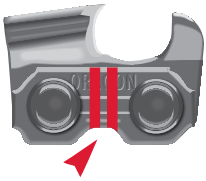
### UNEVEN DEPTH GAUGE HEIGHT. CHAIN WON'T CUT STRAIGHT.



**Cause:** Improperly filed depth gauge

**Solution:** Round off front corner to maintain original shape

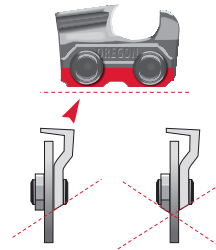
### TIE-STRAPS OR CUTTERS, BROKEN IN THE CENTER



**Cause:** Incorrect field assembly of saw chain components.

**Solution:** Replace broken components.

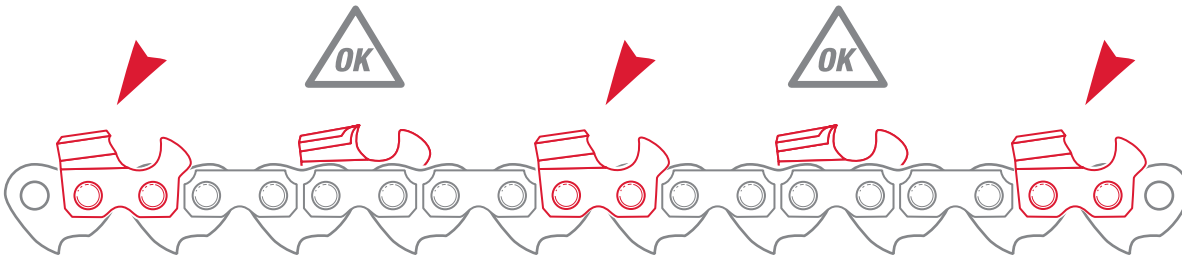
### BOTTOMS OF TIE-STRAPS AND CUTTERS WORN OUT OF SQUARE.



**Cause:** Worn guide bar rails.

**Solution:** Dress the tops of the guide bar's rails square. If wear is minor, file the bottoms of tie-straps and cutters square. If wear is extensive, replace the saw chain.

## DAMAGE TO CUTTERS ON ONE SIDE OF SAW CHAIN

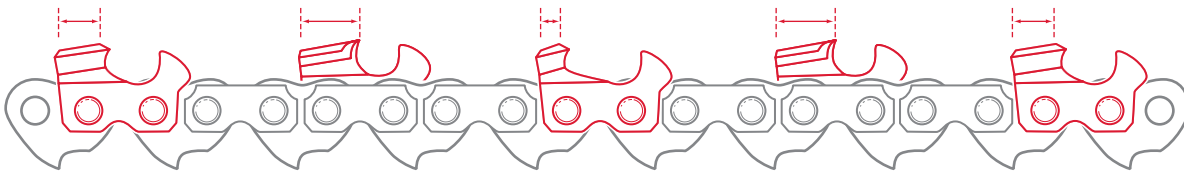


**Symptoms:** Guide bar and saw chain bind in the cut. Could result in guide bar and saw chain breakage when removing the guide bar from tree. Uneven guide bar rail wear.

**Cause:** Cutters on one side of saw chain are damaged by hitting the saw box or ground/debris.

**Solution:** File cutters back enough to remove all damage. Square up guide bar rails if uneven.

## DIFFERENT CUTTER TOP-PLATE LENGTHS



**Symptoms:** Guide bar and saw chain bind in the cut. Could result in guide bar and saw chain breakage when removing the guide bar from tree. Uneven guide bar rail wear.

**Cause:** Inconsistent sharpening.

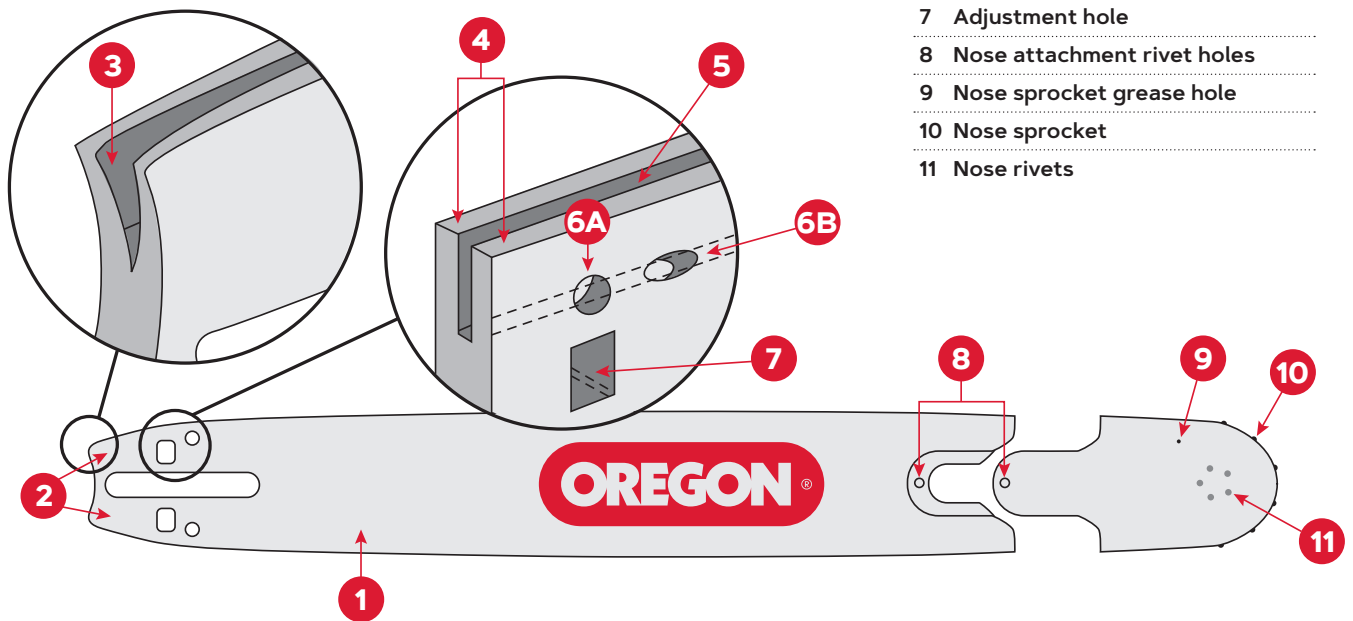
**Solution:** File cutters back to even cutter top-plate lengths. Square up guide bar rails if uneven.

# GUIDE BAR TROUBLESHOOTING GUIDE

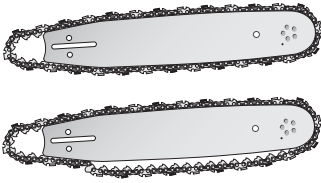
**OREGON**®

## GUIDE BAR TERMS

- 1 Guide bar body
- 2 Guide bar tail
- 3 Saw chain lead-in
- 4 Rails
- 5 Groove
- 6 Saw chain lubrication hole -  
A: standard b: LubriTec™
- 7 Adjustment hole
- 8 Nose attachment rivet holes
- 9 Nose sprocket grease hole
- 10 Nose sprocket
- 11 Nose rivets

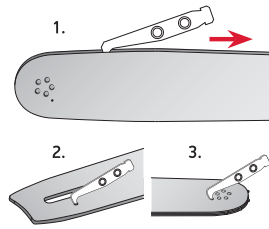


# BASIC GUIDE BAR MAINTENANCE TASKS



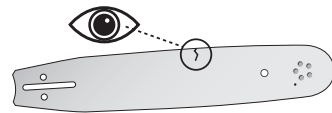
## CHAIN TENSION

Inspect before use and after every hour of use.



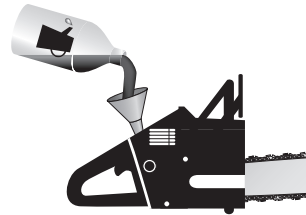
## BAR CLEANING

Clean bar channel (1), oil hole (2), and grease hole (3), daily.



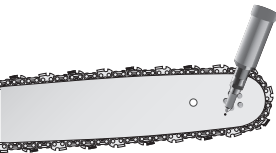
## CHECK FOR DAMAGE

Inspect bar for damage and component wear daily and before each use. Replace as needed.



## CHAIN AND BAR OIL

Inspect before use and after every hour of use. For gas saws, add oil when you refuel. For electric saws, check intermittently.



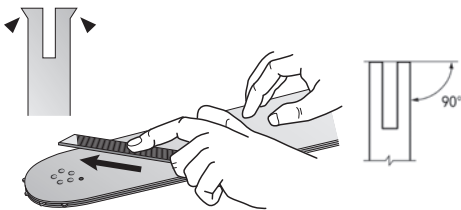
## BAR NOSE GREASE

Turn nose sprocket while pumping grease until whole sprocket has new grease. Do not push dirt into hole. Clean grease hole before adding new grease.



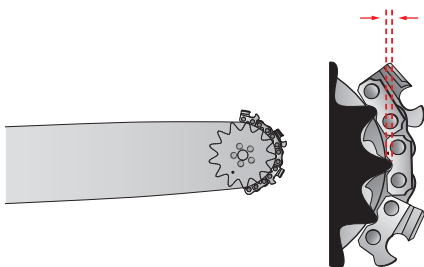
## WEAR EQUALIZATION

Turn your guide bar over weekly to equalize bar wear.



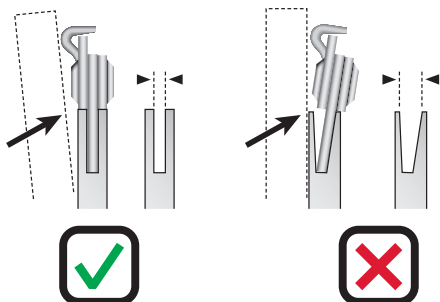
## FILE BAR EDGE

File bar edge to 90° with a flat file weekly.



## BAR TIP CLEARANCE

On sprocket nose bars, check for clearance around the bar tip between top of rails and the bottom of cutters or tie straps weekly. Replace nose sprockets before cutters or tie straps contact the bar rails.

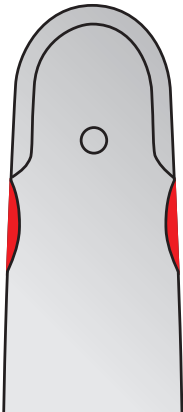


## CHAIN LEAN

With chain on the bar, hold a straightedge against the bar body and against a cutter side plate. A good groove will hold the chain straight, leaving a small gap between the straight edge and bar body. A worn groove will let the chain lean until straightedge is flush with bar body. Replace bar if groove is worn. Check weekly.

# GUIDE BAR TROUBLESHOOTING

## GUIDE BAR RAIL CONDITIONS

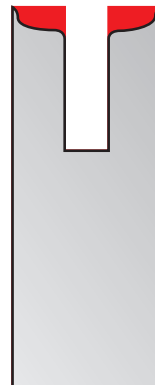


### 1. CHIPPED RAIL

**Symptoms :** Material chipping out of one or both rails behind the hard tip.

**Cause :** Chipping of rails behind hard tip. Continual pressure of bar on one area. Dull chain. Loose bar tension.

**Remedy :** Flip bar to reduce wear. Replace bar. (This chipping can cause chain damage)

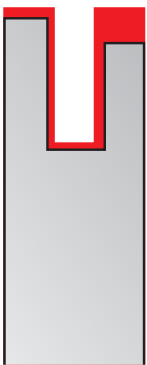


### 4. WIRE EDGE BAR RAIL

**Symptoms :** Rail edges may chip if wire edge is not removed.

**Cause :** Normal wear caused by pressure of chain on edges of bar rails.

**Remedy :** Use a flat file on edge of bar rail to remove wire edge.

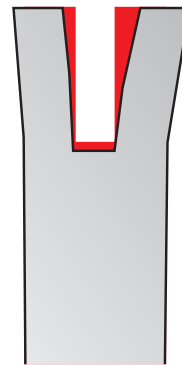


### 2. THIN RAIL AND LOW RAIL

**Symptoms :** Thin rail on one or both sides of bar. Rail could be blue color in thin area.

**Cause :** Chain leaning over, cutting crooked. Forcing dull chain to cut. Damage to cutters on one side of chain.

**Remedy :** Bar cannot be repaired if rail is thin and uneven. Replace it. Make sure chain doesn't continue to lean. If it does, replace with a new chain.



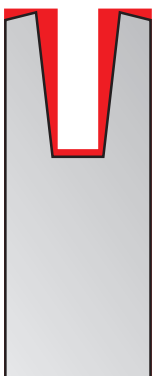
### 5. SPREAD RAILS (HARVESTER)

**Symptoms :** Guide bar will not enter log during cut or cannot make complete cut.

**Cause :** Saw chain was struck broadside or pushed sideways.

**Remedy :** 1. Hammer rails together with drive link in groove as spacer. Adjust saw return to allow guide bar to go further into saw box. Sharpen delimiting knives. Avoid moving tree/log when guide bar and saw chain are out of saw box.

2. Reduce guide bar feed speed.



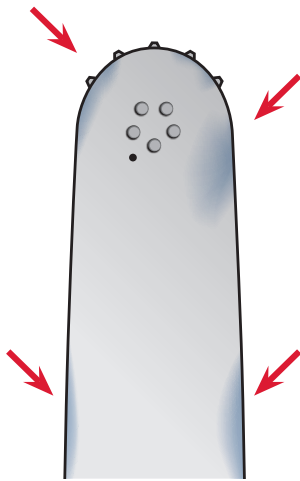
### 3. WORN BAR RAILS

**Symptoms :** Shallow groove.

**Cause :** Worn bar rails are normal for a bar that has been in service for a period of time.

**Remedy :** Replace bar.

## GUIDE BAR NOSE CONDITIONS

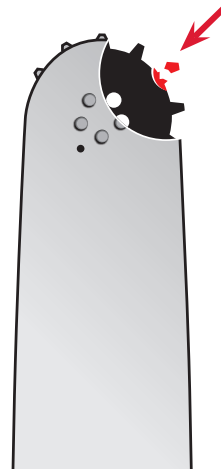


### 6. BLUE DISCOLORATION ON BAR NOSE

**Symptoms :** Entire edge turns blue or only in one or two spots. Rails wear quickly. Saw chain drive link damage.

**Cause :** Nose was pinched. Friction from revolving sprocket caused heat and area turned blue. Could be lack of lubrication.

**Remedy :** Replace guide bar and saw chain.

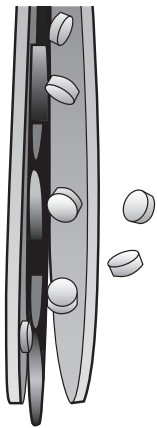


### 9. SECTION BROKEN OUT OF SPROCKET

**Symptoms :** Open nose. Broken sprocket. Bearings fall out. One or two broken teeth.

**Cause :** Irregular operating condition which forced drive link sideways. Throwing the chain when limbing. Chain tension run too loose.

**Remedy :** Replace bar nose assembly.

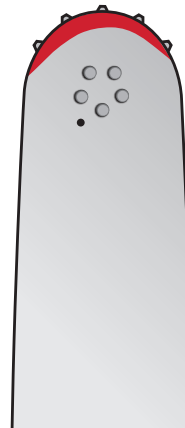


### 7. SPREAD NOSE RAILS AND BEARING LOSS

**Symptoms :** Spread nose rails and loss of bearings. Sprocket breakage.

**Cause :** Chain jumped off bar. Carving with nose. Limb caught nose. Twisting nose. Any operating accident.

**Remedy :** Replace bar or replace nose of RSN bar. Replace sprocket components. Keep guide bar nose away from objects not intended for cutting.

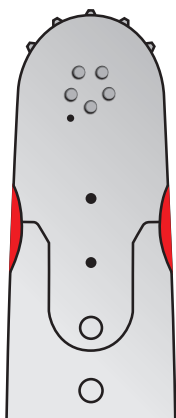


### 10. NOSE BURNED AT TIP (HARVESTER)

**Symptoms :** Nose breakage from bearings wearing quickly and jamming.

**Cause :** High saw chain tension from automatic saw chain tensioners.

**Remedy :** Decrease the tension applied by automatic saw chain tensioner.

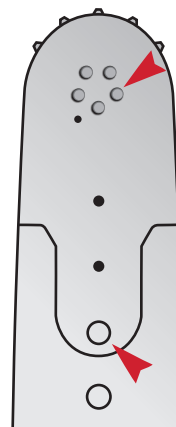


### 8. CHIPPING AT NOSE CONNECTION (REPLACEABLE NOSE)

**Symptoms :** Chipping at connection of both body and nose assembly.

**Cause :** Loose chain tension. Continual pressure in this area. Heavy limbing at this point.

**Remedy :** Replace nose assembly and dress rail of bar and nose to match.



### 11. LOOSE OR MISSING NOSE/ATTACHMENT RIVETS

**Symptoms :** Rivets continue to loosen until laminates spread and bearings are lost.

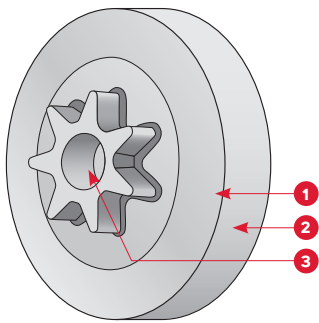
**Cause :** Guide bar tip flexing during operation from difficulty cutting or accidents.

**Remedy :** Check rivets every 100 machine hours. Re-hammer loose rivets and replace rivets if rivet head is missing. Always use new rivets.

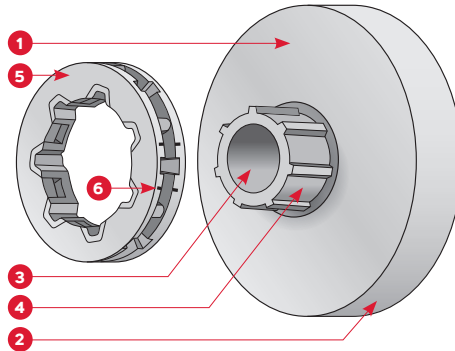
# SPROCKETS TROUBLESHOOTING GUIDE

**OREGON**®

## SPUR SPROCKET



## POWER MATE® RIM SPROCKET



### DRIVE SPROCKET TERMS

1 CLUTCH DRUM

2 CLUTCH SKIRT

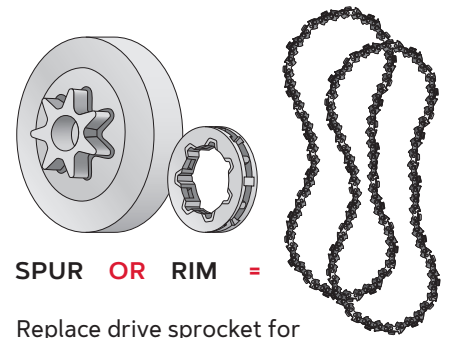
3 BORE

4 SPLINE HUB/ADAPTER

5 RIM SPROCKET

6 WEAR DEPTH INDICATOR

## REPLACEMENT

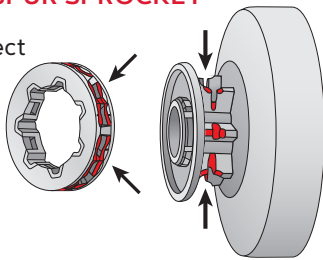


Replace drive sprocket for the life cycle of every two saw chains, or sooner.

## BASIC SPROCKET MAINTENANCE TASKS

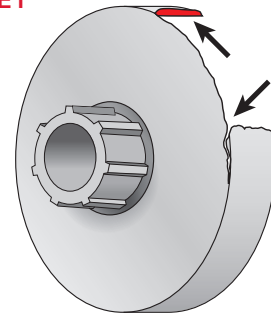
### RIMS AND SPUR SPROCKET

Visually inspect before use and daily.



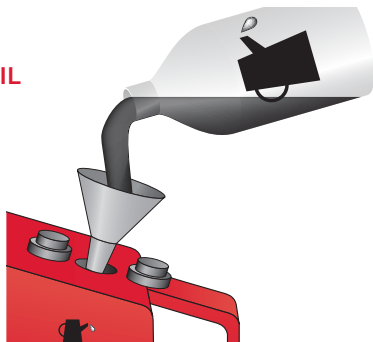
### POWER MATE SPROCKET

Visually inspect daily and before use.



### BAR AND CHAIN OIL

Fill before use. For gas saws, add oil when you refuel. For electric saws, check intermittently.

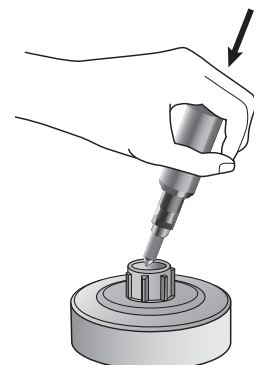


### SPROCKET GREASE & MAINTENANCE

Apply clean lithium-based grease to the clutch drum's bearings each time the drive sprocket is removed or weekly.

Do not run old saw chain on a new drive sprocket, or a new saw chain on an old drive sprocket. Use two new saw chains in rotation with each new drive sprocket so all can wear together.

Clean any build-up of sap or debris from splined hub so rim drive sprocket can float freely.





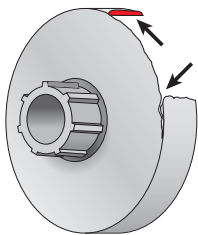
# SPROCKET TROUBLESHOOTING

## TYPICAL DRUM STRESS

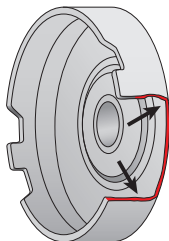
**Symptoms :** Check daily for cracks, splits, or excessive wear in the sprocket clutch drum.

**Remedy :** If the drum is cracked, split, broken or shows excessive wear as illustrated below, replace the drum immediately with a new one.

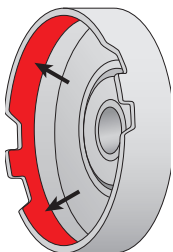
Broken/cracked skirt



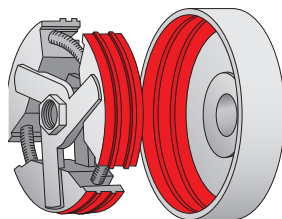
Cracked oil pump lug



Worn inner diameter



Worn clutch, worn inner diameter



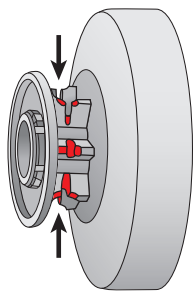
## RIM AND SPUR SPROCKET DAMAGE

### SPUR SPROCKET DAMAGE

**Cause :** This condition can occur when cutting chain drive links wear through the case-hardened spur teeth.

**Symptoms :** Cutting chain can be ruined by damaged spurs.

**Remedy :** If spur sprocket teeth look like this replace immediately.

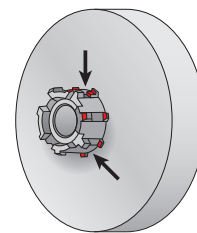
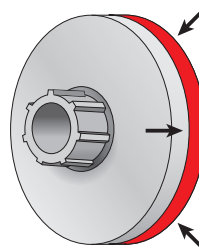


## CHAIN BRAKE STRESS

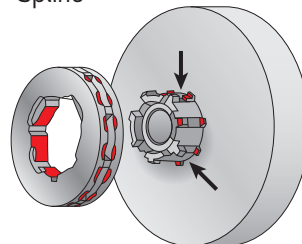
**Symptoms :** An overly tightened strap around the drum will cause the strap to rub against the clutch drum which will overheat and soften the metal causing potential drum failure.

**Remedy :** Always check the brake to make sure it stops the rotating chain when activated. Make certain that the brake strap around the drum is not too tight. Regularly inspect drum, adaptor spline and rim. Replace immediately if damaged. Spline wear / Adaptor damage

Skirt Wear/Brake Band



Worn Rim and Adaptor Spline

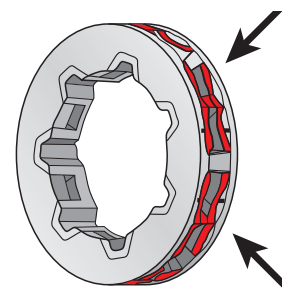


### RIM DAMAGE

**Cause :** Wear can occur under normal conditions. However, check for excessive rim wear and look for wear on outer diameter.

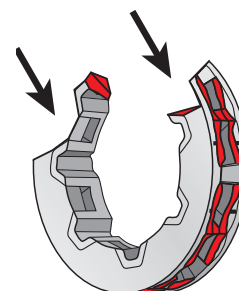
**Symptoms :** The reduction in diameter can also allow chain drive links to damage the sprocket adaptor.

**Remedy :** Replace the rim after two chains and inspect rim regularly. Oregon rim incorporates wear-depth indicators which helps identify when it's time to replace the rim.



### SEVERE RIM DAMAGE

Do not fit cutting chain to rims that are severely worn. Serious chain damage will result and the rim may break.





**OREGON**®

# APPLICATION GUIDE

AG\_1.A  
EN/EUR



**ACTIVE**

M.T.P. 2.8 SR	20	8	1/4	1,3		<b>25AP</b>	48
	25	10	1/4	1,3		<b>25AP</b>	60
28.28, 39.39, 40.40, MT39, MT40	25	10	3/8	1,3		<b>91P - 91PX - 91VXL</b>	40
	30	12	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	45
	35	14	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	52
	40	16	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	56
51.51 *	33	13	.325	1,3		<b>95TXL</b>	56
* Pitch and gauge may vary	38	15	.325	1,3		<b>95TXL</b>	64
	40	16	.325	1,3		<b>95TXL</b>	66
	45	18	.325	1,3		<b>95TXL</b>	72
51.51 *, 56.56 *, 62.62 *, MT51 *, MT56 *, MT62 *	33	13	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	56
	38	15	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	64
* Pitch and gauge may vary	40	16	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	66
	45	18	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	72
51.51 *, 56.56 *, 62.62 *, MT51 *, MT56 *, MT62 *	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	68
* Pitch and gauge may vary	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72

**ALPINA**

APR 25 C, APR 527 C	25	10	1/4	1,3		<b>25AP</b>	60
ACS 531 C	30	12	1/4	1,3		<b>25AP</b>	64
AMT 20 Li Kit, AMT 26, AMT 48 Li Kit, APR 25, APR 527, A 2500, C25, MT 2148 Li	20	8	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	33
	25	10	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	40
ACS 40 Li, APR 48 Li	30	12	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	45
ACS 180 E	35	14	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	52
ACS 1.8 E, ACS 2.0 ET, ACS 2.2 ET, EA 1800, EA 2000 Q	35	14	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	52
	40	16	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	57
ACS 200 ET	40	16	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	56
A 3700, A 4000, ACS 38, ACS 531, ACS 538	30	12	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	45
	35	14	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	53
	40	16	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	57
ACS 41, ACS 41 T, ACS 542	33	13	.325	1,3		<b>95TXL</b>	56
	38	15	.325	1,3		<b>95TXL</b>	64
	40	16	.325	1,3		<b>95TXL</b>	66
A 4500, ACS 46, ACS 50, ACS 546, ACS 552	33	13	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	56
	38	15	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	64
	40	16	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	66
	45	18	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	72

**BLACK + DECKER**

GKC1000L, GK1000 (Alligator)	15	6	1/4	1,3		<b>25AP</b>	42
GK1817, GKC1817, GPC1800, GPC1820, GPC1820L20, <small>LOW PROFILE</small> P120	20	8	3/8 <small>LOW PROFILE</small>	1,1		<b>90PX</b>	34
GKC3630L20, GKC3630LB	30	12	3/8 <small>LOW PROFILE</small>	1,1		<b>90PX</b>	45
GKC1825LB, GKC1825L20, PP610, PS7525	25	10	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	40

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**OREGON**SINGLE RIVET  
SDA - SDE - MLEADVANCECUT  
SX - SF - PX - MLBADVANCECUT HD  
SP - SL - MPCONTROL CUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

A318						
A318						
A041	<b>100SDEA041</b>	<b>100SXEA041</b>				
A041	<b>120SDEA041</b>	<b>120SXEA041</b>				
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>	<b>160SPEA041</b>			
K095		<b>130MLBK095</b>		<b>130TXLBK095</b>		
K095		<b>150MLBK095</b>	<b>150MPBK095</b>	<b>150TXLBK095</b>		
K095		<b>160MLBK095</b>		<b>160TXLBK095</b>		
K095		<b>180MLBK095</b>	<b>180MPBK095</b>	<b>180TXLBK095</b>		
K095		<b>138PXBK095</b>	<b>138SLBK095</b>	<b>138PXLBK095</b>		
K095		<b>158PXBK095</b>	<b>158SLBK095</b> <b>158SLGK095 (*)</b>	<b>158PXLBK095</b> <b>158VXLGK095 (*)</b>	<b>158RNBK095</b>	
K095		<b>168PXBK095</b>	<b>168SLBK095</b>	<b>168PXLBK095</b> <b>168VXLGK095 (*)</b>	<b>168RNBK095</b>	
K095		<b>188PXBK095</b> <b>188SFGK095 (*)</b>	<b>188SLBK095</b> <b>188SLGK095 (*)</b>	<b>188PXLBK095</b> <b>188VXLGK095 (*)</b>	<b>188RNBK095</b>	
Z095				<b>188VXLHZ095</b>		
K095				<b>208VXLHK095</b>	<b>208RNDK095</b>	<b>208ATMK095</b>

A041	<b>080SDEA041</b>					
A041	<b>100SDEA041</b>	<b>100SXEA041</b>				
A041	<b>120SDEA041</b>	<b>120SXEA041</b>				
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>	<b>160SPEA041</b>			
A041	<b>120SDEA041</b>	<b>120SXEA041</b>				
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>				
K041		<b>130MLBK041</b>				
K041		<b>150MLBK041</b>				
K041		<b>160MLBK041</b>				
K095		<b>138PXBK095</b>	<b>138SLBK095</b>	<b>138PXLBK095</b>		
K095		<b>158PXBK095</b>	<b>158SLBK095</b> <b>158SLGK095 (*)</b>	<b>158PXLBK095</b> <b>158VXLGK095 (*)</b>	<b>158RNBK095</b>	
K095		<b>168PXBK095</b>	<b>168SLBK095</b>	<b>168PXLBK095</b> <b>168VXLGK095 (*)</b>	<b>168RNBK095</b>	
K095		<b>188PXBK095</b> <b>188SFGK095 (*)</b>	<b>188SLBK095</b> <b>188SLGK095 (*)</b>	<b>188PXLBK095</b> <b>188VXLGK095 (*)</b>	<b>188RNBK095</b>	

A041	<b>124MLEA041</b>					
A041	<b>100SDEA041</b>	<b>100SXEA041</b>				

(\*) .325"-12T bar alternative

							
	CM	INCH	INCH	MM	NARROW KERF	#	
CS30, CS35, DN400, DN401, DN402, DN404, DN412, DN416, GK30, GK35, GK120, GK300, GK310, GK320, GK321, GK322, GK330, GK331, GK425, GK430, GK435, GK440, GK534, GK535, GK540, GK1365, GK1430, GK1435, GK1440, GK1630, GK1630T, GK1635, GK1635TX, GK1635T, GK1640, GK1640T, GK1935, GK1940	30	12	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	44
	35	14	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	49
	40	16	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	56
GK 1635TX-QS	35	14	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	49
CS1835	35	14	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	52
GK1640T	40	16	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	56
BDC20, CS1840, CS2040, GK1940T, GK2240T, GK2240TX	40	16	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	57
CS2245	45	18	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	62
<b>BOSCH</b>							
UniversalChainPole 18, UniversalChain 18	20	8	3/8 LOW PROFILE	1,1		90PX	33
AKE30 Li*, AKE30S, AKE30/17S, AKE30/18S, AKE30-19S, AKE35, AKE35S, AKE35/17S, AKE35/18S, AKE35/19, AKE35/19S, AKE35S/19S, AKE36S, AKE40*, AKE40S*, AKE40SDS, AKE40/17S, AKE40/18S, AKE40/19S*, AKE3000*, AKE3500E*, AKE4000*, 35-19S, 40-19S, 40-19PRO, 35 Uni, Universal 35, UniversalChain 35, UniversalChain 40, Akkusäge 30Li	30	12	3/8 LOW PROFILE	1,1		90PX	45
	35	14	3/8 LOW PROFILE	1,1		90PX	52
	40	16	3/8 LOW PROFILE	1,1		90PX	56
* Gauge may vary and be 1.3mm							
1586.7, 1586.8, AKE30B, AKE30Li*, AKE30-19Pro, AKE35-19Pro, AKE35B, AKE40-19Pro, AKE40*, AKE40B, AKE40S*, AKE40-19S*, AKE3000*, AKE3500*, AKE Edition, BKE30, GKE35B, GKE35BC, GKE35BCE, GKE40BC, GKE40BCE	30	12	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	45
	35	14	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	52
	40	16	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	56
	40	16	3/8 LOW PROFILE	1,3		on Original Equipment Bar # 1.602.317.012 (307909 & 614912)	57
* Gauge may vary and be 1.1mm						91P - 91PX - 91VXL	
AKE45S	45	18	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	62
<b>DOLMAR</b>							
AS-1212, AS1812, AS1812LG3	16,0	6,5	1/4	1,3		25AP	42
AS1925, AS1925C, AS1925CZ, AS3626, AS-3626 C, PS-222 TH*, PS222THC	25	10	1/4	1,3		25AP	58
* Pitch may vary	25	10	1/4	1,3		25AP	60
AS1925Z, AS1925CZ, AS1925RF, AS1925RT2, AS-3731, AS3835, AS3835Z, AS3935Z, AS4030, ES-2, ES-2A, ES-4 A, ES-4A QS, ES-5 A, ES-5A QS, ES-31A, ES-31, ES-32A QS, ES-33A, ES-34 TLC, ES-36A, ES-37 A, ES-37A QS, ES-38A, ES-39 TLC, ES-40A, ES-41A QS, ES-43 TLC	30	12	3/8 LOW PROFILE	1,1		90PX	45
	30	12	3/8 LOW PROFILE	1,1		90PX	46
	35	14	3/8 LOW PROFILE	1,1		90PX	52
PS-2, PS-3, PS-4, PS-32*, PS-32C*, PS-32 C TLC*, PS-34, PS-36, PS-38A, PS-34*, PS35, PS-45*	40	16	3/8 LOW PROFILE	1,1		90PX	56
* Gauge may vary							
Pole Saw EE-150, Pole Saw ME-246-4, PS-CS1 (199930-1)	25	10	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	39
AS3626, AS3626LGE, AS3726, PS220TH, PS221TH, PS222TH*, PS311TB25, PS311TH30	25	10	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	40
* Pitch may vary							



**OREGON**



**SINGLE RIVET**  
SDA - SDE - MLE

**ADVANCECUT**  
SX - SF - PX - MLB

**ADVANCECUT HD**  
SP - SL - MP

**CONTROL CUT PXL**  
SPEEDCUT TXL  
VERSACUT VXL

**POWERCUT**  
RN

**DURACUT**  
AT

A318 **120SDEA318**

A318 **140SDEA318**

A318 **160SDEA318**      **160SXEA318**

A041 **180SDEA041**

A041 **084MLEA041**

A041 **124MLEA041**

A041 **144MLEA041**

A041 **164MLEA041**

A041 **120SDEA041**      **120SXEA041**

A041 **140SDEA041**      **140SXEA041**

A041 **160SDEA041**      **160SXEA041**      **160SPEA041**

A041

A041 **180SDEA041**

A041 **100SDAA041**

A041

A041 **124MLEA041**

A041












A041 **144MLEA041**

A041 **164MLEA041**

A218 **100SDEA218**

A041 **100SDEA041**      **100SXEA041**

(\*) .325"-12T bar alternative

	 <b>CM</b>	 <b>INCH</b>	 <b>INCH</b>	 <b>MM</b>	 <b>NARROW KERF</b>		
100, 100S, 101, 102, 103, 104, 105*, 106, 108*, 275, 285, 290, 295, AS4030ZB, AS4035ZB, ES-3, ES-6 A, ES-6A QS, ES-30, ES-35, ES-40 A, ES-41A QS, ES-42 A, ES-43 TLC, ES-140, ES-151A, ES-152A, ES-152 A QS, ES-153 A, ES-160, ES-161A, ES-162A, ES-162A QS, ES-163A, ES-164 TLC, ES-171A, ES-172A, ES-172A QS, ES-173A, ES-174 TLC, ES-183A, ES-1600, ES-2035A, ES-2035AP, ES-2040A, ES-2130 A, ES-2135A, ES-2135 AP, ES-2136 TLC, ES-2140 A, ES-2140 AP, ES-2141 TLC, ES-2141KTLC, PS-2, PS-32*, PS-32 C*, PS-32 C TLC*, PS32C35*, PS33, PS-34*, PS-34S*, PS-35, PS-35 C, PS-35 C TLC, PS35C35, PS35CTLC35, PS-39, PS-39ES, PS41, PS-41 QS, PS-45*, PS-45 QS, PS-330, PS-330 QS, PS-340, PS-340 QS, PS-341, PS-341 Happy Start, PS-344, PS-350, PS-350 C, PS-350 SC, PS350SC35, PS-352, PS352-35, PS352TLC35, PS-390, PS-390 QS, PS-400, PS-400 QS, PS-401, PS-401 QS Happy Start, PS420SC40, PS-3300TH, PS-3400TH, PS-3410, PS-3410 TH, PS-3410 TH TLC, PS-3410TH30	30	12	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	45
ES-163A, ES-164 TLC, ES-171A, ES-172A, ES-172A QS, ES-173A, ES-174 TLC, ES-183A, ES-1600, ES-2035A, ES-2035AP, ES-2040A, ES-2130 A, ES-2135A, ES-2135 AP, ES-2136 TLC, ES-2140 A, ES-2140 AP, ES-2141 TLC, ES-2141KTLC, PS-2, PS-32*, PS-32 C*, PS-32 C TLC*, PS32C35*, PS33, PS-34*, PS-34S*, PS-35, PS-35 C, PS-35 C TLC, PS35C35, PS35CTLC35, PS-39, PS-39ES, PS41, PS-41 QS, PS-45*, PS-45 QS, PS-330, PS-330 QS, PS-340, PS-340 QS, PS-341, PS-341 Happy Start, PS-344, PS-350, PS-350 C, PS-350 SC, PS350SC35, PS-352, PS352-35, PS352TLC35, PS-390, PS-390 QS, PS-400, PS-400 QS, PS-401, PS-401 QS Happy Start, PS420SC40, PS-3300TH, PS-3400TH, PS-3410, PS-3410 TH, PS-3410 TH TLC, PS-3410TH30	30	12	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL OE Drive Link # Recommendation</b>	46
PS-2, PS-32*, PS-32 C*, PS-32 C TLC*, PS32C35*, PS33, PS-34*, PS-34S*, PS-35, PS-35 C, PS-35 C TLC, PS35C35, PS35CTLC35, PS-39, PS-39ES, PS41, PS-41 QS, PS-45*, PS-45 QS, PS-330, PS-330 QS, PS-340, PS-340 QS, PS-341, PS-341 Happy Start, PS-344, PS-350, PS-350 C, PS-350 SC, PS350SC35, PS-352, PS352-35, PS352TLC35, PS-390, PS-390 QS, PS-400, PS-400 QS, PS-401, PS-401 QS Happy Start, PS420SC40, PS-3300TH, PS-3400TH, PS-3410, PS-3410 TH, PS-3410 TH TLC, PS-3410TH30	35	14	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	52
PS-2, PS-32*, PS-32 C*, PS-32 C TLC*, PS32C35*, PS33, PS-34*, PS-34S*, PS-35, PS-35 C, PS-35 C TLC, PS35C35, PS35CTLC35, PS-39, PS-39ES, PS41, PS-41 QS, PS-45*, PS-45 QS, PS-330, PS-330 QS, PS-340, PS-340 QS, PS-341, PS-341 Happy Start, PS-344, PS-350, PS-350 C, PS-350 SC, PS350SC35, PS-352, PS352-35, PS352TLC35, PS-390, PS-390 QS, PS-400, PS-400 QS, PS-401, PS-401 QS Happy Start, PS420SC40, PS-3300TH, PS-3400TH, PS-3410, PS-3410 TH, PS-3410 TH TLC, PS-3410TH30	40	16	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	56
PS-2, PS-32*, PS-32 C*, PS-32 C TLC*, PS32C35*, PS33, PS-34*, PS-34S*, PS-35, PS-35 C, PS-35 C TLC, PS35C35, PS35CTLC35, PS-39, PS-39ES, PS41, PS-41 QS, PS-45*, PS-45 QS, PS-330, PS-330 QS, PS-340, PS-340 QS, PS-341, PS-341 Happy Start, PS-344, PS-350, PS-350 C, PS-350 SC, PS350SC35, PS-352, PS352-35, PS352TLC35, PS-390, PS-390 QS, PS-400, PS-400 QS, PS-401, PS-401 QS Happy Start, PS420SC40, PS-3300TH, PS-3400TH, PS-3410, PS-3410 TH, PS-3410 TH TLC, PS-3410TH30	45	18	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	62
* Pitch and gauge may vary	33	13	.325	1,3	 <b>NARROW KERF</b>	<b>95TXL</b>	56
PS-410, PS-411, PS-420, PS-420 C, PS-420 SC, PS420SC38, PS420SCKIT38	38	15	.325	1,3	 <b>NARROW KERF</b>	<b>95TXL</b>	64
* Pitch & motor mount may vary	45	18	.325	1,3	 <b>NARROW KERF</b>	<b>95TXL</b>	72
105*, 108*, 110*, 110i, 110iH, 111*, 115*, 115i, ES-1800, PS-460*, PS-500*, PS-500 C*, PS-550*, PS550-38*, PS-4600*, PS-4600S*, PS-4600 SH, PS-4605*, PS-4605 H*, PS-5000*, PS-5000H, PS-5105*, PS-5105 C*, PS-5105 H, PS-5105 CH*, PS-5105CX*, PS-6100*, PS-6100 H	33	13	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	56
PS-4600*, PS-4600S*, PS-4600 SH, PS-4605*, PS-4605 H*, PS-5000*, PS-5000H, PS-5105*, PS-5105 C*, PS-5105 H, PS-5105 CH*, PS-5105CX*, PS-6100*, PS-6100 H	38	15	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	64
PS-4600*, PS-4600S*, PS-4600 SH, PS-4605*, PS-4605 H*, PS-5000*, PS-5000H, PS-5105*, PS-5105 C*, PS-5105 H, PS-5105 CH*, PS-5105CX*, PS-6100*, PS-6100 H	40	16	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	66
* Pitch & motor mount may vary	45	18	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	72
109, 109 HappyStart, 110*, 111*, 112*, 115*, 115i, 115iH, 115S45, 116, 116 si, 117, 120, 120 si, PS-43, PS-52, PS-460*, PS460-45*, PS-500*, PS-500 C*, PS500C45*, PS-550*, PS550-45*, PS-4600*, PS-4605*, PS4605-45*, PS-5000*, PS-5000 H, PS-5105*, PS-5105 C*, PS-5105 H, PS-5105 CH*, PS5105C4*, PS5105CKIT45*, PS-6000i, PS-6000iH, PS-6100*, PS6100-45, PS6100-53, PS-6800i, PS-6800iH,	38	15	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	56
PS-43, PS-52, PS-460*, PS460-45*, PS-500*, PS-500 C*, PS500C45*, PS-550*, PS550-45*, PS-4600*, PS-4605*, PS4605-45*, PS-5000*, PS-5000 H, PS-5105*, PS-5105 C*, PS-5105 H, PS-5105 CH*, PS5105C4*, PS5105CKIT45*, PS-6000i, PS-6000iH, PS-6100*, PS6100-45, PS6100-53, PS-6800i, PS-6800iH,	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	64
* Pitch and motor mount may vary	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72



















**OREGON**SINGLE RIVET  
SDA - SDE - MLEADVANCECUT  
SX - SF - PX - MLBADVANCECUT HD  
SP - SL - MPCONTROL CUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
ATA041      **120SDEA041**      **120SXEA041**

A041

A041      **140SDEA041**      **140SXEA041**A041      **160SDEA041**      **160SXEA041**      **160SPEA041**A041      **180SDEA041**K041                      **130MLBK041**K041                      **150MLBK041**K041                      **180MLBK041**K095                      **138PXBK095**      **138SLBK095**      **138PXLBK095**K095                      **158PXBK095**      **158SLBK095**  
**158SLGK095 (\*)**      **158PXLBK095**  
**158VXLGK095 (\*)**      **158RNBK095**K095                      **168PXBK095**      **168SLBK095**      **168PXLBK095**  
**168VXLGK095 (\*)**      **168RNBK095**K095                      **188PXBK095**      **188SLBK095**      **188PXLBK095**  
**188SFGK095 (\*)**      **188SLGK095 (\*)**      **188VXLGK095 (\*)**      **188RNBK095**K153                                      **158SLHK153**K153                                      **188SLHK153**      **188VXLHK153**

K153

(\*) .325"-12T bar alternative

















							# 
	CM	INCH	INCH	MM	NARROW KERF		
PS-630, PS-6400, PS-6400 H, PS-7300, PS-7300 H, PS-7310, PS7310-50, PS-7310 H, PS-7900, PS-7900 H, PS-7910, PS7910-53, PS-7910 H, PS7910-60PM	38	15	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX	56
	40	16	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX	60
	43	17	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX	64
	45	18	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX	68
	50	20	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX	72
	60	24	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX	80
	60	24	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX	84
PS-9000, PS-9010	43	17	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX	64
	50	20	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX	72
<b>ECHO</b>							
CS-260TESC, CS-270WES, CS-280TES-C, CS-280WES, CS-281WES, CS-351WES, CS-360TES*, CS-361WES*, CS-362TES, CS-362WES*, CS-2510TESC, CS-2511TES-C	25	10	1/4	1,3		25AP	58
	25	10	1/4	1,3		25AP	60
* Pitch may vary	30	12	1/4	1,3		25AP	68
PPF-225**, PPT-280**, PPT-2620HES**	25	10	3/8 LOW PROFILE	1,1		NARROW KERF 90PX	39
** Gauge may vary	30	12	3/8 LOW PROFILE	1,1		NARROW KERF 90PX	44
	30	12	3/8 LOW PROFILE	1,1		NARROW KERF 90PX	45
CS-310ES*, CS-352AC, CS-352ES*, CS-3510AC**, CS-3510ES**, ECCS-58V, DCS58V, DCS-1600	30	12	3/8 LOW PROFILE	1,1		NARROW KERF 90PX	45
	35	14	3/8 LOW PROFILE	1,1		NARROW KERF 90PX	52
* Gauge may vary	40	16	3/8 LOW PROFILE	1,1		NARROW KERF 90PX	56
PPF-225**, PPF-236ES, PPT-265ES, PPT-266, PPT-280**, PPT-300ES, PPT-2620HES**	25	10	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	39
	25	10	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	40
	30	12	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	44
** Gauge may vary	30	12	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	45
CS-260T, CS-260TES, CS-270WES, CS-280T, CS-280TES, CS-281WES, CS-2510TES, CS-2511TES, CS-2511WES, DCS-2500T	25	10	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	40
	30	12	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	45
	30	12	3/8 LOW PROFILE	1,3		on Original Equipment Bar 91P - 91PX - 91VXL	47
CS-285EVL, CS-290EVL, CS-300EVL, CS-302, CS-303, CS-303T, CS-310ES*, , CS-315, CS-320T, CS-320TES, CS-320EVL, CS-328, CS-330EVL, CS-340, CS-341, CS-345, CS-350T, CS-350TES, CS-350WES, CS-351WES, CS-352AC, CS-352ES*, CS-353ES, CS-360TES*, CS-360EVL *, CS-360WES, CS-361WES, CS-362TES, CS-362WES*, CS-370ES*, CS-2400, CS-2600, CS-2800, CS-2900, CS-3000, CS-3050, CS-3400, CS-3450, CS-3500, CS-3510AC*, CS-3510ES*, CS-4400, E155, ECS-150/1850FT, ECS-2000, ECS-3000, ECS-3050,	30	12	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	45
	30	12	3/8 LOW PROFILE	1,3		on Original Equipment Bar 91P - 91PX - 91VXL	47
	35	14	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	52
	35	14	3/8 LOW PROFILE	1,3		on Original Equipment Bar 91P - 91PX - 91VXL	53
	40	16	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL	56
	40	16	3/8 LOW PROFILE	1,3		on Original Equipment Bar 91P - 91PX - 91VXL	57
* Pitch and/or Gauge may vary by year	40	16	3/8 LOW PROFILE	1,3		on Original Equipment Bar 91P - 91PX - 91VXL	58
CS-390ESX, CS-4200ES	33	13	.325	1,3		NARROW KERF 95TXL	56
	38	15	.325	1,3		NARROW KERF 95TXL	64
	40	16	.325	1,3		NARROW KERF 95TXL	66

**OREGON**SINGLE RIVET  
SDA - SDE - MLEADVANCECUT  
SX - SF - PX - MLBADVANCECUT HD  
SP - SL - MPCONTROL CUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

D009		<b>158SFHD009</b>	<b>158SLHD009</b>	<b>158VXLHD009</b>	<b>158RNDD009</b>	
D009		<b>168SFHD009</b>		<b>168VXLHD009</b>	<b>168RNDD009</b>	<b>168ATMD009</b>
D009				<b>178VXLHD009</b>	<b>178RNDD009</b>	<b>178ATMD009</b>
D009		<b>188SFHD009</b>	<b>188SLHD009</b>	<b>188VXLHD009</b>	<b>188RNDD009</b>	<b>188ATMD009</b>
D009		<b>208SFHD009</b>	<b>208SLHD009</b>	<b>208VXLHD009</b>	<b>208RNDD009</b>	<b>208ATMD009</b>
D009						
D009		<b>248SFHD009</b>			<b>248RNDD009</b>	<b>248ATMD009</b>
D033						<b>173ATMD033</b>
D033					<b>208RNDD033</b>	

A041	<b>100SDAA041</b>					
A041						
A041						
A041						
A041						
A041	<b>124MLEA041</b>					
A041	<b>124MLEA041</b>					
A041	<b>144MLEA041</b>					
A041	<b>164MLEA041</b>					
A041						
A041	<b>100SDEA041</b>	<b>100SXEA041</b>				
A041						
A041	<b>120SDEA041</b>	<b>120SXEA041</b>				
A041	<b>100SDEA041</b>	<b>100SXEA041</b>				
A041	<b>120SDEA041</b>	<b>120SXEA041</b>				
A041						
A041	<b>120SDEA041</b>	<b>120SXEA041</b>				
A041						
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041						
A041	<b>160SDEA041</b>	<b>160SXEA041</b>	<b>160SPEA041</b>			
A041						
A041						
K041		<b>130MLBK041</b>				
K041		<b>150MLBK041</b>				
K041		<b>160MLBK041</b>				





















(\*) .325"-12T bar alternative

							
	CM	INCH	INCH	MM	NARROW KERF		
CS-4510ES-NC	33	13	.325	1,3		<b>95TXL</b>	56
	38	15	.325	1,3		<b>95TXL</b>	64
	45	18	.325	1,3		<b>95TXL</b>	72
CS-360EVL*, CS-370ES*, CS-400EVL, CS-420ES, CS-440EVL, CS-450**, CS-452ESX, CS-490ES, CS-500ES, CS-501SX, CS-510, CS-525, CS-550**, CS-3600, CS-3700, CS-3700ES, CS-3900, CS-4000, CS-4010, CS-4050, CS-4200, CS-4400, CS-4500, , CS-4600, CS-4601, CS-4610, CS-5000, CS-5100	33	13	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	56
	38	15	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	64
	40	16	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	66
	45	18	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	72
* Pitch and/or gauge may vary by year ** Motor mount may vary by year	50	20	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	80
CS-450**, CS-550**, CS-4510ES	33	13	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	56
** Motor mount may vary by year	38	15	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	64
	40	16	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	66
	45	18	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	72
	50	20	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	80
	CS-590, CS-600, CS-600S, CS-605, CS-610, CS-620SX, CS-621SX, CS-680, CS-680S, CS-7310SX, CS-8002	40	16	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>
45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	64	
45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	68	
50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72	
60	24	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	84	
<b>EFCO</b>							
MTT 2500, MT 2600*	25	10	1/4	1,3		<b>25AP</b>	58
* Pitch may vary	25	10	1/4	1,3		<b>25AP</b>	60
EP 90, EP 100, EP 120, PTX 2700, PTX 2710	25	10	<small>3/8 LOW PROFILE</small>	1,1		<b>90PX</b>	39
EF 15E, MTi 30	30	12	<small>3/8 LOW PROFILE</small>	1,1		<b>90PX</b>	45
MT 2200 Li-ion, MTT 3600	30	12	<small>3/8 LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	45
	35	14	<small>3/8 LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	52
MT 2600*	25	10	<small>3/8 LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	40
* Pitch may vary							
EF 17E, EF 19E	35	14	<small>3/8 LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	50
	40	16	<small>3/8 LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	57
125, 131, 132, 132 S, 132 SK, 137, 141S, MT 350, MT 350S, MT 371, MTH 400, MTH 402, MT 411*, MT 1800 E, MT 2000 E, MT 3500, MT 3500S, MT 3700, MT 3710*, MTH 4000, MT 4100S, MT 4110*	35	14	<small>3/8 LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	52
	35	14	<small>3/8 LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	53
	40	16	<small>3/8 LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	56
* Pitch may vary	40	16	<small>3/8 LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	57
114E, 115, 116E, 117E, 119, 134, 135, 136, 140, 140S	40	16	<small>3/8 LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	56
40	16	<small>3/8 LOW PROFILE</small>	1,3			<b>91P - 91PX - 91VXL</b>	57
137 P.S., MT 3700 P.S. (PowerSharp)	40	16	<small>3/8 LOW PROFILE</small>	1,3		<b>POWERSHARP</b>	56
141 SP, MT 411*, MT 440, MT 451, MT 3710*, MT 4100 SP, MT 4110*, MT 4400, MT 4510	33	13	.325	1,3		<b>95TXL</b>	56
	38	15	.325	1,3		<b>95TXL</b>	64
	40	16	.325	1,3		<b>95TXL</b>	66
* Pitch may vary	45	18	.325	1,3		<b>95TXL</b>	72

**OREGON**SINGLE RIVET  
SDA - SDE - MLEADVANCECUT  
SX - SF - PX - MLBADVANCECUT HD  
SP - SL - MPCONTROL CUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

K095		<b>130MLBK095</b>		<b>130TXLBK095</b>		
K095		<b>150MLBK095</b>	<b>150MPBK095</b>	<b>150TXLBK095</b>		
K095		<b>180MLBK095</b>	<b>180MPBK095</b>	<b>180TXLBK095</b>		
K041		<b>138PXBK041</b>				
K041		<b>158PXBK041</b>		<b>158PXLBK041</b>		
K041		<b>168PXBK041</b>		<b>168VXLGK041</b>		
K041				<b>188VXLGK041</b>		
K041						
K095		<b>138PXBK095</b>	<b>138SLBK095</b>	<b>138PXLBK095</b>		
K095		<b>158PXBK095</b>	<b>158SLBK095</b> <b>158SLGK095 (*)</b>	<b>158PXLBK095</b> <b>158VXLGK095 (*)</b>	<b>158RNBK095</b>	
K095		<b>168PXBK095</b>	<b>168SLBK095</b>	<b>168PXLBK095</b> <b>168VXLGK095 (*)</b>	<b>168RNBK095</b>	
K095		<b>188PXBK095</b> <b>188SFGK095 (*)</b>	<b>188SLBK095</b> <b>188SLGK095 (*)</b>	<b>188PXLBK095</b> <b>188VXLGK095 (*)</b>	<b>188RNBK095</b>	
K095						
D009		<b>168SFHD009</b>		<b>168VXLHD009</b>	<b>168RNDD009</b>	<b>168ATMD009</b>
D176				<b>188VXLHD176</b>		
D009		<b>188SFHD009</b>	<b>188SLHD009</b>	<b>188VXLHD009</b>	<b>188RNDD009</b>	<b>188ATMD009</b>
D009		<b>208SFHD009</b>	<b>208SLHD009</b>	<b>208VXLHD009</b>	<b>208RNDD009</b>	<b>208ATMD009</b>
D009		<b>248SFHD009</b>			<b>248RNDD009</b>	<b>248ATMD009</b>
A041	<b>100SDAA041</b>					
A041						
A318	<b>104MLEA318</b>					
A041	<b>120SDEA041</b>	<b>120SXEA041</b>				
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041	<b>100SDEA041</b>	<b>100SXEA041</b>				
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>				
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041						
A041	<b>160SDEA041</b>	<b>160SXEA041</b>	<b>160SPEA041</b>			
A041						
A129						
A129	<b>160SDEA129</b>					
A041	<b>160SDEA041</b>					
K041		<b>130MLBK041</b>				
K041		<b>150MLBK041</b>				
K041		<b>160MLBK041</b>				
K041		<b>180MLBK041</b>				














(\*) .325"-12T bar alternative

							
	CM	INCH	INCH	MM	NARROW KERF		
MTH 510*, MTH 560*, MTH 5100*, MTH 5600*	33	13	.325	1,3	 NARROW KERF	<b>95TXL</b>	56
	38	15	.325	1,3	 NARROW KERF	<b>95TXL</b>	64
* Pitch and/or gauge may vary	40	16	.325	1,3	 NARROW KERF	<b>95TXL</b>	66
	45	18	.325	1,3	 NARROW KERF	<b>95TXL</b>	72
142, 146, 147, 151, 152*, 156*, 162*, 165, MTH 510*, MTH 560*, MTH 5100*, MT 5200, MTH 5600*, MT 6300*	33	13	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	56
	38	15	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	64
* Pitch and/or gauge may vary	40	16	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	66
	45	18	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	72
	50	20	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	78
	50	20	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	80
152*, 156*, 162*, MTH 510*, MTH 560*, MTH 5100*, MTH 5600*, MT 6300*	40	16	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	60
	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	68
* Pitch and/or gauge may vary	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72
165 HDS, MT 6500, MT 6510,	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	68
	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72
	60	24	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	84
MT 7200, MT 8200	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	68
	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72
<b>EGO</b>							
PSA1000	25	10	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	40
CS1400, CS1600, CSX3000	30	12	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	45
	35	14	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	52
	40	16	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	56
CS1800E	45	18	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	62
<b>GREENWORKS</b>							
GD40TCS	25	10	1/4	1,3		<b>25AP</b>	58
Pole Saw 20107	20	8	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	33
GD40CS18, GD40CS40*	40	16	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	56
Gauge may vary and be 1.3mm							
G24PS20, G40PS20, GPS7220	20	8	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	33
G24CS25	25	10	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	40
G24PS20, G40CS30, G40PS20, GCS1840, GCS2046, GD40CS40*, GD60CS40, GD80CS50, GPS7220,1800W 20027	25	10	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	40
	30	12	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	45
	40	16	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	56
* gauge may vary and be 1.1mm	45	18	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	62
<b>HUSQVARNA</b>							
115iPT4, 120iTK4-P, 327PT5S, 525PT5S, 530iP4, 530IPT5, 530iPX, 536LiP4, 536LiPT5, 536LiPX	25	10	1/4	1,3		<b>25AP</b>	58
	30	12	1/4	1,3		<b>25AP</b>	64
T525 (Carving) 535i XP **, 536Li XP, T536Li XP	25	10	1/4	1,3		<b>25AP</b>	60
** Until 2019. Pitch & gauge may vary.	30	12	1/4	1,3		<b>25AP</b>	68
436Li, 535i XP**, T535i XP**, 536 Li XP, T536Li XP, 120i, 136i	25	10	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	40
	30	12	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	45
** Until 2019. Pitch & gauge may vary.	35	14	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	52

**OREGON®**SINGLE RIVET  
SDA - SDE - MLEADVANCECUT  
SX - SF - PX - MLBADVANCECUT HD  
SP - SL - MPCONTROL CUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

K095		<b>130MLBK095</b>		<b>130TXLBK095</b>		
K095		<b>150MLBK095</b>	<b>150MPBK095</b>	<b>150TXLBK095</b>		
K095		<b>160MLBK095</b>		<b>160TXLBK095</b>		
K095		<b>180MLBK095</b>	<b>180MPBK095</b>	<b>180TXLBK095</b>		
K095		<b>138PXBK095</b>	<b>138SLBK095</b>	<b>138PXLBK095</b>		
K095		<b>158PXBK095</b>	<b>158SLBK095</b> <b>158SLGK095 (*)</b>	<b>158PXLBK095</b> <b>158VXLGK095 (*)</b>	<b>158RNBK095</b>	
K095		<b>168PXBK095</b>	<b>168SLBK095</b>	<b>168PXLBK095</b> <b>168VXLGK095 (*)</b>	<b>168RNBK095</b>	
K095		<b>188PXBK095</b> <b>188SFGK095 (*)</b>	<b>188SLBK095</b> <b>188SLGK095 (*)</b>	<b>188PXLBK095</b> <b>188VXLGK095 (*)</b>	<b>188RNBK095</b>	
K095		<b>208PXBK095</b>		<b>208VXLGK095</b>	<b>208RNBK095</b>	
K095						
K095				<b>168VXLHK095</b>	<b>168RNDK095</b>	<b>168ATMK095</b>
K095		<b>188SFHK095</b>	<b>39450</b>		<b>188RNDK095</b>	
K095				<b>208VXLHK095</b>	<b>208RNDK095</b>	<b>208ATMK095</b>
D009		<b>188SFHD009</b>	<b>188SLHD009</b>	<b>188VXLHD009</b>	<b>188RNDD009</b>	<b>188ATMD009</b>
D009		<b>208SFHD009</b>	<b>208SLHD009</b>	<b>208VXLHD009</b>	<b>208RNDD009</b>	<b>208ATMD009</b>
D009		<b>248SFHD009</b>			<b>248RNDD009</b>	<b>248ATMD009</b>
D024						
D024		<b>208SFHD024</b>				<b>208ATMD024</b>
A041						
A041	<b>124MLEA041</b>					
A041	<b>144MLEA041</b>					
A041	<b>164MLEA041</b>					
A041	<b>180SDEA041</b>					
A041	<b>100SDAA041</b>					
A041	<b>084MLEA041</b>					
A041	<b>164MLEA041</b>					
A041	<b>080SDEA041</b>					
A041	<b>100SDEA041</b>	<b>100SXEA041</b>				
A041	<b>100SDEA041</b>	<b>100SXEA041</b>				
A041	<b>120SDEA041</b>	<b>120SXEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>	<b>160SPEA041</b>			
A041	<b>180SDEA041</b>					
A318	<b>100SDAA318</b>					
A318						
A095	<b>535044</b>					
A095	<b>535045</b>					
A095						
A095	<b>124MLEA095</b>					
A095						

(\*) .325"-12T bar alternative

							
	CM	INCH	INCH	MM			
323P4*, 325P5X*, 327P4*, 327P5X*, 136Li	30	12	$\frac{3}{8}$ LOW PROFILE	1,1	 NARROW KERF	90PX	45
* Gauge may vary depending on year 323P4*, 325P5X*, 327P4*, 327P5X*	25	10	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	40
* Gauge may vary depending on year 325P4X, T425	30	12	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	45
	20	8	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	32
	25	10	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	40
120, 120 II, 130, 135, 135e, 135 II, 140, 236**, 236e *, 240, 240e *, 315, 315E, 315 EL, 317 (1700W), 317 EL (1700W), 321 (2000W), 321 EL (2000W), 333, 334, 334T, 335XPT, 338XPT, 340i, 418 EL, 420 EL, T435, T525, 525P4S, 525P5S, T540 XP, T540 XP II, 1400 EL, 1600 EL	25	10	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	40
	30	12	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	45
	35	14	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	52
	40	16	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	56
* Until year 2009 (A095) ** Chain pitch may vary by year	45	18	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	60
E16, 136**, 137**, , 141**, 142**, 235**, 236e *, 240**, 240e *, 243, 250PS, E316, 439	30	12	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	45
	35	14	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	52
	40	16	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	56
* From year 2010 (A041) ** Chain pitch may vary by year	45	18	$\frac{3}{8}$ LOW PROFILE	1,3		91P - 91PX - 91VXL	62
535i XP**, T535i XP**, 540i XP, T540i XP	25	10	$\frac{3}{25}$ LOW PROFILE	1,1		80TXL	46
** from 2020	30	12	$\frac{3}{25}$ LOW PROFILE	1,1		80TXL	51
	35	14	$\frac{3}{25}$ LOW PROFILE	1,1		80TXL	59
	40	16	$\frac{3}{25}$ LOW PROFILE	1,1		80TXL	64
33, 36, 40, 41, 42, 44, 45, 49, 50, 51, 55, 57, 133, 134, 136**, 137 e-series**, 141**, 142 e-series**, 234, 235**, 236**, 238, 240**, 242, 242 XP, 246, 254 XP, 257, 261, 262, 336, 339XP, 340, 340 e-series, 345, 345 e-series, 346, 346XP/XPG, 350, 351, 353, 357**, 357XP/XPG**, 359**, 360, 362 XP**, 362XPG**, 435, 435e, 435 e-series, 440, 440e, 440 e-series, 444, 445, 445e, 445 e-series, 450, 450e, 450 e-series, 450 II, 450e II, 450 RANCHER, 455 RANCHER, 455e RANCHER, 455 RANCHER II, 455e RANCHER II, 455 e-series RANCHER, 460, 460 RANCHER, 535FBX (clearing saw), 543XP/XPG, 545, 545 MARK II, 550XP/XPG, 550 XP MARK II, 550 XP TrioBrake, 555, 560 XP, EL16, E1400, 1400E, 1500E, E1600, 1600E	33	13	.325	1,3	 NARROW KERF	95TXL	56
	38	15	.325	1,3	 NARROW KERF	95TXL	64
	40	16	.325	1,3	 NARROW KERF	95TXL	66
	45	18	.325	1,3	 NARROW KERF	95TXL	72
	50	20	.325	1,3	 NARROW KERF	95TXL	78

\*\* Chain pitch may vary by year



**OREGON**SINGLE RIVET  
SDA - SDE - MLEADVANCECUT  
SX - SF - PX - MLBADVANCECUT HD  
SP - SL - MPCONTROLCUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

A095	<b>124MLEA095</b>				
A095					
A095	<b>120SDEA095</b>	<b>120SXEA095</b>			
A041					
A041	<b>100SDEA041</b>	<b>100SXEA041</b>			
A095					
A095	<b>120SDEA095</b>	<b>120SXEA095</b>			
A095	<b>140SDEA095</b>	<b>140SXEA095</b>			
A095	<b>160SDEA095</b>	<b>160SXEA095</b>			
A095	<b>180SDEA095</b>				
A041	<b>120SDEA041</b>	<b>120SXEA041</b>			
A041	<b>140SDEA041</b>	<b>140SXEA041</b>			
A041	<b>160SDEA041</b>	<b>160SXEA041</b>	<b>160SPEA041</b>		
A041	<b>180SDEA041</b>				
A095				<b>104TXLNA095</b>	
A095				<b>124TXLNA095</b>	
A095				<b>144TXLNA095</b>	
A095				<b>164TXLNA095</b>	
K095		<b>130MLBK095</b>		<b>130TXLBK095</b>	
K095		<b>150MLBK095</b>	<b>150MPBK095</b>	<b>150TXLBK095</b>	
K095		<b>160MLBK095</b>		<b>160TXLBK095</b>	
K095		<b>180MLBK095</b>	<b>180MPBK095</b>	<b>180TXLBK095</b>	
K095				<b>200TXLBK095</b>	



	CM	INCH	INCH	MM		#
33, 36, 40P, 41, 42, 44, 49, 50, 55**, 57, 133, 134, 136**, 137**, 140**, 141**, 142**, 142 e-series, 154, 234, 235, 238, 240**, 242, 242XP/XPG, 246, 246XP/XPG, 254**, 254XP/XPG**, 257**, 261**, 262**, 262XP/XPG**, 339XP, 340, 340e series, 353, 359, 360, 362 XP**, 362XPG**, 365, 435, 435e, 435 II, 435e II, 440e, 444, 445, 445e, 450, 450e, 450 II, 450e II, 455, 455 RANCHER, 455 RANCHER II, 455e RANCHER, 455e RANCHER II, 460, 460 RANCHER, 535FBX, 543XP/XPG, 545, 545 II, 545 MARK II, 550XP/XPG, 550 XP II, 550 XP Triobrake, 550 XP MARK II, 555, 560, 560XP/XPG, 562XP/XPG, 576XP/XPG, EL16, EL1200, EL1400, EL1500, EL1600	33	13	.325	1,5	21BPX - 21LPX - 21LGX	56
	38	15	.325	1,5	21BPX - 21LPX - 21LGX	64
	40	16	.325	1,5	21BPX - 21LPX - 21LGX	66
	45	18	.325	1,5	21BPX - 21LPX - 21LGX	72
** Chain pitch may vary by year						
<b>Note:</b> many saws fitted in .325 / 1.5mm (21) can be converted to SpeedCut narrow kerf .325 / 1.3mm (95) cutting system. In such a case, both the bar and chain have to be changed						
	50	20	.325	1,5	21BPX - 21LPX - 21LGX	78
55**, 55 RANCHER, 154, 254**, 254 XP/XPG**, 257**, 261**, 262**, 262 XP/XPG**, 357, 357 XP/XPG, 359, 362 XP/XPG**, 455, 455 RANCHER, 455e Rancher, 455e RANCHER II, 455 RANCHER II, 460, 460 RANCHER, 465 RANCHER, 545, 550, 550 XP, 555, 560 XP/XPG	38	15	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	56
	40	16	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	60
	45	18	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	64
	45	18	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	68
** Chain pitch may vary by year	45	18	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	68
	50	20	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	72
	60	24	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	84
61, 65, 66, 70, 77, 160, 162, 181, 185, 254, 254XP/XPG, 260, 266, 266XP, 268, 268XP, 272, 272XP/XPG, 281, 281XP, 285, 288, 288XP, 298, 298XP, 362XP**, 362 XPG**, 365, 365 XP, 371, 371XP/XPG, 372XP/XPG, 380, 385XP, 390XP, 390XPG, 394, 394XP/XPG, 395, 395XP/XPG, 455, 480, 545, 555, 560XP/XPG, 562XP/XPG, 565, 570 XP, 572 XP, 575 XP, 576XP/XPG, 585, 592 XP, 1100, 2100, 2101, 2100XP, 2101XP, 3120, 3120XP	33	13	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	52
	38	15	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	56
	40	16	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	60
	45	18	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	64
	45	18	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	68
	50	20	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	72
** Chain pitch may vary by year	55	22	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	76
	60	24	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	84
	65	26	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	89
	70	28	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	92
	75	30	3/8	1,5	73EXL - 73LPX - 73DX - 73DPX	102
	90	36	3/8	1,6	75EXL - 75LPX - 75DX - 75DPX	115
	107	42	3/8	1,6	75EXL - 75LPX - 75DX - 75DPX	135
395 XP, 592 XP, 3120, 3120 XP	55	22	.404	1,6	59L - 59ACL - 27X	68
	60	24	.404	1,6	59L - 59ACL - 27X	76
	90	36	.404	1,6	59L - 59ACL - 27X	104



**OREGON**SINGLE RIVET  
SDA - SDE - MLEADVANCECUT  
SX - SF - PX - MLBADVANCECUT HD  
SP - SL - MPCONTROL CUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

K095	138PXBK095	138SLBK095	138PXLBK095		
K095	158PXBK095	158SLBK095 158SLGK095 (*)	158PXLBK095 158VXLGK095 (*)	158RNBK095	
K095	168PXBK095	168SLBK095	168PXLBK095 168VXLGK095 (*)	168RNBK095	
K095	188PXBK095 188SFGK095 (*)	188SLBK095 188SLGK095 (*)	188PXLBK095 188VXLGK095 (*)	188RNBK095	
K095	208PXBK095		208VXLGK095	208RNBK095	
K095		158SLHK095	158VXLHK095		
K095			168VXLHK095	168RNDK095	168ATMK095
K095		188SLHK095	188VXLHK095		
K095	188SFHK095	39450		188RNDK095	
Z095			188VXLHZ095		
K095			208VXLHK095	208RNDK095	208ATMK095
K095				248RNDK095	
D009				138RNDD009	
D009	158SFHD009	158SLHD009	158VXLHD009	158RNDD009	
D009	168SFHD009		168VXLHD009	168RNDD009	168ATMD009
D009					
D009	188SFHD009	188SLHD009	188VXLHD009	188RNDD009	188ATMD009
D009	208SFHD009	208SLHD009	208VXLHD009	208RNDD009	208ATMD009
D009				228RNDD009	
D009	248SFHD009			248RNDD009	248ATMD009
D009				268RNDD009	
D009				288RNDD009	288ATMD009
D009				308RNDD009	
D009				363RNDD009	363ATLD009
D009				423RNDD009	
D009					
D009				243RNFD009	243ATMD009
D009				363RNFD009	363ATLD009

(\*) .325"-12T bar alternative



CM

INCH

INCH

MM

NARROW  
KERF

## MAKITA

BUC122RFE, DUC121, DUC122, DUC122Z, DUC122RME, DUC122RTE, UC120D,	16,0	6,5	1/4	1,3		<b>25AP</b>	42
BUC250, BUC250RDE, BUC250Z, DCS230T, DCS231T, DCS232T, DUC252 (Carving), UC250D,	25	10	1/4	1,3		<b>25AP</b>	60
BUC300, DCS 34, DUC254RF, DUC254RT2, DUC254Z, DUC300, DUC302, DUC302Z, DUC353Z*, DUC353RF2*, DUC355Z, EA3200S*, EA3201S*, EA3202S*, EA3203S*, EA3500S*, EA3501S*, EA3502S*, EA3503S*, UC300D, UC3010A, UC3020A*, UC3040A*, UC3041A*, UC3510A, UC3520A*, UC3540A*, UC3541A*, UC3551A*, UC4010A, UC4020A*, UC4040A*, UC4041A*, UC4051AK	25	10	3/8 LOW PROFILE	1,1	NARROW KERF	<b>90PX</b>	40
	30	12	3/8 LOW PROFILE	1,1	NARROW KERF	<b>90PX</b>	45
	30	12	3/8 LOW PROFILE	1,1	NARROW KERF	<b>90PX</b>	46
	35	14	3/8 LOW PROFILE	1,1	NARROW KERF	<b>90PX</b>	52
	40	16	3/8 LOW PROFILE	1,1	NARROW KERF	<b>90PX</b>	56
* Gauge may vary and be 1.3mm							
3500A, 4000A, 5012B, BUC250, BUC250RDE, BUC250Z, DCS33, DCS34, DCS221TH, DCS230T, DCS231T, DCS232T, DCS330TH, DCS330/S, DCS340, DCS341, DCS344, DCS350, DCS380, DCS390, DCS400, DCS401, DCS2501, DCS3400, DCS3400TH, DCS3410, DCS3410TH, DCS3500, DCS3501, DCS4300i, DCS4610, DES300, DES330S, DES340, DES341, DES350, DES380, DES390, DES400, DES401, DUC252, DUC252PM4, DUC252RM2, DUC252Z, DUC353Z*, DUC353RF2*, DUC254, DUC306PT2B, DUC306ZB, DUC356PT2B, DUC356ZB, EA3100T, EA3110T, EA3200S, EA3200S, EA3200S*, EA3201S*, EA3202S*, EA3203S*, EA3500F, EA3500S*, EA3501F, EA3501S*, EA3502S*, EA3503S*, EA3600F, EA3601F, EA3700T, EA4300F, UC250D, UC3001A, UC3020A*, UC3030A, UC3040A*, UC3041A*, UC3050A, UC3051A, UC3501A, UC3520A*, UC3530A, UC3530AP, UC3540A*, UC3541A*, UC3550A, UC3551A*, UC4001A, UC4020A*, UC4030A, UC4030AP, UC4040A*, UC4041A*, UC4050A, UC4051A, UC4530A, UC4530AP, UC4550A, UC4551A, VC3000A	25	10	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	40
	30	12	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	45
	30	12	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	46
	35	14	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	52
	40	16	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	56
	45	18	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	62
* Gauge can vary and be 1.1mm							
DCS410, DCS411, DCS430, DCS520, DCS4300, DCS4300i, DCS4300F45C-KIT, DCS4301, DCS4301-KIT, DCS5200i, EA4300F, EA4301F	33	13	.325	1,3	NARROW KERF	<b>95TXL</b>	56
	38	15	.325	1,3	NARROW KERF	<b>95TXL</b>	64
	45	18	.325	1,3	NARROW KERF	<b>95TXL</b>	72
DCS43, DCS52, DCS430, DCS431, DCS460, DCS461, DCS500, DCS501, DCS520, DCS4300i, DCS4600S, DCS4600SH, DCS4630, DCS4630-38, DCS5000, DCS5000H, DCS5001, DCS5001H, DCS5121, DCS5200, DCS5200i, DCS6000i, DCS6800i, EA500F, EA5000P, EA5001F, EA5001P	33	13	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	56
	38	15	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	64
	40	16	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	66
Above models can also be fitted in 3/8" pitch	45	18	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	72

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**OREGON**SINGLE RIVET  
SDA - SDE - MLEADVANCECUT  
SX - SF - PX - MLBADVANCECUT HD  
SP - SL - MPCONTROLCUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

A041

A041

A041 **124MLEA041**









A041

A041 **144MLEA041**A041 **164MLEA041**A041 **100SDEA041** **100SXEA041**A041 **120SDEA041** **120SXEA041**



A041

A041 **140SDEA041** **140SXEA041**A041 **160SDEA041** **160SXEA041** **160SPEA041**A041 **180SDEA041**K041 **130MLBK041**K041 **150MLBK041**K041 **180MLBK041**K095 **138PXBK095** **138SLBK095** **138PXLBK095**K095 **158PXBK095** **158SLBK095** **158PXLBK095** **158RNBK095**  
**158SLGK095 (\*)** **158VXLGK095 (\*)**K095 **168PXBK095** **168SLBK095** **168PXLBK095** **168RNBK095**  
**168VXLGK095 (\*)**K095 **188PXBK095** **188SLBK095** **188PXLBK095** **188RNBK095**  
**188SFGK095 (\*)** **188SLGK095 (\*)** **188VXLGK095 (\*)**







(\*) .325"-12T bar alternative

					 NARROW KERF		
DCS43, DCS52, DCS430, DCS431, DCS460, DCS461, DCS500, DCS501, DCS520, DCS4300i, DCS4600S, DCS4600SH, DCS4630, DCS4630-38, DCS5000, DCS5000H, DCS5001, DCS5001H, DCS5030, DCS5121, DCS5200, DCS5200i, DCS6000i, DCS6800i, EA5000P, EA5001P	38	15	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	56
Above models can also be fitted in .325" pitch	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	64
	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72
DCS6000I, DCS6100P, DCS6101P, DCS6400, DCS6400H, DCS6401, DCS6401-45, DCS7300, DCS7300H, DCS7300P, DCS7301, DCS7301P, DCS7301-45, DCS7900, DCS7900H, DCS7900P, DCS7901, DCS7901P, DCS9000, DCS9010, EA5600F, EA7300P, EA7900P	38	15	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	56
	40	16	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	60
	43	17	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	64
	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	68
	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72
	60	24	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	84
	70	28	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	92
	70	28	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	94

### MCCULLOCH

Li 58CS	40	16	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	56
CS35, CS 35S, CS 42S, CS 42 STE, CS330, CS340, CS340-16, CS350, CS360, CS360T, CS370, CS380, CS380T, CS390, CS400, CS400T, CS420T, CSE 1835, CSE 1935S, CSE 2020, CSE 2040S, CSE 2040, Inline 1650, Inline 1800, Inline 1800T, Inline 1900, Inline 2200T, MAC 4-18XT, Mac 4-20 XT, Mac 20X Power, Mac 335, Mac 435, MAC418XT, Mac Cat 436, Mac Cat 438, Mac Cat 440, Mac Cat 441, Mac Cat T441, Mac Cat 442, Titanium 420, MAC842	35	14	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	52
	40	16	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	56
	45	18	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	62
CS50S, CS410, CS410T, CS 410 Elite, CS 410 Elite 15, CS450, CS450 elite, CS450 Elite 18, Promac 10-42, Promac 10-49, Xtreme 3,0, Xtreme 3,4	33	13	.325	1,3	 NARROW KERF	<b>95TXL</b>	56
	38	15	.325	1,3	 NARROW KERF	<b>95TXL</b>	64
	45	18	.325	1,3	 NARROW KERF	<b>95TXL</b>	72

### OLEO-MAC

GST 250, 932 CK	25	10	1/4	1,3		<b>25AP</b>	58
	25	10	1/4	1,3		<b>25AP</b>	60
GS 260	25	10	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	40
GSi30	30	12	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	45
EP 90, EP 100, EP 120, PPX-271	25	10	3/8 LOW PROFILE	1,1	 NARROW KERF	<b>90PX</b>	39
GS 220 Li-ion	30	12	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	45
932 C, 936, 940, GST 360	30	12	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	45
	35	14	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	52
937, 941 C, GS 35, GS 35C, GS 37, GSH 40, GS 41*, GS 180 E, GS 200 E, GS 350, GS 350C, GS 370, GS 371*, GSH 400, GS 410 C, GS 411*	35	14	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	52
	35	14	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	53
	40	16	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	56
* Pitch may vary	40	16	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	57
937 P.S., GS 370 P.S. (PowerSharp)	40	16	3/8 LOW PROFILE	1,3		<b>POWERSHARP</b>	56
GS 41*, GS 44, GS 45, GS 371*, GS 410 CX, GS 411*, GS 440, GS 451, 941 CX	33	13	.325	1,3	 NARROW KERF	<b>95TXL</b>	56
	38	15	.325	1,3	 NARROW KERF	<b>95TXL</b>	64
* Pitch may vary	40	16	.325	1,3	 NARROW KERF	<b>95TXL</b>	66
	45	18	.325	1,3	 NARROW KERF	<b>95TXL</b>	72

**OREGON®**SINGLE RIVET  
SDA - SDE - MLEADVANCECUT  
SX - SF - PX - MLBADVANCECUT HD  
SP - SL - MPCONTROL CUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

K153

**158SLHK153**

K153

**188SLHK153****188VXLHK153**

K153

D009

**158SFHD009****158SLHD009****158VXLHD009****158RNDD009**

D009

**168SFHD009****168VXLHD009****168RNDD009****168ATMD009**

D009

**178VXLHD009****178RNDD009****178ATMD009**

D009

**188SFHD009****188SLHD009****188VXLHD009****188RNDD009****188ATMD009**

D009

**208SFHD009****208SLHD009****208VXLHD009****208RNDD009****208ATMD009**

D009

**248SFHD009****248RNDD009****248ATMD009**

D009

**288RNDD009****288ATMD009**

D009

A041

**164MLEA041**

A041

**140SDEA041****140SXEA041**

A041

**160SDEA041****160SXEA041****160SPEA041**

A041

**180SDEA041**

K095

**130MLBK095****130TXLBK095**

K095

**150MLBK095****150MPBK095****150TXLBK095**

K095

**180MLBK095****180MPBK095****180TXLBK095**

A041

**100SDAA041**

A041

A041

**100SDEA041****100SXEA041**

A318

**104MLEA318**

A041

**120SDEA041****120SXEA041**

A041

**120SDEA041****120SXEA041**

A041

**140SDEA041****140SXEA041**

A041

**140SDEA041****140SXEA041**

A041

A041

**160SDEA041****160SXEA041****160SPEA041**

A041

A041

**160SDEA041**

K041

**130MLBK041**

K041

**150MLBK041**












K041

**160MLBK041**


K041

**180MLBK041**





(\*) .325"-12T bar alternative

							
	CM	INCH	INCH	MM	NARROW KERF		
GSH 51*, GSH 56*, GSH 510*, GSH 560*	33	13	.325	1,3	 NARROW KERF	<b>95TXL</b>	56
* Pitch and/or gauge may vary	38	15	.325	1,3	 NARROW KERF	<b>95TXL</b>	64
	40	16	.325	1,3	 NARROW KERF	<b>95TXL</b>	66
	45	18	.325	1,3	 NARROW KERF	<b>95TXL</b>	72
	938, 947, 952, 956*, 962*, GSH 51*, GSH 56*, GSH 510*, GS 520, GSH 560*	33	13	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>
* Pitch and/or gauge may vary	38	15	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	64
	40	16	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	66
	45	18	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	72
	50	20	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	78
	50	20	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	80
956*, 962*, 965 HD, GSH 51*, GSH 56*, GSH 510*, GSH 560*	40	16	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	60
	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	68
	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72
GS 650, GS 651	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	68
	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72
	60	24	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	84
261, 264, 350, 481, 482, GS 720, GS 820	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	68
	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72

### OREGON

PS600	25	10	1/4	1,3		<b>25AP</b>	58
PS250	20	8	3/8 <small>LOW PROFILE</small>	1,1	 NARROW KERF	<b>90PX</b>	34
PS750	20	8	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	33
CS1200	35	14	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	52
CS1400	40	16	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	56
CS1500	40	16	3/8 <small>LOW PROFILE</small>	1,3		<b>POWERSHARP</b>	56
	45	18	3/8 <small>LOW PROFILE</small>	1,3		<b>POWERSHARP</b>	62
CS250	35	14	3/8 <small>LOW PROFILE</small>	1,3		<b>POWERSHARP</b>	52
CS300	40	16	3/8 <small>LOW PROFILE</small>	1,3		<b>POWERSHARP</b>	56

### RYOBI

OPP1820, OPS1820Li, RPP1815S, RPP182015, RPP182015S, RPP18020Li, RPP182020, RPP182025, RPP182025F	20	8	3/8 <small>LOW PROFILE</small>	1,1	 NARROW KERF	<b>90PX</b>	33
RPP720, RPP750S, RPP750450, RPP755E	25	10	3/8 <small>LOW PROFILE</small>	1,1	 NARROW KERF	<b>90PX</b>	40
OCS1830, RCS36, RCS36 AKKU, RCS 1830 Akku, RCS18X3050F	30	12	3/8 <small>LOW PROFILE</small>	1,1	 NARROW KERF	<b>90PX</b>	45
RY36CSX35A-0, RY36CSX35A-150, RCS36X3550HI	35	14	3/8 <small>LOW PROFILE</small>	1,1	 NARROW KERF	<b>90PX</b>	52
35B, CS36C, CS41, CSE385CB, CSE3330, HC31, HC36, HC41, HCS31, HCS36	30	12	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	44
	35	14	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	49
	40	16	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	55
KS33B-SET, PCN-3335, RCS33, RCS35, RCS40, RCS42, RCS1935B2C, RCS-3335C, RCS3535A, RCS3535B, RCS3535CA, RCS3535CB, RCS3535C2, RCS3835T, RCS 3550 Akku, RCS18352C	35	14	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	52
RCS3840T, RCS4040CA, RCS4240B, RY36CSX40B-0, RY36CSX40B-160	40	16	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	56
ECS2040, RCS1935, RCS2340, RCS3540C, RZC3540C	40	16	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	57
RCS4046C	46	18	3/8 <small>LOW PROFILE</small>	1,3		<b>91P - 91PX - 91VXL</b>	62



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SP - SL - MPCONTROLCUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

K095		<b>130MLBK095</b>		<b>130TXLBK095</b>		
K095		<b>150MLBK095</b>	<b>150MPBK095</b>	<b>150TXLBK095</b>		
K095		<b>160MLBK095</b>		<b>160TXLBK095</b>		
K095		<b>180MLBK095</b>	<b>180MPBK095</b>	<b>180TXLBK095</b>		
K095		<b>138PXBK095</b>	<b>138SLBK095</b>	<b>138PXLBK095</b>		
K095		<b>158PXBK095</b>	<b>158SLBK095</b> <b>158SLGK095 (*)</b>	<b>158PXLBK095</b> <b>158VXLGK095 (*)</b>	<b>158RNBK095</b>	
K095		<b>168PXBK095</b>	<b>168SLBK095</b>	<b>168PXLBK095</b> <b>168VXLGK095 (*)</b>	<b>168RNBK095</b>	
K095		<b>188PXBK095</b> <b>188SFGK095 (*)</b>	<b>188SLBK095</b> <b>188SLGK095 (*)</b>	<b>188PXLBK095</b> <b>188VXLGK095 (*)</b>	<b>188RNBK095</b>	
K095		<b>208PXBK095</b>		<b>208VXLGK095</b>	<b>208RNBK095</b>	
K095						
K095				<b>168VXLHK095</b>	<b>168RNDK095</b>	<b>168ATMK095</b>
K095		<b>188SFHK095</b>	<b>39450</b>		<b>188RNDK095</b>	
K095				<b>208VXLHK095</b>	<b>208RNDK095</b>	<b>208ATMK095</b>
D009		<b>188SFHD009</b>	<b>188SLHD009</b>	<b>188VXLHD009</b>	<b>188RNDD009</b>	<b>188ATMD009</b>
D009		<b>208SFHD009</b>	<b>208SLHD009</b>	<b>208VXLHD009</b>	<b>208RNDD009</b>	<b>208ATMD009</b>
D009		<b>248SFHD009</b>			<b>248RNDD009</b>	<b>248ATMD009</b>
D024						
D024		<b>208SFHD024</b>				<b>208ATMD024</b>

A041	<b>100SDAA041</b>					
A041	<b>084MLEA041</b>					
A041	<b>080SDEA041</b>					
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>	<b>160SPEA041</b>			
A041	<b>160SDEA041</b>					
A041	<b>180SDEA041</b>					
A041	<b>140SDEA041</b>					
A041	<b>160SDEA041</b>					

A318	<b>120SDEA318</b>					
A318	<b>140SDEA318</b>					
A318	<b>160SDEA318</b>	<b>160SXEA318</b>				
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>	<b>160SPEA041</b>			
A041	<b>160SDEA041</b>	<b>160SXEA041</b>				
A041	<b>180SDEA041</b>					

(\*) .325"-12T bar alternative



### SHINDAIWA

	CM	INCH	INCH	MM		
250TCS, 251TCS, 269TCS, 280TCS	25	10	1/4	1,3		25AP 58
	25	10	1/4	1,3		25AP 60
250TS, 251TS	25	10	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 40
280TS	25	10	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 40
	30	12	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 45
	30	12	3/8 LOW PROFILE	1,3		on Original Equipment Bar 91P - 91PX - 91VXL 47
251WS, 269TS, 305S, 320TS, 352S, 353S, 360, 360TS, 361WS, 362TS, 362WS	30	12	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 45
	30	12	3/8 LOW PROFILE	1,3		on Original Equipment Bar 91P - 91PX - 91VXL 47
	35	14	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 52
	35	14	3/8 LOW PROFILE	1,3		on Original Equipment Bar 91P - 91PX - 91VXL 53
	40	16	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 56
	40	16	3/8 LOW PROFILE	1,3		on Original Equipment Bar 91P - 91PX - 91VXL 57
	40	16	3/8 LOW PROFILE	1,3		on Original Equipment Bar 91P - 91PX - 91VXL 58
377, 390SX	33	13	.325	1,3	NARROW KERF	95TXL 56
	38	15	.325	1,3	NARROW KERF	95TXL 64
	40	16	.325	1,3	NARROW KERF	95TXL 66
451S*	33	13	.325	1,3	NARROW KERF	95TXL 56
	38	15	.325	1,3	NARROW KERF	95TXL 64
	45	18	.325	1,3	NARROW KERF	95TXL 72
389S, 405S, 451S*, 452S, 452GS, 488, 488P, 490, 501SX	33	13	.325	1,5		21BPX - 21LPX - 21LGX 56
	38	15	.325	1,5		21BPX - 21LPX - 21LGX 64
	40	16	.325	1,5		21BPX - 21LPX - 21LGX 66
	45	18	.325	1,5		21BPX - 21LPX - 21LGX 72
	50	20	.325	1,5		21BPX - 21LPX - 21LGX 80
598, 600, 600SX, 601SX	40	16	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX 60
	45	18	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX 64
	45	18	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX 68
	50	20	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX 72
	60	24	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX 84
757, 757C	70	28	3/8	1,5		73EXL - 73LPX - 73DX - 73DPX 92

### SOLO by AL-KO











613, 620, 621, CS 4235	30	12	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 45
	35	14	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 52
	40	16	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 57
6436, 6238, 6240, 6442	35	14	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 53
	40	16	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 57
614, 630, 633, 635, 635 Eco, 636, 637, 640, 643, CC 1936, CC 2740	30	12	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 45
	35	14	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 52
	40	16	3/8 LOW PROFILE	1,3		91P - 91PX - 91VXL 56
	40	16	3/8 LOW PROFILE	1,3		on Original Equipment Bar 91P - 91PX - 91VXL 57



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SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

A041	<b>100SDAA041</b>				
A041					
A041	<b>100SDEA041</b>	<b>100SXEA041</b>			
A041	<b>100SDEA041</b>	<b>100SXEA041</b>			
A041	<b>120SDEA041</b>	<b>120SXEA041</b>			
A041					
A041	<b>120SDEA041</b>	<b>120SXEA041</b>			
A041					
A041	<b>140SDEA041</b>	<b>140SXEA041</b>			
A041					
A041	<b>160SDEA041</b>	<b>160SXEA041</b>	<b>160SPEA041</b>		
A041					
A041					
K041		<b>130MLBK041</b>			
K041		<b>150MLBK041</b>			
K041		<b>160MLBK041</b>			
K095		<b>130MLBK095</b>		<b>130TXLBK095</b>	
K095		<b>150MLBK095</b>	<b>150MPBK095</b>	<b>150TXLBK095</b>	
K095		<b>180MLBK095</b>	<b>180MPBK095</b>	<b>180TXLBK095</b>	
K041		<b>138PXBK041</b>			
K041		<b>158PXBK041</b>		<b>158PXLBK041</b>	
K041		<b>168PXBK041</b>		<b>168VXLGK041</b>	
K041				<b>188VXLGK041</b>	
K041					
D009		<b>168SFHD009</b>		<b>168VXLHD009</b>	<b>168RNDD009</b>
D176				<b>188VXLHD176</b>	
D009		<b>188SFHD009</b>	<b>188SLHD009</b>	<b>188VXLHD009</b>	<b>188RNDD009</b>
D009		<b>208SFHD009</b>	<b>208SLHD009</b>	<b>208VXLHD009</b>	<b>208RNDD009</b>
D009		<b>248SFHD009</b>			<b>248RNDD009</b>
D009					<b>288RNDD009</b>
D009					<b>288ATMD009</b>
A041	<b>120SDEA041</b>	<b>120SXEA041</b>			
A041	<b>140SDEA041</b>	<b>140SXEA041</b>			
A041	<b>160SDEA041</b>	<b>160SXEA041</b>			
A041	<b>140SDEA041</b>	<b>140SXEA041</b>			
A041	<b>160SDEA041</b>	<b>160SXEA041</b>			
A095	<b>120SDEA095</b>	<b>120SXEA095</b>			
A095	<b>140SDEA095</b>	<b>140SXEA095</b>			
A095	<b>160SDEA095</b>	<b>160SXEA095</b>			
A095					

							
	CM	INCH	INCH	MM	NARROW KERF		
639, 641, 643 IP, 644, 644 SP, 645, 646, 647, 650, 651, 651 C, 651 SP, 652, 654, 656 *, 656 C *, CC 3045, 3351, 3352, 4051, 4256, 6646, 6651, 6656 *	33	13	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	56
	38	15	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	64
	40	16	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	66
* Pitch may vary and be 3/8	45	18	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	72
656 *, 656 C *, 6656 *	40	16	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	60
* Pitch may vary and be .325	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	68
	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72
662, 665, 667, 670, 675, 680, 681, 690	38	15	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	56
	40	16	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	60
	45	18	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	68
	50	20	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	72
	60	24	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	84
	70	28	3/8	1,5		<b>73EXL - 73LPX - 73DX - 73DPX</b>	92
<b>STIGA</b>							
SPR 255 C, SPR 276 C	25	10	1/4	1,3		<b>25AP</b>	60
SP 316 C	30	12	1/4	1,3		<b>25AP</b>	64
MP 500, MP 700, SMT 500 AE, SPR 255, SPR 276, SPS 700 AE	25	10	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	40
SE 1.6, SE 1.8, SE 182, SP 340	30	12	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	44
	35	14	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	50
P382S	40	16	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	56
SPR 500 AE	30	12	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	45
ES 1814, SE 1835	35	14	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	52
A 375, A 405, C1.8 E, C1.8 ET, C2.0 E, C2.0 ET, C2.2 E, C2.2 ET, C38, C38T, CP40, CS48Li14, EA1800, EA2000Q, EL2416Q, ES 2040, ES 2040T, SC48AE, SE 180, SE 180 Q, SE 190, SE 1814 Q, SE 2016 Q, SE 2216 Q, SEV 2416 Q, SP350, SP352, SP375, SP375 Q, XC 238, XC 240	35	14	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	52
	40	16	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	57
ES 2016 Q, ES 2216 Q, SC 80 AE, SE 2240 Q	40	16	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	56
A 3700, A 4000, SP37, SP316, SP372, SP375, SP375Q, SP386	30	12	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	45
	35	14	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	53
	40	16	<b>3/8</b> LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	57
SP246, SP 370, SP 405 Q, SP 410, SP 426	33	13	.325	1,3		<b>95TXL</b>	56
	38	15	.325	1,3		<b>95TXL</b>	64
	40	16	.325	1,3		<b>95TXL</b>	66
PS46, PS52, PS460, PS510, SP 466, SP 526	33	13	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	56
	38	15	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	64
	40	16	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	66
	45	18	.325	1,5		<b>21BPX - 21LPX - 21LGX</b>	72

**OREGON**SINGLE RIVET  
SDA - SDE - MLEADVANCECUT  
SX - SF - PX - MLBADVANCECUT HD  
SP - SL - MPCONTROL CUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

K095		<b>138PXBK095</b>	<b>138SLBK095</b>	<b>138PXLBK095</b>		
K095		<b>158PXBK095</b>	<b>158SLBK095</b> <b>158SLGK095 (*)</b>	<b>158PXLBK095</b> <b>158VXLGK095 (*)</b>	<b>158RNBK095</b>	
K095		<b>168PXBK095</b>	<b>168SLBK095</b>	<b>168PXLBK095</b> <b>168VXLGK095 (*)</b>	<b>168RNBK095</b>	
K095		<b>188PXBK095</b> <b>188SFGK095 (*)</b>	<b>188SLBK095</b> <b>188SLGK095 (*)</b>	<b>188PXLBK095</b> <b>188VXLGK095 (*)</b>	<b>188RNBK095</b>	
K095				<b>168VXLHK095</b>	<b>168RNDK095</b>	<b>168ATMK095</b>
K095		<b>188SFHK095</b>	<b>39450</b>		<b>188RNDK095</b>	
K095				<b>208VXLHK095</b>	<b>208RNDK095</b>	<b>208ATMK095</b>
D009		<b>158SFHD009</b>	<b>158SLHD009</b>	<b>158VXLHD009</b>	<b>158RNDD009</b>	
D009		<b>168SFHD009</b>		<b>168VXLHD009</b>	<b>168RNDD009</b>	<b>168ATMD009</b>
D009		<b>188SFHD009</b>	<b>188SLHD009</b>	<b>188VXLHD009</b>	<b>188RNDD009</b>	<b>188ATMD009</b>
D009		<b>208SFHD009</b>	<b>208SLHD009</b>	<b>208VXLHD009</b>	<b>208RNDD009</b>	<b>208ATMD009</b>
D009		<b>248SFHD009</b>			<b>248RNDD009</b>	<b>248ATMD009</b>
D009					<b>288RNDD009</b>	<b>288ATMD009</b>

A041	<b>100SDEA041</b>	<b>100SXEA041</b>				
A074	<b>120SDEA074</b>	<b>120SXEA074</b>	<b>120SPEA074</b>			
A074	<b>140SDEA074</b>	<b>140SXEA074</b>	<b>140SPEA074</b>			
A074	<b>160SDEA074</b>					
A041	<b>120SDEA041</b>	<b>120SXEA041</b>				
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>	<b>160SPEA041</b>			
A041	<b>120SDEA041</b>	<b>120SXEA041</b>				
A041	<b>140SDEA041</b>	<b>140SXEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>				
K041		<b>130MLBK041</b>				
K041		<b>150MLBK041</b>				
K041		<b>160MLBK041</b>				
K095		<b>138PXBK095</b>	<b>138SLBK095</b>	<b>138PXLBK095</b>		
K095		<b>158PXBK095</b>	<b>158SLBK095</b> <b>158SLGK095 (*)</b>	<b>158PXLBK095</b> <b>158VXLGK095 (*)</b>	<b>158RNBK095</b>	
K095		<b>168PXBK095</b>	<b>168SLBK095</b>	<b>168PXLBK095</b> <b>168VXLGK095 (*)</b>	<b>168RNBK095</b>	
K095		<b>188PXBK095</b> <b>188SFGK095 (*)</b>	<b>188SLBK095</b> <b>188SLGK095 (*)</b>	<b>188PXLBK095</b> <b>188VXLGK095 (*)</b>	<b>188RNBK095</b>	

(\*) .325"-12T bar alternative



CM

INCH

INCH

MM

NARROW  
KERF

## STIHL

HT 56, HT 70, HT 75, HT 100, HT 101\*\*\*,  
HT 130, HT 131\*\*\*, HTE 60

30

12

3/8  
LOW PROFILE

1,1



90PX

44

\*\*\* Gauge may vary

009, 017, 019, 019T, 023L, E14, E140,  
MS170, MS 170-D, MS 171, MS 180\*\*,  
MS 180 C-BD\*\*, MS 180 C-BE\*\*, MS 181\*\*\*,  
MS 181C-BE\*\*, MS 190\*\*\*, MS 190T\*\*\*,  
MS 192, MS 192C-E\*\*\*, MS 192T\*\*\*,  
MS 193 C-E\*\*\*, MS 194 C-E, MS 200T\*\*\*,  
MS 201T\*\*\*, MSE 140\*\*\*, MSE 140 C-BQ,  
MSE 141, MSE 141 C, MSE 141 C-Q,  
MSE 170\*\*\*, MSE 170C-Q, MSE 170C-BQ

30

12

3/8  
LOW PROFILE

1,1



90PX

44

\*\* 1.1 mm gauge as from year 2014.  
1.3 mm gauge until year 2013.

\*\*\* Gauge may vary

009, 010, 011, 012, 015, 018/CQT, 020,  
020T, 021/CQT, 023/C, 023/CQT, 025,  
AV Electronic,  
E10, E14, E160, E180/CQT, HT 101\*\*\*,  
HT 131\*\*\*, MS 180\*\*, MS 180 C-BD\*\*,  
MS 180 C-BE\*\*, MS 181\*\*\*, MS 181 C-BE\*\*,  
MS 190\*\*\*, MS 190T\*\*\*, MS 191, MS 191T,  
MS 192C-E\*\*\*, MS 192T\*\*\*, MS 192TC-E,  
MS 193 C-E\*\*\*, MS 193T, MS 200,  
MS 200T\*\*\*, MS 201, MS 201 C-M,  
MS 201T\*\*\*, MS 201TC-M, MS 210,  
MS 210 C-BE, MS 210 C-BQ, MS 211,  
MS 211C-BE, MS 230, MS 230 C-BE,  
MS 231 \*, MS 231 C-BE \*, MS 241 \*,  
MS 241C-BEM \*, MS 241C-M \*,  
MS 241C-MQ \*,  
MS 241C-M VW \*, MS 250, MS 250 C-BE,  
MS 251 \*, MS 251 C-BE \*, MSA 220 C-B,  
MSE 140\*\*\*, MSE 160, MSE 160 C-BQ,  
MSE 170\*\*\*, MSE 180, MSE 180 C-BQ,  
MSE 190 C-B, MSE 190C-Q, MSE 190C-BQ,  
MSE 200, MSE 200 C-BQ,  
MSE 210, MSE 230

30

12

3/8  
LOW PROFILE

1,3

91P - 91PX - 91VXL

44

35

14

3/8  
LOW PROFILE

1,3

91P - 91PX - 91VXL

50

\* Chain pitch and/or gauge  
may vary by year\*\* 1.3 mm gauge until year 2013. 1.1  
mm gauge as from year 2014

\*\*\* Gauge may vary

MSE 210 C B, MSE 210 C BQ, MSE  
230 C B, MSE 230 C BQ

30

12

3/8  
LOW PROFILE

1,3

91P - 91PX - 91VXL

45

35

14

3/8  
LOW PROFILE

1,3

91P - 91PX - 91VXL

51

Above models with rapid chain tensioner &  
7 tooth sprocket take an extra drive link

40

16

3/8  
LOW PROFILE

1,3

91P - 91PX - 91VXL

56

MS 251 \*

35

14

.325

1,3



95TXL

56

\* Chain pitch and/  
or gauge may vary by year

MS 251 C-BE \*

40

16

.325

1,3



95TXL

62

35

14

.325

1,3



95TXL

57

\* Chain pitch and gauge may vary by year

MS 261, MS 261 C-BM, MS 261 C-M,  
MS 261 C-M VW, MS 271, MS 271 C-BE

40

16

.325

1,3



95TXL

63

35

14

.325

1,3



95TXL

60

38

15

.325

1,3



95TXL

62

New fit up as from 2020

40

16

.325

1,3



95TXL

67

Visit [OregonProducts.com/en\\_gb](https://OregonProducts.com/en_gb) for other brands and models



**OREGON**



**SINGLE RIVET  
SDA - SDE - MLE**

**ADVANCECUT  
SX - SF - PX - MLB**

**ADVANCECUT HD  
SP - SL - MP**

**CONTROL CUT PXL  
SPEEDCUT TXL  
VERSACUT VXL**

**POWERCUT  
RN**

**DURACUT  
AT**

A074 **124MLEA074**

A074 **124MLEA074**

A074 **144MLEA074**

A074

A074 **120SDEA074** **120SXEA074** **120SPEA074**

A074 **140SDEA074** **140SXEA074** **140SPEA074**

A074 **160SDEA074** **160SXEA074** **160SPEA074**

A074 **120SDEA074** **120SXEA074** **120SPEA074**

A074 **140SDEA074** **140SXEA074** **140SPEA074**

A074 **160SDEA074** **160SXEA074** **160SPEA074**

A074

A074

A074


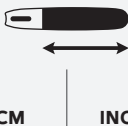










A074

D025

D025

D025

(\*) .325"-12T bar alternative

							
	CM	INCH	INCH	MM	NARROW KERF		#
MS 231 *, MS 241 *, MS 241 C-M *, MS 251 *	35	14	.325	1,6		<b>22BPX - 22LPX - 22LGX</b>	56
* Chain pitch and/or gauge may vary by year	40	16	.325	1,6		<b>22BPX - 22LPX - 22LGX</b>	62
	45	18	.325	1,6		<b>22BPX - 22LPX - 22LGX</b>	68
MS 231 C-BE *, MS 251 C-BE*, MS 251 C-BEQ *	35	14	.325	1,6		<b>22BPX - 22LPX - 22LGX</b>	57
	40	16	.325	1,6		<b>22BPX - 22LPX - 22LGX</b>	63
* Chain pitch and/or gauge may vary by year	45	18	.325	1,6		<b>22BPX - 22LPX - 22LGX</b>	68
032*, 034*, 036*, 039*, MS 240, MS 260, MS 260 C-B, MS 260-W, MS 260-DW, MS 260 C-BW, MS 261, MS 261 C-BE, MS 261 C-Q, MS 261 C-M, MS 261 C-M VW, MS 261 C-BM, MS 261-VW, MS 270, MS 270 C-B, MS 271, MS 271 C-BE, MS 280, MS 280 C-B, MS 280 C-BQ, MS 280 I, MS 280 C-BI, MS 280 C-BQI, MS 291 *, MS 360*	33	13	.325	1,6		<b>22BPX - 22LPX - 22LGX</b>	56
	38	15	.325	1,6		<b>22BPX - 22LPX - 22LGX</b>	62
	40	16	.325	1,6		<b>22BPX - 22LPX - 22LGX</b>	67
	45	18	.325	1,6		<b>22BPX - 22LPX - 22LGX</b>	74
* Chain pitch may vary by year	50	20	.325	1,6		<b>22BPX - 22LPX - 22LGX</b>	81
029, 031, 032*, 034*, 036*, 038, 039*, 041, 042, 044, 045, 046, 048, 056, 064, 066, MS 290, MS 291 *, MS 310, MS 311, MS340, MS 341, MS 360*, MS 361, MS 361 C-B, MS 361 C-BQ, MS 361 C-Q, MS 361-W, MS 361-VW, MS 362, MS 362 C-B, MS 362 C-Q, MS 362 C-M, MS 362 C-MQ, MS 362 C-M VW, MS 362 V-W, MS 390, MS 391, MS 400 C-M, MS 440, MS 440-D, MS 440-W, MS 441, MS 441 C-M, MS 441 C-M W, MS 441-W, MS 441 C-Q, MS 460, MS 460-D, MS 460-W, MS 461, MS 462 C-M, MS 462 C-M VW, MS 650, MS 660, MS 660-W, MS 661, MS 661 C-M, MS 661 C-M VW, MSE 220 C-Q **, MSE 250, MSE 250 C-BQ, MS 500i, MS 500i W	38	15	3/8	1,6		<b>75EXL - 75LPX - 75DX - 75DPX</b>	56
	40	16	3/8	1,6		<b>75EXL - 75LPX - 75DX - 75DPX</b>	60
	45	18	3/8	1,6		<b>75EXL - 75LPX - 75DX - 75DPX</b>	66
	50	20	3/8	1,6		<b>75EXL - 75LPX - 75DX - 75DPX</b>	72
	55	22	3/8	1,6		<b>75EXL - 75LPX - 75DX - 75DPX</b>	77
	60	24	3/8	1,6		<b>75EXL - 75LPX - 75DX - 75DPX</b>	84
	70	28	3/8	1,6		<b>75EXL - 75LPX - 75DX - 75DPX</b>	91
* Chain pitch may vary by year	90	36	3/8	1,6		<b>75EXL - 75LPX - 75DX - 75DPX</b>	114
** 57 drive link for 15 bar	105	42	3/8	1,6		<b>75EXL - 75LPX - 75DX - 75DPX</b>	135
07S, 08, 08S, 050, 051, 075, 076, 084, 088, E30, MS 780, MS 880, MS 881	43	17	.404	1,6		<b>59L - 59ACL - 27X</b>	60
	53	21	.404	1,6		<b>59L - 59ACL - 27X</b>	68
	63	25	.404	1,6		<b>59L - 59ACL - 27X</b>	80
070, 090	63	25	.404	1,6		<b>59L - 59ACL - 27X</b>	84
	75	30	.404	1,6		<b>59L - 59ACL - 27X</b>	92
	90	36	.404	1,6		<b>59L - 59ACL - 27X</b>	104
	104	42	.404	1,6		<b>59L - 59ACL - 27X</b>	122
<b>WORX</b>							
WG349E, WG349E.9	20	8	3/8 LOW PROFILE	1,1		<b>90PX</b>	33
WG322, WG322.9, WG322E.1, WG322E.9, WG323, WG323.9	25	10	3/8 LOW PROFILE	1,1		<b>90PX</b>	40
WG381, WG381E, WG381E.1, WG381.9	30	12	3/8 LOW PROFILE	1,1		<b>90PX</b>	45
WG384, WG384.9, WG384E.9, WG384E9	35	14	3/8 LOW PROFILE	1,1		<b>90PX</b>	52
WG385E, WG385.9	40	16	3/8 LOW PROFILE	1,1		<b>90PX</b>	56
WG303, WG303E, WG303.1	40	16	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	57
WG305, WG305E, WG305.1, WG305.2	35	14	3/8 LOW PROFILE	1,3		<b>91P - 91PX - 91VXL</b>	52



**OREGON**SINGLE RIVET  
SDA - SDE - MLEADVANCECUT  
SX - SF - PX - MLBADVANCECUT HD  
SP - SL - MPCONTROL CUT PXL  
SPEEDCUT TXL  
VERSACUT VXLPOWERCUT  
RNDURACUT  
AT

A074					
A074		<b>163SLBA074</b>	<b>163PXLBA074</b>		
A074	<b>183PXBA074</b>		<b>183PXLBA074</b>		
A074		<b>163SLBA074</b>	<b>163PXLBA074</b>		
A074	<b>183PXBA074</b>		<b>183PXLBA074</b>		
D025			<b>133PXLBD025</b>		
D025	<b>153SFGD025</b>		<b>153VXLGD025</b>		
D025	<b>163SFGD025</b>		<b>163VXLGD025</b>	<b>163RNBD025</b>	<b>163ATMD025</b>
D025	<b>183SFGD025</b>		<b>183VXLGD025</b>	<b>183RNBD025</b>	<b>183ATMD025</b>
D025			<b>203VXLGD025</b>		<b>203ATMD025</b>
D025	<b>153SFHD025</b>		<b>153VXLHD025</b>		
D025	<b>163SFHD025</b>	<b>163SLHD025</b>	<b>163VXLHD025</b>	<b>163RNDD025</b>	<b>163ATMD025</b>
D025	<b>183SFHD025</b>	<b>183SLHD025</b>	<b>183VXLHD025</b>	<b>183RNDD025</b>	<b>183ATMD025</b>
D025	<b>203SFHD025</b>	<b>203SLHD025</b>	<b>203VXLHD025</b>	<b>203RNDD025</b>	<b>203ATMD025</b>
D025				<b>223RNDD025</b>	
D025	<b>243SFHD025</b>			<b>243RNDD025</b>	<b>243ATMD025</b>
D025				<b>283RNDD025</b>	
D025				<b>363RNDD025</b>	<b>363ATMD025</b>
D025				<b>423RNDD025</b>	
E031					
E031					
E031					
E099					<b>253ATLE099</b>
E099					<b>303ATLE099</b>
E099					<b>363ATLE099</b>
E099					
A041	<b>084MLEA041</b>				
A041					
A041	<b>124MLEA041</b>				
A041	<b>144MLEA041</b>				
A041	<b>164MLEA041</b>				
A041	<b>160SDEA041</b>	<b>160SXEA041</b>			
A041	<b>140SDEA041</b>	<b>140SXEA041</b>			

(\*) .325"-12T bar alternative

# OREGON<sup>®</sup>

## 75 YEARS OF KNOWLEDGE

In 1947, the founding principles of Oregon were forged. Through innovative design, manufacturing, and an unwavering focus on our customer needs, we are driven to maximize our product's performance.

## THE INDUSTRY LEADER IN CUTTING TECHNOLOGY

Home to mechanical, metallurgical, manufacturing, and electrical experts, our team is credited with the development of several industry-leading performance and safety standards, and numerous patents. Engineering is the bedrock of our reputation.

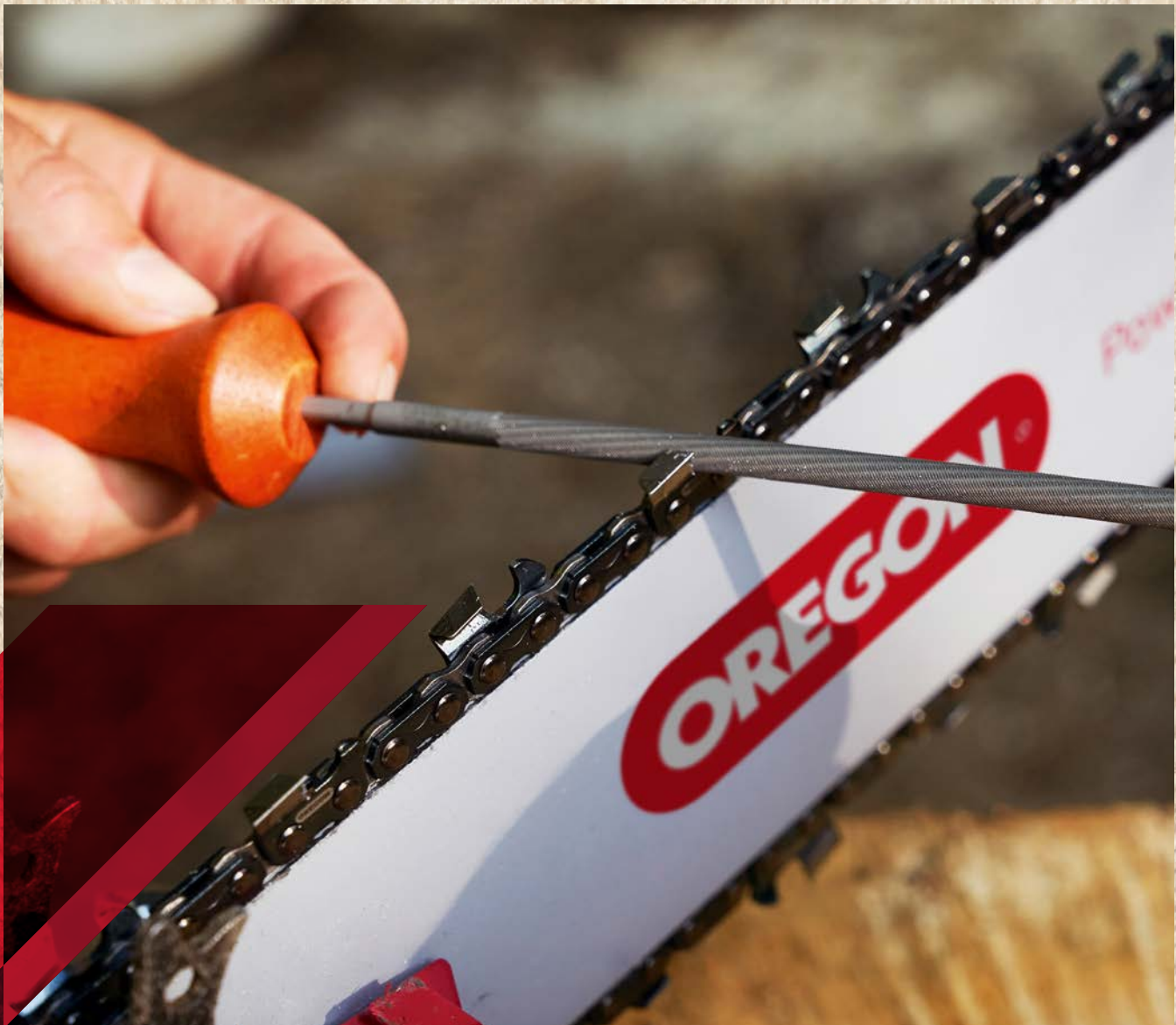


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**OREGON**®

# CHAIN AND BAR MAINTENANCE

CBM\_1.A  
EN/EUR







# OREGON®

Oregon® understands that the needs of woodcutters – professionals and novices – are as diverse as the terrains and environments in which they work.

To keep your saw's performance at its best, Oregon offers a wide range of professional-grade maintenance tools & accessories.

Quality and Performance can only last through an equal high standard of maintenance. This is why at Oregon® we spend as much attention & time providing you with professional grade maintenance tools & accessories.

# WORKSHOP CHAIN MAINTENANCE

## Chain Grinders

The Oregon Chain Grinder range provides benefits for both dealers and professional end users seeking an efficient, consistent and high-quality grind in less time. Oregon grinders combine premium quality and ease of use to deliver precise and accurate sharpening on all chain pitches.

Whether you are looking for the convenience and space optimization of a bench minigrinder or the heavy duty, high-volume efficiency of a hydraulic assisted model, there is always an Oregon chain grinder to suit your sharpening needs.

### COMPACT BENCH GRINDER

- Single phase, direct-drive, one-way, 230V AC, 50 Hz, 85 watt
- The compact alternative to full-size bench grinders
- Ideal for chain saw owners and small workshops
- Precise grinding and durable



Grinder **590181** 1/4" ▶.404" 1,1▶ 2,0mm

Grinding wheels **106547P** 1/4", 3/8" Low Pro

**106548P** .325", 3/8", .404"

### PROFESSIONAL COMPACT BENCH GRINDER

- Single-phase, direct-drive, one-way, 230V-AC, 50Hz, 214 watt
- Long lasting motor.
- Precise grinding and durable.
- Built-in-light
- One-way motor rotation for safe operation
- Easy-to-use adjustments
- Bench or wall mount



Grinder **410-230** 1/4" ▶.404" 1,1▶ 2,0mm

Grinding wheels **32659P** 1/4", 3/8" Low Pro

**32660P** .325", 3/8", .404"

**32661P** depth gauge all chain types

### PROFESSIONAL BENCH GRINDER

- Single-phase, direct-drive, one-way, 230V-AC, 50 Hz, 214 watt
- Torsion spring for comfort grinding
- Indexing chain stop assembly
- Advanced vise setting for precision grinding
- Built-in light
- Bench or wall mount



<b>Grinder</b>	<b>520-230</b>	1/4" ▶ .404"	1,1 ▶ 2,0mm
<b>Grinding wheels</b>	<b>32659P</b>	1/4", 3/8" Low Pro	
	<b>32660P</b>	.325", 3/8", .404"	
	<b>OR534-516</b>	3/4"	
	<b>32661P</b>	depth gauge all chain types	

### PROFESSIONAL HYDRAULIC ASSIST BENCH GRINDER

- Single-phase, direct-drive, one-way, 230V-AC, 50 Hz, 214 watt
- Hydraulic assist for automatic vise clamping
- Precise and accurate sharpening
- Grinds all chains up to 3/4" pitch
- Wide clamping area and clear markings for easy adjustment
- Built-in 15 watt light
- Bench or wall mount



<b>Grinder</b>	<b>620-230</b>	1/4" ▶ 3/4"	1,1 ▶ 3,1mm
<b>Grinding wheels</b>	<b>32659P</b>	1/4", 3/8" Low Pro	
	<b>32660P</b>	.325", 3/8", .404"	
	<b>OR534-516</b>	3/4"	
	<b>32661P</b>	depth gauge all chain types	



PRODUCT NAME	OREGON			MM	INCH	SPECIFICATIONS	
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## ROUND FILES

	<b>14012</b>		3,2	1/8			
	<b>70504</b>	1/4" .325" LowPro 3/8" LowPro 91	4,0	5/32			
	<b>70511</b>	3/8" LowPro 90	4,5	11/64			
Round File (12 pack)	<b>70503</b>	.325"	4,8	3/16	<ul style="list-style-type: none"> <li>• Superior performance and long stay-sharp</li> <li>• Sharp teeth with smooth bite</li> <li>• 12/box</li> <li>• Swiss-made</li> </ul>	25	
	<b>70505</b>	3/8" .404"	5,2	13/64			
	<b>70502</b>	3/8" .404"	5,5	7/32			
	<b>70501</b>		6,4	1/4			
	<b>70504T</b>	1/4" .325" LowPro 3/8" LowPro 91	4,0	5/32			
	<b>70511T</b>	3/8" LowPro 90	4,5	11/64			
Round File (4X3 pack)	<b>70503T</b>	.325"	4,8	3/16	<ul style="list-style-type: none"> <li>• 4x3 Pack include 4 convenient vinyl packs with 3 files each</li> </ul>	20	
	<b>70505T</b>	3/8" .404"	5,2	13/64			
	<b>70502T</b>	3/8" .404"	5,5	7/32			
	<b>Q70509C</b>	1/4" .325" LowPro 3/8" LowPro 91	4,0	5/32			
Round File (3-pack blister)	<b>Q70512C</b>	3/8" LowPro 90	4,5	11/64	<ul style="list-style-type: none"> <li>• High performance and long stay-sharp</li> <li>• Sharp teeth with smooth bite</li> <li>• Resists clogging</li> </ul>	55	
	<b>Q70508C</b>	.325"	4,8	3/16			
	<b>Q70507C</b>	3/8" .404"	5,5	7/32			





PRODUCT NAME					SPECIFICATIONS	
			MM	INCH		

## FLAT FILES

Flat File  
12 pack

**12211**

- Aggressive flat file for chain cutter depth gauge maintenance
- For use in combination with an Oregon depth gauge tool
- Superior performance and long stay-sharp
- Sharp teeth with smooth bite
- 12/box
- Swiss-made

50



## DEPTH GAUGE TOOLS

**27530** 1/4"  
.325" LowPro  
3/8" LowPro 90-91  
.325" 0,63 .025

- Makes accurate and consistent depth gauge setting easy for safety and performance

20



**22291** .404" 0,76 .030

- 22291 (10-pack)

## WOODEN FILE HANDLE

**534370**

- Fits round and flat files

240



## FILE HOLDERS

**Q16265C** 1/4"  
.325" LowPro  
3/8" LowPro 91 4,0 5/32

**Q29192C** 3/8" LowPro 90 4,5 11/64

**Q18228C** .325" 4,8 3/16

**Q13252C** 3/8"  
.404" 5,5 7/32

- Grips file securely and keeps it at the correct depth
- Lines on the frame for easy file alignment

20



PRODUCT NAME	OREGON			MM	INCH	SPECIFICATIONS	
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## SHARPENING KITS

	<b>Q90405</b>	1/4" .325" LowPro 3/8" LowPro 91	4,0	5/32		
	<b>Q105860</b>	3/8" LowPro 90	4,5	11/64		
Display Pack	<b>Q90407</b>	.325"	4,8	3/16		
	<b>Q90404</b>	3/8"	5,5	7/32		
	<b>90406</b>	.404" (26, 27X/R)	5,5	7/32		

- Kits include:
- Fully assembled file guide with file and wooden handle for chain top-plate maintenance
- Assembled wooden handle and flat file and one depth gauge tool for chain depth gauge maintenance.
- Bar groove cleaner to clean guide bars groove and oil holes
- .025" depth gauge tool
- 90406 Kit includes the .030" depth gauge tool



16

	<b>558488</b>	1/4" .325" LowPro 3/8" LowPro 91	4,0	5/32		
	<b>558549</b>	3/8" LowPro 90	4,5	11/64		
Pouch	<b>558550</b>	.325"	4,8	3/16		
	<b>558551</b>	3/8"	5,5	7/32		

- Easy-to-carry rolled-up pouch
- Highly visible red colour
- Easy to attach on waist belt
- Pouch includes:
- Bar, chain and file measuring tool
- User manual
- Fully assembled file guide with file and wooden handle for chain top-plate maintenance
- Assembled wooden handle and flat file and one depth gauge tool for chain depth gauge maintenance.
- Bar groove cleaner to clean guide bars groove and oil holes
- .025" depth gauge tool



16

ELECTRIC SURE SHARP

12V Grinder

585015

1/4"  
.325" LowPro  
3/8" LowPro 91  
3/8" LowPro 90  
.325"  
3/8"  
.404"

- Fast grinding
- Runs on standard 12-Volt auto-type battery or using cigarette lighter plug
- Includes 4 sizes of grinding stones (4.0 mm, 4.5 mm, 4.8 mm and 5.5 mm)
- Includes battery clips and collet wrench
- Spindle lock for easy stone replacement
- 5-meter long power cord



Grinding stones 3 pack

31397	1/4" .325" LowPro 3/8" LowPro 91	4,0	5/32
32628	3/8" LowPro 90	4,5	11/64
31396	.325"	4,8	3/16
31398	3/8" .404"	5,5	7/32

- Fits 585015 Sure Sharp grinder

10



MAGNETIC FILE ANGLE PLATES

90610

- Attaches to the guide bar with two integrated magnets
- Lines on the plate help to align the file correctly
- 90610 has 25° angle marks on one side and 30° angle marks on the other
- 90610A has 30° and 35° angle marks

1



90610A



**FILING CLAMP**

26368A

- To be secured on a wood stump for for easy and precise chain maintenance

12

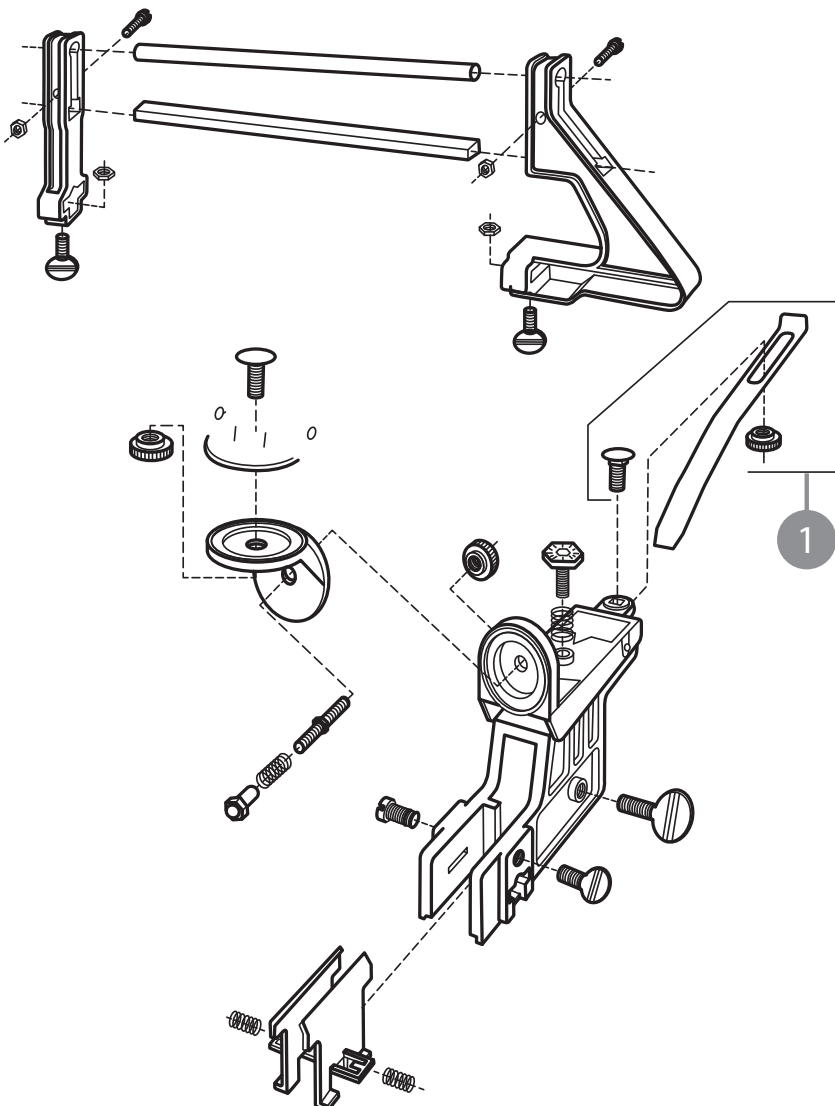


**FILING GUIDE**

557849

- Easy to install on the saw guide bar with the chain in place
- For accurate and consistent sharpening
- File not included

6



N°	DESCRIPTION	<b>OREGON</b>
1	STOP-SPRING KIT	39495



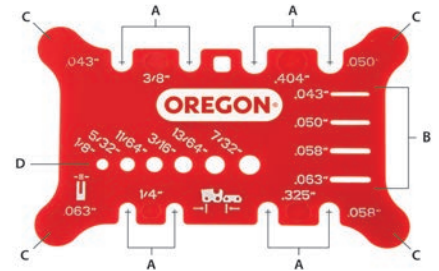
**CHAIN MEASURING TOOL**

Pocket-size Chain measuring tool

556418

Pocket-sized gauge for quick and easy identification. Measures the following:  
 A. Chain pitch  
 B. Chain gauge  
 C. Bar groove width  
 D. File size

50



**GREASE GUN**

Grease gun

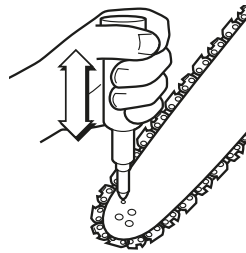
21939

250

Grease gun and grease sachet (blister pack)

90484

- To grease bar noses
- Reduces friction and enhances performance in a variety of chainsaw applications
- Helps prevent premature wear



20

Red fluid grease sachet

90476

100



**BAR GROOVE CLEANER**

13616

- Cleans bar grooves and oil holes

300



**BAR COVERS**

38614

- 35 cm
- Protects chain and bar from damage and accidental contact

48

28934

- 40 cm
- Protects chain and bar from damage and accidental contact

24

28933

- 50 cm
- Protects chain and bar from damage and accidental contact

24



## CHAIN GRINDERS

Compact Bench grinder

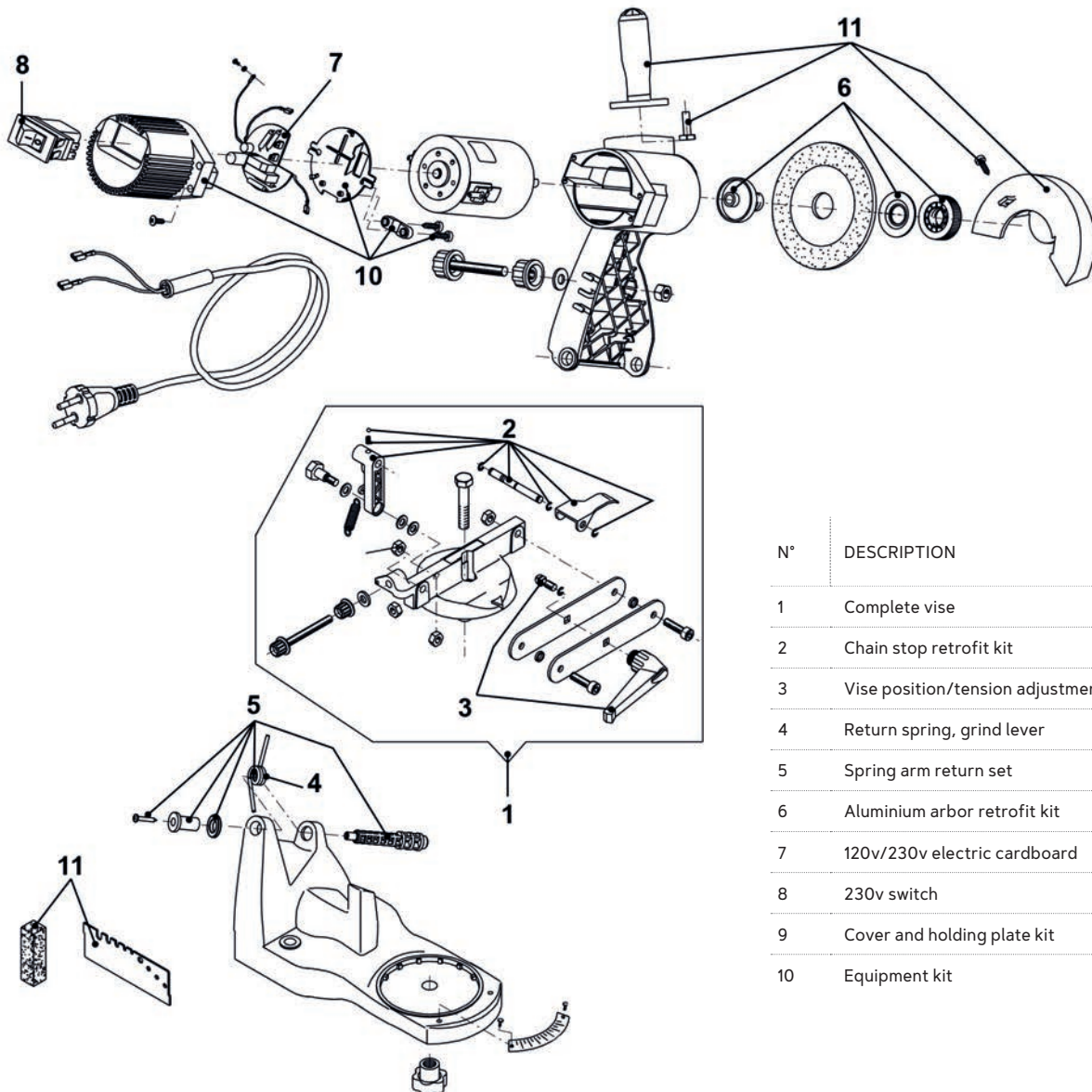
590181

1/4",  
 .325" LowPro  
 3/8" LowPro  
 90  
 3/8"  
 LowPro 91  
 .325"  
 3/8"  
 .404"

1,1  
 mm  
 ▼  
 2,0  
 mm

.043"  
 ▼  
 .08"

- Single phase, direct-drive, one way, 230V-AC, 50 Hz, 85 watt
- Manual chain clamping vise
- Ideal for chainsaw owners and small workshops
- Includes two grinding wheels (3,2 mm and 4,7mm)
- Net weight 2 kg



N°	DESCRIPTION	OREGON
1	Complete vise	108476
2	Chain stop retrofit kit	110579
3	Vise position/tension adjustment knob	109171
4	Return spring, grind lever	109175
5	Spring arm return set	537888
6	Aluminium arbor retrofit kit	111941
7	120v/230v electric cardboard	519971
8	230v switch	295387A
9	Cover and holding plate kit	111014
10	Equipment kit	554650

PRODUCT NAME	OREGON				SPECIFICATIONS	
			MM	INCH		



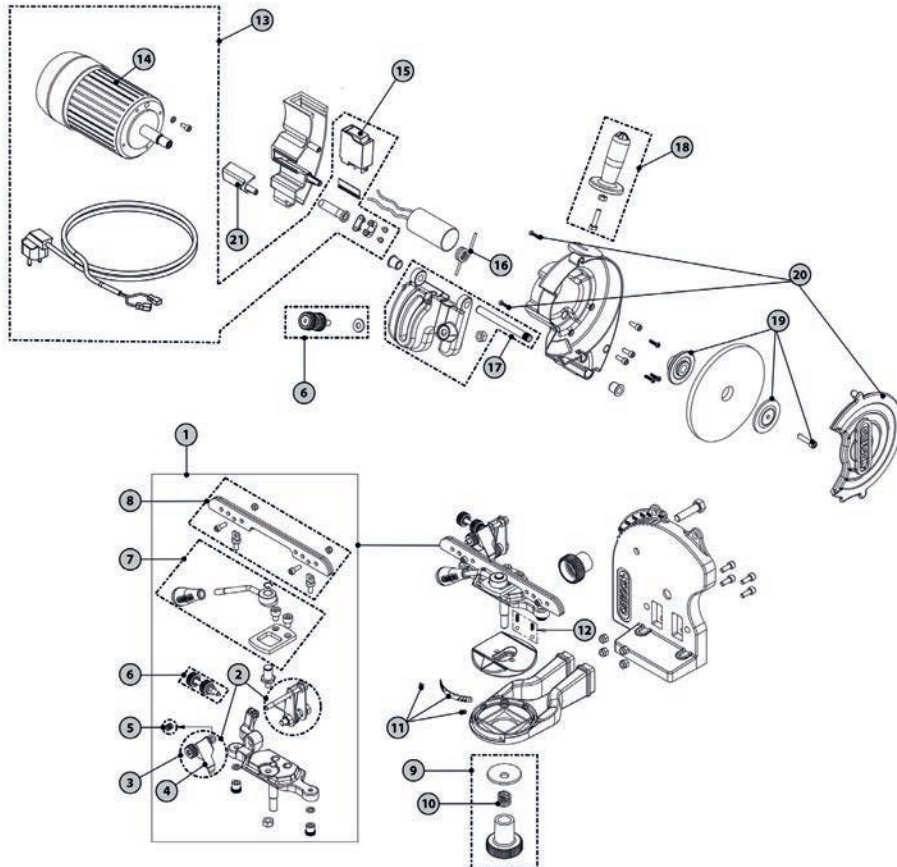
Professional Compact Bench Grinder

410-230

1/4",  
 .325" LowPro  
 3/8" LowPro  
 90  
 3/8"  
 LowPro 91  
 .325"  
 3/8"  
 .404"

1,1	.043"
mm	INCH
▼	▼
2,0	.08"
mm	INCH

- Single phase, direct-drive, one way, 230V-AC, 50 Hz, 214 Watt
- Sharpens up to .404" pitch chain
- Manual chain clamping vise
- Includes three grinding wheels (3,2mm, 4,7mm, 6 mm)
- Easy to use adjustments
- Built-in light and one-way motor rotation for safe operation
- 7,3 kgs weight and 41 cm height.



N°	DESCRIPTION	OREGON
1	Complete vise assembly	572119
2	Chain hold kit	537411
3	Chain stop vise assembly	522688
4	Chain stop (5 pk)	32677
5	Pawl center spring kit (5 pk)	32681
6	Adjustment knobs kit	572522
7	Lever vise assembly chain locking	572202
8	Vise jaws	572203
9	Vise locking kit	572524
10	Spring	35590
11	Scales	572525
12	Spring and ball kit	32678
13	E-motor, switch, cables kit	581321
14	End motor cap	572526
15	Switch 230v (new type)	295387A
16	Spring arm return	572527
17	Bracket arm support	572529
18	Handle kit	105538
19	Motor flange kit	537409
20	Metal shield	572528
21	Led light and cover	582332

PRODUCT NAME	OREGON				SPECIFICATIONS	
			MM	INCH		



Professional Bench Grinder

520-230

1/4",		
.325" LowPro		
3/8" LowPro	1,1	.043"
90	mm	
3/8"	▼	▼
LowPro 91	2,0	.08"
.325"	mm	
3/8"		
.404"		

- Single phase, direct-drive, one way, 230V-AC, 50 Hz, 214 Watt
- Sharpens up to .404" pitch chain (for 3/4" chain, use Oregon 571887 adaptor kit)
- Manual chain clamping vise
- Forward/aft sliding vise for a perfect centering and accurate grinding
- Includes three grinding wheels (3,2mm, 4,7mm, 6 mm)
- Easy to use adjustments
- One-way motor rotation for safe operation
- Built-in light for better visibility
- 7,3 kgs weight and 41 cm height



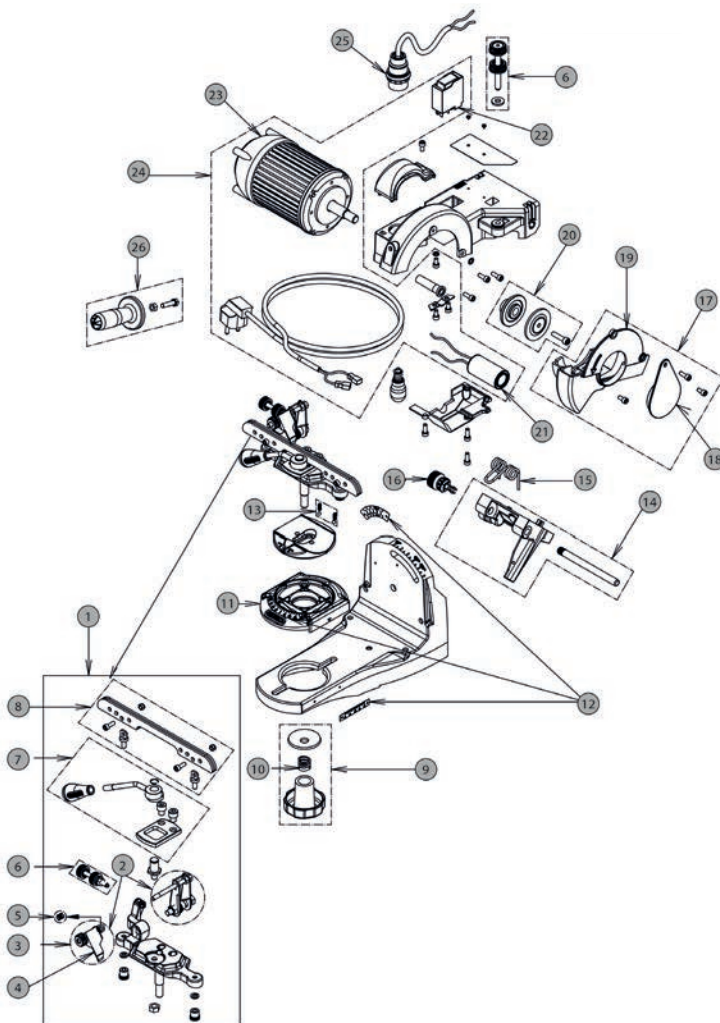
(3/4 pitch adaptor kit for 520-230 not included)

571887

3/4"

.122"

- 3/4" adaptor kit for bench grinder 520-320



N°	DESCRIPTION	OREGON
1	Complete vise assembly	572119
2	Chain hold kit	537411
3	Chain stop vise assembly	522688
4	Chain stop	32677
5	Pawl center spring kit	32681
6	Adjustment knobs kit	537412
7	Lever vise assembly chain locking	572202
8	Vise jaws	572203
9	Vise locking kit	537413
10	Spring	35590
11	Sliding support	522685
12	Scales kit	537410
13	Spring and ball kit	32678
14	Bracket arm support	522649
15	Spring arm return	522651
16	Safety pin	522670
17	Shield wheel protector	554651
18	Shield kit	105654
19	Metal shield	109248
20	Motor flange kit	537409
21	Capacitor	295386A
22	Switch	295387A
23	End motor cap	37947
24	Complete electrical assembly	581054
25	Light socket	108505
26	Handle kit	105538



PRODUCT NAME	OREGON				SPECIFICATIONS	
			MM	INCH		



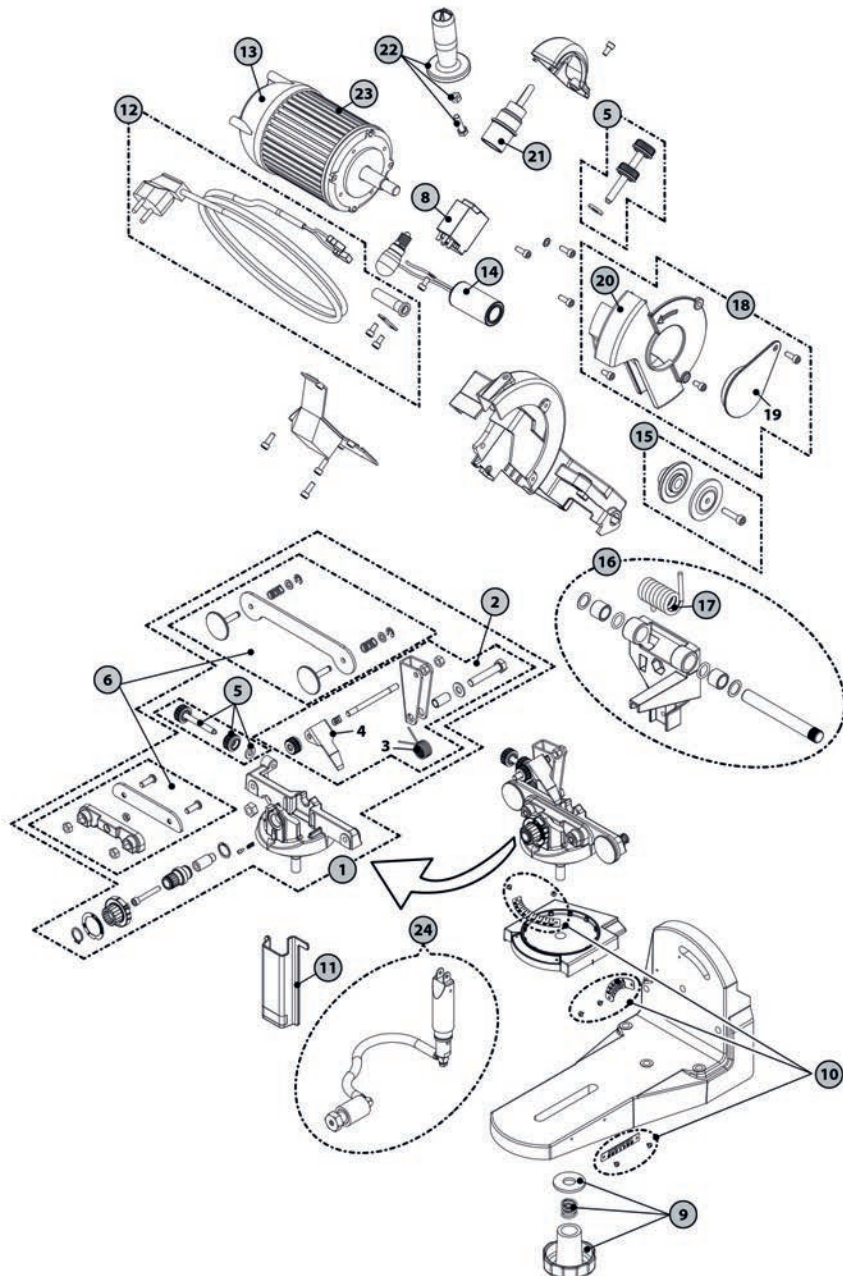
Professional Hydraulic assist Bench Grinder

620-230


1/4",  
.325" LowPro  
3/8" LowPro  
90  
3/8" LowPro 91  
.325"  
3/8"  
.404"  
3/4"

1,1 mm  
▼  
3,1 mm  
.043"  
▼  
.122"

- Single phase, direct-drive, one way, 230V-AC, 50 Hz, 214 Watt
- Hydraulic assist for hands-free automatic vise clamping
- Delivers precision and accuracy on all chain pitches up to 3/4"
- Wide clamping area and clear markings for easy adjustments
- Includes three grinding wheels (3.2mm, 4.7mm, 8 mm)
- Built-in 15 watt light for better visibility
- 7,7 kg weight and 48 cm height



N°	DESCRIPTION	OREGON
1	Vise support	546949
2	Vise adjust. Spring	546945
3	Chain stop spring	35606
4	Longer pawl	546948
5	Adjustment knobs, kit	537412
6	Complete vise kit	546947
7	Switch 230v	295387A
8	Vise locking kit	537413
9	Scales kit	537410
10	Cylinder protection	546952
11	Cable kit complete with plug - 230v	295389A
12	End motor cap	37947
13	Capacitor 230v	295386A
14	Motor flange kit ( outer and inner)	537409
15	Arm support assembly	546951
16	Head return spring	546946
17	Shield wheel protector	554651
18	Shield kit	105654
19	Metal shield	109248
20	Light socket e14 w/wires - 230v	108505
21	Handle kit	105538
22	E-motor 230v	295388A
23	Complete hydraulic a.Bly	546950

PRODUCT NAME			 MM	SPECIFICATIONS	
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## 105MM GRINDING WHEELS

5-pack	<b>106547P</b>	1/4" .325" LowPro 3/8" LowPro 90 3/8" LowPro 91	105	22,2	3,2	
4-pack	<b>106548P</b>	.325" 3/8" .404"	105	22,2	4,7	5
3-pack	<b>106549P</b>	All*	105	22,2	6	

- Resists burning of the cutters and leaves a precision finish
- Suitable for Oregon 590181 Compact Bench Grinder
- Grinding wheel 106547P can also be used for 325" pitch chain as an alternative

\*DEPTH GAUGE GRIND ONLY



PRODUCT NAME				SPECIFICATIONS	
			MM		



## 145MM GRINDING WHEELS

5-pack	<b>32659P</b>	1/4" .325" LowPro 3/8" LowPro 90 3/8" LowPro 91	145	22,3	3,2	<ul style="list-style-type: none"> <li>High quality corundrum (Aluminium oxide) grinding wheels</li> </ul>	
4-pack	<b>32660P</b>	.325" 3/8" .404"	145	22,3	4,7	<ul style="list-style-type: none"> <li>Medium density for "lightly" damaged chains</li> <li>Resists burning of the cutters and leaves a precision finish</li> </ul>	5
3-pack	<b>32661P</b>	All*	145	22,3	6	<ul style="list-style-type: none"> <li>Suitable for Oregon 620-230, 520-230 and 410-230 chain grinders</li> <li>Grinding wheel 32659P can also be used for 325" pitch chain as an alternative</li> </ul>	
1-pack	<b>OR534-516</b>	3/4"	145	22,3	7,9		

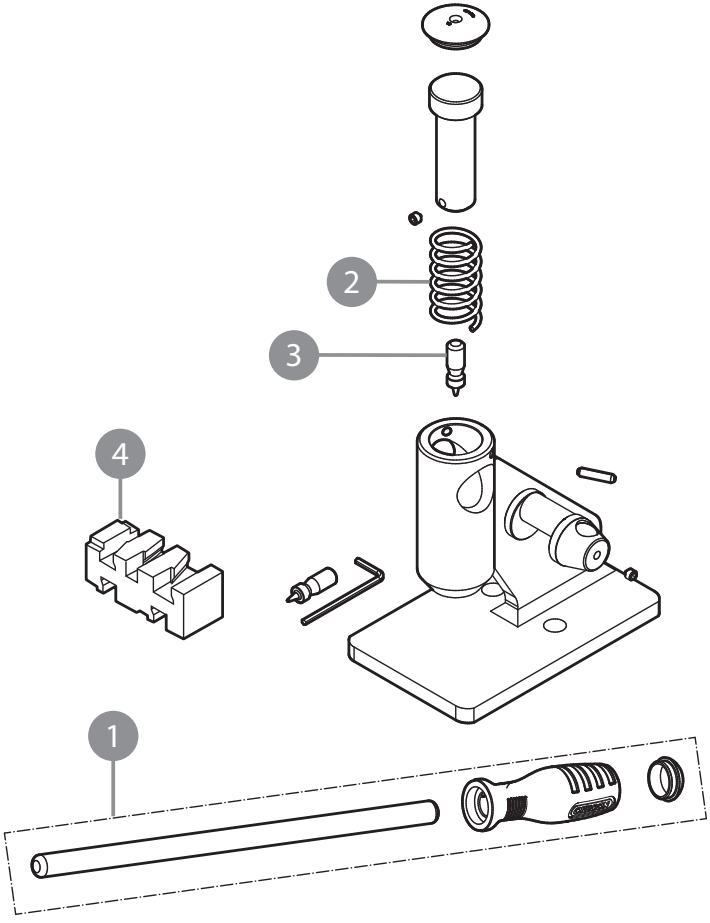
\*DEPTH GAUGE GRIND ONLY



PRODUCT NAME	<b>OREGON</b>			SPECIFICATIONS	
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# CHAIN BREAKER

Chain breaker	<b>24548B</b>	1/4"	1,1 mm	• Complete product including punch 38594 and anvil 111939	10
		3/8" LowPro 90			
		3/8" LowPro 91	▼	• Easy operating lever action and ergonomic handle	
		.325"			2,0 mm
		3/8"			
		.404"			



N°	DESCRIPTION	<b>OREGON</b>
1	Handle assembly	<b>572121</b>
2	Spring	<b>38593</b>
3	Standard punch	<b>38594</b>
4	5 Slots anvil	<b>111939</b>

Punch	<b>109644</b>	1/4" 3/8" LowPro 90	• Punch for chain breaker 24548B
	<b>38594</b>	1/4" 3/8" LowPro 90 3/8" LowPro 91 .325", 3/8", .404"	
Anvil	<b>111939</b>	1/4" 3/8" LowPro 90 3/8" LowPro 91 .325", 3/8", .404"	• Slotted anvil for chain breaker 24548B
	<b>105530</b>	1/4" 3/8" LowPro 90 3/8" LowPro 91 .325", 3/8", .404"	• Adjustable anvil for chain breaker 24548B



## HEAVY-DUTY CHAIN BREAKER

Heavy-duty Chain breaker

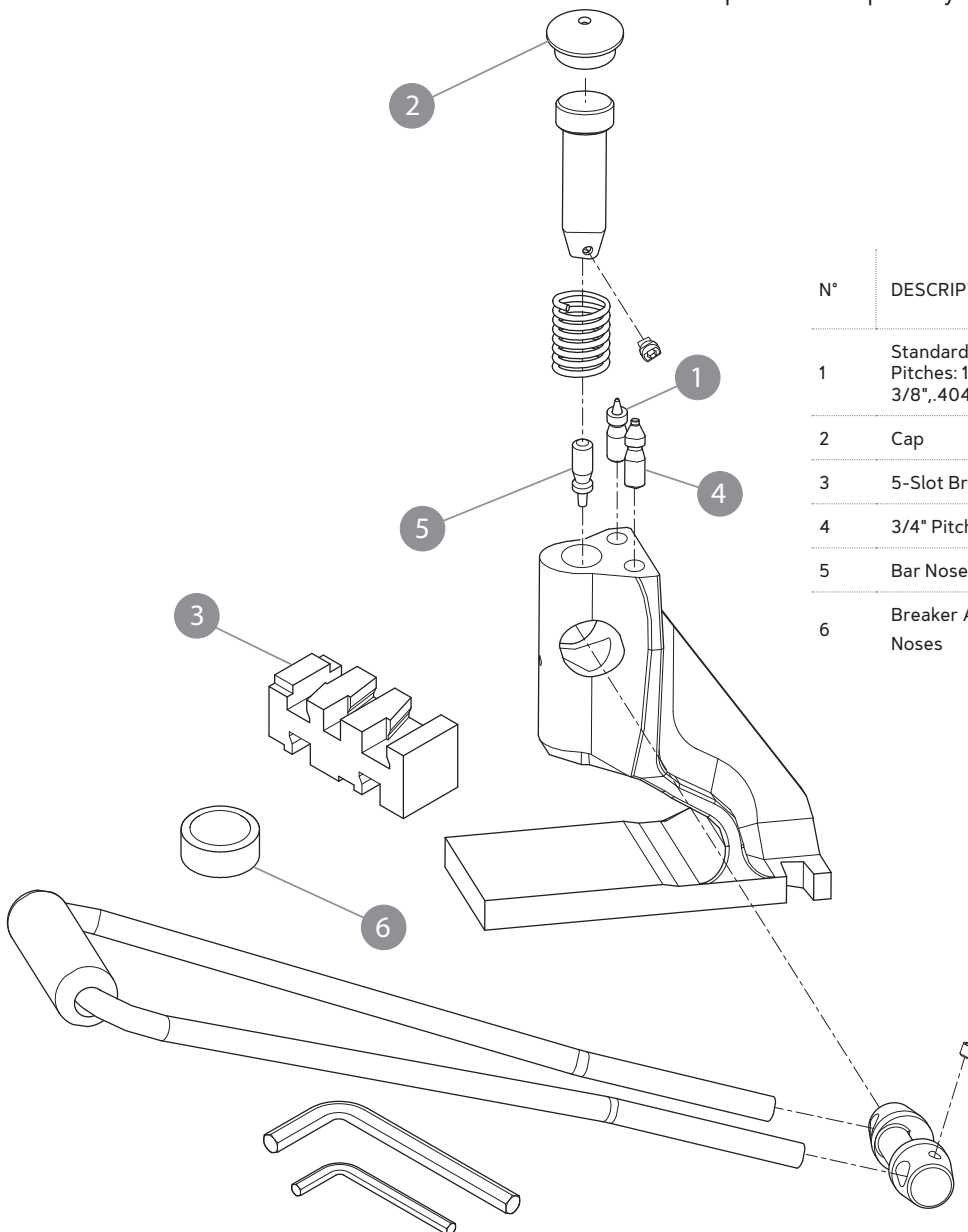
24548-SI

1/4"  
3/8" LowPro 90  
3/8" LowPro 91  
.325"  
3/8"  
.404"  
3/4"

1,1 mm  
▼  
3,1 mm

- Multi-purpose tool to break all chain pitches (including 3/4")
- Can also be used to drive out bar nose rivets, including those on big 3/4" pitch harvester bars
- Heavy-duty materials and top quality components for a long service time
- Includes punches for all chain types
- Anvils for 3/4" pitch chain (25049) and for harvester bar noses (505033) must be purchased separately

1



N°	DESCRIPTION	OREGON
1	Standard Chain Punch for Chain Pitches: 1/4", 3/8 Low Profile, .325", 3/8", .404"	38594
2	Cap	38595
3	5-Slot Breaker Anvil	111939
4	3/4" Pitch Chain Punch	110438SI
5	Bar Nose Rivet Punch	102623SI
6	Breaker Anvil for Harvester Bar Noses	505033

## MANUAL RIVET SPINNER

Rivet spinner

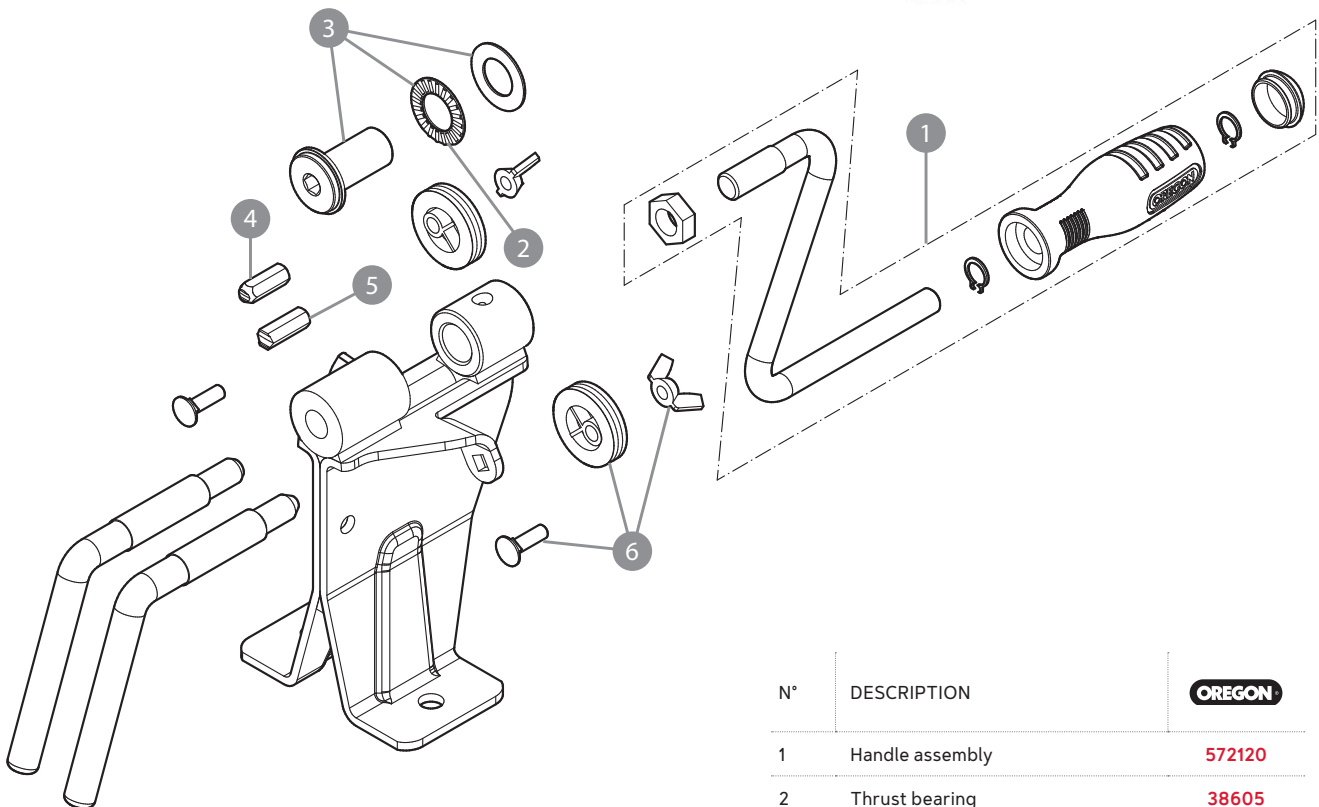
**24549B**

1/4"  
3/8" LowPro 90  
3/8" LowPro 91  
.325"  
3/8"  
.404"

1,1 mm  
▼  
2,0 mm

- Complete product including spinner anvils and take-up handles
- Ergonomic handle design
- Produces consistent rivet spins and minimizes risk of chain breakage

10



N°	DESCRIPTION	OREGON
1	Handle assembly	572120
2	Thrust bearing	38605
3	Sleeve + bearing + washer	38604
4	A" spinner anvil for for 3/8" and .404" pitch chains	38597
5	"B" Spinner anvil for 1/4", 3/8" LowPro 90-91, .325"	38598
6	Chain support disc.+Bolt+nut	38603

## HEAVY-DUTY RIVET SPINNER

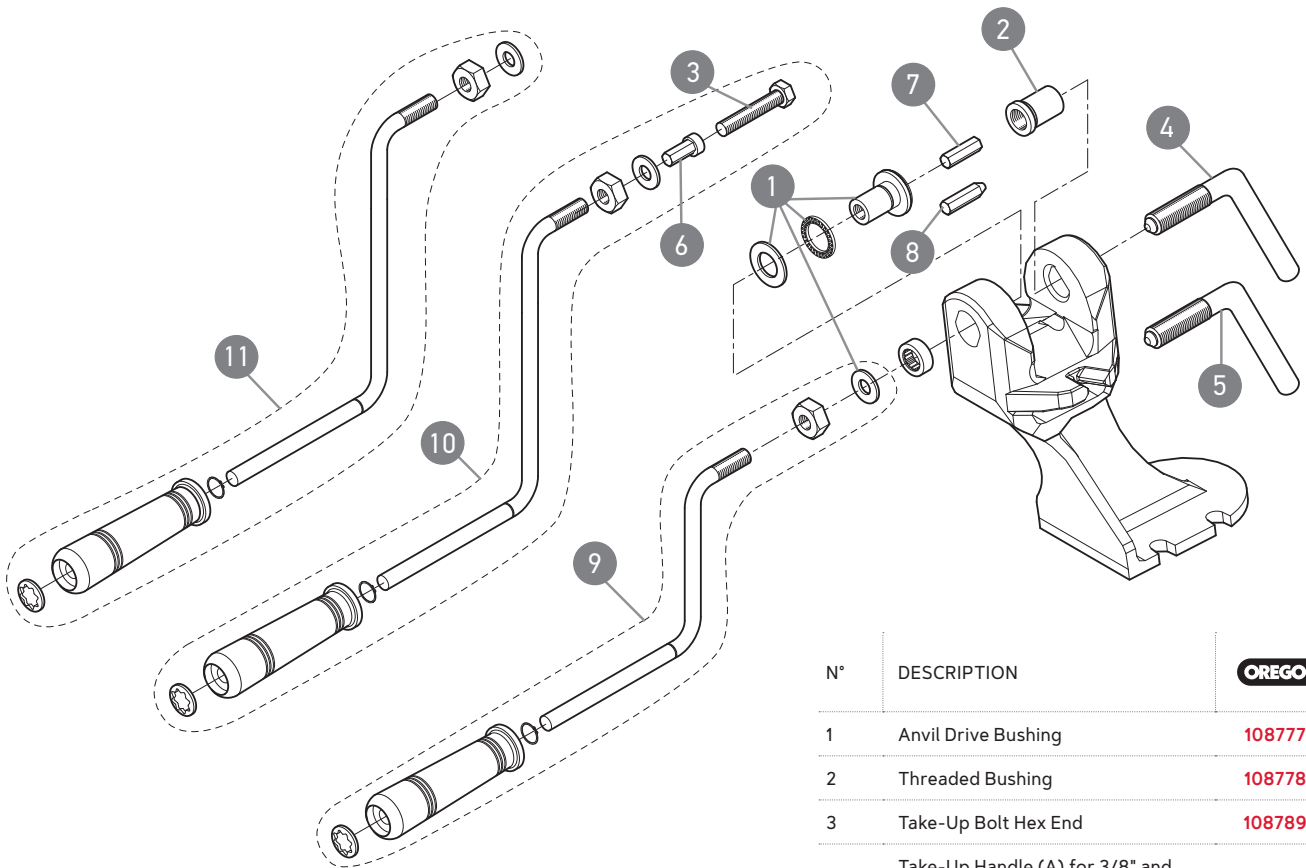
Heavy-duty  
Rivet spinner

**24549-SI**

1/4"  
3/8" LowPro 90-91  
.325"  
3/8"  
.404"  
3/4"

1,1 mm  
▼  
3,1 mm

- Designed to meet all rivet spinning needs
- Spins all chain rivets up to .404" pitch
- Adapts easily for spinning 3/4" pitch rivets when used with the 3/4" pitch adapter 108742si

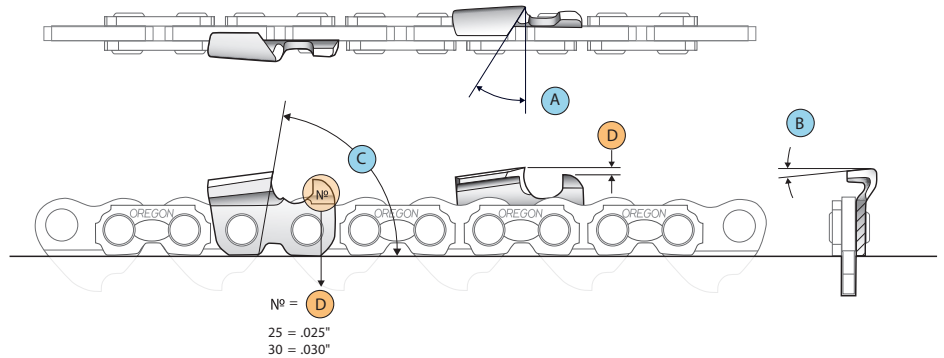
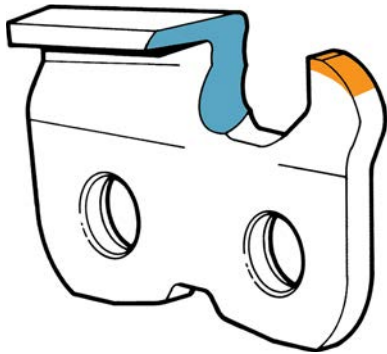


N°	DESCRIPTION	OREGON®
1	Anvil Drive Bushing	108777SI
2	Threaded Bushing	108778SI
3	Take-Up Bolt Hex End	108789SI
4	Take-Up Handle (A) for 3/8" and .404" Saw Chain	108780SI
5	Take-Up Handle (B) for 1/4", 3/8" Low Profile™ and .325" Saw Chain	108781SI
6	3/4" Pitch Spinner Anvil	108790SI
7	Spinner Anvil (A) for 3/8" and .404" Saw Chain	38597
8	Spinner Anvil (B) for 1/4", 3/8" Low Profile and .325" Saw Chain	38598
9	Handle Assembly	108779SI
10	3/4" Pitch Adapter Kit	108742SI
11	Extra-Long Handle	108788SI

# FILING SPECIFICATIONS



## PROPER SHARPENING GEOMETRY FOR ALL OREGON® SAW CHAIN



### ROUND FILES



12 Pack



3 Pack



File Holder



Sharpening Kit



Sharpening Kit + Pouch



### FLAT FILE

12211 (12-Pack)



### DEPTH GAUGE TOOLS

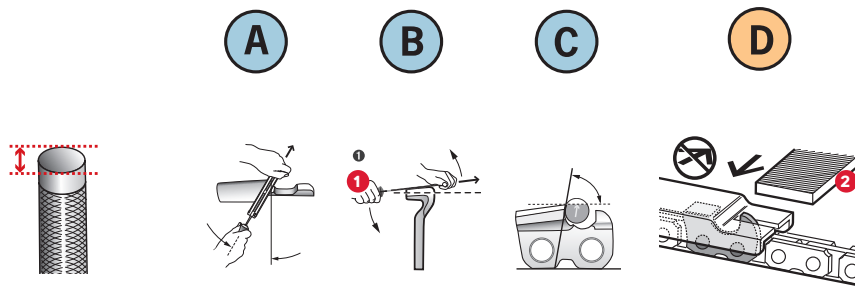
27530 (1 each)  
.025"



22291 (10-Pack)  
.030"



- A Top Plate Filing Angle
- B File Down Angle
- C Hook angle
- D Depth Gauge Setting



<b>1/4"</b>	25AP	5/32" ● 4,0 mm	30°	10°	85°	.025"
<b>.325"</b> LOW PROFILE	80TXL	5/32" ● 4,0 mm	30°	10°	70°	.025"
	90PX	11/64" ● 4,5 mm	30°	0°	75°	.025"
<b>3/8"</b> LOW PROFILE	91P, 91PX, 91VXL, M91VXL	5/32" ● 4,0 mm	30°	0°	80°	.025"
	91R	5/32" ● 4,0 mm	5°	0°	85°	.025"
<b>.325"</b>	95TXL/VPX, M95VPX 20, 21, 22BPX	3/16" ● 4,8 mm	30°	10°	70°	.025"
	20, 21, 22LPX/LGX M20, 21, 22LPX	3/16" ● 4,8 mm	25°	10°	60°	.025"
<b>3/8"</b>	72, 73, 75EXL/EXJ LGX/LPX M72, M73, M75LPX	7/32" ● 5,5 mm	25°	10°	60°	.025"
	72, 73, 75 DX/DPX	7/32" ● 5,5 mm	30°	10°	80°	.025"
	72, 73, 75RD	7/32" ● 5,5 mm	10°	10°	75°	.025"
	26, 27X	7/32" ● 5,5 mm	30°	10°	65°	.030"
	27R	7/32" ● 5,5 mm	10°	10°	75°	.030"
<b>.404"</b>	58, 59L	7/32" ● 5,5 mm	25°	10°	60°	.025"
	59ACL	7/32" ● 5,5 mm	35°	10°	90°	.035"
	18HX, 19HX	7/32" ● 5,5 mm	35°	10°	80°	.050"
<b>3/4"</b>	11H	5/16" ● 7,9 mm	30°	0°	80°	.070"

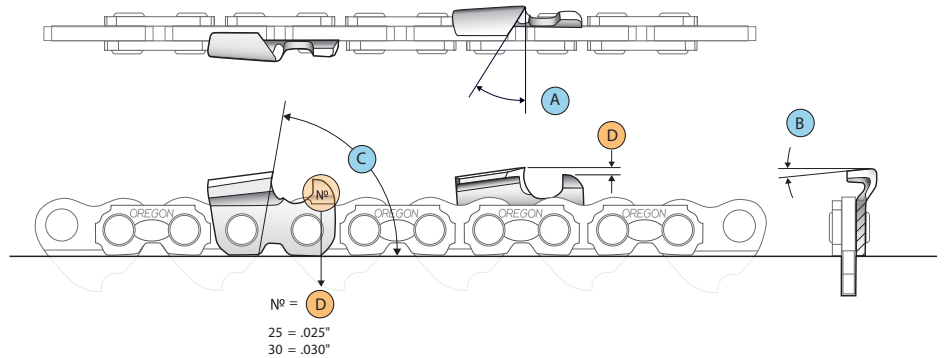
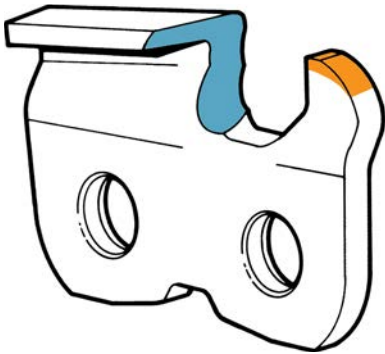
**1** When using an Oregon® file holder, ALWAYS hold it level, 0-degrees flat on the Top Plate.

**2** Flat File must be used in combination with Oregon Depth Gauge Tools.

# GRINDING SPECIFICATIONS

**OREGON®**

## PROPER GRIND ANGLES FOR ALL OREGON® SAW CHAIN



### Compact bench grinder

590181



1/4" ▶ .404" 1,1 ▶ 2,0



105 mm

### Professional compact bench grinder

410-230



1/4" ▶ .404" 1,1 ▶ 2,0



145 mm



### Professional bench grinder

520-230



1/4" ▶ .404" (3/4) 1,1 ▶ 2,0 3,1



145 mm

### Professional hydraulic assist bench grinder

620-230



1/4" ▶ 3/4" 1,1 ▶ 3,1

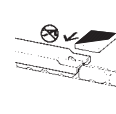
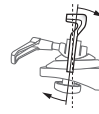
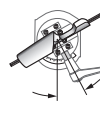


145 mm



- A Top Plate Grinding Angle
- B Vise Tilt Angle
- C Grinding Wheel Angle
- D Depth Gauge Setting

|←X→|



## Chain Type

<b>1/4"</b>	25AP	32659P	106547P	3,2 mm	30°	10°	55°	.025"	27530
<b>.325"</b> <small>LOW PROFILE</small>	80TXL	32659P	106547P	3,2 mm	30°	10°	70°	.025"	27530
<b>3/8"</b> <small>LOW PROFILE</small>	90PX 91P, 91PX 91VXL, M91VXL	32659P	106547P	3,2 mm	30°	0°	55°	.025"	27530
	91R	32659P	106547P	3,2 mm	5°	0°	55°	.025"	27530
<b>.325"</b>	95TXL/VPX, M95VPX 20, 21, 22BPX	32660P	106548P	4,7 mm Alternative 3,2 mm	30°	10°	55°	.025"	27530
	20, 21, 22LPX/LGX M20, 21, 22LPX	32660P	106548P	4,7 mm Alternative 3,2 mm	25°	10°	55°	.025"	27530
<b>3/8"</b>	72, 73, 75EXL/EXJ LGX/LPX M72, M73, M75LPX	32660P	106548P	4,7 mm	25°	10°	55°	.025"	27530
	72, 73, 75 DX/DPX	32660P	106548P	4,7 mm	30°	10°	55°	.025"	27530
	72, 73, 75RD	32660P	106548P	4,7 mm	10°	10°	50°	.025"	27530
	26, 27X	32660P	106548P	4,7 mm	30°	10°	55°	.030"	-
	27R	32660P	106548P	4,7 mm	10°	10°	50°	.030"	-
<b>.404"</b>	58, 59L	32660P	106548P	4,7 mm	25°	10°	55°	.025"	27530
	59ACL	32660P	106548P	4,7 mm	30°	10°	60°	.035"	-
	18HX, 19HX	32660P	106548P	4,7 mm	35°	10°	60°	.050"	38850 10-PACK
<b>3/4"</b>	11H	OR534-516	-	7,9 mm	30°	0°	50°	.070"	-



## 75 YEARS OF KNOWLEDGE

In 1947, the founding principles of Oregon were forged. Through innovative design, manufacturing, and an unwavering focus on our customer needs, we are driven to maximize our product's performance.

## THE INDUSTRY LEADER IN CUTTING TECHNOLOGY

Home to mechanical, metallurgical, manufacturing, and electrical experts, our team is credited with the development of several industry-leading performance and safety standards, and numerous patents. Engineering is the bedrock of our reputation.



Discover more of our products at  
**[OregonProducts.com](https://OregonProducts.com)**

**OREGON**®

# TOOLS AND ACCESSORIES

TA\_1.A  
EN/EUR



**OREGON®**

**NEW**

## HAND SAWS

### Superior cutting performance and ergonomics

Get your cutting done easier and faster. The new Oregon® arborist saws provide superior cutting performance and ergonomics to increase work efficiency and minimise fatigue.

#### CURVED HAND SAW 33CM/13" (Includes Scabbard for Blade)

600136

Japanese premium high carbon steel

Impulse hardened with 6.5 teeth per inch

Durable polypropylene handle and sheath

Replaceable curved blade 33cm/13-Inch

600139

- Replaceable blade available separately for purchase
- Chrome plated for rust prevention
- Taper ground blade to reduce friction and last longer compared to set teeth blades

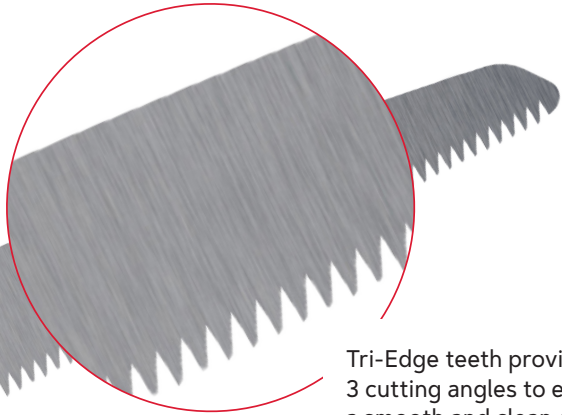


# STRAIGHT HAND SAW 30CM/12"

(Includes Scabbard for Blade)

600138

Blade tang spans the full length of the handle and is attached with two screws for strong and reliable attachment



Tri-Edge teeth provides 3 cutting angles to ensure a smooth and clean cut



Ergonomic handle design exclusive to Oregon



Click-in mechanism for secure housing

Replaceable straight blade 30.5cm/12-Inch

600140



**OREGON®**

# MARKING SPRAY

## Luminous and durable marking

Featuring a wide variety of classic and fluorescent colors, Oregon marking sprays are specifically designed for outdoor applications, providing an excellent resistance to ultraviolet and adverse weather conditions and a durability of up to **2 years**. Their ergonomic and multi-directional cap can be used upside down and the color dries fast even on wet surfaces, making them an extremely versatile product for all working conditions.

The Oregon multipurpose marking sprays are suitable for a wide variety of applications, including tree and log marking, road works, building, construction...







519410



519411



519412



519413



519441



519414



519415



**TOOL BELTS**

**Leather belt**      **41900**      • Heavy duty logger leather belt  
 • 125 cm long, 4 cm wide  
 • To be used with tool holsters 41898 and 41899      10



**41898**      • For hooks 536308 and 536307 or tongs 536321  
 and fitted with ring for securing measuring tape  
 • Made of polyethylene

**Holster for  
hook or tong**





**41899**      • For hooks 536308 and 536307 or  
 tongs 536321 plus felling wedge  
 • Made of leather and polyethylene



**Tools belt  
with harness  
and holster set**      **584147**      • Polyester fabric belt with high resistance to abrasion  
 • Comfortable foam belt  
 • Adjustable harness on front and back  
 • Reflective stripes for higher visibility  
 • Marking spray holster  
 • Spanner, wedge & lifting tongs holster  
 • File holder, flat file, spanner, safety  
 aid kit and logger tape holster  
 • Hook, wedge and logger tape holster      10



PRODUCT NAME		SPECIFICATIONS	
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## MARKING SPRAYS

Red fluo	519410	
Green fluo	519411	
White	519412	<ul style="list-style-type: none"> <li>• 500ml cans</li> <li>• Temporary marking up to 2 years</li> <li>• Ergonomic and multi-directional cap, can be used upside down</li> </ul>
Orange fluo	519413	<ul style="list-style-type: none"> <li>• Very good resistance to ultraviolet and adverse weather conditions</li> <li>• Free of fluorocarbons and heavy metals</li> </ul>
Yellow fluo	519414	<ul style="list-style-type: none"> <li>• Rapid drying even on wet surfaces</li> <li>• Reliable operation with a constant flow</li> </ul>
Blue fluo	519415	
Pink fluo	519441	



12



## MARKING CRAYONS

White	295364	
Blue	295360	
Red	295361	<ul style="list-style-type: none"> <li>• Pack of 12 crayons</li> <li>• Diameter 12mm; length 120mm</li> <li>• Six-sided shape to prevent rolling</li> </ul>
Green	295362	<ul style="list-style-type: none"> <li>• Allows writing and marking on: wood, metal, stone, concrete, tiles, ceramic, plastic, glass, rubber...</li> </ul>
Yellow	295363	
Black	295365	
Crayon holder	520272	<ul style="list-style-type: none"> <li>• For round and hexagonal 10-12mm crayons</li> <li>• Avoids dirty hands when using the crayon</li> <li>• Made of durable metal, fits into pocket with clip</li> </ul>


36



10



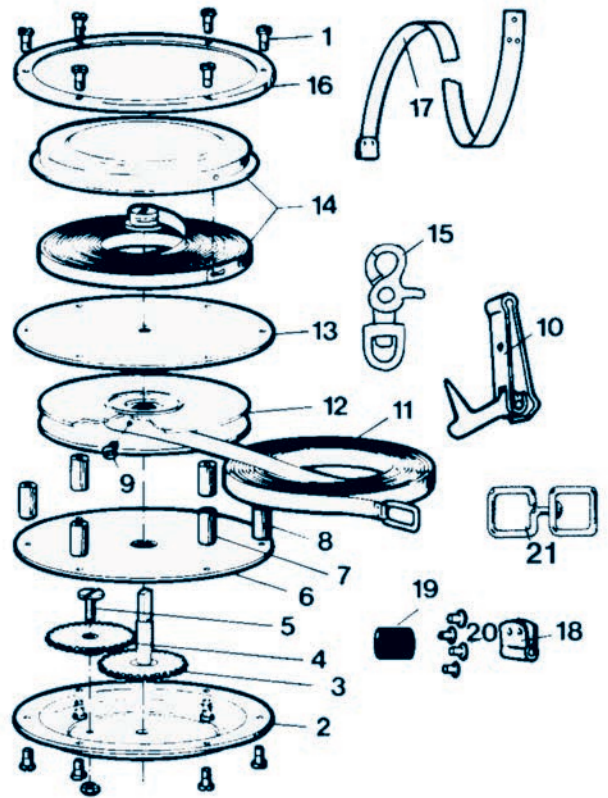
## LOGGER TAPES

	<b>106510</b>	15m		24	
	<b>106512</b>	20m	<ul style="list-style-type: none"> <li>• Heavy-duty gears for smooth operation</li> <li>• Powerful auto-rewind spring</li> <li>• Strong, nylon coated metal tape with clear graduations and markings</li> <li>• Release nail to better secure tape end on wood</li> <li>• Hanger suitable for use with tool holster 41898 and tools belt 584147</li> </ul>	24	
	<b>106513</b>	25m		12	

### Logger Tape



N°	DESCRIPTION	106510 15m	106512 20m	106513 25m
1	Post screw	<b>106482</b>	<b>106482</b>	<b>106482</b>
2	Gear housing with bearing		<b>106473</b>	<b>106474</b>
3	Main shaft and gear	<b>106477</b>	<b>106477</b>	<b>106477</b>
4	Idler gear and pinion	<b>106478</b>	<b>106478</b>	<b>106478</b>
5	Idler bearing with screw, nut			
6	Gear cover plate	<b>106466</b>	<b>106466</b>	<b>106467</b>
7	Nylon guide post with screws	<b>106480</b>	<b>106480</b>	<b>106480</b>
8	Spacer post with 2 screws	<b>106495</b>	<b>106495</b>	<b>106495</b>
9	Tape refill screw	<b>106483</b>	<b>106483</b>	<b>106483</b>
10	Release hook	<b>106492</b>	<b>106492</b>	<b>106492</b>
11	Tape refill blade with release hook	<b>106459</b>	<b>106461</b>	<b>106463</b>
12	Spool with pinion gear			<b>106476</b>
13	Spring cover plate with bearing	<b>106468</b>	<b>106468</b>	<b>106469</b>
14	Spring assembly complete			
15	Hanger and swivel clip	<b>106494</b>	<b>106494</b>	<b>106494</b>
16	Locking ring	<b>106464</b>	<b>106464</b>	<b>106465</b>
17	1/2 metre plastic end			
17	1 metre plastic end			
18	Hinge			
19	Rubber stop			
20	Extra long eyelets			
Not illustrated	Tape repair end 19" with release hook	<b>106489</b>	<b>106489</b>	<b>106489</b>
	25 metre bulk leader tape		<b>106490</b>	<b>106490</b>



**PLASTIC FELLING WEDGES**

**561109** 14 5 1/2"

180



**570726** 20 8"

12



Plastic Felling Wedges

- Strong, tough and lightweight
- Serrations hold wedge in the tree securely
- Highly resistant polyamid material for 561109 and 570726

**23560** 25 10"


12



**26782** 30 12"




12





PRODUCT NAME	OREGON	SPECIFICATIONS	
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## FELLING LEVERS

	<p><b>536304</b></p>	<ul style="list-style-type: none"> <li>• Heavy-duty forged lever</li> <li>• Sliding, forged cant hook</li> <li>• Bent handle provides extra leverage</li> <li>• Comfortable non-slip handle</li> <li>• Length: 80 cm</li> <li>• Weight: 2,4 kg</li> </ul>	
<p>Felling Lever</p>	<p><b>536305</b></p>	<ul style="list-style-type: none"> <li>• Heavy-duty forged lever</li> <li>• Sliding, forged cant hook</li> <li>• Bent handle provides extra leverage</li> <li>• Comfortable non-slip handle</li> <li>• Length: 130 cm</li> <li>• Weight: 3,5 kg</li> </ul>	
	<p><b>541248</b></p>	<ul style="list-style-type: none"> <li>• Sliding Part</li> </ul>	

## LIFTING PICKS

	<p><b>536319</b></p>	<ul style="list-style-type: none"> <li>• Ergonomic, lightweight aluminium handle</li> <li>• Sharp tip grips the wood easily</li> <li>• Non-slip handle with stop end</li> <li>• Notches for extra grip in frozen wood</li> <li>• Length: 50 cm</li> <li>• Weight: 0,45 kg</li> </ul>	
<p>Lifting Pick</p>			<p>40</p>
	<p><b>536320</b></p>	<ul style="list-style-type: none"> <li>• Ergonomic, lightweight aluminium handle</li> <li>• Sharp tip grips the wood easily</li> <li>• Non-slip handle with stop end</li> <li>• Notches for extra grip in frozen wood</li> <li>• Length: 70 cm</li> <li>• Weight: 0,54 kg</li> </ul>	

PRODUCT NAME	OREGON	SPECIFICATIONS	
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## LIFTING HOOKS

Lifting hook	<b>536308</b>	<ul style="list-style-type: none"> <li>• Forged steel hook</li> <li>• Non-steel ergonomic plastic handle</li> <li>• Weight: 0.35 kg</li> </ul>
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Lifting hook with transverse handle	<b>536307</b>	<ul style="list-style-type: none"> <li>• Forged steel hook</li> <li>• Non-steel ergonomic plastic handle</li> <li>• Weight: 0.45 kg</li> </ul>
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## LIFTING TONGS

Lifting Tong	<b>536321</b>	<ul style="list-style-type: none"> <li>• Forged steel tong</li> <li>• 180mm jaw opening</li> <li>• Non-slip ergonomic leather handle</li> <li>• Weight: 0.485 kg</li> </ul>
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Lifting Tong	<b>536306</b>	<ul style="list-style-type: none"> <li>• Forged steel tong</li> <li>• 265 jaw opening for handling large logs</li> <li>• Non-slip comfortable handle</li> <li>• Weight: 0.95 kg</li> </ul>
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**SAW HORSES**

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Eco  
saw horse

**584145**

- Foldable and light, easy to carry and store
- Maximum load 80kg
- Adjustable height and width
- With teeth to keep the wood stable when cutting



Heavy duty  
saw horse






**584146**

- Highly stable construction and design
- Laminated steel to provide high resistance
- High wood capacity load (maximum 160 kg)
- Easy to mount














## HAND SAWS

Curved hand saw	<b>600136</b>	33	13	<ul style="list-style-type: none"> <li>• Japanese premium high carbon steel</li> <li>• Impulse hardened with 6,5 teeth per inch</li> <li>• Chrome plated for rust prevention</li> <li>• Tri-edge teeth with 3 cutting angles for a smooth and clean cut</li> <li>• Ergonomic handle</li> <li>• Includes scabbard with leg straps</li> </ul>	
Straight hand saw	<b>600138</b>	30,5	12		
	<b>600139</b>	33	13	• Curved replacement blade	
	<b>600140</b>	30,5	12	• Straight replacement blade	
	<b>600137</b>			• Replacement Nuts for handle	

PRODUCT NAME	OREGON	CAPACITY	SPECIFICATIONS	
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## FUEL & CHAIN OIL COMBI-CANS

Combi-can Red	562410	3L + 1,5L	<ul style="list-style-type: none"> <li>• Holds 3 litres of fuel and 1,5 litres of chain oil</li> <li>• Measuring scale on both cans</li> <li>• Safety cap</li> </ul>	6	
Combi-can White	562409	3L + 1,5L			
Combi-can Red	562407	5L + 3L	<ul style="list-style-type: none"> <li>• Holds 5 litres of fuel and 3 litres of chain oil</li> <li>• Measuring scale on both cans</li> <li>• Safety cap</li> </ul>	4	
Combi-can White	562408	5L + 3L			
Combi-can Red	562405	6L + 3L	<ul style="list-style-type: none"> <li>• Holds 6 litres of fuel and 3 litres of chain oil</li> <li>• Measuring scale on both cans</li> <li>• Safety cap</li> <li>• Large handle. Easy to transport even with logger gloves</li> </ul>	6	
Combi-can White	562406	6L + 3L	<ul style="list-style-type: none"> <li>• Low profile for high stability</li> <li>• Tool bag available (542035)</li> </ul>		
Safety spout	562611		<ul style="list-style-type: none"> <li>• Universal safety spout for fuel</li> </ul>	10	
	562612		<ul style="list-style-type: none"> <li>• Universal safety spout for chain oil</li> </ul>		
Tools bag for 6+3 L cans	542035		<ul style="list-style-type: none"> <li>• Suitable for 6 + 3L combi-cans only</li> </ul>	40	

PRODUCT NAME	<b>OREGON</b>	CAPACITY	SPECIFICATIONS	
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**FUEL-CANS**

Fuel can 5L Red + flexible spout	<b>O42-970</b>	5 L	• Conform to rigorous UN/ BAM Safety regulations	12
Fuel can 5L Green + flexible spout	<b>O42-971</b>	5 L	• Conform to rigorous UN/ BAM Safety regulations	12
Fuel can 5L White + flexible spout	<b>O42-972</b>	5 L	• Conform to rigorous UN/ BAM Safety regulations	12
Fuel can 10 L Red	<b>O42-973</b>	10 L	• Conform to rigorous UN/ BAM Safety regulations	6
Fuel can 10 L Black	<b>O42-974</b>	10 L	• Conform to rigorous UN/ BAM Safety regulations	6
Fuel can 20 L Black	<b>O42-975</b>	20 L	• Conform to rigorous UN/ BAM Safety regulations	4
Funnel with filter	<b>O42-978</b>	16cm	• Suitable for use with Oil and Fuel • Plastic	1



PRODUCT NAME	OREGON	CAPACITY	SPECIFICATIONS	
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## SPRAYERS

Sprayers 16 L	518769	16 L	<ul style="list-style-type: none"> <li>• Non-Pressurised tank type. Working capacity 16 or 20 litres</li> <li>• Pressurised chamber capacity 0.9 Litres</li> <li>• Max working pressure 0.2 – 0.3 Mpa</li> <li>• Maximum pressure 1.0 Mpa</li> <li>• Includes lance and 2 adjustable spray nozzles</li> <li>• Total length of flexible tube and spray lance +/- 2.0 Metres</li> <li>• Shoulder strap, spare seal kit included</li> <li>• Easy to store</li> <li>• Complies with 2006/42/EC</li> <li>• 3.6 kgs (16 L)</li> <li>• 3.7 kgs (20L)</li> </ul>	1
Sprayers 20 L	518771	20 L		1
	525753		<ul style="list-style-type: none"> <li>• Seals, Gaskets, Nozzle and elbow kit</li> </ul>	1
	572030		<ul style="list-style-type: none"> <li>• Metal Wand</li> </ul>	
	572037		<ul style="list-style-type: none"> <li>• Hose</li> </ul>	
	572018		<ul style="list-style-type: none"> <li>• Air chamber pressure lid</li> </ul>	
	572017		<ul style="list-style-type: none"> <li>• Tank lid with diaphragm</li> </ul>	
	572031		<ul style="list-style-type: none"> <li>• Sealing washer for tank lid</li> </ul>	
	572049		<ul style="list-style-type: none"> <li>• Felt washer for air chamber pressure lid</li> </ul>	
	572015		<ul style="list-style-type: none"> <li>• Pump repair kit</li> </ul>	





**HARNESS**

Pro Harness

**539172**

- For intensive use
- Ergonomic harness with cushioned shoulder strap
- Cushioned waist belt
- Fully adjustable – evenly spreads the load over both shoulders
- Back ventilation hole
- Safety quick release system
- Thigh protection pad with release hook

10



Light Harness

**Q539173**

- For occasional use
- Light, double shoulder strap with thigh pad
- Easy to adjust
- Safety quick release system

28





**OREGON**®

# PERSONAL PROTECTIVE EQUIPMENT

PPE\_1.A  
EN/EUR









# OREGON®

# DESIGNED TO PROTECT

Oregon® understands that the needs of woodcutters – professionals and novices – are as diverse as the terrains and environments in which they work.

We have organized our product into families with key characteristics that different users will value. These product families will ensure that you choose the right Safety Equipments for your every day needs. It will make understanding the differences between our product range effortless.

All our products are classified in 3 categories to help you to identify the products that are right for you.

Three product families, differentiated by Packaging color, to simplify your selection process.

**GOOD**

## OCCASIONAL USERS

Occasional Users products are safe, simple to use, lightweight, and provide added value by saving you money.

**BETTER**

## FREQUENT USERS

Landscapers, homeowners, and other frequent users prize simplicity and reliability. Oregon frequent user products were designed for reliable performance.

Oregon frequent user products are safe, simple to use, lightweight, and provide added value by saving you money.

**BEST**

## PROFESSIONAL USERS

Loggers, arborists, orchardists, millwrights, forestry workers, and other highly skilled woodcutters require products designed for the demands of their tough professions. Oregon makes products that are strong, durable, and reliable, and our state-of-the-art innovations promotes a long lifespan.

You demand top performance from your equipment. Oregon "BEST" safety equipment are designed to the highest safety standards and comfort. Durability, Versatility and Security combined.

# OREGON®

## PERSONAL PROTECTIVE EQUIPMENT

### DESIGNED TO PROTECT

Every feature of the Oregon® protective equipment range has been designed with your safety in mind, but is also engineered to ensure comfort, versatility and durability. With Oregon personal protective equipment you can do your job in the safest and most efficient manner.

- **Robust** to stand up against, scratches, chemicals...
- So **light** that you can forget about it
- **Ventilated** for optimum working comfort
- Allowing full **freedom of movement** so you can work without restriction.

### HIGH PROTECTION

All Oregon protective equipment grant the same level of protection against chainsaw cuts (according to the Class they are certified to). The differences between models are based on features like weight, comfort, durability and number of pockets.

We offer a wide selection of models with various features to cover your different needs and preferences.

Class corresponds to the chain speed 20, 24, 28 m/s at which the cut test has been done.



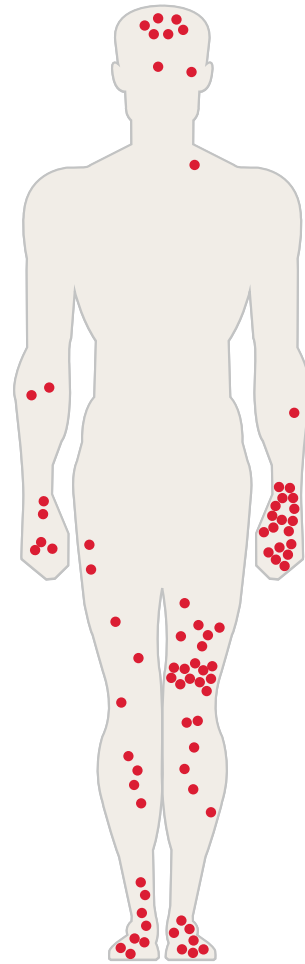
Class 1 (20m/s)



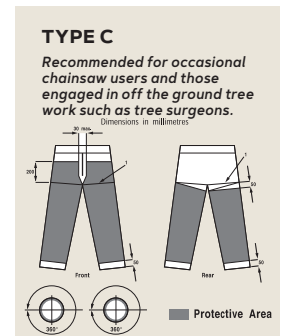
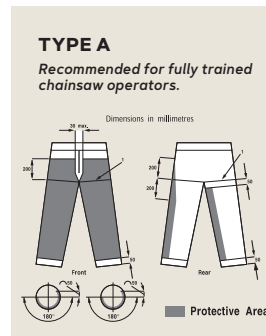
Class 2 (24m/s)



Class 3 (28m/s)



Main areas of chainsaw injuries



	Chaps	Yukon	Yukon+	Waipoua	Fiordland
Class 1 Protection (20 m/s)	•	•	•	•	•
Additional protection		Type C (front/rear)			
Frequency of chainsaw use	•	••	•••	••••	•••••
Total Weight (size M)	1kg	1.05 kg	1.15kg	1.38kg	1.35kg
Stretch Comfort	•	•	•	•	•
Number of pockets (Only on trousers, bib and brace)		3	3	3	5
Extra double tool pocket				•	•
Hi-vis color		•		•	•
Protective pads in friction areas			•	•	•
Zipper ventilation openings				•	•
Free movement system on shoulders					•
Rubberised zipper pockets					•
Reinforced with Armortex®					•

## HOW TO FIND THE RIGHT SIZE

Ensure tape measure is tight against skin

### A. CHEST

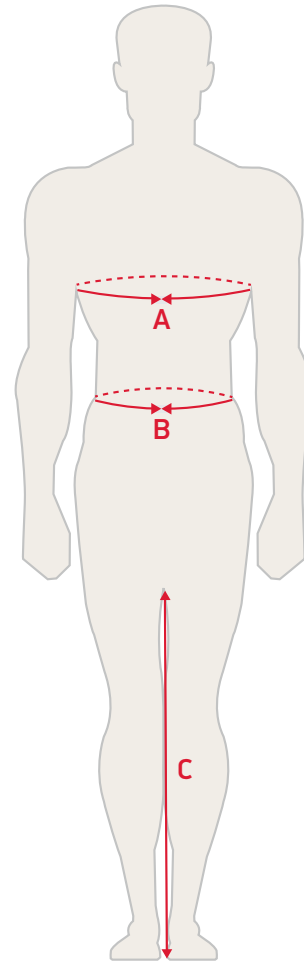
Measure the circumference around the fullest part of your chest and under the arms.

### B. WAIST

Measure the circumference around your natural waist (smallest part of the waist).

### C. INSIDE LEG

Measure from the inside leg at the crotch to where the trouser hem is to sit on the shoe.



## CLOTHING SIZE CHART

Size	Size EU	A Chest	B Waist	C Inseam
S	42 - 44	105 cm	78 - 82 cm	80 cm
M	46 - 48	111 cm	83 - 87 cm	81 cm
L	50 - 52	117 cm	88 - 92 cm	82 cm
XL	54 - 56	123 cm	93 - 97 cm	83 cm
2XL	58 - 60	129 cm	98 - 102 cm	84 cm
3XL	62 - 64	135 cm	103 - 107 cm	84 cm

## KWF CERTIFIED

Independent test institute in Germany. Many Oregon PPE products carry the KWF Standard or KWF-Profi label. KWF is an renowned independent entity in Germany that provides advice and support to key players in the Forestry sector. KWF tests and certifies tools and protective equipment and grants the right to print the KWF Standard or FPA logos on products as an indicator of superior quality.



**NEW**

# WAIPOUA

## DESIGNED TO PROTECT

Taking the forestry user experience one step further, Oregon® introduces the new range of Waipoua protective equipment, with a new, modern design and enhanced features for increased comfort and durability.

BETTER



EN ISO 11393-2:2019



Class 1 (20m/s)

## DURABILITY AND COMFORT ALL DAY LONG

- New Hi-Vis design in two colours
- Breathable: zipper ventilation at back
- Comfortable: 4-way stretch
- Lightweight: 1.38 kg (size M trousers)
- Practical: zipper pockets at front and double tool pocket at back.
- Durable: tear and scratch resistant polyester, protective nylon pads on friction areas.

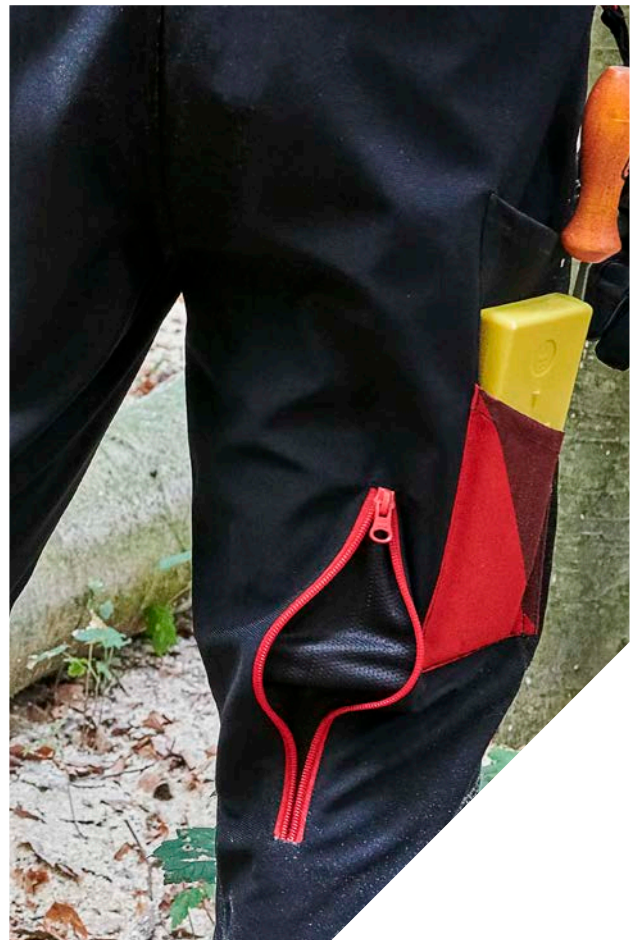
## CUT, ABRASION, HEAT, OIL AND FUEL RESISTANT.



295469



295466

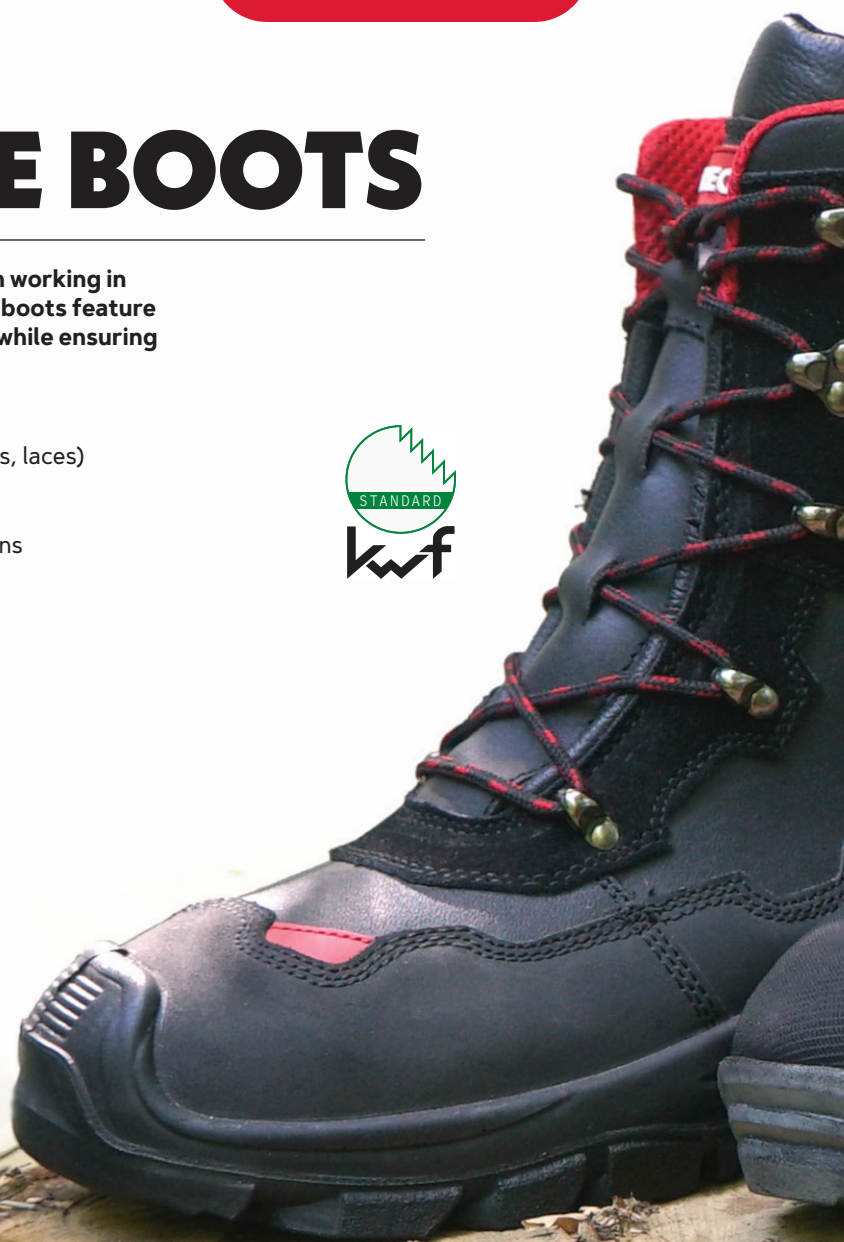
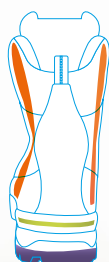


# LEATHER CHAINSAW PROTECTIVE BOOTS



The right pair of footwear can be your best ally when working in challenging conditions. Oregon chainsaw protective boots feature a sturdy construction for protection and durability, while ensuring the level of comfort only a leather boot can provide.

- Carefully selected, high-resistant materials (leather, insole and outsole, seams, eyelets and hooks, laces)
- Designed to optimize comfort and limit weight
- Cold and heat isolation for extreme working conditions
- Class 1 and 2 chainsaw protection
- Anti-slip sole to ensure stability
- Water repellent and waterproof properties
- Anti-perforation outsole (Fiordland)



	Model	OREGON	Protection level	Available sizes EUR UK	Weight (size 43) (size 9)	Chainsaw size	Frequency of chainsaw use	Diameter of wood to cut	Durability
GOOD	YUKON	295449/ (SIZE)	EN ISO 11393-2:2019  Class 1 (20m/s)	39 to 48 5.5 to 13	2,3 kg	38-62 cc or Electric, battery	●●	∅ 0-60 cm	●●●
BETTER	WAIPOUA	295479/ (SIZE)	EN ISO 11393-2:2019  Class 1 (20m/s)	38 to 48 5 to 13	2 Kg	38-100 cc	●●●●	∅ 0-90 cm	●●●●
BEST	FIORDLAND	295469/ (SIZE)	EN ISO 11393-2:2019  Class 2 (24m/s)	38 to 48 5 to 13	2,2 Kg	38-100 cc	●●●●	∅ 0-90 cm	●●●●●



## PROTECTIVE TROUSERS

<p>YUKON Type A Protective Trousers</p>	<p>295435/ S M L XL 2XL 3XL</p>	<p>Type A EN ISO 11393-2:2019 Class 1 (20m/s)</p>	<ul style="list-style-type: none"> <li>• 5-layer protective material</li> <li>• Abrasion resistant 4-way stretch polyester</li> <li>• 2 large front pockets and one back pocket</li> <li>• Lightweight: 1,05 kg (size M trousers)</li> </ul>	<p> EN ISO 11393-2:2019 Class 1 (20m/s)</p> <p>S ▶ 3XL    10</p>	
<p>YUKON Type C Protective Trousers</p>	<p>295397/ S M L XL 2XL 3XL</p>	<p>Type C EN ISO 11393-2:2019 Class 1 (20m/s)</p>	<ul style="list-style-type: none"> <li>• 5-layer protective material</li> <li>• Abrasion resistant 4-way stretch polyester</li> <li>• 2 large front pockets and one back pocket</li> </ul>	<p> EN ISO 11393-2:2019 Class 1 (20m/s)</p> <p>S ▶ 3XL    10</p>	
<p>YUKON Protective Bib and brace</p>	<p>295445/ S M L XL 2XL 3XL</p>	<p>EN ISO 11393-2:2019 Class 1 (20m/s)</p>	<ul style="list-style-type: none"> <li>• 5-layer protective material</li> <li>• Abrasion resistant 4-way stretch polyester</li> <li>• 2 large front pockets and one back pocket</li> <li>• Lightweight: 1,05 kg (size M trousers)</li> </ul>	<p> EN ISO 11393-2:2019 Class 1 (20m/s)</p> <p>S ▶ 3XL    10</p>	
<p>YUKON+ Class 1 Protective Trousers</p>	<p>295453/ S M L XL 2XL 3XL</p>	<p>EN ISO 11393-2:2019 Class 1 (20m/s)</p>	<ul style="list-style-type: none"> <li>• 6 cutting resistant protective layers</li> <li>• 35% cotton for comfort, breathability and sweat control</li> <li>• 65% polyester for high durability</li> <li>• Oil, fuel and heat resistant</li> <li>• Lightweight: 1.15 kg (size M Class 1)</li> </ul>	<p> EN ISO 11393-2:2019 Class 1 (20m/s)</p> <p>S ▶ 3XL    8</p>	



295466/  
S  
M  
L  
XL  
2XL  
3XL

**NEW**  
WAIPOUA®  
Protective  
Trousers  
BETTER

EN ISO  
11393-2:2019  
Class 1  
(20m/s)

• Black / Red

- 6 Layer protective material
- Abrasion resistant 4-way stretch polyester
- Lightweight: 1,38kg (size M)
- Zipper pockets at front and double tool pocket at back
- Zipper ventilations at back of legs



EN ISO 11393-2:2019



Class 1 (20m/s)

S ▶ 3XL 8



295469/  
S  
M  
L  
XL  
2XL  
3XL

FIORLAND  
Protective  
Trousers  
BEST

EN ISO  
11393-2:2019  
Class 1  
(20m/s)

- 6 Layer protective material
- Long lasting, durable nylon with twill fabric on the front
- Armortex® patches in rubbing, wearing and snagging areas
- 5 rubberized zipper pockets
- Extra long zipper ventilation on both legs
- Oil, fuel and heat resistant
- Lightweight
- Repair kit provided



EN ISO 11393-2:2019



Class 1 (20m/s)

S ▶ 3XL 8



## NON PROTECTIVE JACKET

YUKON  
Non Protective  
Jacket

GOOD

295472/

S

M

L

XL

2XL

3XL

- Abrasion resistant 4-way stretch polyester
- 4 pockets (1 chest + 2 sides + 1 First Aid pockets)
- Comfortable high collar with Corduroy
- Reinforced with Cordura® elbow patches



S ▶ 3XL 18

**NEW**

High-Vis  
Jacket

GOOD

295478-

S

M

L

XL

2XL

3XL

EN ISO  
20471:2013  
+ A1:2016  
Class 3

- Class 3 certified jacket, high day and night visibility
- Fluorescent color and reflective stripes
- Back and underarm ventilation
- 2 chest pockets + 2 waist pockets + 1 first aid pocket
- Adjustable cuffs with buttons
- Extended back



S ▶ 3XL 10



## UNIVERSAL LEGGINGS

Leggings

GOOD

575780

EN ISO  
11393-2:2019  
Class 1  
(20m/s)

- One size fits all
- 6-layer protective material
- Abrasion resistant 4-way stretch polyester
- 4 adjustable straps on each back leg
- Lightweight: 1kg



EN ISO 11393-2:2019



Class 1 (20m/s)

10



### CHAINSAW PROTECTIVE CUFFS

Cuffs  
GOOD

**572332**

EN ISO  
11393-6:  
2019  
clause 4.7

- Class 1 (20 m/s) arm protection for forestry and arborist work
- One size fits all
- Outer fabric: 100% polyester
- Lining: 67% polyester + 33% cotton



### LOGGER BRACES

Braces with metal clips

**562411**

- Fits all oregon trousers



10

Braces for buttons

**537804**



### SHINGUARDS

Brushcutter shinguards

**559061**

- Protects entire lower leg and knee
- Soft, cushioned inside molds
- Strong adjustable buckle system



25

## CHAINSAW PROTECTIVE RUBBER BOOTS

**295385/**

Yukon  
rubber boots

- 38
- 39
- 40
- 41
- 42
- 43
- 44
- 45
- 46
- 47
- 48

EN ISO 17249:  
2013 Class 3  
(28 m/s)

EN ISO 20345:  
2011 - SB E SRA

- High chainsaw protection - Class 3
- Natural rubber with comfortable cotton lining
- Steel toe cap (200J)
- Shock absorbent heel
- Oil and slip resistant rubber sole (SRA certified)

- 38 ▶ 5
- 39 ▶ 5½
- 40 ▶ 6½
- 41 ▶ 7½
- 42 ▶ 8
- 43 ▶ 9
- 44 ▶ 9½
- 45 ▶ 10½
- 46 ▶ 11
- 47 ▶ 12
- 48 ▶ 13

5



Class 3 (28m/s)



## CHAINSAW PROTECTIVE LEATHER BOOTS

**295449/**

39  
40  
41  
42  
43  
44  
45  
46  
47  
48

**YUKON**  
leather boots

**GOOD**

- Water-repellent upper
- Cow leather & PU outsole
- Lightweight: 2.3 kg
- Anti-slip and hydrocarbon resistant outsole
- Premium quality lace hooks

EN ISO 17249:2013 Class 1 (20m/s)

EN ISO 20345:2011 - S2 A E WRU FO SRC

Class 1 (20m/s)

39 ▶ 5½  
40 ▶ 6½  
41 ▶ 7  
42 ▶ 8  
43 ▶ 9  
44 ▶ 9½  
45 ▶ 10½  
46 ▶ 11  
47 ▶ 12  
48 ▶ 12½



**295479/**

38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48

**WAIPOUA®**  
leather boots

**BETTER**

- Water-repellent upper
- 1,8mm cow leather & nitril outsole
- Lightweight: 2 kg (size 43)
- Cold and heat isolation, heat resistant
- Anti-slip and hydrocarbon resistant outsole
- Ergonomic with collar padding

EN ISO 17249:2013 Class 1 (20m/s)

EN ISO 20345:2011 - S2 HRO HI CI SRC

Class 1 (20m/s)

38 ▶ 5  
39 ▶ 5½  
40 ▶ 6½  
41 ▶ 7½  
42 ▶ 8  
43 ▶ 9  
44 ▶ 9½  
45 ▶ 10½  
46 ▶ 11  
47 ▶ 12  
48 ▶ 13



**295469/**

38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48

**FIORLAND**  
leather boots

**BEST**

- Waterproof, isolated against cold and resistant to heat up to 300°C
- 2mm nubuck leather & nitril outsole
- Lightweight: 2.2 kg
- Anti-perforation, anti-slip and hydrocarbon resistant outsole
- Ergonomic with collar padding

EN ISO 17249:2013 Class 2 (24m/s)

EN ISO 20345:2011 - S3 WR SRC FO HI CI HRO

Class 2 (24m/s)

38 ▶ 5  
39 ▶ 5½  
40 ▶ 6½  
41 ▶ 7½  
42 ▶ 8  
43 ▶ 9  
44 ▶ 9½  
45 ▶ 10½  
46 ▶ 11  
47 ▶ 12  
48 ▶ 13





**YUKON FORESTRY HELMET COMBINATION**

Yukon  
Safety helmet  
combination

GOOD

**562412**

EN 397:  
2012  
+ A1:2012  
EN 352-3:  
2002  
EN 1731:  
2006

- Impact resistant PP helmet
- 6 ventilation holes for breathability
- 6 points easy to adjust harness with ratchet system
- Wide and durable stainless steel mesh visor
- Comfortable earmuffs, SNR value 25.9 dB

12



**566092**

- Harness replacement

1



**523600**

- Visor holder

1



**566093**

- Replacement visor

1



**518774**

- Hygiene kit

1



**562665**

- Neck cape

1



PRODUCT NAME	OREGON	STANDARDS	SPECIFICATIONS	
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## WAIPOUA FORESTRY HELMET COMBINATION

Waipoua®  
Safety helmet  
combination

BETTER

562413

EN 397:  
2012  
+ A1:2012  
EN 352-3:  
2002  
EN 1731:  
2006

- High impact and resistant ABS material
- 20 ventilation holes for breathability
- UV-stabilized shell with rain gutter
- 4 points easy to adjust harness with push-pull ratchet system
- Removable and washable anti-slip sweatband
- Durable stainless steel mesh visor with flip up and dow function
- Comfortable earmuffs, SNR value 26dB
- Removable chin protection included



12



564570

- Suspension kit

1



564580

- Sweatband

1



585673

- Visor holder

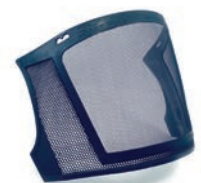
1



564579

- Replacement visor

1



564649

- Earmuff replacement

1



605575

- Chin protector

1



562666

- Neck cape

1










PRODUCT NAME	<b>OREGON</b>	STANDARDS	SPECIFICATIONS	
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## FACE AND EAR PROTECTION

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Mesh visor/muff combination	<b>Q515061</b>	EN 352-1:2002 EN 1731:2006 F	<ul style="list-style-type: none"> <li>• Steel mesh visor</li> <li>• Headband with single-point adjustment</li> <li>• SNR value 27,6 dB</li> </ul>	12	
Browguard and steel mesh visor	<b>Q515064</b>	EN 1731:2006 F	<ul style="list-style-type: none"> <li>• Steel mesh visor</li> <li>• Headband with single-point adjustment</li> </ul>	12	
Steel mesh face screen	<b>Q515065</b>	EN 1731:2006 S	<ul style="list-style-type: none"> <li>• Steel mesh visor</li> <li>• Elastic headband</li> </ul>	60	
Polycarbonate visor/muff combination	<b>Q515062</b>	EN 352-1:2002 EN 166:2001 3B	<ul style="list-style-type: none"> <li>• Polycarbonate visor</li> <li>• Headband with single-point adjustment</li> <li>• SNR value 27,6 dB</li> </ul>	12	
Browguard and polycarbonate visor	<b>Q515063</b>	EN 166:2001 3B	<ul style="list-style-type: none"> <li>• Polycarbonate visor</li> <li>• Headband with single-point adjustment</li> </ul>	12	
Polycarbonate face screen	<b>Q515066</b>	EN 166:2001 1S	<ul style="list-style-type: none"> <li>• Polycarbonate visor</li> <li>• Elastic headband</li> </ul>	60	
Headband with ear muffs	<b>Q515060</b>	EN 352-1:2002	<ul style="list-style-type: none"> <li>• Sliding ear muff cups</li> <li>• Compact and easy to adjust</li> <li>• SNR value: 24,3dB</li> </ul>	32	





**SAFETY KIT**

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**581188**

EN352-1  
EN1731  
EN388 CAT II

- One mesh visor and earmuff combination (EN352-1 and EN1731 certified)
- One pair of working gloves (size M) EN388 CAT II certified

12



**572870**

EN352-1  
EN 166  
EN388 CAT II

- One protective earmuff: 26dB (EN352-1 certified)
- One pair of safety glasses: 100% UV protection, EN 166 certified
- One pair of working gloves (size M) EN388 CAT II certified

36



## WORKING GLOVES

<p>Cold weather working gloves</p> <p><b>295487/</b></p> <p>M L XL</p> <p>GOOD</p>	<p>EN 388:2016, level 2131X</p> <p>EN 511:2006, level X2X</p>	<ul style="list-style-type: none"> <li>• Hand protection against blade cut, abrasion and puncture</li> <li>• Protection against cold up to -50°</li> <li>• Comfortable and ergonomic</li> <li>• Strong grip on objects and tools</li> </ul>	<p>EN388: 2016 2131 X</p> <p>EN511 X2X</p> <p>M ▶ XL 120</p>	
<p>Leather working gloves</p> <p><b>539171</b></p> <p>M L XL</p> <p>GOOD</p>	<p>EN 388:2016, level 3122X</p>	<ul style="list-style-type: none"> <li>• Leather and 4-way stretch fabric</li> <li>• Protection against blade cut, abrasion and puncture</li> <li>• Excellent operational control</li> <li>• Extra grip</li> <li>• Adjustable strap</li> </ul>	<p>EN388: 2016 3122 X</p> <p>M ▶ XL 10</p>	
<p>Leather and fabric working gloves</p> <p><b>542656</b></p> <p>GOOD</p>	<p>EN 420 CAT I</p>	<ul style="list-style-type: none"> <li>• Size L (10)</li> <li>• Smooth leather</li> <li>• Close-fit wrist design</li> </ul>	<p>EN388: 2016 4121 X</p> <p>L 10</p>	

## CHAINSAW PROTECTIVE GLOVES

**295399**  
M  
L  
XL

EN ISO 11393-4:2019 Class 0 (16 m/s)  
EN 388:2016 Level 3142X

- Two hands chainsaw protection
- Smooth leather
- Excellent chainsaw feel
- Durable palm area
- Close-fit wrist design

M ▶ XL 10

### Leather gloves

BETTER

**91305**  
S  
M  
L  
XL

EN ISO 11393-4:2019 Class 0 (16 m/s)  
EN 388:2016 Level 3142X

- Left hand chainsaw protection
- Smooth leather
- Excellent chainsaw feel
- Durable palm area
- Close-fit wrist design

S ▶ XL 10

### FIORDLAND cold weather gloves

BEST

**295485**  
M  
L  
XL

EN ISO 11393-4:2019 Class 0 (16 m/s)  
EN 388:2016 Level 3122X

- Left hand chainsaw protection
- Durable leather and stretch fabric
- Ideal for working in cold weather conditions
- Keeps excellent operational control
- Reinforcement on palm area and fingers
- Adjustable strap for optimum fit around the wrist

M ▶ XL 10

### FIORDLAND leather gloves

BEST

**295395**  
M  
L  
XL

EN ISO 11393-4:2019 Class 0 (16 m/s)  
EN 388:2016 Level 3122X









- Left hand chainsaw protection
- High quality leather and stretch fabric
- Keeps excellent operational control
- Reinforcement on palm area and fingers
- Adjustable strap for optimum fit around the wrist

M ▶ XL 10

PRODUCT NAME	<b>OREGON</b>	STANDARDS	SPECIFICATIONS	
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## SAFETY GLASSES

Clear	<b>Q515068</b>	EN 166:2001 EN 170:2002	• Protection against impacts • UV filter	160	
Yellow	<b>Q515069</b>	EN 166:2001 EN 170:2002	• Protection against impacts • UV filter	160	
Clear	<b>Q525249</b>	EN 166:2001	• Protection against impacts	160	
Yellow	<b>Q525250</b>	EN 166:2001 EN170:2002	• Protection against impacts • UV filter	160	
Black	<b>Q525251</b>	EN 166:2001 EN170:2002 EN172:1994	• Protection against impacts • UV filter • Solar filter for industrial use	160	
Black mirror	<b>Q525252</b>	EN 166:2001 EN170:2002 EN172:1994	• Protection against impacts • UV filter • Solar filter for industrial use	160	
Clear	<b>Q545830</b>	EN 166:2001 EN170:2002	• Protection against impacts • UV filter	160	
Clear silver mirror	<b>Q545831</b>	EN 166:2001 EN170:2002	• Protection against impacts • UV filter	160	

PRODUCT NAME	<b>OREGON</b>	STANDARDS	SPECIFICATIONS	
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Black	<b>Q545832</b>	EN 166:2001 EN170:2002 EN172:1994	<ul style="list-style-type: none"> <li>• Protection against impacts</li> <li>• UV filter</li> <li>• Solar filter for industrial use</li> </ul>	160
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Black silver mirror	<b>Q545833</b>	EN 166:2001 EN170:2002 EN172:1994	<ul style="list-style-type: none"> <li>• Protection against impacts</li> <li>• UV filter</li> <li>• Solar filter for industrial use</li> </ul>	160
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Clear	<b>572794</b>	EN 166:2001 EN170:2002	<ul style="list-style-type: none"> <li>• Protection against impacts</li> <li>• UV filter</li> </ul>	160
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Clear	<b>572796</b>	EN 166:2001 EN170:2002	<ul style="list-style-type: none"> <li>• Protection against impacts</li> <li>• UV filter</li> </ul>	160
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Black	<b>572797</b>	EN 166:2001 EN170:2002 EN172:1994	<ul style="list-style-type: none"> <li>• Protection against impacts</li> <li>• UV filter</li> <li>• Solar filter for industrial use</li> </ul>	160
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## SAFETY GOGGLES

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<b>539169</b>	EN 166:2001 EN170:2002	<ul style="list-style-type: none"> <li>• Protection against impacts</li> <li>• UV filter</li> <li>• PVC frame with top and bottom ventilation holes</li> <li>• Polycarbonate ocular</li> <li>• Non-misting interior</li> <li>• Scratch resistant</li> </ul>	30
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## 75 YEARS OF KNOWLEDGE

In 1947, the founding principles of Oregon were forged. Through innovative design, manufacturing, and an unwavering focus on our customer needs, we are driven to maximize our product's performance.

## THE INDUSTRY LEADER IN CUTTING TECHNOLOGY

Home to mechanical, metallurgical, manufacturing, and electrical experts, our team is credited with the development of several industry-leading performance and safety standards, and numerous patents. Engineering is the bedrock of our reputation.



Discover more of our products at [OregonProducts.com](https://OregonProducts.com)

**OREGON®**

# TRIMMER LINES, HEADS AND BLADES

LHB\_1.A  
EN/EUR







# OREGON®

Oregon® understands that the needs of landscapers – professionals and novices – are as diverse as the terrains and environments in which they work.

We have organized our products into families with key characteristics that different users will value. These product families will ensure that you choose the right product for your everyday needs. It will make understanding the differences between our product range effortless.

All our products are classified in three categories to help you to identify the products that are right for you. Three product families, differentiated by color, to simplify your selection process.

## GOOD

### OCCASIONAL USERS

Oregon makes safe, affordable, simple to use, and high quality products for people who only need to occasionally use a brushcutter.

## BETTER

### FREQUENT USERS

Landscapers and homeowners who regularly tend land and gardens prize simplicity and reliability.

Oregon makes safe, reliable, and simple to use products that also work for a larger range of applications (everything from short grass to tall weeds and more).

## BEST

### PROFESSIONAL USERS

Professional landscapers require products designed for the demands of their tough professions. Oregon makes products that are strong, durable, and reliable, and our state-of-the-art innovations promote a long lifespan.

You demand top performance from your tools. Oregon trimmer lines, heads and blades are designed to make your work day easier and more efficient - for every environment imaginable.

# GRASS CUTTING SYSTEMS

## TRIMMER LINES AND HEADS, BRUSHCUTTER BLADES

Every garden and every piece of land is different. That is why Oregon® has created a wide range of trimmer lines, heads and brushcutter blades, offering something to keep everyone happy.

From the small "Tap & Go" head to highly resistant nylon lines for professionals, it covers everything needed to bring out the best in your garden and make it unique.

### TRIMMER LINES

The Oregon® trimmer line range can be listed in two categories:

**Monofilament** trimmer lines easily trim grass and cut through high weeds because they are manufactured from a mixture of copolymers.

Yellow Line, Coloured Line, Nylium®.

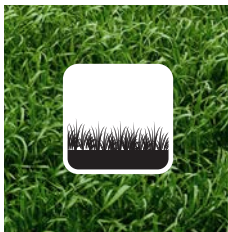
**Co-extruded** trimmer lines cut through a variety of vegetation. These line types offer users multiple options because of the unique composition of the line cores, embedded materials, and outer skins.

As a result, Oregon co-extruded lines have strong wear resistance for higher performance.

Oregon® offers also three different profiles:

- Round, for simple and efficient cutting
- ★ Star-shaped, for clean and precise cutting
- Square / Toothed, for power and efficiency in denser vegetation

Short grass



Yellow Line



Coloured Line

High grass and weeds



Nylium® Silencio



Nylium® Starline



Duoline



Techni 280°

Brambles and undergrowth

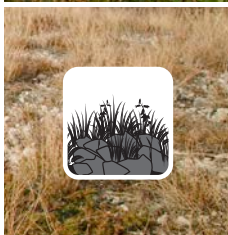


Flexiblade™



Techni-Blade™

Dry vegetation on rocky soil



Nylium® Squareline

see all Trimmer Line information on pages 11 to 22



### STRING TRIMMER - BRUSHCUTTER HEADS

Oregon heads are adaptable for most string trimmers and brushcutters (supplied with washers or adapters).

We offer two categories:



Manual heads come pre-filled with trimmer line. Once you have used up the line, manually reload the head.



Tap & Go heads automatically reload trimmer line. Gently tapping the head onto the ground at full throttle will activate the automatic line feeding feature.

### BRUSHCUTTER BLADES

Oregon universal brushcutter blades deliver convenience, because they fit \*all\* brushcutters. These European-made steel blades are available in several cutting styles (from two to eight teeth) for all vegetation and soil conditions.

Our brushcutter blades meet all safety and performance requirements, letting you work comfortably and efficiently.

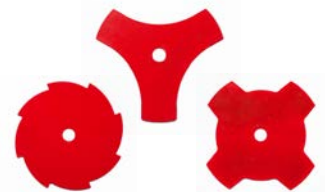


Standard black blades are also available in our range.

One For All red blades (supplied with an adapter) are designed for greater visibility in dense vegetation



see all Heads information on pages 23 to 32



see all Brush cutter blades information on pages 33 to 37

# PACKAGING AND LABELS

## Easier than ever to select what you need

Oregon's packaging and labels make it easier for you to select the best nylon lines for your string trimmer / brushcutter.

Our labelling system displays simpler icons for garden and landscaping applications.

All products feature convenient rating levels so you can decide which products meet your specific needs.



## APPLICATIONS

The type of vegetation you can cut is clearly marked on each product.



Low grass



High grass & weeds



Brambles



Rocky soil

## FEATURES

Each product clearly displays design features.

Neat Cut



Ideal for



Fence

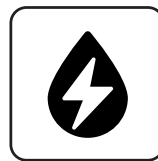
Saw effect



Abrasion & Breakage Resistance



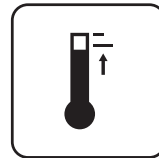
Energy Consumption



Noise



Heat resistance



Battery Tools



< 36 volts

Battery Tools



≥ 36 volts

## RATING

Key features are rated on a 1 to 5 scale (1 is the lowest; 5 is the highest)



**NEW**

# NYLIUM® SILENCIO LINE

## The high resistance of Nylium® with less noise

Oregon®'s new and exclusive trimmer line combines the performance of our best selling Nylium® with a profile specifically designed for battery-powered machines. **Up to 25% more runtime\*!**

Nylium Silencio provides better aerodynamic performance, less vibration, and less noise because of a unique new profile. You'll also enjoy high resistance and an excellent cutting performance because of embedded aluminum particles.

Work more efficiently with up to 25% more runtime because Nylium Silencio improves battery runtime and consumes less fuel.

Nylium Silencio is the best choice for users of battery-powered tools.

**Cut quietly, with improved battery run-time!**



Low grass

High grass & weeds



Excellent aerodynamic properties

High resistance and excellent performance from aluminum particles



Specifically designed for battery tools



Low-noise for a comfortable and healthy cut: up to 10% less noise than traditional round and square profiles



High resistance to abrasion: stronger & longer lifespan





Less energy consumption: Improves battery run time. **Up to 25% more runtime\***  
Less fuel consumption for petrol brushcutters

## APPLICATIONS

This line has been designed to meet battery-powered tool users' needs, but is also suited to petrol trimmers and brushcutters with the advantage of a lower fuel consumption

- For battery-powered string trimmers, Oregon recommends diameters from 1.6mm to 2.4mm (for low and high grass).
- For petrol trimmers / brushcutters, Oregon recommends diameters from 2.4mm to 3.5mm (for heavy/thick grass and weeds).



	↔	⊙	OREGON	
 < 36 volts	1.6mm	15 m	<b>800001</b>	Small Donut
	2.0mm	15 m	<b>800002</b>	Small Donut
	2.0mm	126 m	<b>800009</b>	Donut
	2.4mm	15 m	<b>800003</b>	Small Donut
	2.4mm	87 m	<b>800010</b>	Donut
	2.4mm	240 m	<b>800014</b>	Spool
 ≥ 36 volts and petrol	2.7mm	15 m	<b>800004</b>	Small Donut
	2.7mm	69 m	<b>800011</b>	Donut
	2.7mm	140 m	<b>800016</b>	Spool
	2.7mm	280 m	<b>800018</b>	Spool
	3.0mm	15 m	<b>800005</b>	Small Donut
	3.0mm	56 m	<b>800012</b>	Donut
	3.0mm	120 m	<b>800017</b>	Spool
	3.0mm	224 m	<b>800019</b>	Spool
	3.5mm	40 m	<b>800013</b>	Donut

See all lengths available p18

**OREGON®**

**NEW**

# YELLOW LINE

## High-quality nylon for a long lifespan



Low grass

Professional grade trimmer line: high-quality nylon for a long lifespan

Suitable for all trimmer heads

Round, square and star-shaped profiles

Available in diameters from 1.3mm to 4.5mm, and in different lengths and packaging configurations





### Yellow Roundline



### Yellow Starline



### Yellow Square Line



↔	⊙	OREGON
1.7mm	15m	69-350-Y
2.0mm	15m	69-356-Y
	127m	69-358-Y
2.4mm	15m	69-362-Y
	88m	69-364-Y
	264m	69-365-Y
2.7mm	15m	69-380-Y
	70m	69-382-Y
	209m	69-383-Y
3.0mm	15m	69-368-Y
	56m	69-370-Y
	169m	69-371-Y
	240m	69-373-Y
3.5mm	41m	69-376-Y
	124m	69-377-Y
4.0mm	<b>32m</b>	<b>69-387-Y</b>
	95m	69-388-Y

**NEW**

↔	⊙	OREGON
1.7mm	15m	69-440-Y
2.0mm	15m	69-446-Y
	155m	69-448-Y
2.4mm	15m	69-452-Y
	111m	69-454-Y
2.7mm	332m	69-455-Y
	15m	69-430-Y
3.0mm	92m	69-432-Y
	15m	69-458-Y
3.0mm	71m	69-460-Y
	212m	69-461-Y

↔	⊙	OREGON
2.0	15m	69-406-Y
	15m	69-412-Y
2.4	75m	69-414-Y
	225m	69-415-Y
3.0	48m	69-420-Y
	144m	69-421-Y
4.0	32m	69-478-Y
	95m	69-479-Y

See all lengths available p13-15

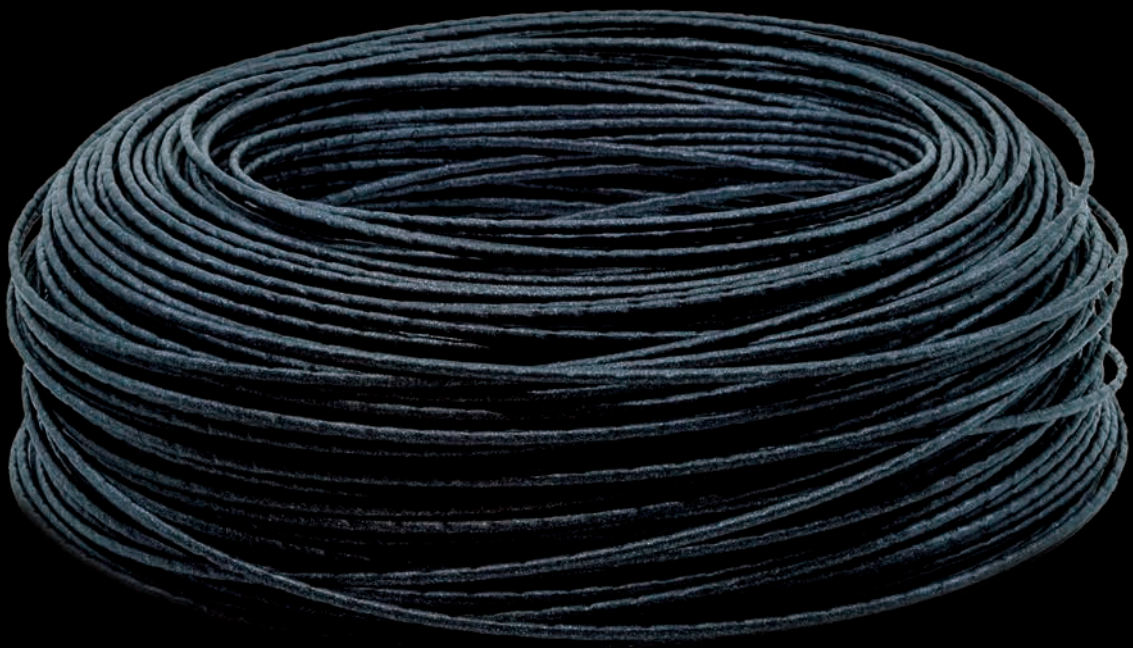




**OREGON**®

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# TRIMMER LINES



# Colored line - Pro-Grade

- Professional quality cutting line: high-quality nylon for a long service life
- Suitable for all trimmer heads
- One colour per diameter, for quick and easy selection from 1.3mm to 3.0mm
- Universal round profile: power, clean cut and durability
- Available in 15m (blister), between 56m and 88m (donuts)



SHAPE	DIAMETER	LENGTH	OREGON	LOW GRASS	HIGH GRASS	ROCKY SOILS	BRAMBLES	WEAR RESISTANCE	NOISE LEVEL	ENERGY CONSUMPTION	PACKAGING	
●	1.3mm	15m	69-482-CL	✓				2	2	1	Blister	144
●	1.7mm	15m	69-350-BL	✓				2	2	1	Blister	144
●	2.0mm	15m	69-356-GR	✓				2	2	2	Blister	144
●	2.4mm	15m	69-362-OR	✓	✓			2	2	2	Blister	72
●	2.4mm	88m	69-364-OR	✓	✓			2	2	2	Blister	72
●	2.7mm	15m	69-380-RD	✓	✓			2	2	3	Blister	72
●	2.7mm	70m	69-382-RD	✓	✓			2	2	3	Blister	72
●	3.0mm	15m	69-368-YE	✓	✓	✓		2	2	2	Donut	32
●	3.0mm	56m	69-370-YE	✓	✓	✓		2	2	2	Donut	32
●	3.5mm	15m	69-390-BK	✓	✓	✓		2	2	3	Donut	32





## Yellow line - Pro-Grade - Star

- Professional quality cutting line: high-quality nylon for a long service life
- Suitable for all trimmer heads
- Star-shaped profile
- Available in diameters from 1.7mm to 3.0mm, in different lengths and packaging configurations



SHAPE	DIAMETER	LENGTH	OREGON	LOW GRASS	HIGH GRASS	ROCKY SOILS	BRAMBLES	WEAR RESISTANCE	NOISE LEVEL	ENERGY CONSUMPTION	PACKAGING	
★	1.7mm	15m	69-440-Y	✓				2	3	2	Hanger	216
★	2.0mm	15m	69-446-Y	✓				2	3	2	Hanger	180
★	2.0mm	1LB/155m	69-448-Y	✓				2	3	2	Donut	32
★	2.4mm	15m	69-452-Y	✓				2	3	2	Hanger	180
★	2.4mm	1LB/111m	69-454-Y	✓				2	3	2	Donut	32
★	2.4mm	3LB/332m	69-455-Y	✓				2	3	2	Spool	12
★	2.7mm	15m	69-430-Y	✓	✓			2	3	2	Hanger	135
★	2.7mm	1LB/92m	69-432-Y	✓	✓			2	3	2	Donut	32
★	3.0mm	15m	69-458-Y	✓	✓			2	3	3	Hanger	135
★	3.0mm	1LB/71m	69-460-Y	✓	✓			2	3	3	Donut	32
★	3.0mm	3LB/212m	69-461-Y	✓	✓			2	3	3	Spool	12

# Yellow line - Pro-Grade - Round

- Professional quality cutting line: high-quality nylon for a long service life
- Suitable for all trimmer heads
- Round-shaped profiles
- Available in diameters from 1.7mm to 4.0mm, in different lengths and packaging configurations



SHAPE	DIAMETER	LENGTH	OREGON	LOW GRASS	HIGH GRASS	ROCKY SOILS	BRAMBLES	WEAR RESISTANCE	NOISE LEVEL	ENERGY CONSUMPTION	PACKAGING	
●	1.7mm	15m	69-350-Y	✓				2	2	1	Hanger	216
●	2.0mm	15m	69-356-Y	✓				2	2	2	Hanger	180
●	2.0mm	1LB/127m	69-358-Y	✓				2	2	2	Donut	32
●	2.4mm	15m	69-362-Y	✓	✓			2	2	2	Hanger	180
●	2.4mm	1LB/88m	69-364-Y	✓	✓			2	2	2	Donut	32
●	2.4mm	3LB/264m	69-365-Y	✓	✓			2	2	2	Spool	12
●	2.7mm	15m	69-380-Y	✓	✓			2	2	2	Hanger	135
●	2.7mm	1LB/70m	69-382-Y	✓	✓			2	2	2	Donut	32
●	2.7mm	3LB/209m	69-383-Y	✓	✓			2	2	2	Spool	12
●	3.0mm	15m	69-368-Y	✓	✓	✓		2	2	3	Hanger	135
●	3.0mm	1LB/56m	69-370-Y	✓	✓	✓		2	2	3	Donut	32
●	3.0mm	3LB/169m	69-371-Y	✓	✓	✓		2	2	3	Spool	12
●	3.5mm	1LB/41m	69-376-Y	✓	✓	✓		2	2	3	Donut	32
●	3.5mm	3LB/124m	69-377-Y	✓	✓	✓		2	2	3	Spool	12
●	4.0mm	1LB/32m	69-387-Y	✓	✓	✓		2	2	4	Donut	32
●	4.0mm	3LB/95m	69-388-Y	✓	✓	✓		2	2	4	Spool	12

# Yellow line - Pro-Grade - Square

- Professional quality cutting line: high-quality nylon for a long service life
- Suitable for all trimmer heads
- Square-shaped profiles
- Available in diameters from 2.0mm to 4.0mm, in different lengths and packaging configurations



SHAPE	DIAMETER	LENGTH	OREGON®	LOW GRASS	HIGH GRASS	ROCKY SOILS	BRAMBLES	WEAR RESISTANCE	NOISE LEVEL	ENERGY CONSUMPTION	PACKAGING	
■	2.0mm	15m	69-406-Y	✓	✓			2	4	3	Hanger	135
■	2.4mm	15m	69-412-Y	✓	✓			2	4	3	Hanger	135
■	2.4mm	1LB/75m	69-414-Y	✓	✓			2	4	3	Donut	32
■	2.4mm	3LB/225m	69-415-Y	✓	✓			2	4	3	Spool	12
■	3.0mm	1LB/48m	69-420-Y	✓	✓	✓		2	4	3	Donut	32
■	3.0mm	3LB/144m	69-421-Y	✓	✓	✓		2	4	3	Spool	12
■	4.0mm	1LB/32m	69-478-Y	✓	✓	✓		2	4	4	Donut	32
■	4.0mm	3LB/95m	69-479-Y	✓	✓	✓		2	4	4	Spool	12

# Nylium® Starline® - for precise cuts

- Nylium embedded aluminium particles increase the line conductivity and cool down properties
- Outstanding resistance to breakage at the head eyelets
- High resistance to line welding inside heads
- Available in diameters from 1.3mm to 3.3mm, and in different lengths and packaging configurations
- The star shape cuts grass neatly for a splendid green lawn
- The star shape reduces engine drag compared with standard round shape line



SHAPE	DIAMETER	LENGTH	OREGON®	LOW GRASS	HIGH GRASS	ROCKY SOILS	BRAMBLES	WEAR RESISTANCE	NOISE LEVEL	ENERGY CONSUMPTION	PACKAGING	
★	1.3mm	15m	533744	✓				3	3	2	Donut	42
★	1.6mm	15m	533745	✓				3	3	2	Donut	42
★	2.0mm	15m	581222	✓				3	3	2	Donut	42
★	2.4mm	15m	110985E	✓	✓			3	3	3	Donut	42
★	2.4mm	90m	104883E	✓	✓			3	3	3	Donut	8
★	2.4mm	360m	104885E	✓	✓			3	3	3	Spool	8
★	2.7mm	15m	559054	✓	✓			3	3	3	Donut	30
★	2.7mm	70m	110987E	✓	✓			3	3	3	Donut	8
★	2.7mm	280m	559055	✓	✓			3	3	3	Spool	8
★	3.0mm	15m	110986E	✓	✓	✓		3	3	3	Donut	30
★	3.0mm	60m	104884E	✓	✓	✓		3	3	3	Donut	8
★	3.0mm	240m	104886E	✓	✓	✓		3	3	3	Spool	8
★	3.3mm	200m	106361E	✓	✓	✓		3	3	3	Spool	8





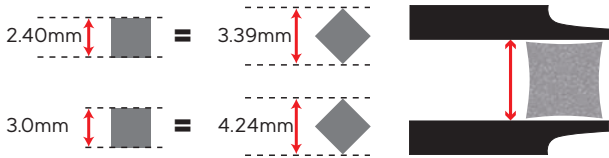
# Nylium<sup>®</sup> Square Line - for Performance cuts

- Better conductivity thanks to aluminium particles
- High resistance to breakage at the head eyelet
- Rugged square profile for use on dry vegetation on rocky ground
- Up to 27% greater efficiency than its round equivalent
- Available in diameters from 2.4mm to 4.0mm, and in different lengths and packaging configurations



## +27%

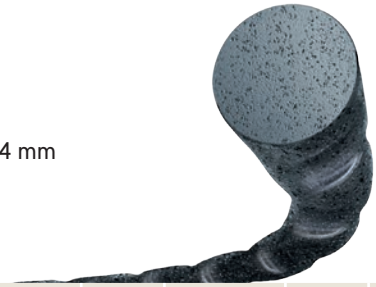
Rugged square shape offers 27% more working nylon material versus the round equivalent (27% more weight per meter)



SHAPE	DIAMETER	LENGTH	OREGON	LOW GRASS	HIGH GRASS	ROCKY SOILS	BRAMBLES	WEAR RESISTANCE	NOISE LEVEL	ENERGY CONSUMPTION	PACKAGING	
■	2.4mm	60m	109521E	✓	✓			4	4	3	Donut	8
■	2.4mm	245m	109523E	✓	✓			4	4	3	Spool	8
■	2.55mm	42cm	295371E	✓	✓			4	4	3	Precut x100	35
■	3.0mm	40m	109522E	✓	✓	✓		4	4	3	Donut	8
■	3.0mm	150m	109524E	✓	✓	✓		4	4	3	Spool	8
■	3.5mm	30m	539165	✓	✓	✓	✓	4	4	4	Donut	8
■	3.75mm	42cm	295372E	✓	✓	✓	✓	4	4	4	Precut x50	35
■	3.75mm	42cm	514820	✓	✓	✓	✓	4	4	4	Precut x220	8
■	3.75mm	100m	295314E	✓	✓	✓	✓	4	4	4	Spool	8
■	4.0mm	22m	539166	✓	✓	✓	✓	4	4	4	Donut	8
■	4.0mm	81m	581221	✓	✓	✓	✓	4	4	4	Spool	8

# Nylium® Silencio Line - for Extended battery Usage

- Low-noise for a comfortable and healthy cut
- High resistance to abrasion: stronger, longer lifespan, less investment.
- Embedded aluminum particles improve the line's conductivity, reducing line breakage and line welding in the head.
- Battery energy saving: the battery lasts longer.
- Less fuel consumption for petrol brush cutters.
- For battery-powered string trimmers, Oregon recommends diameters from 1.6 mm to 2.4 mm (for low and high grass).
- For petrol trimmers / brushcutters, Oregon recommends diameters from 2.4mm to 3.5mm (for heavy/thick grass and weeds).



SHAPE	DIAMETER	LENGTH	OREGON	LOW GRASS	HIGH GRASS	ROCKY SOILS	BRAMBLES	WEAR RESISTANCE	NOISE LEVEL	ENERGY CONSUMPTION	PACKAGING	BOXES	BATTERY / PETROL
●	1.6mm	15m	800001	✓				3	1	1	Donut	42	≤36V
●	2.0mm	15m	800002	✓				3	1	1	Donut	42	≤36V
●	2.0mm	126m	800009	✓				3	1	1	Donut	8	≤36V
●	2.4mm	15m	800003	✓	✓			3	1	1	Donut	42	≤36V
●	2.4mm	87m	800010	✓	✓			3	1	1	Donut	8	≤36V
●	2.4mm	240m	800014	✓	✓			3	1	1	Spool	8	≤36V
●	2.7mm	15m	800004	✓	✓			3	1	1	Donut	30	>36V
●	2.7mm	69m	800011	✓	✓			3	1	1	Donut	8	>36V
●	2.7mm	140m	800016	✓	✓			3	1	1	Spool	8	>36V
●	2.7mm	280m	800018	✓	✓			3	1	1	Spool	8	>36V
●	3.0mm	15m	800005	✓	✓	✓		3	1	1	Donut	30	>36V
●	3.0mm	56m	800012	✓	✓	✓		3	1	1	Donut	8	Petrol
●	3.0mm	120m	800017	✓	✓	✓		3	1	1	Spool	8	Petrol
●	3.0mm	224m	800019	✓	✓	✓		3	1	1	Spool	8	Petrol
●	3.5mm	40m	800013	✓	✓	✓		3	1	1	Donut	8	Petrol





## Duoline - Strength and Flexibility

- Its composition - 30% rigid carbon core, and 70% more flexible outer skin - enables it to more easily absorb shocks, and reduce the risk of breakages at the eyelet.
- Available in diameters from 2.0mm to 4.0mm, and in different lengths and packaging configurations.



SHAPE	DIAMETER	LENGTH	OREGON®	LOW GRASS	HIGH GRASS	ROCKY SOILS	BRAMBLES	WEAR RESISTANCE	NOISE LEVEL	ENERGY CONSUMPTION	PACKAGING	
●	2.0mm	15m	591609	✓				3	2	2	Donut	42
●	2.4mm	15m	295367E	✓	✓			3	2	2	Donut	42
●	2.4mm	90m	106501E	✓	✓			3	2	2	Donut	8
●	2.4mm	180m	106503E	✓	✓			3	2	2	Spool	8
●	2.7mm	70m	545828	✓	✓			3	2	2	Donut	8
●	2.7mm	140m	545829	✓	✓			3	2	2	Spool	8
●	3.0mm	15m	295368E	✓	✓	✓		3	2	3	Donut	30
●	3.0mm	60m	106502E	✓	✓	✓		3	2	3	Donut	8
●	3.0mm	120m	106504E	✓	✓	✓		3	2	3	Spool	8
●	3.5mm	40m	533742	✓	✓	✓	✓	3	2	3	Donut	8
●	3.5mm	84m	581219	✓	✓	✓	✓	3	2	3	Spool	8
●	4.0mm	64m	581220	✓	✓	✓	✓	3	2	4	Spool	8



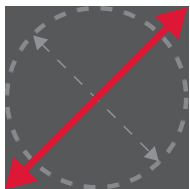
## Techni 280° - Performance and Heat Resistance

- Up to 30 % more robust than the standard round line.
- Extremely resistant to notching and wear
- High melting point >280°: Lower breakage risk, and prevents the line from sticking inside the head
- Available in diameters from 2.5mm to 3.0mm, and in different lengths and packaging configurations

SHAPE	DIAMETER	LENGTH	OREGON®	LOW GRASS	HIGH GRASS	ROCKY SOILS	BRAMBLES	WEAR RESISTANCE	NOISE LEVEL	ENERGY CONSUMPTION	PACKAGING	
●	2.5mm	15m	564844	✓	✓	✓		4	2	3	Donut	42
●	2.5mm	81m	545819	✓	✓	✓		4	2	3	Donut	8
●	2.5mm	324m	545822	✓	✓	✓		4	2	3	Spool	8
●	2.7mm	15m	564843	✓	✓	✓	✓	4	2	3	Donut	30
●	2.7mm	70m	545820	✓	✓	✓	✓	4	2	3	Donut	8
●	2.7mm	280m	545823	✓	✓	✓	✓	4	2	3	Spool	8
●	3.0mm	15m	564842	✓	✓	✓	✓	4	2	4	Donut	30
●	3.0mm	56m	545821	✓	✓	✓	✓	4	2	4	Donut	8
●	3.0mm	224m	545824	✓	✓	✓	✓	4	2	4	Spool	8

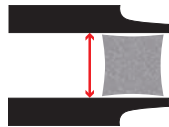
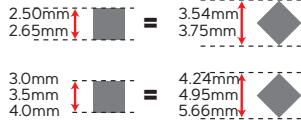
# Flexi-Blade™ - For Highly Demanding Applications

- Composition - 50% flexible core and 50% reinforced outer skin, this co-extruded line offers outstanding performance and durability.
- Silent and aerodynamic profile (low fuel consumption)
- Designed for Jet-Fit™ aluminium heads
- High melting point 255°C
- Up to 27% greater efficiency than its round equivalent
- Reinforced surface and aggressive teeth for exceptional performance
- Available in diameters from 2.5mm to 4.0mm, and in different lengths and packaging configurations



## +27%

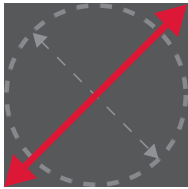
Rugged square shape offers 27% more working nylon material versus the round equivalent (27% more weight per meter)



SHAPE	DIAMETER	LENGTH	OREGON	LOW GRASS	HIGH GRASS	ROCKY SOILS	BRAMBLES	WEAR RESISTANCE	NOISE LEVEL	ENERGY CONSUMPTION	PACKAGING	
	2.5mm	26cm	11112E	✓	✓			5	4	3	Precut x50pc	40
	2.5mm	53m	111080E	✓	✓			5	4	3	Donut	8
	2.5mm	281m	111086E	✓	✓			5	4	3	Spool	8
	2.7mm	47m	111081E	✓	✓			5	4	3	Donut	8
	2.7mm	250m	111087E	✓	✓			5	4	3	Spool	8
	3.0mm	26cm	111114E	✓	✓		✓	5	4	4	Precut x35pc	40
	3.0mm	37m	111082E	✓	✓		✓	5	4	4	Donut	8
	3.0mm	195m	111088E	✓	✓		✓	5	4	4	Spool	8
	3.5mm	26cm	111115E	✓	✓		✓	5	4	4	Precut x25pc	40
	3.5mm	27m	111084E	✓	✓		✓	5	4	4	Donut	8
	3.5mm	143m	111090E	✓	✓		✓	5	4	4	Spool	8
	4.0mm	26cm	111116E	✓	✓		✓	5	4	4	Precut x20pc	40
	4.0mm	21m	111085E	✓	✓		✓	5	4	4	Donut	8
	4.0mm	110m	111091E	✓	✓		✓	5	4	4	Spool	8

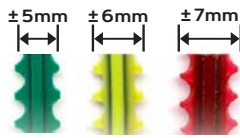
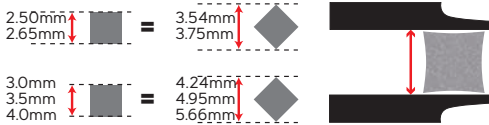
# Techni-Blade™ - Precision, Durability and Speed

- Designed for Jet-Fit™ aluminium heads 111110 and 111111
- Composition - 50% flexible core and 50% reinforced outer skin, this co-extruded line offers outstanding performance and durability.
- Silent and aerodynamic profile (low fuel consumption)
- High melting point >255°
- As sharp as a blade, pinch-hardened teeth for outstanding efficiency
- Available in precut 26cm pieces and 5.0mm, 6.0mm and 7.0mm sizes



## +27%

Rugged square shape offers 27% more working nylon material versus the round equivalent (27% more weight per meter)



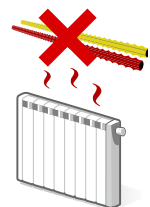
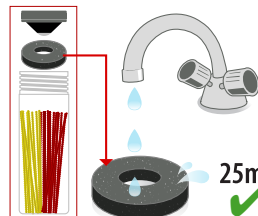
SHAPE	DIAMETER	LENGTH	OREGON	LOW GRASS	HIGH GRASS	ROCKY SOILS	BRAMBLES	WEAR RESISTANCE	NOISE LEVEL	ENERGY CONSUMPTION	PACKAGING	
	5.0mm	26cm	539176	✓	✓		✓	5	4	4	Precut x70pc	66
	6.0mm	26cm	539175	✓	✓		✓	5	4	4	Precut x50pc	66
	6.0mm	26cm	525243	✓	✓		✓	5	4	4	Precut x205pc	12
	7.0mm	26cm	539174	✓	✓		✓	5	4	4	Precut x40pc	66
	7.0mm	26cm	525244	✓	✓		✓	5	4	4	Precut x155pc	12
	5.0mm + 7.0mm	26cm	525242 JET-FIT™ HEAD + TECHNI BLADE™ KIT	✓	✓		✓	5	4	4	Precut x155pc	6



### TECH TIP

Keep Techni-Blade™ in its original package and make sure the sponge is always wet and the tube closed.

Do not store in over-heated, dry places.



**OREGON®**

---

**TRIMMER  
HEADS**





GOOD





Low grass



## Mini tap and go heads

- Two-line Tap and Go heads to fit most popular bent shaft trimmers : STIHL®, MC CULLOCH®, RYOBI® and HOMELITE®
- Model Q111140 fits STIHL® FS38, 40, 45, 50 and FSE60, 81
- Fitted with OREGON® 2.0mm trimmer line

PRODUCT NAME	OREGON®	SPECIFICATIONS			
--------------	---------	----------------	--	---	---

**Q111140** for Stihl®  
FS 38, FS 40, FS 45, FS 50, FSE 60, FSE 81

**Q111139** for McCulloch®

Mini tap & go head

**Q111138** for Ryobi®

**Q111137** for Homelite®

**295294** replacement knob for Q111137 & Q111138



★  
≤2.4mm

40

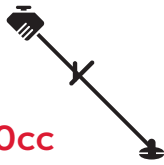






GOOD

≤40cc



Low grass






High grass & weeds

**MANUAL**



# Standard manual heads

- Extended eyelets to prevent premature line breakage
- To be mounted with bolts
- Fitted with Nylum Starline 2.4mm

PRODUCT NAME	OREGON	SPECIFICATIONS			
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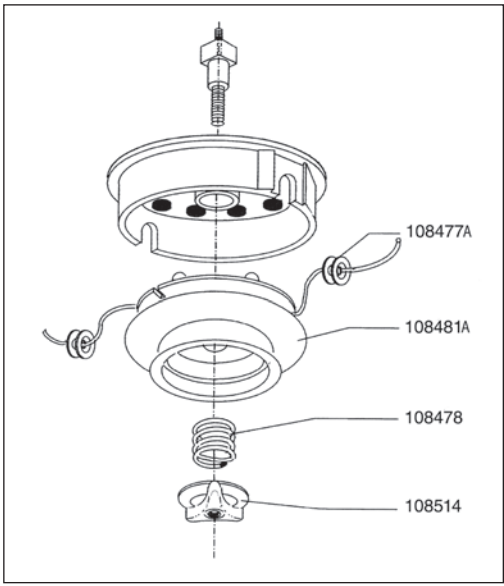
Standard Manual Heads

- 108461A** • 2-Line standard manual head
- Requires a bolt to be mounted on trimmer or brushcutter
- (Bolt not included - refer to bolt list below)
- 110982A** • 110982A with protruding studs

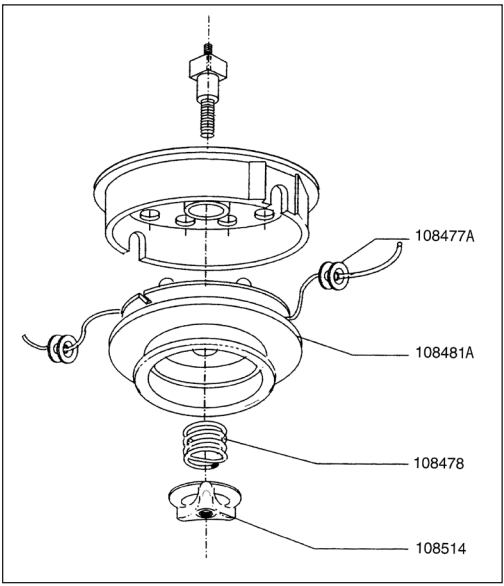


≤3.0mm

8



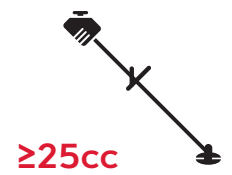
108461A



110982A



**BETTER**



Low grass



High grass  
& weeds



Easy Load



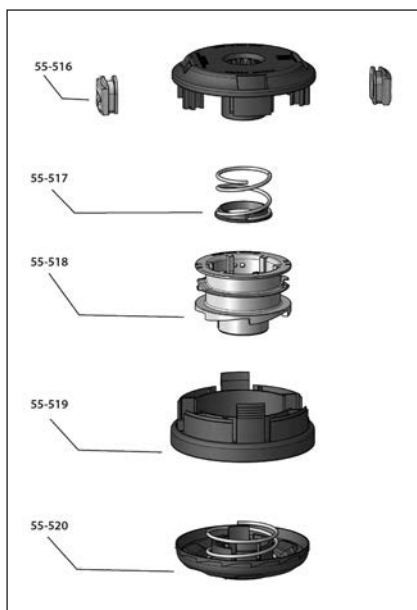
Easy Fit



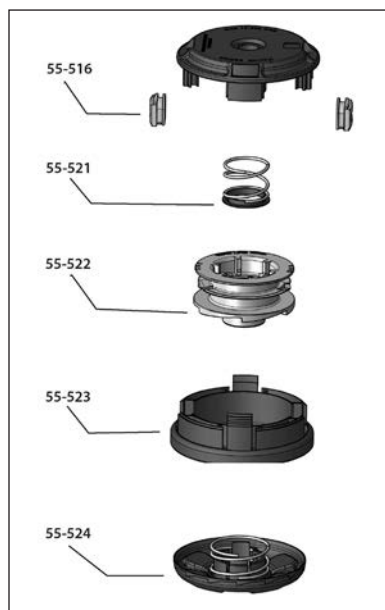
## Lightning Load™ heads

- Fits 90% of brushcutters
- Heavy duty heads for intensive use
- High loading capacity
- Easy fit; no need to disassemble head for mounting
- Adaptor fitting significantly reduces vibrations
- Delivered with Techni 280°
- OREGON® exclusive

PRODUCT NAME	OREGON	SPECIFICATIONS			
Lightning Load™ heads	559060	<ul style="list-style-type: none"> <li>• Diameter 109mm</li> <li>• Fit most <b>≤33cc</b> brushcutters</li> <li>• Delivered with 4 adaptors</li> </ul>	 M8 x 1.25 LHM M8 x 1.25 LHF M10 x 1.25 LHF M10 x 1 LHF	 ≤3mm  <3mm	12
		559059	<ul style="list-style-type: none"> <li>• Diameter 130mm</li> <li>• Fit most <b>&gt;33cc</b> brushcutters</li> <li>• Delivered with 4 adaptors</li> </ul>	 M8 x 1.25 LHM M10 x 1 LHF M10 x 1.25 LHF M12 x 1.5 LHF M12 x 1.75 LHF	 ≤4mm  <3.5mm

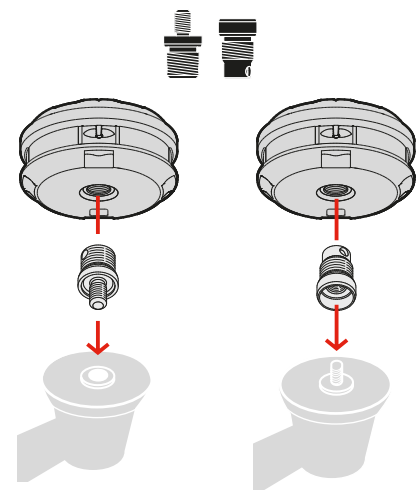


559060



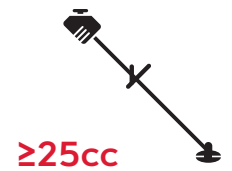
559059

## Mounting





BETTER



Low grass



High grass & weeds



Easy Load



Easy Fit



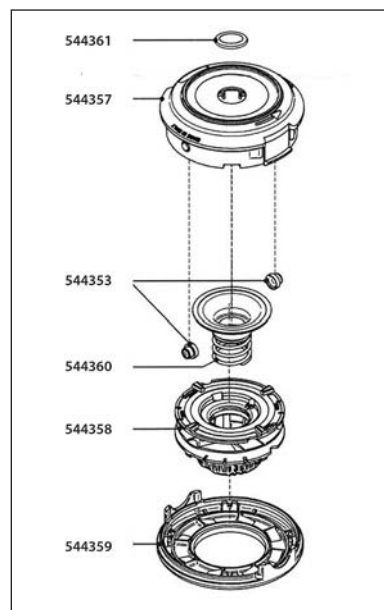
## Boltless Universal heads

- Fits most brushcutters
- Heavy duty heads for intensive use
- Durable aluminium knob (539137 only)
- Wear resistant brass eyelet
- OREGON® exclusive

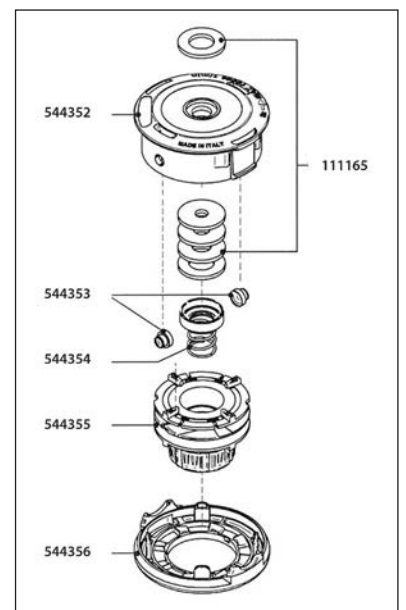
PRODUCT NAME	OREGON	SPECIFICATIONS			
539138		<ul style="list-style-type: none"> <li>• Diameter 109mm</li> <li>• Fit most <b>≤33cc</b> brushcutters (washers included)</li> </ul>		<ul style="list-style-type: none"> <li>• ≤2.4mm</li> </ul>	12
539137		<ul style="list-style-type: none"> <li>• Diameter 130mm</li> <li>• Fit most <b>&gt;33cc</b> brushcutters. Mounts like a blade with no washers Durable aluminium knob</li> </ul>		<ul style="list-style-type: none"> <li>• ≤3.0mm</li> </ul>	12

Boltless Universal Head

## Mounts like a blade, no bolts



539137



539138

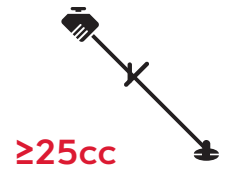


110980

## Aluminium fixed line head

- Fits most straight shaft trimmers (washers included)
- Delivered with 42 cm pre-cut square Nylium® (2.55mm and 3.75mm)
- Designed to carry two or four double pieces of preformed square Nylium® line

BETTER



≥25cc



High grass & weeds








Rocky soil








MANUAL









### RECOMMENDED USE

	2,55mm		3,75mm	
				
≤ 35cc	✓			
36cc - 40cc	✓	✓		
41cc - 45cc	✓	✓	✓	
≥ 46cc	✓	✓	✓	✓

PRODUCT NAME	OREGON			
Aluminium Fixed line head	110980		 2.55mm or 3.75mm only	40

## Nylium® Square Line

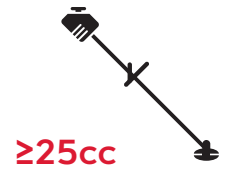
High performing trimmer line, recommended for head 110980  
See page 17 for more informations.

SHAPE		LENGTH	OREGON		
	2.55mm	42cm	295371E	Precut x100	35
	3.75mm	42cm	295372E	Precut x50	35
	3.75mm	42cm	514820	Precut x220	8





**BEST**



Low grass



High grass & weeds



Brambles



Rocky soil

## Aluminium Jet-Fit™ heads

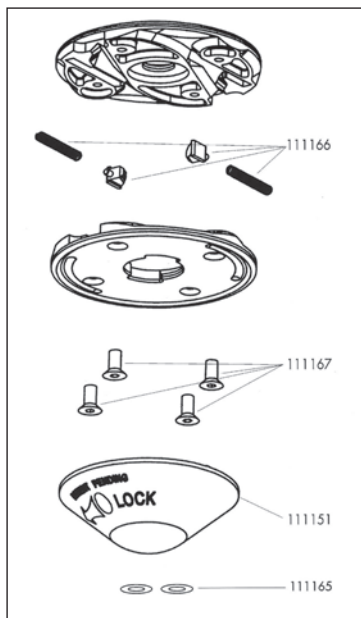
- Fits most straight shaft trimmers  $\geq 25\text{cc}$  (washers included)
- Two models: two lines and four line heads
- Easy load precut lines
- Designed for intensive use
- Supplied with Flexiblade™ precut lines (3.0mm and 4mm)



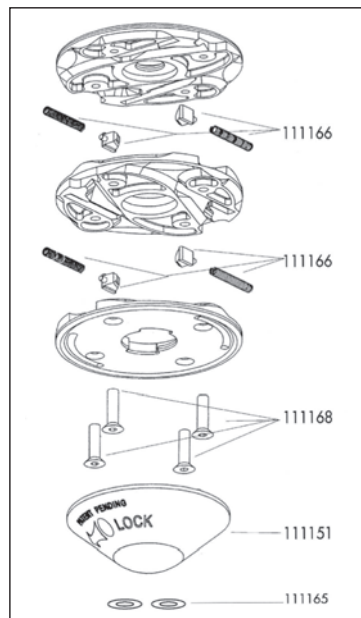
**MANUAL**

PRODUCT NAME	OREGON	SPECIFICATIONS			
Aluminium Jet-Fit™ heads	111110	<ul style="list-style-type: none"> <li>• Two-line Aluminium head</li> <li>• Fit most <math>\geq 25\text{cc}</math> brushcutters</li> </ul>			30
	111111	<ul style="list-style-type: none"> <li>• Four-line Aluminium head</li> <li>• Fit most <math>\geq 40\text{cc}</math> brushcutters</li> </ul>			
Aluminium Jet-Fit™ heads Contractor pack	539167	<ul style="list-style-type: none"> <li>• 7x Contractor pack (2-line head)</li> <li>• Fit most <math>\geq 25\text{cc}</math> brushcutters</li> </ul>			6
	539168	<ul style="list-style-type: none"> <li>• 5x Contractor pack (4-line head)</li> <li>• Fit most <math>\geq 40\text{cc}</math> brushcutters</li> </ul>			

111151 Metal Reinforced bumper available as replacement only

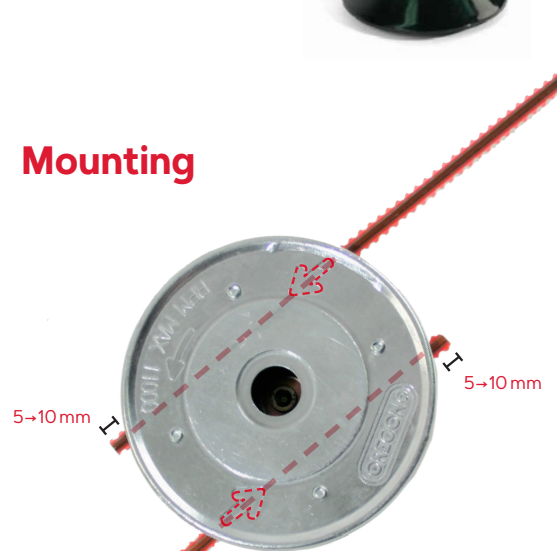


111110



111111

### Mounting





552636



552635

## Universal trimmer guard

- Universal guards for nylon heads and steel blades
- Easy and fast assembly
- Excellent protection against flying debris and stones
- Delivered complete with metal mounting clamps
- Mounting kit to fit  $\varnothing$  24 - 26 - 28mm shafts included
- Removable lower guard for nylon head with nylon cutting knife

PRODUCT NAME	OREGON	SPECIFICATIONS	
Universal trimmer guard	552635	<ul style="list-style-type: none"> <li>• Diameter 380mm</li> <li>• Fit most <b>≤33cc</b> brushcutters</li> </ul>	40
	552636	<ul style="list-style-type: none"> <li>• Diameter 420.0mm</li> <li>• Fit most <b>&gt;33cc</b> brushcutters</li> </ul>	

**OREGON**®

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**BRUSHCUTTER  
BLADES**





**ONE FOR ALL**

## Brushcutter Blades

- Universal brushcutter blade
- Reduce range by half - easy selection on application
- Delivered complete with reducer ring to fit ALL brushcutters
- High quality hardened steel - 42-48 HRC
- Compliant with European directive 2006/42/EC and ISO 7113
- Red color provides better visibility in dense vegetation
- European made



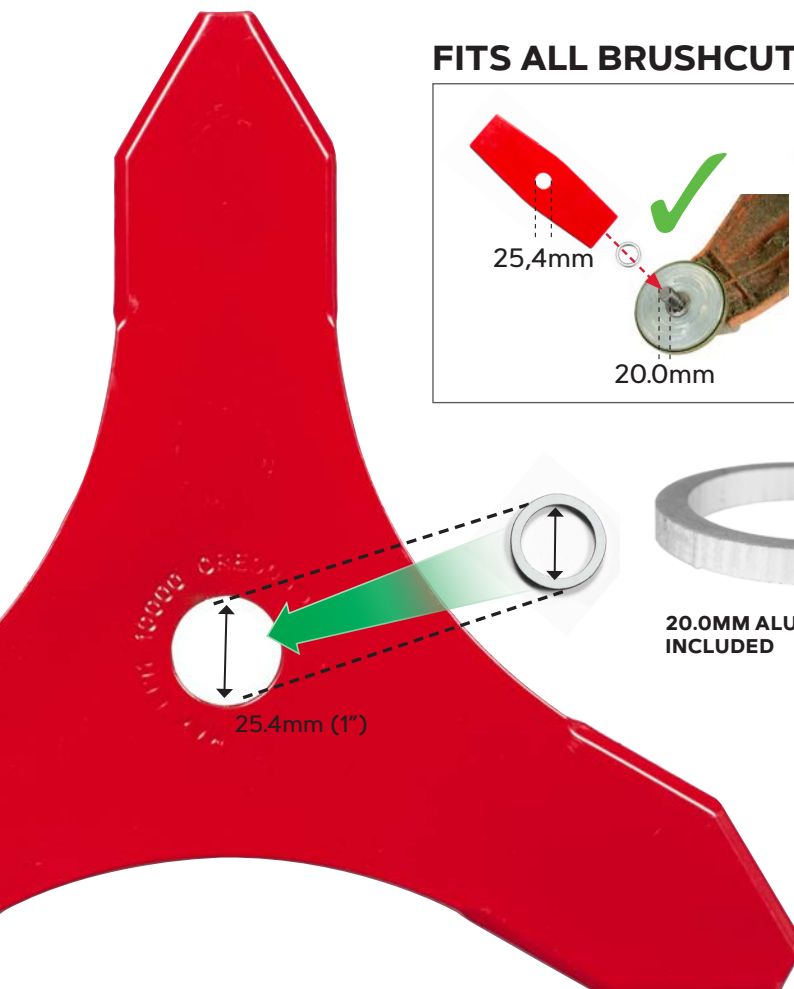
Low grass



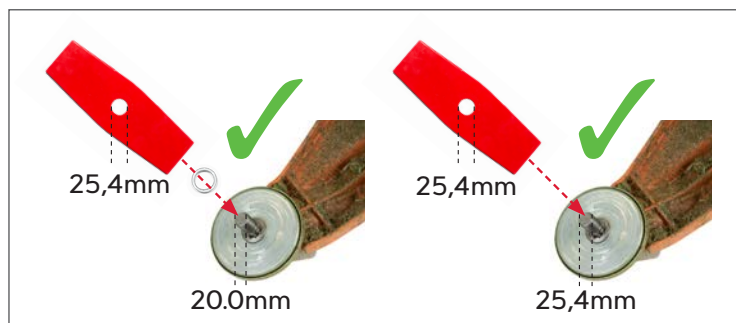
High grass & weeds



Brambles



### FITS ALL BRUSHCUTTERS



20.0MM ALUMINIUM ADAPTOR INCLUDED

25.4mm (1")

AD301-832EN

**BLADE SELECTION SIDE PANEL :**  
(available in local language upon request)







### GRASS CUTTING BLADES - SMALL AREAS



255mm	20.0mm / 25,4mm	2	1,4mm	<b>295491-0</b>	10
-------	-----------------	---	-------	-----------------	----



### MOWING BLADES - LARGE AREAS OF SOFT GROWTH



255mm	20.0mm / 25,4mm	3	1,8mm	<b>295493-0</b>	10
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255mm	20.0mm / 25,4mm	3	1,4mm	<b>295494-0</b>	10
-------	-----------------	---	-------	-----------------	----

230mm	20.0mm / 25,4mm	4	1,4mm	<b>295500-0</b>	10
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255mm	20.0mm / 25,4mm	4	1,4mm	<b>295501-0</b>	10
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### MOWING BLADES FOR TOUGHER GROWTH - NETTLES, COARSE GRASS, REEDS, AND MORE

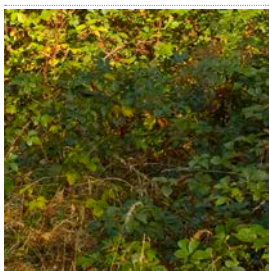


230mm	20.0mm / 25,4mm	8	1,4mm	<b>295502-0</b>	10
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255mm	20.0mm / 25,4mm	8	1,4mm	<b>295503-0</b>	10
-------	-----------------	---	-------	-----------------	----



### BRUSHWOOD BLADES : LOW AND DENSE VEGETATION



255mm	20.0mm / 25,4mm	3	3.0mm	<b>295496-0</b>	10
-------	-----------------	---	-------	-----------------	----

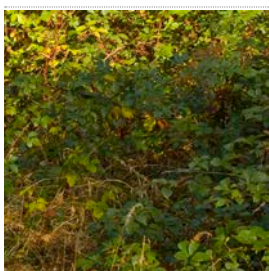
300mm	20.0mm / 25,4mm	3	3.0mm	<b>295497-0</b>	10
-------	-----------------	---	-------	-----------------	----

350mm	20.0mm / 25,4mm	3	4mm	<b>295498-0</b>	10
-------	-----------------	---	-----	-----------------	----

300mm	20.0mm / 25,4mm	3	4mm	<b>295499-0</b>	10
-------	-----------------	---	-----	-----------------	----



### SHREDDER BLADES : HIGH AND DENSE VEGETATION



300mm	20.0mm / 25,4mm	2	3.0mm	<b>295504-0</b>	10
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300mm	20.0mm / 25,4mm	2	4mm	<b>295505-0</b>	10
-------	-----------------	---	-----	-----------------	----

300mm	20.0mm / 25,4mm	3	3.0mm	<b>295507-0</b>	10
-------	-----------------	---	-------	-----------------	----

300mm	20.0mm / 25,4mm	3	4mm	<b>295508-0</b>	10
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# Brushcutter Blades

- The range includes the most popular shapes or a wide range of applications
- European made
- Unbranded and delivered in bulk
- Competitive price, ideal for:
- Replacement in the workshop
- Professionals who go through several blades every season



Low grass



High grass & weeds



Brambles



## GRASS CUTTING BLADES - SMALL AREAS



255mm	25,4mm	2	1,4mm	<b>559019</b>
300mm	25,4mm	2	1,6mm	<b>559020</b>
300mm	25,4mm	2	2,5mm	<b>P6129300001</b>
350mm	25,4mm	2	1,8mm	<b>P6102350001</b>



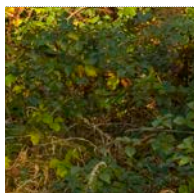
## MOWING BLADES FOR TOUGHER GROWTH - NETTLES, COARSE GRASS, REEDS, AND MORE



255mm	25,4mm	8	1,8mm	<b>P618825500101</b>
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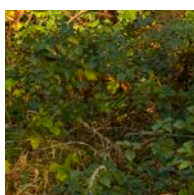
## BRUSHWOOD BLADES : LOW AND DENSE VEGETATION



250mm	25,4mm	3	1,8mm	<b>P6191251001</b>
255mm	20.0mm	3	3.0mm	<b>559023</b>
255mm	25,4mm	3	3.0mm	<b>559024</b>
300mm	20.0mm	3	3.0mm	<b>559025</b>
300mm	25,4mm	3	3.0mm	<b>559026</b>
350mm	20.0mm	3	4.0mm	<b>559027</b>
350mm	25,4mm	3	4.0mm	<b>559028</b>
300mm	20.0mm	3	4.0mm	<b>559029</b>
300mm	25,4mm	3	4.0mm	<b>559030</b>



## SHREDDER BLADES : HIGH AND DENSE VEGETATION






270mm	20.0mm	2	4.0mm	<b>P6124270002</b>
270mm	25,4mm	2	4.0mm	<b>P6124270001</b>
315mm	20.0mm	2	4.0mm	<b>P6132315002</b>
315mm	25,4mm	2	4.0mm	<b>P6132315001</b>
205mm	25,4mm	2	2,5mm	<b>P6129205001</b>
250mm	25,4mm	2	2,5mm	<b>P6129250003</b>



# Clearing Saw blades

- For use with brushcutters / clearing saws.
- Ideal for thickets and stems up to 20 cm in diameter
- Easy to sharpen with a 7/32" (5,5mm) round file.



	20.0mm	22	1,5mm	110976	
200mm					<ul style="list-style-type: none"> <li>• Recommended for 30cc and larger clearing saws</li> <li>• EIA Type</li> </ul>
	25,4mm	22	1,5mm	110975	
225mm					
	25,4mm	24	1,8mm	110978	
					
	25,4mm	24	1,8mm	110977	
200mm					<ul style="list-style-type: none"> <li>• Recommended for 45cc and larger clearing saws</li> <li>• Maxi Type</li> </ul>
	20.0mm	22	1,5mm	110972	
	25,4mm	22	1,5mm	110971	
225mm					
	20.0mm	24	1,8mm	110974	
	25,4mm	24	1,8mm	110973	

10



10



# OREGON®

## 75 YEARS OF KNOWLEDGE

In 1947, the founding principles of Oregon were forged. Through innovative design, manufacturing, and an unwavering focus on our customer needs, we are driven to maximize our product's performance.

## THE INDUSTRY LEADER IN CUTTING TECHNOLOGY

Home to mechanical, metallurgical, manufacturing, and electrical experts, our team is credited with the development of several industry-leading performance and safety standards, and numerous patents. Engineering is the bedrock of our reputation.



Discover more of our products at  
[OregonProducts.com](https://OregonProducts.com)

**OREGON®**

**OUTDOOR  
POWER  
EQUIPEMENT**

OPE\_1.A  
EN/EUR







# YOUR GARDEN, OUR PASSION

Connecting with customers on a deep level to understand their work and needs, Oregon use specific product optimisation to help professionals and home users to get the job done right.

## Why Oregon Outdoor Power Equipment ?

### Durable and Reliable

Setting the standard in outdoor power equipment means extensive testing in our own labs by a team of experts. Going above and beyond our rigorous internal testing, we also obtain UL\* certification for all our tools. In other words, we achieve the highest level of durability and reliability among our Oregon line of products.

\* Underwriters Laboratories

### Innovation

Unique features such as self-sharpening chainsaws (PowerSharp® System)- the only ones on the market today makes Oregon the premium choice for outdoor power equipment.



# OUTDOOR POWER EQUIPMENT







**INSTANT START**

- No Pull Cords
- No Warm-Up Required
- No Petrol-Oil Mixing

**LESS DOWN TIME**

- Fewer Repairs Needed (Compared to Petrol Engines)

**LOW NOISE**

- Significantly Quieter than Petrol-Powered Motors
- Silent Between Cuts/Trimming
- Start Early and Work Late

**COMFORT AND CONTROL**

- Ergonomic Design
- Light-Weight and Balanced
- Low Vibration

**ZERO EMISSIONS**

- Environmentally Friendly
- No Petrol Fumes



 CS1500 Self-Sharpening Corded Chainsaw



 CS1400 Corded Chainsaw



 PS750 Corded Pole Saw



 CS1200 Corded Chainsaw

# CS1500

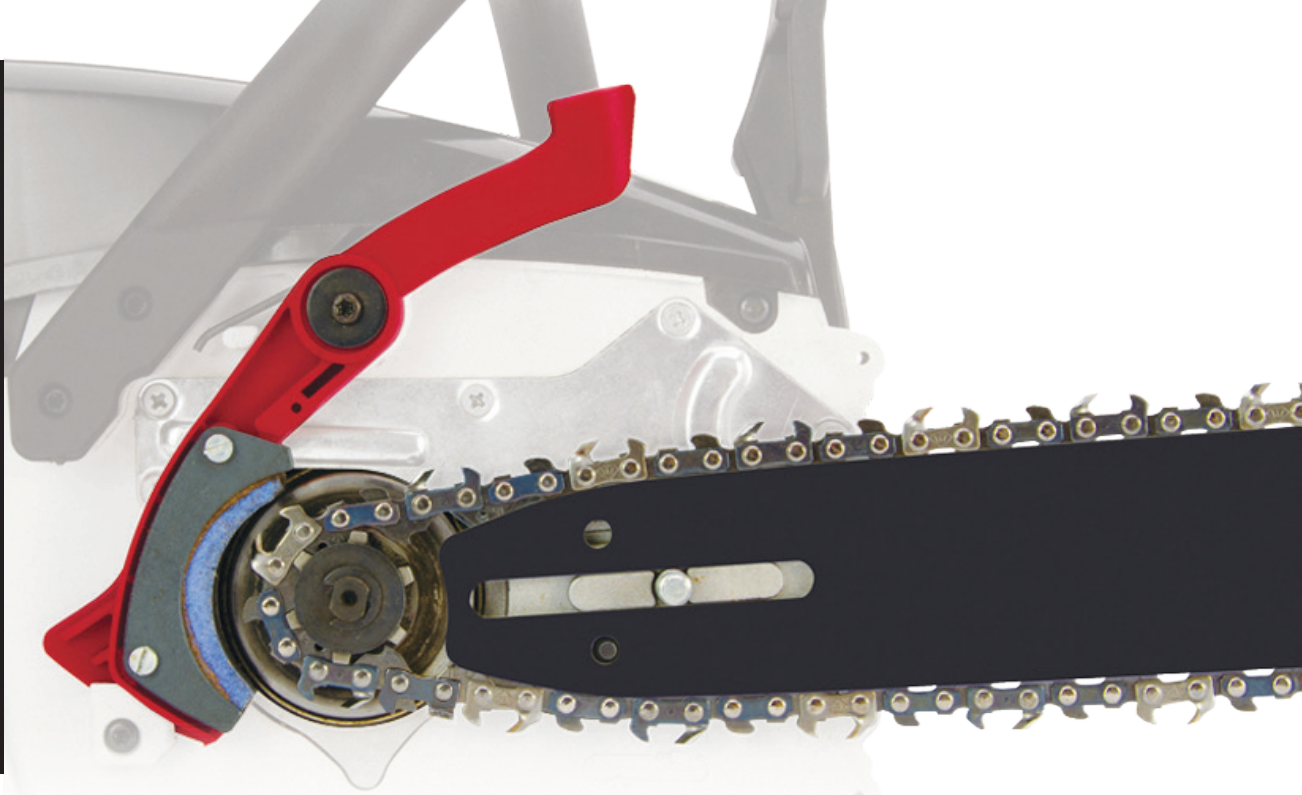
**THE ONLY SELF-SHARPENING  
CHAINSAW ON THE MARKET.**

With the built-in PowerSharp Sharpening System, there's no more downtime due to a dull chain. Simply pull the lever for 3-5 seconds and the chain works like new. PowerSharp: sharpens on the saw, on the job, in seconds.



**PowerSharp<sup>®</sup>**  
Sharpening System





## SELF-SHARPENING CORDED CHAINSAW

### CS1500

Oregon's high-power, 2400 Watts CS1500 chainsaw is the only corded electric chainsaw on the market with a chain that can sharpen itself. The CS1500 has all the traditional conveniences of an electric chainsaw - instant start with the pull of a trigger, minimal maintenance, low noise and silent between cuts - and takes it one step further by incorporating the built-in PowerSharp® chain sharpening system.

 **PowerSharp**®  
Sharpening System

**CS1200 - CORDED CHAINSAW 230V**

CS1200

Corded chainsaw  
230v



**601681**

- Power : 1800 Watts
- Bar Length : 14" (35cm)
- Type of chain : AdvanceCut chain
- Pitch : 3/8" Low-Profile TM
- Gauge : .050" (1.3 mm)
- No Load Chain Speed : 14,5 m/s
- Variable Speed Trigger
- Tool-Less Chain Tensioning System
- Automatic Oiler
- Weight : Only 4.5 kg with guide bar and saw chain attached

Chain

**91PX052E**  
or  
**Q91VG052E**

Guide Bar 14"

**140SDEA041**





N°	KIT DESCRIPTION	OREGON
45	Oil Tank Assembly, CS1200	604596
45-1	Oil Tank Cap Hook	604596
45-2	Oil Tank Cap Seal Ring	604596
45-3	Oil Tank Cap	604596
45-4	Oil Tank Cap Cover	604596
55-3	Tensioner Assembly	608241
55-4	Tensioner Knob	608241
55-5	Bar Pad	608239
59	Drive Sprocket, CS1200	604597
60	Sproket	604597
61	E-retaining Ring	604597
62	Guide Bar	140SDEA041 (EU)
63	Saw Chain	Q91VG052E or 91PX052E (EU)
64	Side Cover, CS1200	604595
64-1	End Cap Seal Ring	604595
64-2	Adjust End Cap	604595
64-3	Sha Sleeve	604595
64-4	Compact Knob	604595

**CS1400 - CORDED CHAINSAW 230V**

CS1400

Corded chainsaw  
230v



**603349**

- Power : 2400 Watts
- Bar Length : 16 " (40cm)
- Type of chain : AdvanceCut chain
- Pitch : 3/8" Low-Profile TM
- Gauge : .050" (1.3 mm)
- No Load Chain Speed : 14,7 m/s
- Tool-Less Chain Tensioning System
- Automatic Oiler
- Weight : Only 5.90Kg with guide bar and saw chain attached

Chain **91PX056E**  
or  
**Q91VG056E**

Guide Bar 16" **160SDEA041**



# SPARE PARTS



N°	KIT DESCRIPTION	OREGON
1-1	Oil Box Cap Assembly	573657
1	Oil Box Cap	573657
1-2	Seal Ring	573657
1-3	Hanger	573657
5	Power Cord Leoni	571066
18	Power Switch	572391
30	Brush x2	581885
31	Brush Holder Clamp x2	581885
32	Self Tapping Screw x4	581885
37	Oil Pump Assembly	574975
37-1	Worm Gear Tooth	574975
37-2	Worm Gear	574975
37-3	Plunger Support	574975

N°	KIT DESCRIPTION	OREGON
37-4	Piston Bush	574975
37-5	Main Part Of Oil Pump	574975
45	Brake Switch	572392
60	Countersunk Head Screw	570965
61	Brake Bar Dead Plate	570965
66-13	Oil-out Seal Ring	600252
70	Clamp	570964
71	Self Tapping Screw	570964
72	Tensioning Spring	570964
73	Sprocket	570964
74	Split Washer	570964
79	Side Cover Assembly	570968
79-1	Side Cover	570968

N°	KIT DESCRIPTION	OREGON
79-2	Axis With The Spring	570968
79-3	Adjusting Knob	570968
79-4	Spring Compression Knob	570968
79-5	Compression Knob	570968
82	Tensioner Kit Assembly	570963
82-1	Shoulder Washer	570963
82-2	Tensioner Plate	570963
82-3	Tensioner Disc	570963
82-4	Inner Locking Ring	570963
82-5	Outer Locking Ring	570963

**CS1500 POWERSHARP - CORDED CHAINSAW 230V**

CS1500

Corded chainsaw  
230v

**604419**



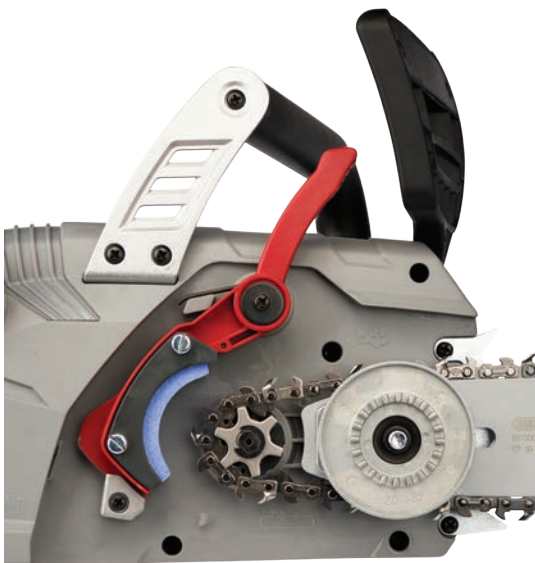
- Power : 2400 Watts
- Bar Length : 18" (45 cm)
- Type of chain : Powersharp chain
- Pitch : 3/8" Low-Profile TM
- Gauge : .050" (1.3 mm)
- Built-in PowerSharp® sharpening system
- No Load Chain Speed : 14,7 m/s
- Variable Speed Trigger
- Tool-Less Chain Tensioning System
- Automatic Oiler
- Weight : Only 6 Kg with guide bar and saw chain attached

Chain **571039**

Guide Bar 18" **180SDEA041**



**PowerSharp**<sup>®</sup>  
Sharpening System





# SPARE PARTS



N°	KIT DESCRIPTION	OREGON
1-1	Oil Box Cap Assembly	573657
1	Oil Box Cap	573657
1-2	Seal Ring	573657
1-3	Hanger	573657
5	Power Cord Leoni	571066
18	Power Switch	572391
30	Brush x2	581885
31	Brush Holder Clamp x2	581885
32	Self Tapping Screw x4	581885
37	Oil Pump Assembly	574975
37-1	Worm Gear Tooth	574975
37-2	Worm Gear	574975
37-3	Plunger Support	574975

N°	KIT DESCRIPTION	OREGON
37-4	Piston Bush	574975
37-5	Main Part Of Oil Pump	574975
45	Brake Switch	572392
60	Countersunk Head Screw	570965
61	Brake Bar Dead Plate	570965
66-13	Oil-out Seal Ring	600252
67	PowerSharp Lever Assembly	573657
67-1	PowerSharp Lever Spring	573657
67-2	PowerSharp Lever	573657
70	Clamp	570964
71	Self Tapping Screw	570964
72	Tensioning Spring	570964
73	Sprocket	570964

N°	KIT DESCRIPTION	OREGON
74	Split Washer	570964
79	Side Cover Assembly	570968
79-1	Side Cover	570968
79-2	Axis With The Spring	570968
79-3	Adjusting Knob	570968
79-4	Spring Compression Knob	570968
79-5	Compression Knob	570968
82	Tensioner Kit Assembly	570963
82-1	Shoulder Washer	570963
82-2	Tensioner Plate	570963
82-3	Tensioner Disc	570963
82-4	Inner Locking Ring	570963
82-5	Outer Locking Ring	570963

**CORDED POLE SAW 230V**

PS750

Corded Pole Saw 230v



**620371**

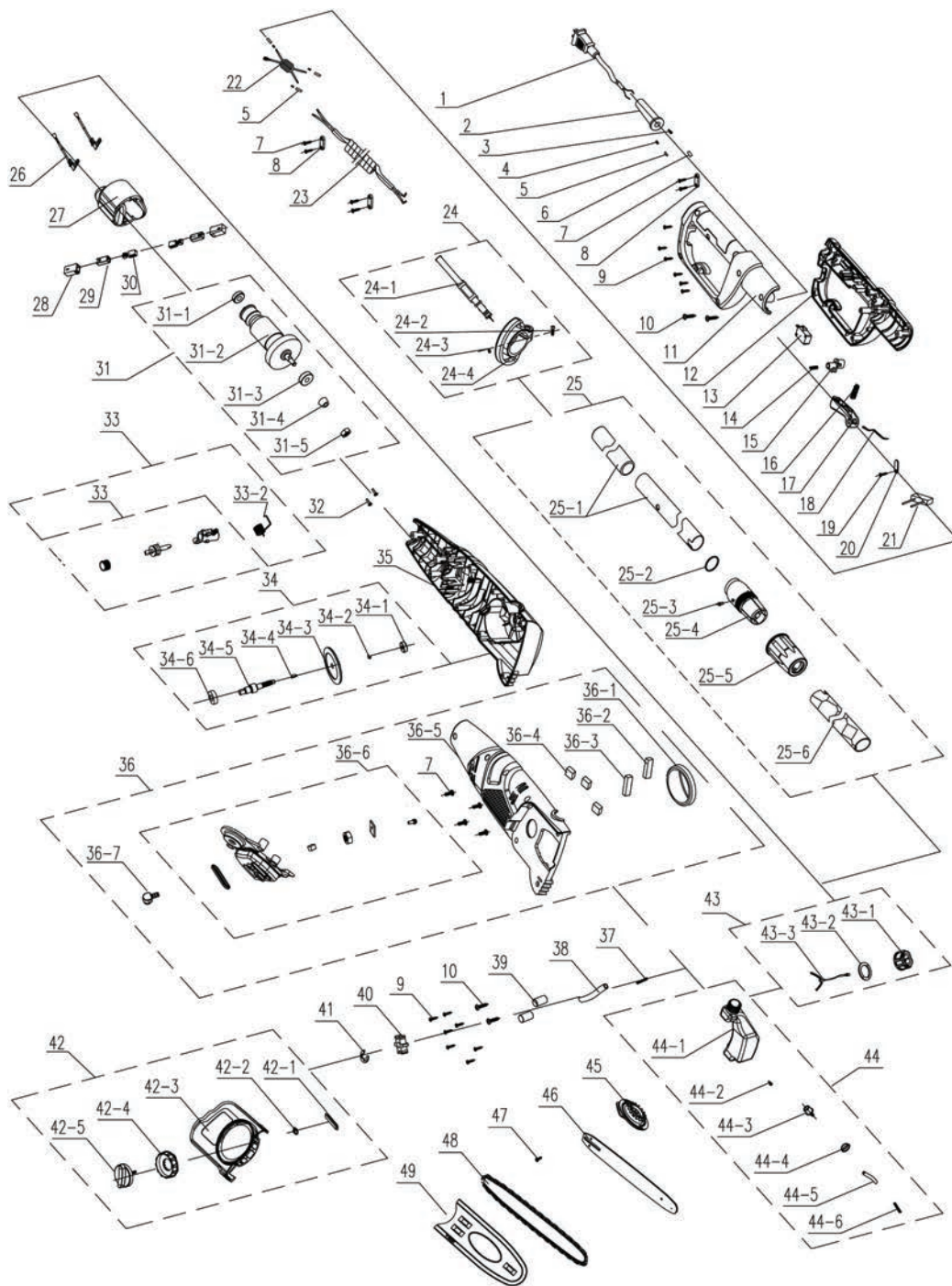
- Power : 750 Watts
- Bar Length : 8" (20 cm)
- Type of chain : AdvanceCut chain
- Pitch : 3/8" Low-Profile TM
- Gauge : .050" (1.3 mm)
- No Load Chain Speed : 11,5 m/s
- Tool-Less Chain Tensioning System
- Automatic Oiler
- Weight : Only 3.5 kg with guide bar and saw chain attached
- Tool length fully extended 2.69 m
- Up to 4 m overhead reach

Chain **91PX033E**  
or  
**Q91VG033E**

Guide Bar 8" **080SDEA041**



# SPARE PARTS



N°	KIT DESCRIPTION	OREGON
40	Drive Sprocket, PS750	604590
41	Split Washer	604590
42	Side Cover, PS750	604588
42-1	Adjusting End Cap	604588
42-2	Locking Knob	604588
42-3	End Cap Seal Ring	604588
42-4	Knob	604588
42-5	Axis With Circlips	604588
43	Oil Tank Assembly, PS750	604589
43-1	Oil Tank	604589

N°	KIT DESCRIPTION	OREGON
43-2	Valve	604589
43-3	Oil Joint Component	604589
43-4	Oil Box Seal Ring	604589
43-5	Transparent Oil Tube	604589
43-6	Tubing Set Spring	604589
45	Tensioner Ring	608240
46	Guide Bar	080SDEA041
47	Tensioner Screw	608240
48	Saw Chain	Q91VG033E or 91PX033E

PRODUCT NAME		OREGON	SPECIFICATIONS
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## 36V LITHIUM ION BATTERY AND CHARGERS

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Lithium Ion Battery

B742

**610078**

- Lithium Ion Battery Pack
- 36V
- 4.0 Ah | 144 Wh



Standard Chargers

C650

**594078**

- Standard Charger
- For 36V Lithium Ion Battery Pack



Those 2 items remain available for sale

This product line has been discontinued but replacement kits for maintenance remain available



ST275  
String Trimmer

BC600  
Brush Cutter

EX600  
Extention

PS600  
Pole Saw

ST600  
String Trimmer

LM300  
Lawn Mower

HT275  
Hedge Trimmer

PH600  
Power Head  
Multi-Tool

CS300  
Self-Sharpening  
Chain Saw



LM400  
Lawn Mower

PS250  
Pole Saw

BL300  
Blower

# OREGON®

## 75 YEARS OF KNOWLEDGE

In 1947, the founding principles of Oregon were forged. Through innovative design, manufacturing, and an unwavering focus on our customer needs, we are driven to maximize our product's performance.

## THE INDUSTRY LEADER IN CUTTING TECHNOLOGY

Home to mechanical, metallurgical, manufacturing, and electrical experts, our team is credited with the development of several industry-leading performance and safety standards, and numerous patents. Engineering is the bedrock of our reputation.

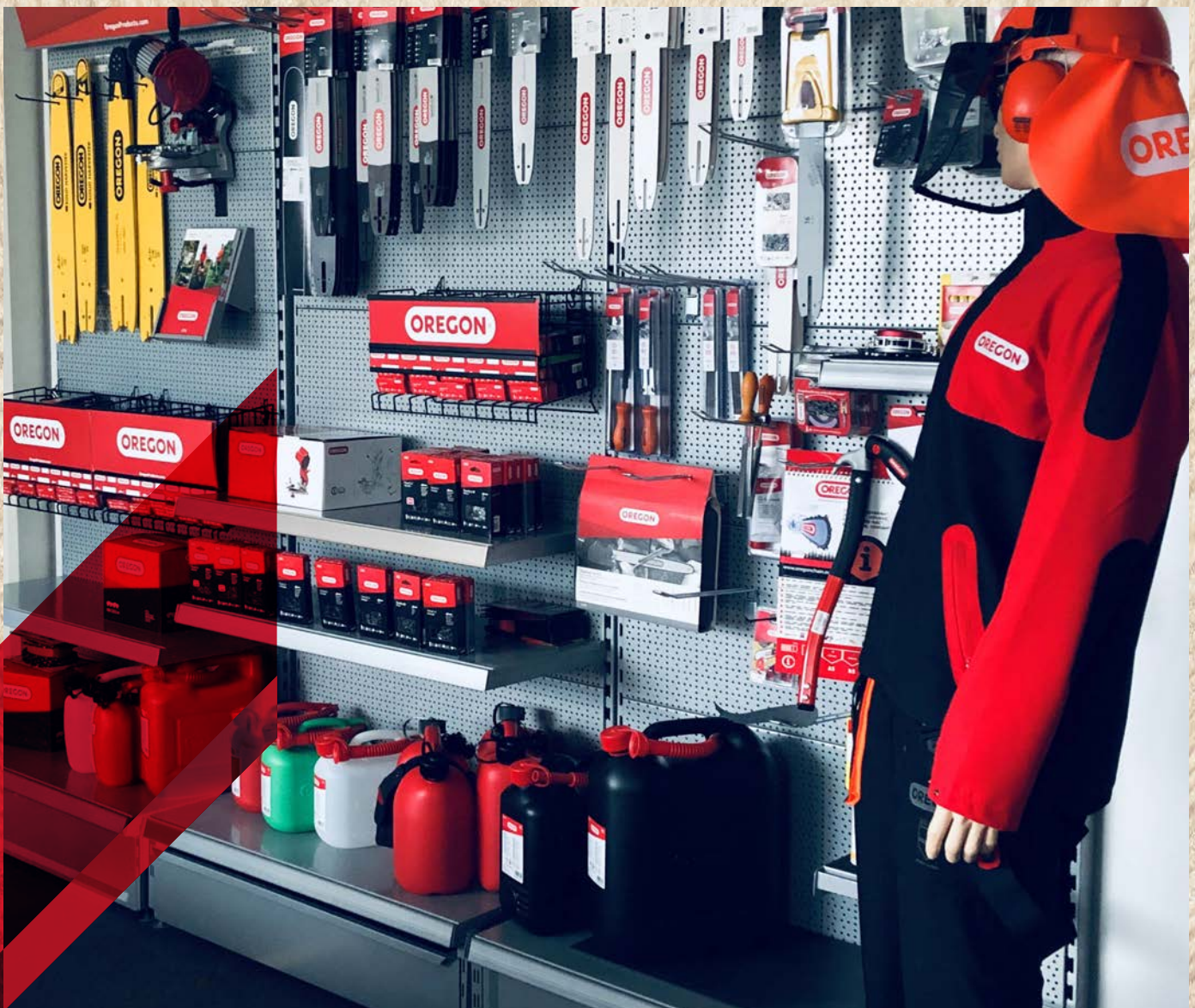


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[OregonProducts.com](https://OregonProducts.com)

# OREGON®

## PRODUCT AND BRAND PROMOTION


PBP\_1.A  
EN/€UR



PRODUCT AND BRAND PROMOTION



## Enduser product flyers

OREGON	SPECIFICATIONS	
AD400-015EN	Trimmer head flyer, 10x21, EN	50
AD400-016EN	Maintenance flyer, 10x21 EN	50
AD400-017EN	PPE flyer, 10x21, EN	50
AD400-018EN	Saw chains and Guide bars flyer, 10x21, EN	50
AD400-019EN	OPE flyer, 10x21, EN	50
AD400-020EN	70EXL flyer, 10x21, EN	125
AD400-021EN	Nylium Silencio flyer, 10x21, EN	125







## Counter cardboard displays

	OREGON	SPECIFICATIONS	
1	AD301-863	Counter display for 10x21cm flyers	1
2	AD600-300	Counter display, base, Small	1
	AD600-302EN	Top card, small, generic, EN	1
3	CB-AD600-302EN	Full display, small, generic, EN	1
	AD600-306EN	Top card, small, spark plug, led, EN	1
4	CB-AD600-306EN	Full display, small, spark plug, led, EN	1
	AD600-307EN	Top card, small, chain, EN	1
5	CB-AD600-307EN	Full display, small, chain, EN	1
6	AD600-301	Counter display, base, Large	1
7	AD200-600	Counter display Large	1



## Standalone displays

	OREGON	SPECIFICATIONS	
1	AD600-200	Volume box, colored range	1
2	AD600-210	Volume box, yellow range	1
3	AD600-220	Volume box, premium range	1
4	AD600-224	Volume box, plastic pallet (not illustrated)	1
5	AD200-608	Metalbase for floor standing display (base only)	1
	AD401-061	Display cordless standalone, eu	
	AD401-070	Headercard, ope standalone display	
8	AD200-580	Rolling merchandiser	
9	AD200-598	Rolling merchandiser, header card	
10	AD600-111	PPE display, 80cm x 80cm x 140cm Height-adjustable pediment 300cm Easy transport thanks to wheels Storage capacity: 44 pants/bib and brace or 72 jackets or 32 pairs of shoes → possibility to combine articles	1
11	AD600-111EN	PPE display Cardboard panel (4pce set) EN	1
12	AD600-111FR	PPE display Cardboard panel (4pce set) FR	1



contact us

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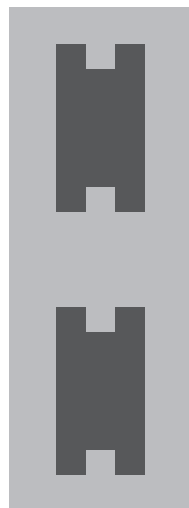
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**NEW****MERCHANDISERS**

Modular merchandising solution to meet your market needs and fulfill your expectations

**POLE**

Large H holes of 15 mm x 28 mm

**BACK PANEL**

Round holes of 5 mm Ø and space between them is 15 mm (center to center) and 25 mm (center to center) on the next line.



**NEW** **CB-M1525-220-G**

**Tegometal® compatible**

All our accessories will fit this merchandiser, but some specific accessories need an adaptor.



soon



**NEW**

## Merchandisers


**NEW**

**CB-M1525-220-G**



**CB-M1525-220-B**

	OREGON	SPECIFICATIONS	
	M1525-140-1-R	Merchandiser, 140cm, Poles, Red, part 1/3	1
1	M1525-140-2-G	Merchandiser, 140cm, Grey, part 2/3	1
	M1525-080-4-G	Merchandiser, extra 80cm, Grey, part 3/3	1
	M1525-140-1-R	Merchandiser, 140cm, Poles, Red, part 1/3	1
2	M1525-140-2-B	Merchandiser, 140cm, Black, part 2/3	1
	M1525-080-4-B	Merchandiser, extra 80cm, Black, part 3/3	1
3	AD200-594	Big Merchandiser Oregon header card	1



# Hanging Hooks

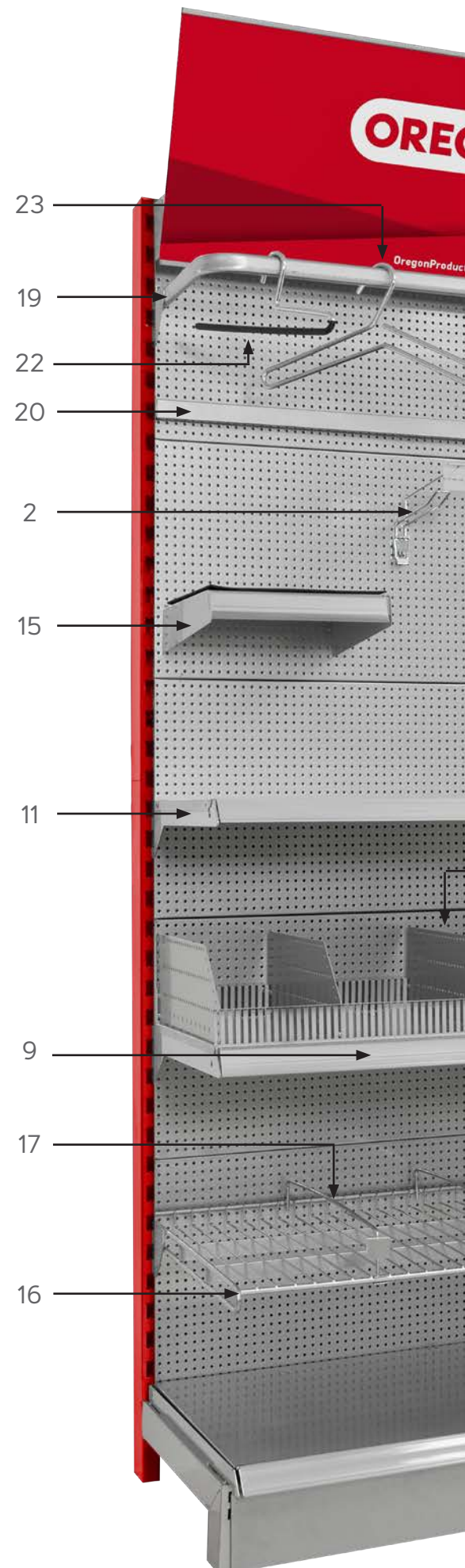
	<b>OREGON</b>	SPECIFICATIONS	
1	<b>M100-030</b>	Standard Hooks 30cm (10 pack)	10
2	<b>AD200-312</b>	Hook 30cm with price holder (+ price tag)	25
3	<b>AD200-311</b>	Hooks for guide bars	1
4	<b>AD200-329</b>	Hook for side panel	1
5	<b>AD200-539</b>	Hook for brushcutter blades	1
	<b>AD200-603</b>	White magnetic hook for side panel	1
	<b>AD401-081</b>	Hook single for 1m display	

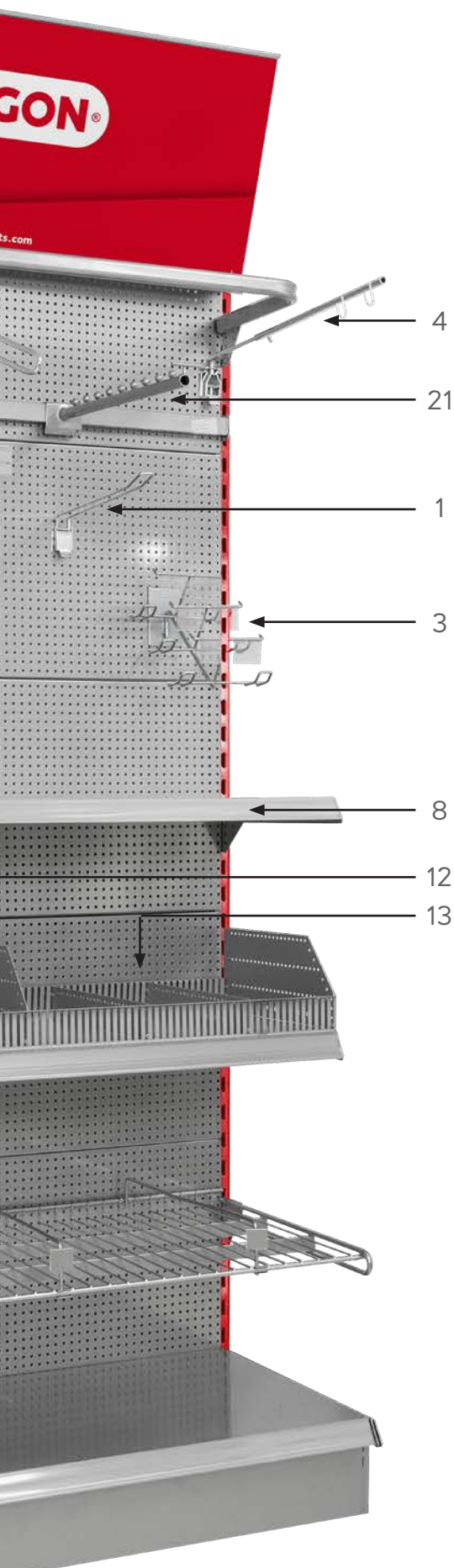
# Merchandisers shelves

	<b>OREGON</b>	SPECIFICATIONS	
8	<b>M100-037</b>	Shelf, with brackets 100 x 37cm (TEGO compatible)	1
9	<b>AD200-531</b>	Shelf kit with dividers (TEGO compatible)	1
10	<b>AD200-533</b>	Inclinable brackets for shelf *	2
11	<b>AD200-532</b>	Brackets for shelf (CB-AD200-010)	2
12	<b>AD200-534</b>	Dividers (37 x 15cm)	4
13	<b>AD200-535</b>	Dividers (37 x 5,5cm)	4
	<b>AD200-538</b>	Basket with 5 dividers (TEGO compatible)	1
	<b>AD200-588</b>	Support for dividers x2	2
16	<b>AD200-315</b>	Shoe shelf (100 x 45cm) 	1
17	<b>AD200-316</b>	Divider for shoe display shelf AD200-315	1
18	<b>AD200-327</b>	Adapter for tegometal pole	1

# Special product accessories

	<b>OREGON</b>	SPECIFICATIONS	
19	<b>M200-317</b>	Clothing rail	1
20	<b>AD200-313</b>	Heavy weight support (for AD200-314) 	1
21	<b>AD200-314</b>	Bead tube hanger	1
22	<b>AD200-319</b>	Metal hanger for trousers	10
23	<b>AD200-326</b>	Metal hanger for jackets	10
24	<b>AD200-579</b>	Chain dispenser	1
25	<b>AD200-599</b>	Header card for chain dispenser	1
26	<b>AD600-230</b>	Spark plug, metal, dispenser	1
27	<b>AD200-270</b>	One for all blades shelf for merchandiser	1
28	<b>AD200-587</b>	Orange Promo Tag	10

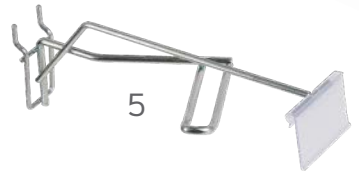




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contact us



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Additional adapter required

AD200-327 Adapter (1pce)

## Clothing accessories

	<b>OREGON</b>	SPECIFICATIONS	
1	<b>AD200-180</b>	Glasses Merchandiser (without glasses)	1
2	<b>AD200-130</b>	Dummy head grey	1
3	<b>AD200-065</b>	Dummy, full body, 190cm	1








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## Flags

	<b>OREGON</b>	SPECIFICATIONS	
1	<b>AD403-011H</b>	Horizontal Flag 100x150 cm	1
2	<b>AD403-011V</b>	Vertical Flag 95x250 cm	1
3	<b>AD403-012V</b>	Vertical Outdoor Flag 120x300 cm	1
4	<b>AD403-012</b>	Beachflag 85x220 cm	1
5	<b>AD403-013</b>	Beachflag, base oregon	

**GUIDE BAR MOTOR MOUNT & POWER MATE® SPROCKET RIM MATCHER (1:1 EXACT SIZE) OREGON**

Discover all of our products at [OregonProducts.com](http://OregonProducts.com)

Back



7



8



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### In store material

	OREGON	SPECIFICATIONS	
6	<b>AD600-250EN</b>	Oregon Counter mat 66,5x47 cm, EN	1
7	<b>533129</b>	Chain Scale, 15x180 cm EN	1
8	<b>AD200-595</b>	Oregon Embossed metal plate	1
9	<b>AD200-597</b>	Oregon front door opening hour sign	1
	<b>AD301-845</b>	Oregon dealer panel	1

### Sticker

	OREGON	SPECIFICATIONS	
11	<b>AD403-010S</b>	Oregon sticker, Small 24x60 mm	50
12	<b>AD403-010L</b>	Oregon sticker, Large, 380x150 mm	25
13	<b>AD200-617</b>	Oregon Sticker 360x100 mm	1



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## Gifts & goodies

	<b>OREGON</b>	SPECIFICATIONS	
1	<b>AD500-130</b>	Wood style Sunglasses	1
2	<b>AD500-030</b>	Oregon Keyring Carabiner	1
	<b>AD500-310-M</b>	Black T-shirt, Size M	1
3	<b>AD500-310-L</b>	Black T-shirt, Size L	1
	<b>AD500-310-XL</b>	Black T-shirt, Size XL	1
4	<b>AD500-015</b>	Isotherm steel thermos	1
6	<b>AD500-150</b>	Wood style Bluetooth Speaker	1



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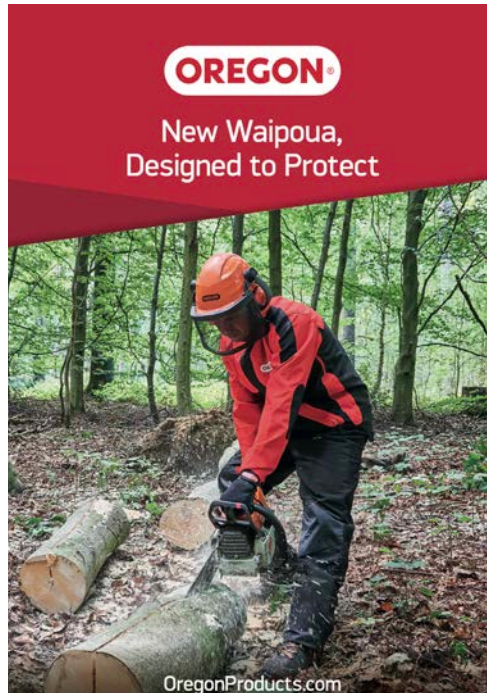
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## Special outdoor events

	<b>OREGON</b>	SPECIFICATIONS	
7	<b>AD500-300</b>	Rain poncho One size	1
8	<b>AD500-010</b>	Cotton bag, red	1
9	<b>AD500-020</b>	Child balloon, red	100
10	<b>AD403-014</b>	Oregon, rubalise, security, tape, ribbon	1



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## Product Launch promotion

	<b>OREGON</b>	Specifications	
1	<b>AD403-008</b>	SpeedCut Note pad	1
2	<b>AD301-881</b>	Sticker, speedcut	1
3	<b>AD600-120EN</b>	Waipoua totem, 620 x 1900 mm, EN	1
4	<b>AD600-130EN</b>	Waipoua poster A1 EN	1

## Special event gift

	<b>OREGON</b>	Specifications	
5	<b>AD302-022C</b>	2022 Oregon calendar, 310x440cm Wall poster included	1
	<b>AD302-019E</b>	Envelope c3 for calendar, 310x440cm	1

# Special for your events or fairs

contact us



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# Technical Posters for your shop (50x70cm)

contact us

## Guide Bar Troubleshooting Guide

**GUIDE BAR TERMS**

- SUICE BAR BODY
- SUICE BAR TAIL
- SAW CHAIN LEAD-IN
- TAILS
- SPROCKET
- SAW CHAIN LUBRICATION HOLE - A: STANDARD B: LUBRICITY™
- ADJUSTMENT HOLE
- NOSE ATTACHMENT RIVET HOLES
- NOSE SPROCKET TRENCH HOLE
- NOSE SPROCKET
- NOSE RIVETS

**Basic Guide Bar Maintenance Tasks**

- Chain Tension
- Bar Cleaning
- File Bar Edge
- Check for Damage
- Chain and Bar
- Bar Nose Groove
- Wear Exposed

**Guide Bar Troubleshooting**

**INNER BAR RAIL CONDITIONS**

- Chipped rail
- Thin rail and low rail
- Worn bar rails
- Wine edge bar rail
- Spread rails

## Saw Chain Troubleshooting Guide

**FOUR COMMON CAUSES OF CHAIN FAILURE**

- INCORRECT FILING
- LACK OF LUBRICATION
- LOOSE CHAIN TENSION
- CONTACT WITH DIRT

**CUTTER IDENTIFICATION**

- Top Plate
- Hook, Cutting Corner
- Side Plate
- Depth Gauge
- Heel
- Base Plate
- Toe

**SHARPENED CUTTERS HAVE:**

- Correct angle on top plate
- Clearance angle depends on chain type
- Rear edge on top plate
- Top light should reflect from this edge
- Slightly protruding "hook" or point
- Smooth rear-chisel chisel
- Rear edge (with no notch) on side plate
- Top of depth gauge at correct height
- Below top plate
- Front of depth gauge rounded off

**Basic Sprocket Maintenance Tasks**

- Spur sprocket
- Power Mate Rim Sprocket
- Replacement

## Filing Specifications

PROPER SHARPENING GEOMETRY FOR ALL OREGON® SAW CHAIN

Chain Type	Lead Profile	Top Plate Filing Angle	File Down Angle	Side Plate Angle	Depth Gauge Setting
1/4" 25AP	5/32" 4.0 mm	30°	10°	85°	.025"
.325" Low Profile® 80TXL	5/32" 4.0 mm	30°	10°	70°	.025"
3/8" Low Profile® 90PX	4.5 mm	30°	0°	75°	.025"
91P, 91PX, 91VXL, M91VXL	5/32" 4.0 mm	30°	0°	80°	.025"
91R	5/32" 4.0 mm	5°	0°	85°	.025"
.325" 95TXL/VPK, M95VPK, 20, 21, 22BPK	3/16" 4.8 mm	30°	10°	70°	.025"
20, 21, 22L/PK/LGX, M20, 21, 22L/PK	3/16" 4.8 mm	25°	10°	60°	.025"
3/8" 72, 73, 75EXL/LGX/LPK, M72, M73, M75LPK	7/32" 5.5 mm	25°	10°	60°	.025"
72, 73, 75 GX/DPX	7/32" 5.5 mm	30°	10°	80°	.025"
72, 73, 75RD	7/32" 5.5 mm	30°	10°	75°	.025"
.404" 26, 27X	7/32" 5.5 mm	30°	10°	45°	.030"
27R	7/32" 5.5 mm	10°	10°	75°	.030"
58, 59L	7/32" 5.5 mm	25°	10°	60°	.025"
59ACL	7/32" 5.5 mm	35°	10°	90°	.035"
18CX, 19HX	7/32" 5.5 mm	35°	10°	80°	.050"

**Round Files**

File Size	12 Pack	3 Pack	File Holder	Sharpening Kit	Sharpening Kit + Pouch
5/32" - 4.0 mm	70504	Q70509C	Q14265C	Q70405	558488
4.5 mm	70511	Q70512C	Q27192C	Q105840	558549
3/16" - 4.8 mm	70503	Q70508C	Q18228C	Q70407	558550
7/32" - 5.5 mm	70502	Q70507C	Q13552C	Q70404, Q70406	558551

## Grinding Specifications

PROPER GRIND ANGLES FOR ALL OREGON® SAW CHAIN

Chain Type	Lead Profile	Top Plate Grinding Angle	File Top Angle	Grinding Wheel Angle	Depth Gauge Setting			
1/4" 25AP	3269P	104547P	3.2 mm	30°	10°	55°	.025"	27530
.325" Low Profile® 80TXL	3269P	104547P	3.2 mm	30°	10°	70°	.025"	27530
3/8" Low Profile® 90PX	3269P	104547P	3.2 mm	30°	0°	55°	.025"	27530
91P, 91PX, 91VXL, M91VXL	3269P	104547P	3.2 mm	30°	0°	55°	.025"	27530
91R	3269P	104547P	3.2 mm	5°	0°	55°	.025"	27530
.325" 95TXL/VPK, M95VPK, 20, 21, 22BPK	32640P	104548P	4.7 mm	30°	10°	55°	.025"	27530
20, 21, 22L/PK/LGX, M20, 21, 22L/PK	32640P	104548P	4.7 mm	25°	10°	55°	.025"	27530
3/8" 72, 73, 75EXL/LGX/LPK, M72, M73, M75LPK	32640P	104548P	4.7 mm	25°	10°	55°	.025"	27530
72, 73, 75 GX/DPX	32640P	104548P	4.7 mm	30°	10°	55°	.025"	27530
72, 73, 75RD	32640P	104548P	4.7 mm	10°	10°	50°	.025"	27530
.404" 26, 27X	32640P	104548P	4.7 mm	30°	10°	55°	.030"	107488
27R	32640P	104548P	4.7 mm	10°	10°	50°	.030"	107488
58, 59L	32640P	104548P	4.7 mm	25°	10°	55°	.025"	27530
59ACL	32640P	104548P	4.7 mm	30°	10°	40°	.035"	107488
18CX, 19HX	32640P	104548P	4.7 mm	35°	10°	40°	.050"	38850
3/4" 13H	---	---	7.9 mm	30°	0°	50°	.070"	107529







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